





 DANA CORPORATION

 FREDERICTOWN, OHIO

 MODEL 4360-140

 FRIGIDAIRE HOME PRODUCTS 170269



SPICER OUTDOOR POWER EQUIPMENT COMPONENTS DIVISION

DANA CORPORATION

MODEL NO.: 4360-140

DESCRIPTION: Six Speed Linear Shift Transaxle

CUSTOMER NAME & PART NO.: Frigidaire Home Products #170269

Key No.	Dana Part No.	F.H.P. Part No.	No. Req'd.	Description
1	5305-T		1	Housing, Upper
2	1919	2274J	16	Screw, Tapping, 1/4-20 X .734
3	5112	134400	2	Ball, Detent
4	3626	105904X	2	Spring, Detent
5	3405	160940	1	Screw, Tapping, No. 10-24 X .482
6	4731	138235	1	Assy, Kit, Shifter
7	3789	108727X	1	V-Ring
8	5510	148266	3	Bearing, Flange
9	5508	148269	1	Seal, Oil
10	1106	2225J	1	Ring, Retaining
11	4689	134793	3*	Assy, Kit, Shim, .625 Shaft
12	5511	148268	1	Bearing, Flange
13	3876	120415X	2	Washer, Plain, .632 X 1.38 X .046
14	1746	142674	1	Key, Woodruff, No. 606
15	6250		1	Assy, Kit, Input Shaft
16	5620		1	Pinion, Bevel, 12T
17	3624	105909X	1	Ring, Retaining
18	3625	105910X	1	Chain, 24 Pitches
19	5584	160942	1	Cover, Detent
20	5627	160943	1	Gear, Spur, 12T
21	5467	148267	1	Collar, Clutch
22	4758	138236	1	Assy, Kit, Clutch Keys
23	3847	73810500	1	Nut, Lock, 5/16-24
24	5403	142676	1	Shaft, Intermediate
25	1375	2244J	1	Key, Woodruff, No. 61
26	3627	105916X	1	Ring, Retaining
27	3830	120470X	1	Sprocket, 18T
28	3841	110070X	1	Spacer, 1.131 X 1.45 X .494
29	5365	142677	1	Gear, Spur, 37T
30	5407	142681	1	Gear, Spur, 35T
31	3867	124644X	1	Gear, Spur, 30T
32	3783	108980X	1	Gear, Spur, 25T
33	3869	120406X	1	Gear, Spur, 22T
34	5202	134796	1	Gear, Spur, 19T
35	3628	105925X	1	Washer, Plain, .640 X 1.37 X .061
36	1425	2228J	1	Washer, Plain, .632 X 1.00 X .046

Key No.	Dana Part No.	F.H.P. Part No.	No. Req'd.	Description
37	1082		1	Washer, Plain, .632 X 1.00 X .031
38	6358		1	Assy, Gear, Comb., 12T & 30T
39	3967	124639X	1	Shaft, Idler
40	3901	120472X	1	Spacer, .633 X .87 X .755
41	3645	105928X	1	Sprocket, 9T
42	5621		1	Gear, Bevel, 36T
43	4691	134394	2*	Assy, Kit, Shim, .750 Shaft
44	3882	120473X	1	Shaft, Drive
45	5364	142678	1	Gear, Spur, 12T
46	5406	143697	1	Gear, Spur, 15T
47	3866	124641X	1	Gear, Spur, 20T
48	3719	106589X	1	Gear, Spur, 25T
49	3868	120408X	1	Gear, Spur, 28T
50	3683	105937X	1	Gear, Spur, 31T
51	1145	2226J	1	Washer, Plain, .632 X 1.00 X .060
52	5130	134401	2	Washer, Neoprene
53	3184	2264J	2	Washer, Plain, .758 X 1.25 X .031
54	5528-1	160946	1	Axle, LH
55	5622		2	Gear, Miter, 12T, Splined
56	5270	160948	2	Ring, Retaining
57	3839	110071X	1	Gear, Spur, 32T
58	3919	120952X	1	Shaft, Cross
59	5623		2	Gear, Miter, 12T, Idler
60	5528-2	160950	1	Axle, RH
61	5304-M		1	Housing, Lower
62	3276	7294J	1	Disc, Brake
63	3758	108989X	1	Spacer, Brake Puck
64	5554	160952	1	Jaw, Brake
65	3843	120954X	2	Pin, Dowel
66	5562	160953	2	Screw, Tapping, 5/16-18 X 2.35
67	5285	138244	1	Lever, Actuating
68	3760	108996X	1	Washer, Plain, .321 X 1.00 X .055
69	5555	160954	1	Bracket, Anti-Rotation
70	3907	120951X	2	Puck, Friction
71	5785		1	Washer, Anti Rotation
72	4300	120416X	1	Grease

* Use in various combinations to maintain proper clearances.

** Order Key No. 15.

*** Silicone Sealant to be applied between Upper and Lower Housings (use Loctite Ultra Gray Silicone 5699 or equivalent).