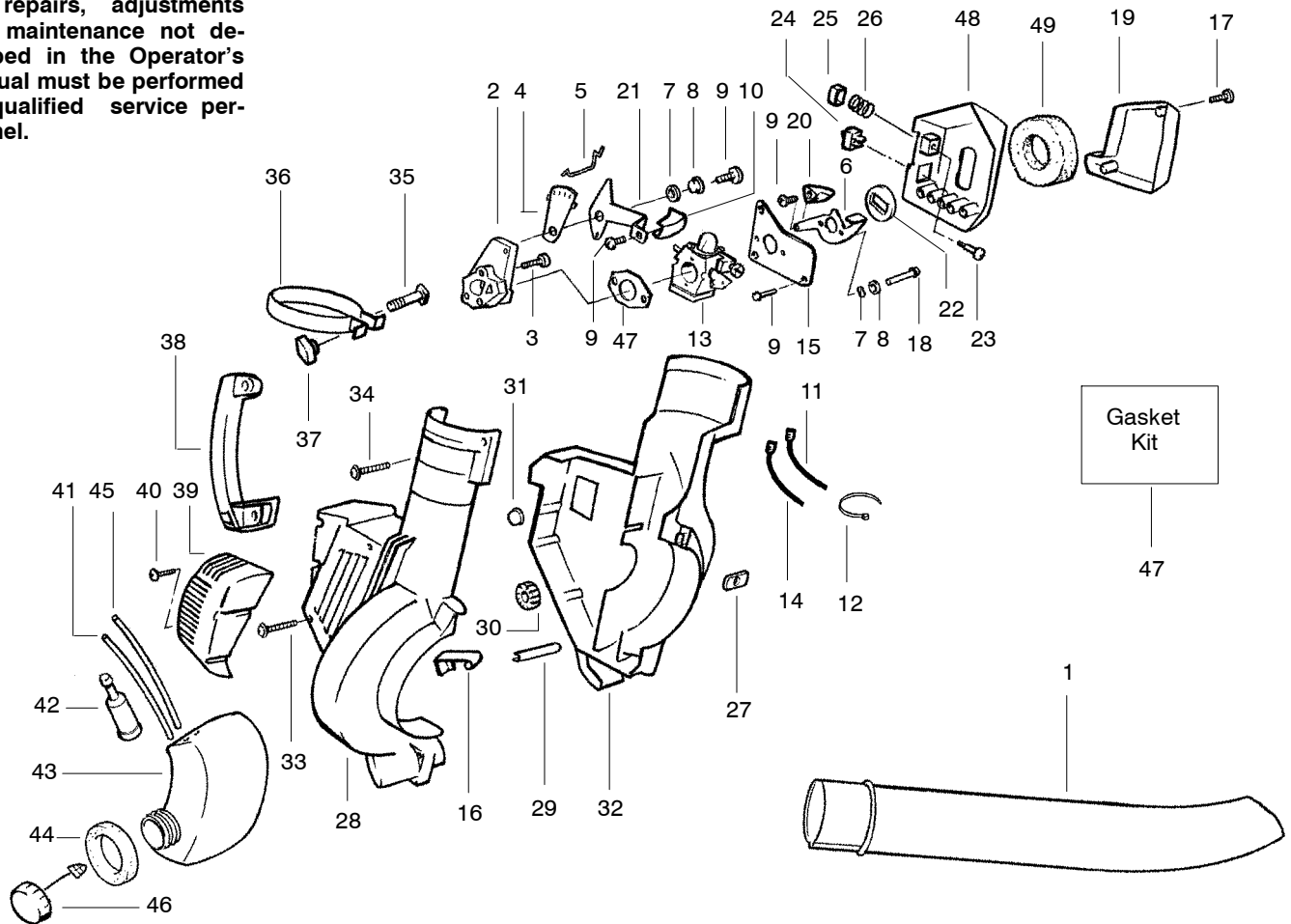


⚠ WARNING
 All repairs, adjustments and maintenance not described in the Operator's Manual must be performed by qualified service personnel.

TYPE 1



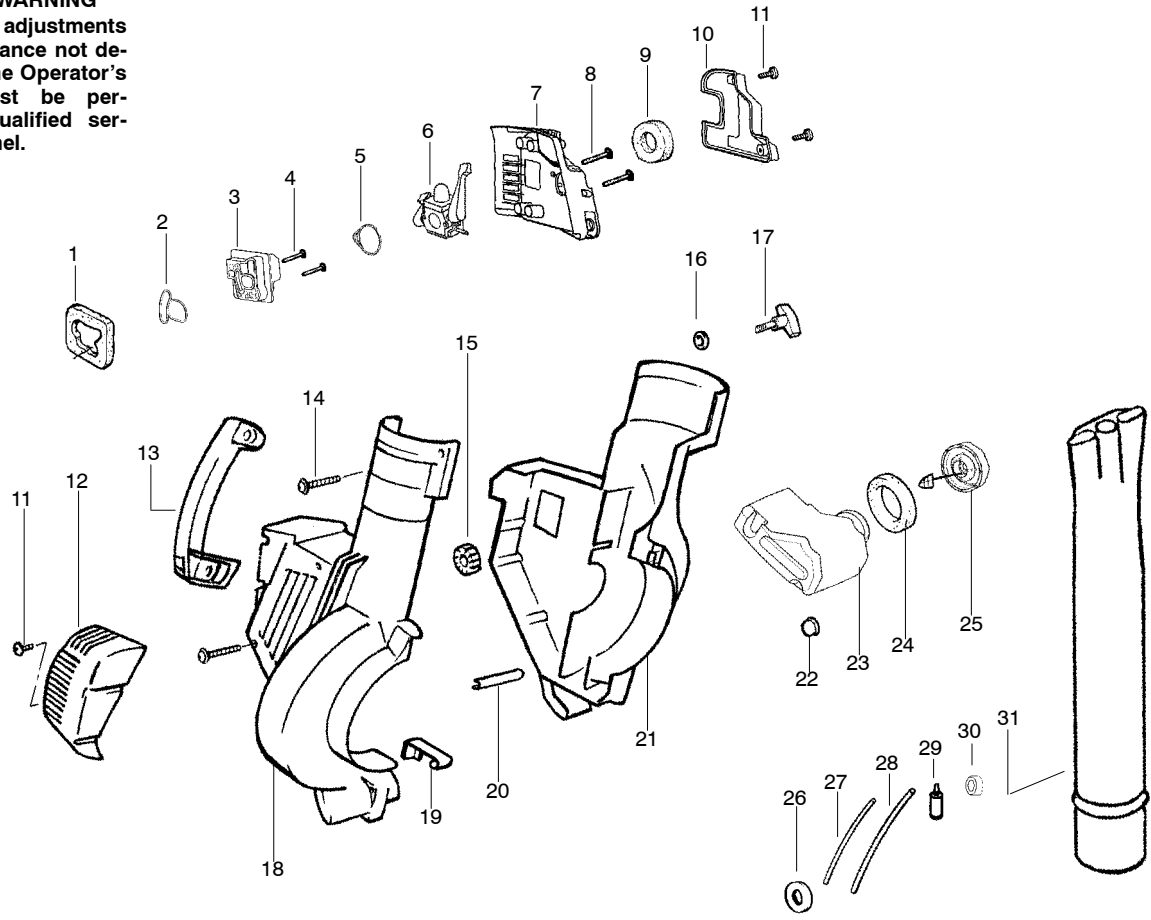
Ref.	Part No.	Description	Ref.	Part No.	Description
1.	---	Blower Tube Model 1850 530095597 Model 2000 530095593	27.	530016207	Nut
2.	530049322	Carburetor Adaptor	28.	530049883	Housing-Right
3.	530016014	Screw	29.	530049617	Guide Starter Rope
4.	530049526	Throttle Plate	30.	530049323	Isolator
5.	530049324	Throttle Linkage	31.	530036792	Isolator
6.	530049834	Choke Lever	32.	530049882	Housing-Left
7.	530015254	Washer	33.	530015886	Screw
8.	530015852	Choke Spacer	34.	530015880	Screw
9.	530015775	Screw	35.	530015820	Bolt
10.	530049837	Knob-Throttle Lever	36.	530095592	Clamp-Blower Tube
11.	530049495	Leadwire-Switch	37.	530049885	Knob
12.	530049494	Wire Clamp	38.	530095469	Handle
13.	530069924	Carburetor Ass'y. (WA-229)	39.	530049879	Muffler Cover
14.	530049496	Leadwire-Ground	40.	530015880	Screw
15.	530052293	Choke Plate	41.	530069247	Line Kit-Carb/Purge
16.	530402044	Spring Cover Latch	42.	530014362	Fuel Pick-up Ass'y.
17.	530015957	Screw	43.	530049491	Fuel Tank Ass'y.
18.	530015849	Screw	44.	530049527	Gasket-Fuel Tank
19.	530049315	Air Box Cover	45.	530069216	Line Kit-Tank/Purge
20.	530049836	Knob-Choke Lever	46.	530049386	Fuel Cap w/Retainer
21.	530049325	Throttle Lever	47.	530069813	Gasket Kit
22.	530019246	Filter-Choke Plate	48.	530049316	Air Box
23.	530016211	Retainer-Purge Button	49.	530049383	Air Filter
24.	530069572	Switch	Not Shown		
25.	530049838	Purge Button		530087688	Operator Manual
26.	530016212	Spring-Purge Button		530084403	Engine Stop Decal

✓ = NEW PART NUMBER FOR THIS IPL ★ = REFER TO THE SERVICE REFERENCE INDICATED FOR MORE INFORMATION. (LOCATED AT END OF IPL)

TYPE 3	Please refer to the service note at the end of the IPL before ordering parts.
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WARNING

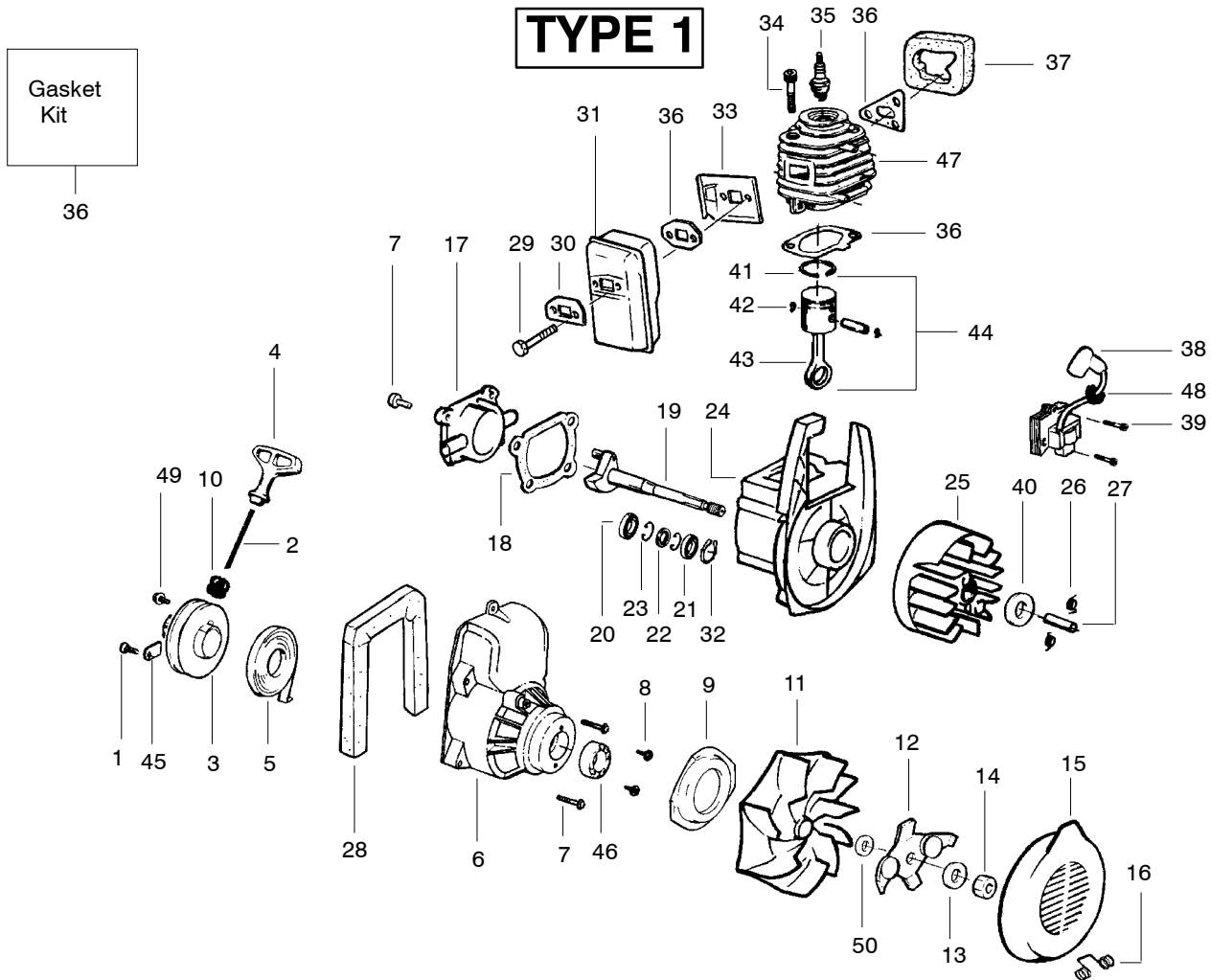
All repairs, adjustments and maintenance not described in the Operator's Manual must be performed by qualified service personnel.



Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530071459	Air Dam (kit)	20.	530049617	Guide- Starter Rope
2.	530071458	Gasket-Adapter (kit)	21.	530056683	Housing-Left
3.	530035561	Carburetor Adaptor	22.	530036792	Isolator-Crankcase
4.	530016309	Screw	23.	530049491	Assy-Fuel Tank
5.	530071458	Gasket-Carburetor (kit)	24.	530049527	Gasket-Fuel Tank
6.	---	Kit-Carb Ass'y.	25.	530049386	Fuel Cap w/Retainer
	530071465	(C1Q-W11)	26.	530049656	Grommet-Shroud
	530071632	(C1Q-W11C)	27.	530069247	Kit-Line Carb/Purge
	530071775	(WT-606)	28.	530069216	Kit-Line Tank/Purge
7.	530056629	Air Box	29.	530095646	Assy-Fuel Pick-up
8.	530015849	Screw-Carb.	30.	530071459	Grommet-Fuel line (kit)
9.	530049383	Filter-Air	31.	----	Tube - Blower
10.	530056581	Cover-Air Filter		530095597	BV - 1850
11.	530016349	Screw		530095593	BV - 2000
12.	530056641	Guard-Muffler			Not Shown
13.	530095469	Handle		530163804	Operator Manual
14.	530015886	Screw		530057414	Warning Decal
15.	530049323	Isolator		530057215	Decal-Start Inst.
16.	530015197	Nut			
17.	530016322	Knob-Blower			
18.	530056682	Housing-Right			
19.	530402044	Spring-Cover Latch			

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Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530015880	Screw	25.	530071268	Flywheel Ass'y. (Incl. 26)	46.	530032108	Bearing Cylinder
2.	530069232	Rope Kit	26.	530023817	Spring-Starter Dog	47.	530069865	Grommet-Ign. Module
3.	530069885	Starter Pulley Kit	27.	530016190	Flywheel Spacer	48.	530019182	Screw-Starter Pulley
4.	530049488	Starter Handle	28.	530049713	Foam Seal	49.	530016080	Washer-Belleville
5.	530042086	Starter Spring	29.	530016203	Muffler Bolt	50.	530016240	
6.	530054114	Fan Housing	30.	530049454	Muffler Cover Plate	Not Shown		
7.	530015810	Screw	31.	530052241	Muffler Ass'y.	530084404	Warning Decal	
8.	530015815	Screw	32.	530015941	Retainer Ring-C'chaft	530069914	Spark Arrestor Kit (Optional)	
9.	530019240	O-Ring	33.	530049502	Muffler Shield			
10.	530029182	Eyelet	34.	530015953	Screw			
11.	530069817	Impeller (Incl. 10)	35.	530030074	Spark Plug (RCJ-8Y)			
12.	530095461	Mulch Blade Ass'y. Model 2000	36.	530069813	Gasket Kit			
13.	530016279	Washer-Flat Model 1850	37.	530019247	Air Dam			
14.	530626605	Nut	38.	530039163	Ignition Module			
15.	530049313	Inlet Door	39.	530016208	Bolt			
16.	530402043	Spring-Return Cover	40.	530015127	Washer			
17.	530049297	Crankcase Cover	41.	530049903	Piston Ring (2)			
18.	530019181	Gasket-Crankcase Shroud	42.	530015162	Retainer			
19.	530049429	Crankshaft Ass'y.	43.	530069945	Connecting Rod Ass'y.			
20.	530032125	Inner Bearing	44.	530069812	Piston Kit (Incl. 41 & 42)			
21.	530032124	Outer Bearing	45.	530016226	Pulley Retainer			
22.	530019179	Crankcase Seal						
23.	530015945	Retaining Ring						
24.	530069818	Crankcase Ass'y. (Incl. 20-23)						

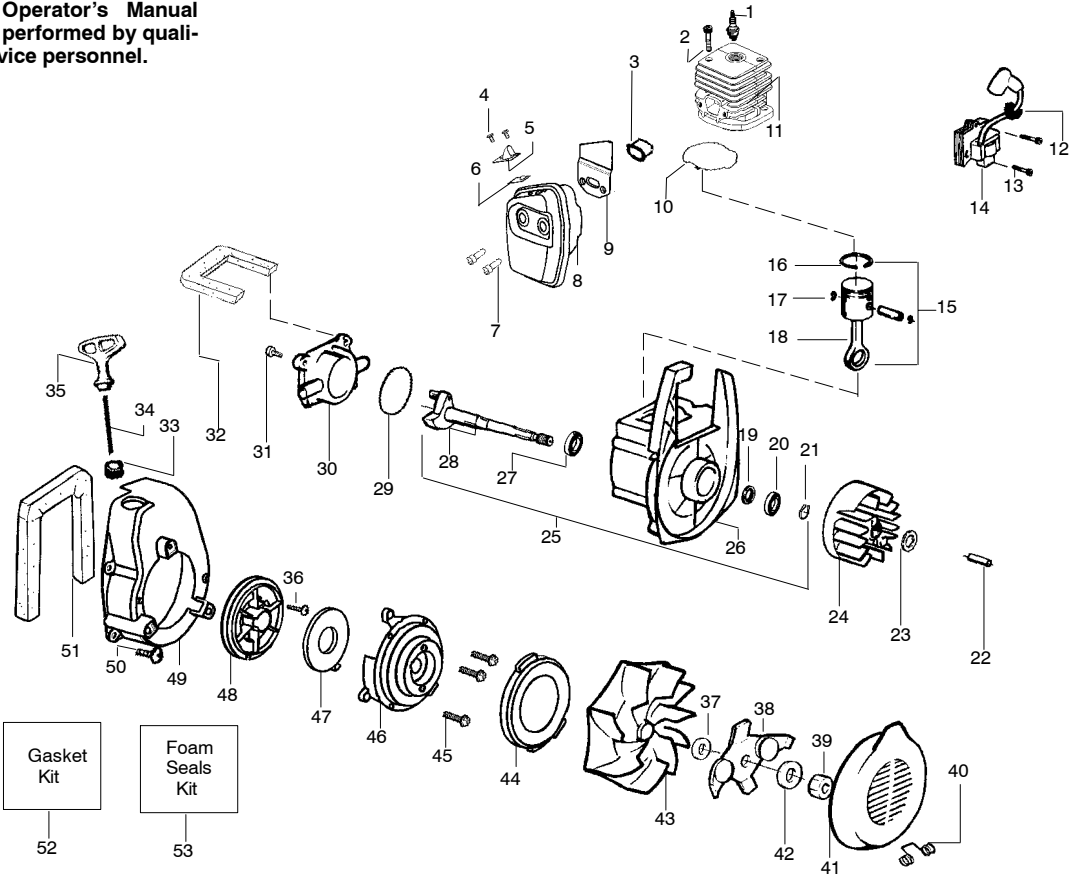
✓ = NEW PART NUMBER FOR THIS IPL

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TYPE 2

Please refer to the service note at the end of the IPL before ordering parts.

WARNING
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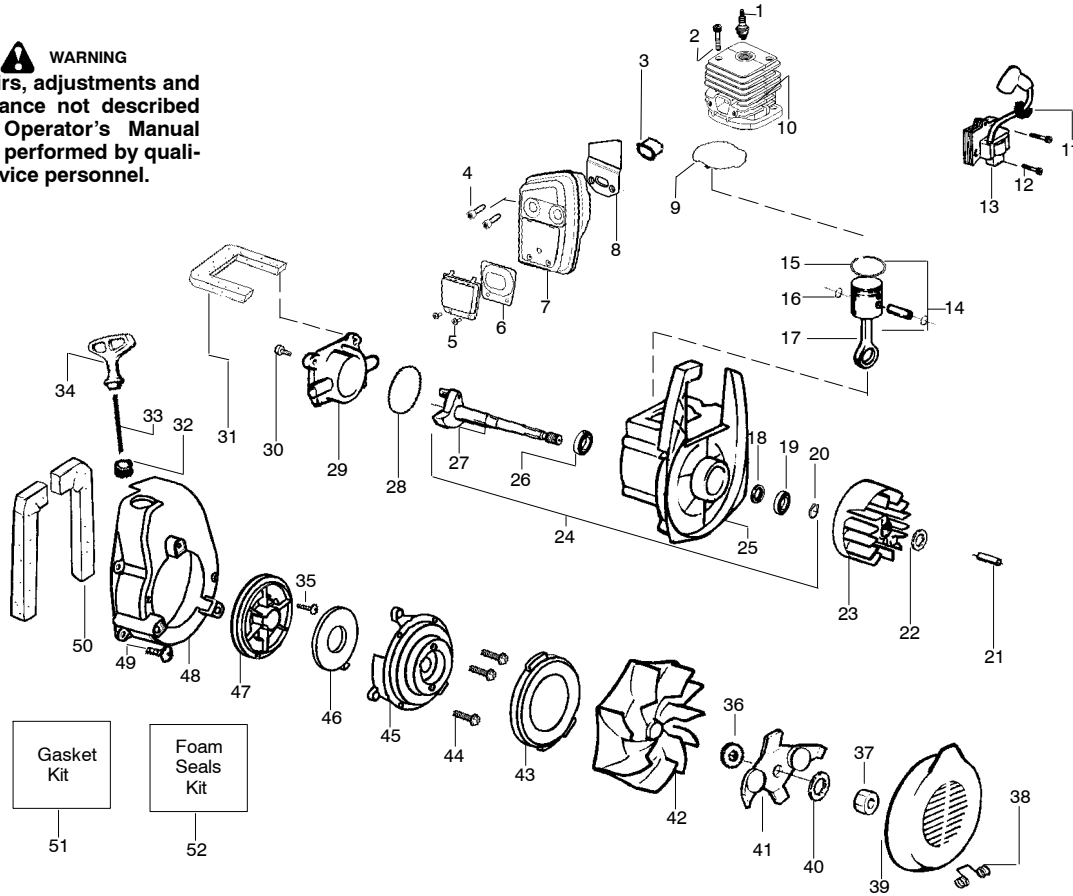
Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	952030249	Spark Plug (RCJ-6Y)	20.	530055728	Bearing-Outer	39.	530626605	Nut
2.	530015953	Screw	21.	530015941	Retainer Ring-C'chaft	40.	530402043	Spring-Return Cover
3.	530055191	Insulator-Heat	22.	530016190	Spacer-Flywheel	41.	530049313	Door-Inlet
4.	530055240	Screw	23.	530015149	Washer	42.	530016279	Washer (BV1850 only)
5.	530055241	Deflector-Muffler	24.	530039209	Assy-Flywheel	43.	530069817	Kit-Impeller Assy
6.	530071461	Kit-Spark Screen(incl. #4)	25.	530071456	Assy-Crankcase/Crank shaft (incl. 21,26,28)	44.	530055106	Seal-Ring
7.	530016341	Screw-Muffler-Internal	26.	530012440	Assy-Crankcase (Incl. 19,20,27)	45.	530016349	Screw
8.	530071499	Kit-Muffler (incl. 4-6,7,9)	27.	530032125	Bearing-Inner	46.	530055101	Housing-Pulley
9.	530071458	Gasket-Baffle (kit)	28.	530012452	Assy-Crankshaft	47.	530042086	Spring-Starter
10.	530071458	Gasket-Cylinder (kit)	29.	530071458	O-ring-C/case (kit)	48.	530071466	Kit-Starter Pulley
11.	530071457	Kit-Cylinder	30.	530012443	Cover-Crankcase	49.	530055102	Housing-Fan
12.	530019182	Grommet-Ign. Module	31.	530015810	Screw	50.	530015810	Screw
13.	530016357	Screw-Ignition Module	32.	530071459	Foam-219mm (kit)	51.	530071459	Foam-365mm (kit)
14.	530035505	Module-Ignition	33.	530029182	Eyelet-Flange	52.	530071458	Kit-Gasket (includes #9,10,29, adaptor gas ket, & carb. gasket)
15.	530069812	Kit-Piston (Incl. 16 & 17)	34.	530071467	Kit-Rope	53.	530071459	Kit-Foam Seals (includes #32,51, air dam & Fuel line grommet)
16.	530055120	Ring-Piston	35.	530049488	Handle-Starter			
17.	530015162	Retainer-Piston Pin	36.	530016326	Screw-Rope			
18.	530069945	Assy-Connecting Rod	37.	530016240	Washer-Belleville			
19.	530019264	Seal-Crankcase	38.	530095461	Assy-Mulch Blade (BV2000 Only)			

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TYPE 3	Please refer to the service note at the end of the IPL before ordering parts.
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WARNING
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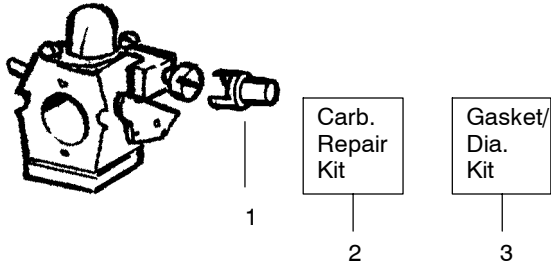
Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	952030249	Spark Plug (RCJ-6Y)	21.	530016190	Spacer-Flywheel	40.	530016279	Washer-Flat (bv1850 only)
2.	530015953	Screw	22.	530015149	Washer	41.	530095461	Assy-Mulch Blade (bv2000 only)
3.	530055191	Insulator-Heat	23.	530039209	Assy-Flywheel	42.	530069817	Assy-Impeller
4.	530016387	Screw-Muffler-Internal	24.	530071456	Assy-Crankcase/Crank shaft (incl. 20,25,27)	43.	530056625	Seal-Ring
5.	530015241	Screw	25.	530012492	Assy-Crankcase (Incl. 18,19,26)	44.	530016349	Screw
6.	530071593	Kit-Spark Screen (incl. #5)	26.	530032125	Bearing-Inner	45.	530055101	Housing-Pulley
7.	530071834	Kit-Muffler (incl. 4,5,6, & 8)	27.	530012452	Assy-Crankshaft	46.	530042086	Spring-Starter
8.	530071458	Gasket-Baffle (kit)	28.	530071458	O-ring-C/case (kit)	47.	530071466	Kit-Starter Pulley
9.	530071458	Gasket-Cylinder (kit)	29.	530012443	Cover-Crankcase	48.	530055102	Fan Housing
10.	530071457	Kit-Cylinder	30.	530015810	Screw	49.	530015810	Screw
11.	530019182	Grommet-Ign. Module	31.	530071459	Foam-219mm (kit)	50.	530071459	Foam-182mm (kit)
12.	530016357	Screw-Ignition Module	32.	530029182	Kit-Piston (Incl. 15 & 16)	51.	530071458	Kit-Gasket (page 3 incl. 2, & 5) (page 6 incl. 8,9, & 28)
13.	530035505	Ignition Module	33.	530071467	Kit-Rope (Incl. 35)	52.	530071459	Kit-Foam Seals (page 3 incl. 1,30) (page 6 incl. 31 & 50)
14.	530071357	Kit-Piston (Incl. 15 & 16)	34.	530054834	Handle-Starter			
15.	530055120	Piston Ring	35.	530016391	Screw-Rope			
16.	530015162	Retainer-Piston Pin	36.	530016240	Washer-Belleville			
17.	530069945	Assy-Connecting Rod	37.	530626605	Nut			
18.	530071615	Kit-Crankcase Seal	38.	530402043	Spring-Return Cover			
19.	530055728	Bearing-Outer	39.	530049313	Inlet Door			
20.	530015941	Retainer Ring-C'chaft						

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TYPE 1 ONLY

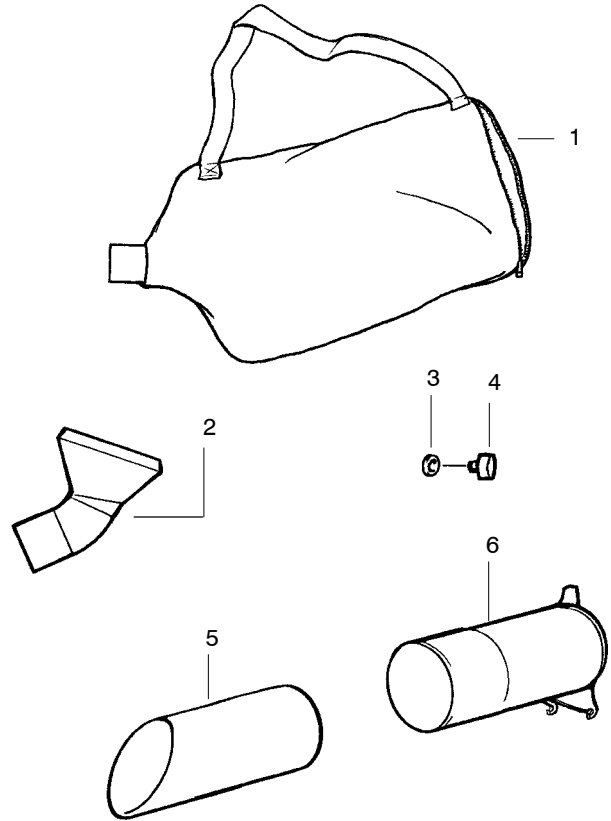
Carburetor Assembly Part # 530069924 - (WA-229)



Key No.	Part No.	Description
1	530038403	Limiter Cap
2	530069842	Carburetor Repair Kit
3	530069845	Gasket/Diaphragm Kit

TYPE 1,2,3

Vacuum Tube Ass'y.

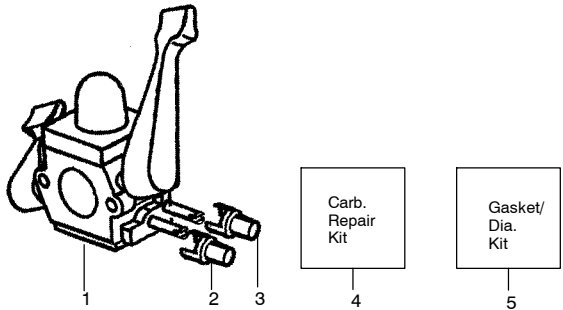


Ref.	Part No.	Description
1.	530095564	Assy-Vac. Bag w/strap
2.	530095470	Tube-Elbow Vac
3.	530049686	Retainer-Vac Tube Knob
4.	530016322	Knob
5.	530094476	Tube-Lower Vac
6.	*****	Tube-Upper Vac

TYPE 2,3 ONLY

Please refer to the service note at the end of the IPL before ordering parts.

Carburetor Assembly Part # 530071465 - (C1Q-W11)



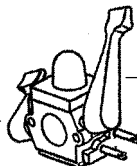
Ref.	Part No.	Description
1.	530071465	Assy-Carb. Zama (C1Q-W11)
2.	530038479	Cap-Limiter (high) brown
3.	530038478	Cap-Limiter (low) tan
4.	530071475	Kit-Carb. Repair
5.	530071489	Kit-Carb. Gasket (Zama)

***** **Service Note** *****
(When ordering the new upper vac tube 530056901 , items # 3,4 are not required.)

Kit - Carburetor Assy # 530071632 - C1Q-W11C (zama)

Kit - Carburetor Assy # 530071775 - WT-606 (walbro)

530071716-Kit-Choke Lever (zama)
530071725-Kit-Choke Lever (walbro)



530071715-Kit-Throttle Lever (zama)
530071726-Kit-Throttle Lever (walbro)

Note: No Repair kits are available for this carburetor, please order the complete assembly part number.

PARTS LIST NO. 530087900		WEED EATER[®] PARTS LIST	MODEL(s) BV1850 / BV2000
DATE 9/20/05	REPLACES 530087900-12/18/03		Note: Illustration may differ from actual model due to design changes

★★★★★ **Service Note:** ★★★★★

Some units were mistakenly built and shipped with the wrong type numbers. If your unit shows a type 2 (2 at the end of the serial number), refer to the following:

ALL UNITS built with a serial number beginning with 02195N and earlier are type 2's.
ALL UNITS built with a serial number beginning with 02196N and greater are type 3's