



Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530015814	Screw	22.	545024901	Ignition Module	45.	530019264	Seal - C'case
2.	530058982	Bolt - Muffler	23.	530038604	Coupling - Drive	46.	530032125	Inner Bearing
3.	545227901	Assy - Muffler/Shield (Incl. 2)	24.	530016357	Screw	47.	530069945	Assy - Connecting Rod
4.	530015953	Screw - Cylinder	25.	530014663	Assy - Leadwire	48.	530071785	Kit - piston/rod (Incl. 10,47)
5.	952030249	Spark Plug (RCJ 6Y)	26.	530014662	Assy - Ground Wire	49.	----	O - Ring (Ref.#50,58)
6.	530012541	Cylinder	27.	530016392	Screw	50.	530057954	Assy - Plug (incl.49)
7.	----	Seal (Ref.#58)	28.	530058600	Assy. - Fan Hsg	51.	530016386	Screw
8.	545154001	Piston Ring	29.	545081869	Kit - Switch	52.	545011004	Shroud - Rear
9.	530015162	Retainer - Piston Pin	30.	530027569	Handle - Starter	53.	530016445	Retainer - Tank
10.	530071357	Kit - Piston (Incl. 8, 9)	31.	530071767	Kit - Rope	54.	----	Assy - Fuel Tank (incl. filter, lines & fuel cap)
11.	530057829	Assy - Crankshaft	32.	530016386	Screw		545104103	Tank (TYPE 1)
12.	530012582	Assy - Crankcase (Incl. 44,45,46)	33.	530016124	Nut		580334701	Tank (TYPE 2)
13.	----	Seal (Ref.#58)	34.	530057588	Clip - Spring	55.	----	Assy - Fuel Cap
14.	530057547	Adapter - Carb.	35.	530016430	Screw		530014347	Cap (TYPE 1)
15.	530016441	Screw	36.	530042085	Spring - Starter		578931101	Cap (TYPE 2)
16.	----	Gasket (Ref.#58)	37.	530071786	Kit - Pulley - Starter	56.	----	Kit - Fuel Line
17.	577135901	Kit - Carb. (Zama)	38.	530027523	Retainer - Pulley		530069599	Line (TYPE 1)
(Note: Repair kits are not available for this carburetor)			39.	530015775	Screw		----	Line (TYPE 2) (Ref#54)
18.	530057585	Air Box	40.	530015828	Washer - Flat		530095646	Assy - Fuel Pickup
19.	530016429	Screw	41.	545005101	Assy - Flywheel	57.	530071750	Kit - Engine Gasket (Incl. 7,13,16,49)
20.	530057781	Foam - Air Filter	42.	530071768	Assy - C'case & C'shaft (Incl. 11,12,43)	58.		
21.	576694401	Cover - Air Box	43.	530015941	Retain. Ring - C'shaft			
			44.	530055728	Outer Bearing			

↖ = NEW PART NUMBER FOR THIS IPL ★ = REFER TO THE SERVICE REFERENCE INDICATED FOR MORE INFORMATION. (LOCATED AT END OF IPL)

Zama C1U W49B316A
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