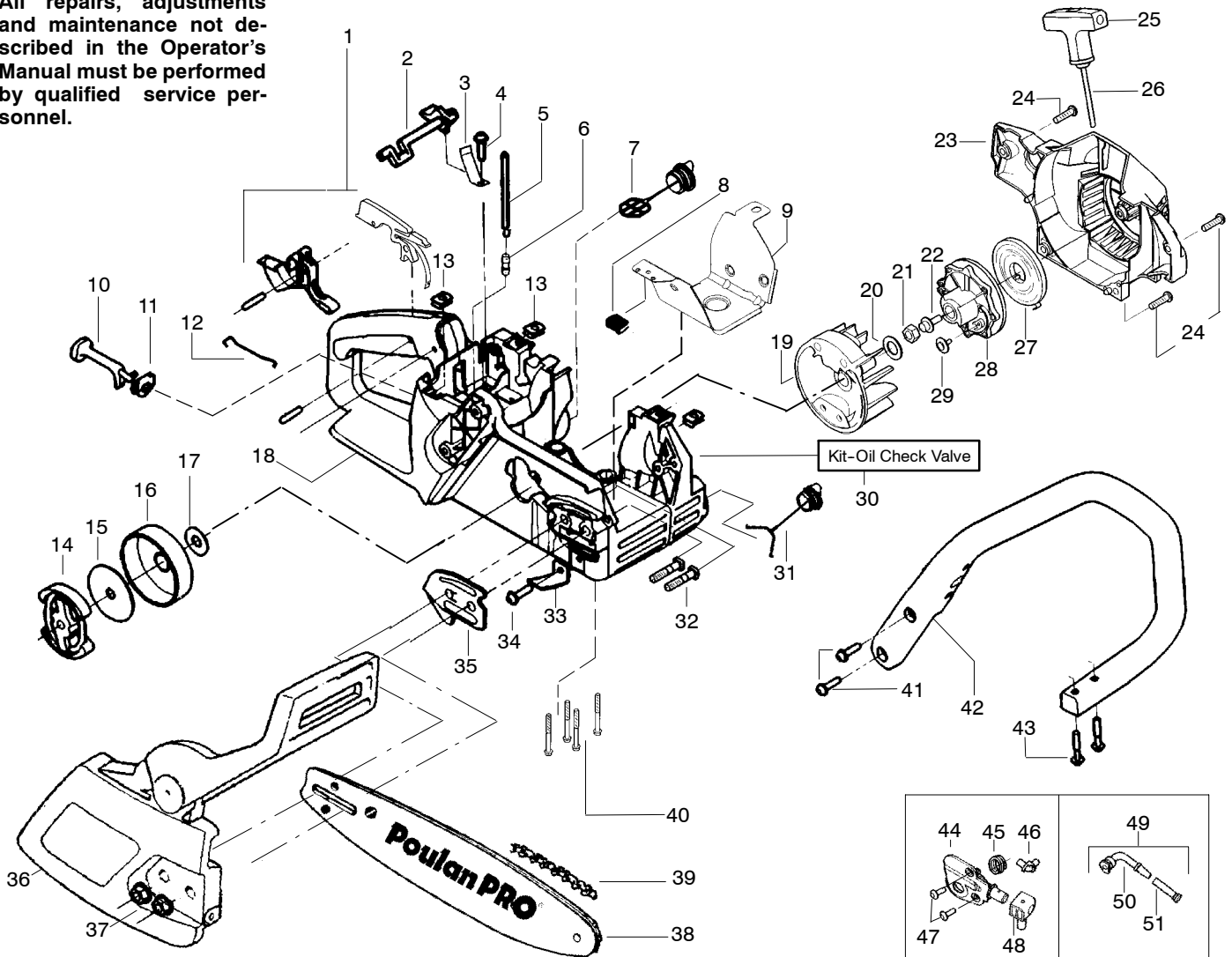


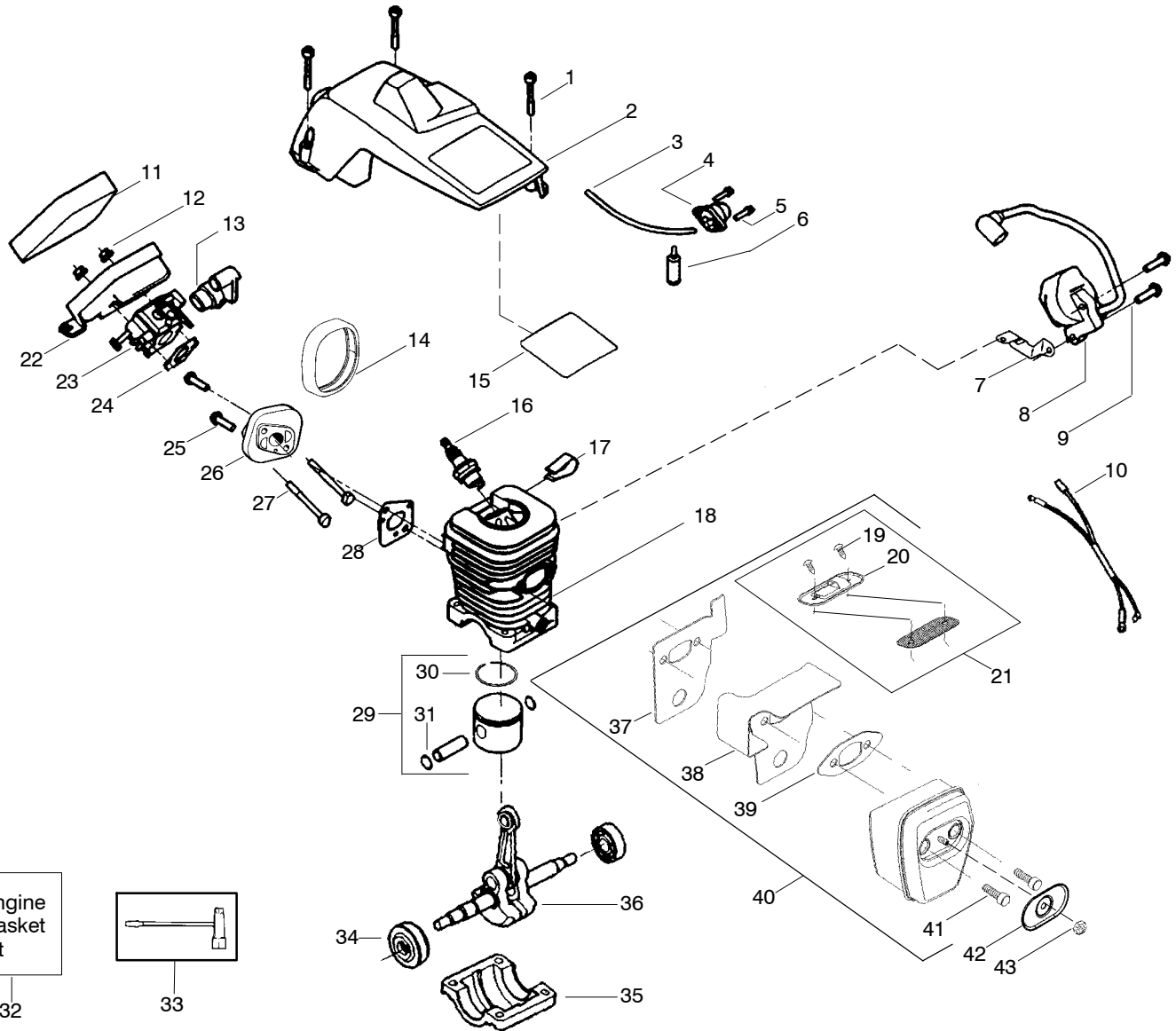
⚠ WARNING
All repairs, adjustments and maintenance not described in the Operator's Manual must be performed by qualified service personnel.



Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530071832	Kit-Trigger & Lockout (Includes Pin)	21.	530016134	Nut-Flywheel	43.	530015940	Screw
2.	530038227	Lever-Switch	22.	530015920	Screw	44.	530071259	Kit-Oil Pump (incl 45,46,48)
3.	530016149	Spring-Switch	23.	530049335	Housing-Fan	45.	530037820	Gear-Worm Spring
4.	530015775	Screw	24.	530015892	Screw	46.	530049477	Elbow-Oil Pickup
5.	530069216	Kit-Fuel Line (Large)	25.	530056402	Handle-Starter	47.	530016064	Screw
6.	530023877	Fitting - Fuel line	26.	530069232	Kit-Rope	48.	530019206	Block-Seal
7.	530047192	Assy-Fuel Cap w/ret.	27.	530027531	Spring-Starter	49.	530047663	Assy-Oil-Pickup (Incl. 50, 51)
8.	530055322	Clip - "U"	28.	530037817	Pulley-Starter	50.	530038373	Pickup-Oiler
9.	530055183	Shield - Heat	29.	530016080	Screw	51.	530056533	Filter-Oil
10.	530047989	Lever-Choke	30.	530071666	Kit-Oil Check Valve			
11.	530049005	Grommet-Choke lever	31.	530057236	Assy-Oil Cap			
12.	530037809	Wire-Throttle	32.	530016133	Bolt - Bar			
13.	530015922	Nut-Speed	33.	530029850	Chain Catcher			
14.	530014949	Assy.-Clutch	34.	530015814	Screw			
15.	530015611	Washer-Clutch	35.	530038238	Plate-Bar Mounting			
16.	530047061	Assy-Drum W/brg.	36.	530054999	Assy.-Chain Brake			
17.	530015907	Washer - Thrust	37.	530015917	Nut-Bar Mounting			
18.	530058908	Assy-Chassis (Incl. # 1,5,6,7,13, 30,31,32)	38.	530044919	Bar - 18"			
19.	530039187	Assy-Flywheel	39.	952051338	Chain - 18"			
20.	530015127	Washer-Flywheel	40.	530016132	Screw			
			41.	530015814	Screw			
			42.	530056798	Handle-Front			

✓ = NEW PART NUMBER FOR THIS IPL

* = REFER TO THE SERVICE REFERENCE INDICATED FOR MORE INFORMATION. (LOCATED AT END OF IPL)



Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530016153	Screw	18.	530012550	Cylinder	33.	530031135	Bar Wrench
2.	530055637	Assy-Cylinder Shield (includes # 15)	19.	530016351	Screw-Outlet cover	34.	530056363	Assy-Seal & Bearing
3.	530069247	Kit-Fuel Line (Small)	20.	530054883	Cover - Outlet	35.	530037935	Cap-Crankcase
4.	530071835	Kit-Air Purge (incl.#5)	21.	530071413	Kit-Spark Arrestor (Incl. 19,20)	36.	530047062	Assy-Crankshaft
5.	530015780	Screw	22.	530057480	Air Filter Housing	37.	530054885	Backplate
6.	530095646	Assy-Fuel Pick-up	23.	---	Kit-Carburetor Zama (W-20)	38.	530054880	Guide-Outlet
7.	530047442	Strap-Ground	24.	530069608	Gasket-Carb. (kit)	39.	530069608	Gasket-Muffler(kit)
8.	530039198	Ignition Module	25.	530016386	Screw	40.	530054886	Assy-Muffler (Incl. 37-39,41)
9.	530015814	Screw	26.	530049700	Carb. Adapter	41.	530016338	Bolt-Muffler
10.	530052296	Assy-Wire Harness	27.	530016187	Screw	42.	530055586	Cover-Bolt
11.	530037793	Foam-Air Filter	28.	530069608	Gasket- Adaptor(kit)	43.	530016359	Nut-Brass
12.	530016101	Nut	29.	530071408	Kit-Piston (Incl. 30 & 31)	Not Shown		
13.	530035526	Grommet-Carb Adjust	30.	530038729	Ring-Piston	530165225	530057757	Manual
14.	530054144	Seal-Carb Adapter	31.	530015697	Retainer-Piston Pin	530059229	530059229	Decal-Warning
15.	530055698	Reflector-Heat	32.	530069608	Kit-Engine Gasket (Incl. 24, 28 & 39)			Decal-Start Inst.
16.	952030150	Spark Plug (RCJ-7Y)						
17.	530016136	Clip-High Tension Lead						

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 ● = THESE PARTS ARE ILLUSTRATED FOR CLARITY. ORDER COMPLETE ASSEMBLY.