



Ref #	Part Number	Qty.	Description
1	124643X		Housing, Upper
2	02274J		Screw, Tapping 1/4-20 x .734 Lg.
3	530068003		Ball, Detent
4	105904X		Spring, Detent
5	105905X		Screw, Set
6	124637X		Assembly, Shifter
7	108727X		V-Ring
8	120951X		Puck, Friction
9	120993X		Washer, Plain .325 x .750 x .059
10	02267J		Ring, Retaining
11	03413J		Washer, Plain .632 x 1.00 x .010
	02233J		Washer, Plain .632 x 1.00 x .020
	02232J		Washer, Plain .632 x 1.00 x .026
	02231J		Washer, Plain .632 x 1.00 x .031
	02230J		Washer, Plain .632 x 1.00 x .036
	02229J		Washer, Plain .632 x 1.00 x .041
	02228J		Washer, Plain .632 x 1.00 x .046
	02227J		Washer, Plain .632 x 1.00 x .050
	02226J		Washer, Plain .632 x 1.00 x .060
	105906X		Washer, Plain .632 x 1.00 x .082
12	06725J		O-Ring
13	120415X		Washer, Plain .632 x 1.38 x .046
14	02257J		Key, Woodruff # 9
15	106846X		Assembly, Kit, Input Shaft
16	106095X		Pinion, Bevel, 14 T
17	105909X		Ring, Retaining
18	105910X		Chain, 24 Pitches
19	105911X		Bearing, Flange
20	105912X		Gear, Spur, 14T
21	105913X		Collar, Clutch
22	120468X		Key, Clutch
23	02242J		Key, Woodruff # 3
24	124638X		Shaft, Intermediate
25	02244J		Key, Woodruff # 61
26	105916X		Ring, Retaining
27	120470X		Sprocket, 18 T
28	110070X		Spacer
29	109253X		Gear, Spur 40 T
30	109254X		Gear, Spur 35 T
31	124644X		Gear, Spur 30 T
32	108980X		Gear, Spur 25 T
33	120406X		Gear, Spur 22 T
34	108455X		Gear, Spur 19 T
35	105925X		Washer, Plain .640 x 1.37 x .061
36	02232J		Washer, Plain .632 x 1.00 x .026
37	108978X		Spacer .630 x 1.00 x .169
38	108981X		Assy., Gear, Comb. 12 T & 35 T
39	124369X		Shaft, Idler
40	03422J		Washer, Plain .631 x 1.00 x .015
41	105928X		Sprocket, 9 T
42	106605X		Gear, Bevel, 42 T
43	108983X		Washer, Plain .758 x 1.12 x .010
	105930X		Washer, Plain .758 x 1.12 x .015
	105931X		Washer, Plain .758 x 1.12 x .020
	105932X		Washer, Plain .758 x 1.12 x .025
	03417J		Washer, Plain .758 x 1.25 x .020
	106097X		Washer, Plain .758 x 1.25 x .025
	02264J		Washer, Plain .758 x 1.25 x .031
	106098X		Washer, Plain .758 x 1.25 x .035
	02265J		Washer, Plain .758 x 1.25 x .040

Ref #	Part Number	Qty.	Description
	02265J		Washer, Plain .758 x 1.25 x .040
	106586X		Washer, Plain .758 x 1.25 x .045
	106587X		Washer, Plain .758 x 1.25 x .050
44	124640X		Shaft, Drive
45	106596X		Screw, Tapping 5/16 x 18 x 1.44 Large
46	106151X		Gear, Spur, 15 T
47	124641X		Gear, Spur, 20 T
48	106589X		Gear, Spur, 25 T
49	120408X		Gear, Spur, 28 T
50	105937X		Gear, Spur, 31 T
51	02226J		Washer, Plain .632 x 1.00 x .060
52	02272J		Seal, Felt
53	02263J		Washer, Plain .758 x 1.25 x .062
54	120474X		Axle, L.H.
55	120409X		Gear, Miter, 15 T
56	105941X		Ring, Retaining
57	110071X		Gear, Spur, 32 T
58	120952X		Shaft, Cross
59	106592X		Gear, Miter, 15 T
60	120475X		Axle, R.H.
61	124642X		Housing, Lower
62	120961X		Puck, Friction
63	07294J		Disc, Brake
64	108989X		Spacer
65	120953X		Jaw, Brake
66	120954X		Pin, Dowel
67	120955X		Screw, Tapping 5/16-18 x 2.25
68	108992X		Lever, Actuating
69	108996X		Washer, Plain .321 x 1.00 x .055
70	120956X		Bracket, Anti-Rotation
71	73810500		Locknut 5/16-24
72	120416X		Grease