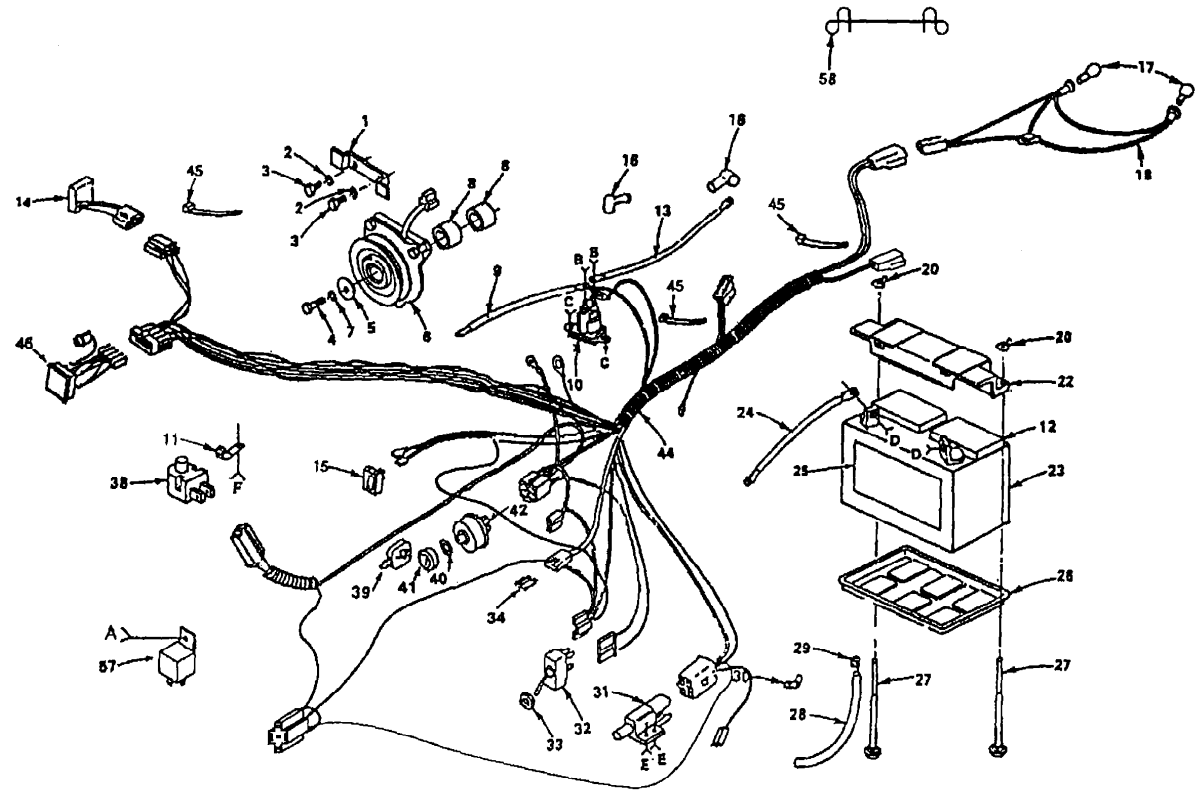


18 H.P. GARDEN TRACTOR

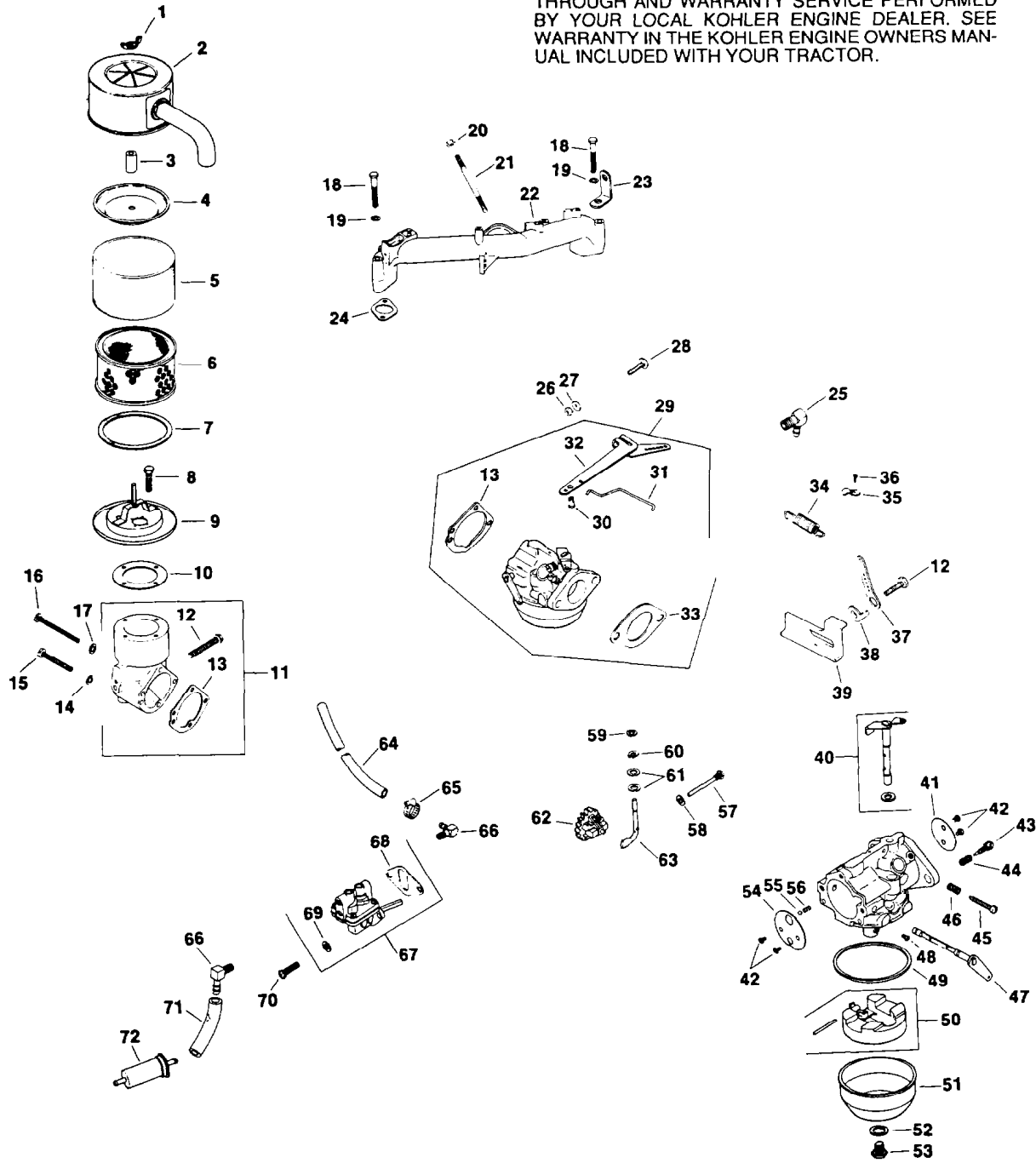
ELECTRICAL



Ref #	Part Number	Qty	Description
2	10040600		LOCKWASHER
3	74780612		BOLT
4	74610724		BOLT
5	108252X		WASHER T
6	109550X		CLUTCH.ELECTRIC.T
7	10040700		LOCKWASHER
8	106367X		SPACER-CLUTCH GT
9	4206J		CABLE-BATTERY T
10	109081X		SUB= 146154
11	4171R		CLIP T
12	121264X		"CAP,BATTERY "
13	5115J		SUB= 5114J
14	109554X		SUB= 127385X
15	110712X		SWITCH LT
17	7662J		SUB= 4152J
18	110859X		HARNESS T
20	123198X		SUB= 146525
22	102476X		SUB= 150109
23	121537X		SUB= 123899X
24	4207J		CABLE T
25	121549X		DECAL
27	72240460		BOLT
28	100541K		SUB= 7697J
29	109596X		HOSE CLAMP T
30	100207K		CLIP GTV
31	109553X		SWITCH INTERLOCKT
32	109626X		SWITCH T
33	4022J		HEX NUT T
34	6347R		FUSE-30 AMP
38	121305X		SWITCH SEAT
39	122147X		KEY
40	109788X		SUB= 124211X
41	109787X		SUB= 147626
42	4406R		SUB= STD365402
44	121166X		HARNESS
45	7192J		WIRE TIE
46	109555X		INDICATORLIGHTT
53	73220400		SUB= 50675
57	109748X		RELAY ASSY T
58	121465X		TIE WIRE
	124060X		NLA
	124061X		OWNER'S MANUAL (FRENCH)
	101539X		SHEET INSTR LT
	101572X		SHEET-INSTRUCTION (FRENCH)

18 H.P. GARDEN TRACTOR ENGINE -- KOHLER MODEL NUMBER M18S SPEC. 24585

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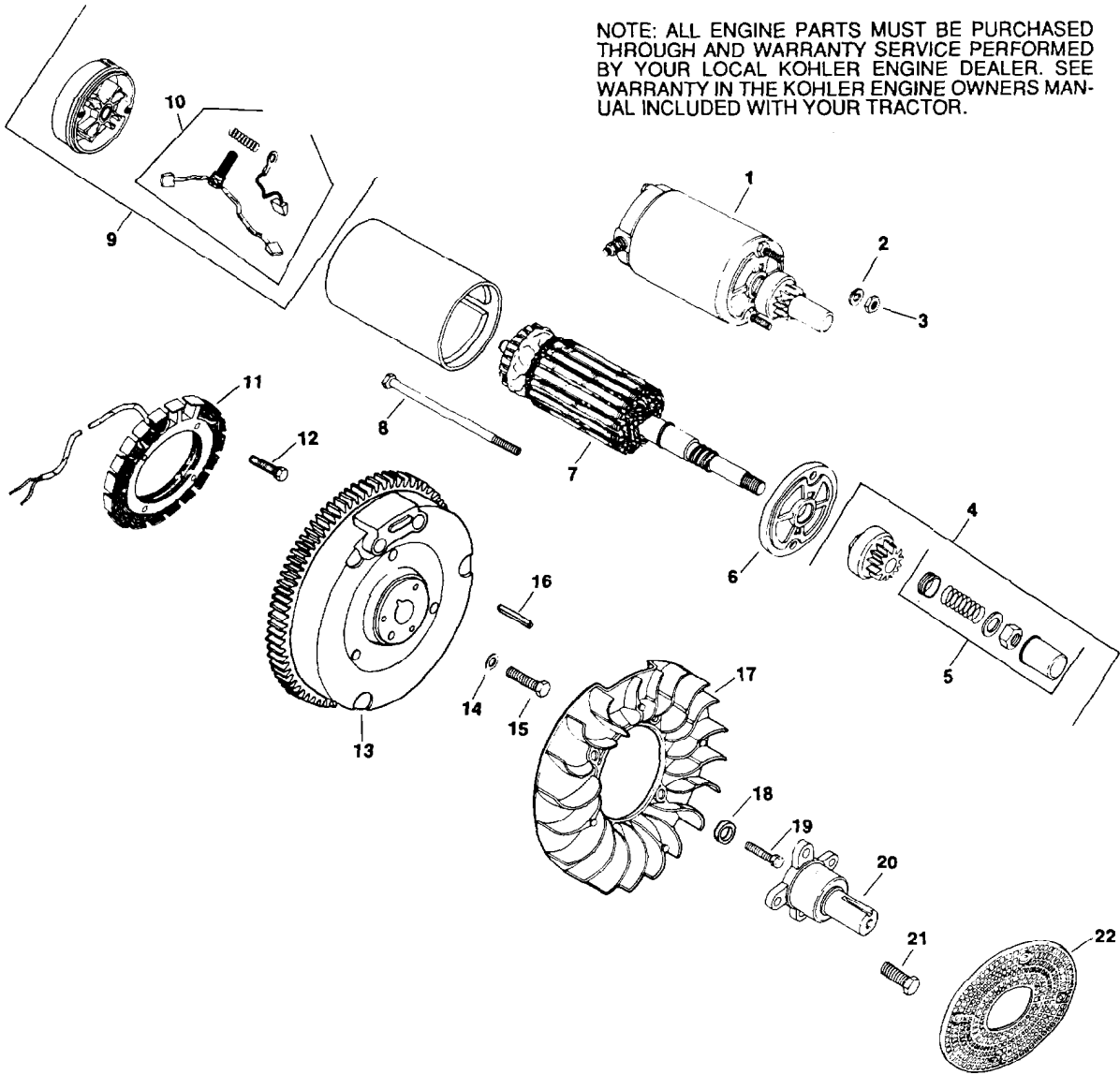


Ref #	Part Number	Qty	Description
2	52-096-36		COVER, AIR CLEANER
3	231032		SEAL ELEMENT
4	52-082-04		COVER AIR CLEANER ELEMENT
5	45-083-01		PRE-CLEANER
6	45-083-02		ELEMENT
7	237423		SEAL
8	X-67-98		SCREW
9	52-201-06		BASE
10	277093		GASKET
11	52-754-01		KIT, ELBOW
12	52-086-11		SCREW
13	25-041-06		GASKET, AIR CLEANER
14	X-22-9		WASHER
15	X-50-57		SCREW
16	X-50-37		SCREW
17	X-25-79		WASHER
18	X-6-8		SCREW
19	X-21-1		WASHER
20	X-77-2		NUT
21	X-352-37		STUD
22	52-164-10		MANIFOLD, INTAKE
23	52-445-02		STRAP, LIFTING
24	52-041-09		GASKET
25	25-155-02		CONNECTOR
26	X-81-1		NUT
27	X-25-72		WASHER
28	52-211-04		SCREW
29	52-853-10		KIT, CARBURETOR
30	25-158-07		BUSHING, LINKAGE
31	52-079-08		LINK, GOVERNOR
32	52-186-06		ARM, GOVERNOR
33	271030		GASKET
34	52-091-04		SPRING, GOVERNOR
35	235778		CLAMP
36	X-67-97		SCREW
37	52-119-01		LEVER, SPEED CONTROL
38	234614		STOP, GOVERNOR
39	52-531-02		STOP, HIGH SPEED
40	52-144-16		SHAFT, THROTTLE
41	25-146-02		PLATE
42	25-086-27		SCREW
43	25-368-01		NEEDLE
44	25-089-02		SPRING
45	25-086-26		SCREW
46	25-089-04		SPRING
47	52-090-12		LEVER, CHOKE
48	52-337-06		JET, MAIN
49	25-041-04		GASKET
50	25-757-09		KIT
51	25-104-01		BOWL, FUEL
52	25-041-03		GASKET
53	25-100-05		SCREW, BOWL RETAINER
54	25-146-03		PLATE, CHOKE
55	25-194-01		BALL
56	25-089-03		SPRING
57	231355		PIN
58	X-25-12		WASHER
59	X-25-63		WASHER, PLAIN 1/4
60	X-269-28		RETAINER
61	X-25-102		WASHER

Ref #	Part Number	Qty	Description
61	X-25-102		WASHER
62	A-235743-S		KIT
63	52-078-04		SHAFT
64	52-353-04		LINE, FUEL
65	X-426-9		CLAMP, HOSE
66	25-155-02		CONNECTOR
67	52-559-01		PUMP
68	25-041-05		GASKET, FUEL PUMP
69	X-25-63		WASHER, PLAIN 1/4
70	47-086-08		SCREW
71	25-353-03		LINE
72	25-050-01		FILTER, FUEL
	25-113-07		DECAL, AIR CLEANER
	25-757-08		KIT, CARBURETOR REPAIR
	52-755-98		KIT, HIGH ALTITUDE JET

18 H.P. GARDEN TRACTOR ENGINE -- KOHLER MODEL NUMBER M18S SPEC. 24585

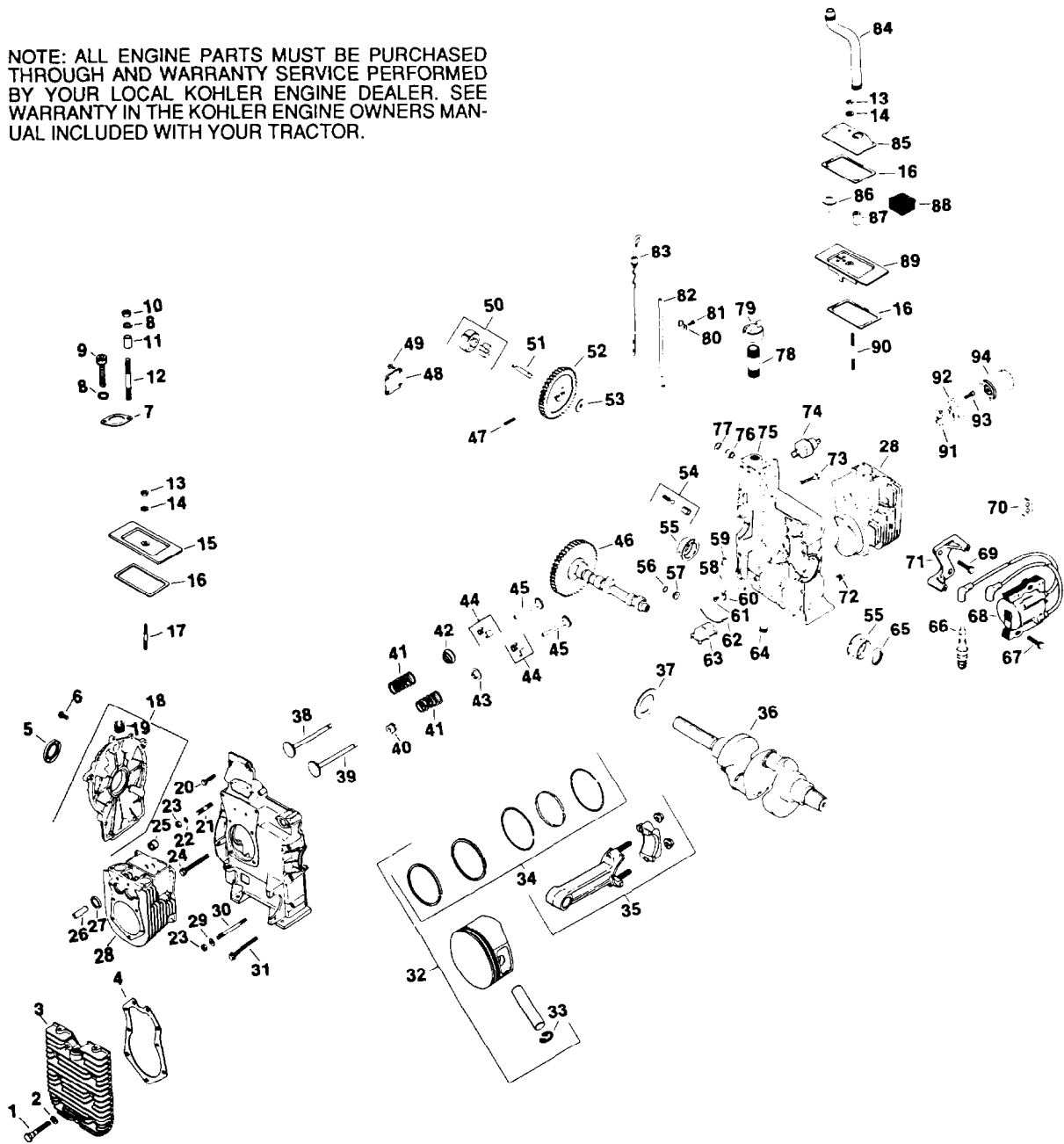
NOTE: ALL ENGINE PARTS MUST BE PURCHASED THROUGH AND WARRANTY SERVICE PERFORMED BY YOUR LOCAL KOHLER ENGINE DEALER. SEE WARRANTY IN THE KOHLER ENGINE OWNERS MANUAL INCLUDED WITH YOUR TRACTOR.



Ref #	Part Number	Qty	Description
2	X-20-1		WASHER
3	X-81-1		NUT
4	52-755-05		KIT, DRIVE
5	52-755-08		KIT, DRIVE PARTS
6	52-227-01		CAP, DRIVE END
7	52-170-02		ARMATURE
8	52-211-01		BOLT
9	277612		CAP, COMMUTATOR END
10	48-755-15		KIT, BRUSH
11	237878		KIT
12	X-67-51		SCREW
13	52-025-36		FLYWHEEL
14	52-468-15		WASHER
15	25-086-24		SCREW, 3/8-24X1-1/4
16	X-286-17		KEY
17	25-157-01		FAN
18	25-112-04		SPACER
19	25-086-21		SCREW, HEX 1/4-20 X 5/8
20	237373		SHAFT, FRONT DRIVE
21	X-159-2		SCREW
22	25-162-02		SCREEN, GRASS
	25-450-03		TAG CAUTION

18 H.P. GARDEN TRACTOR ENGINE -- KOHLER MODEL NUMBER M18S SPEC. 24585

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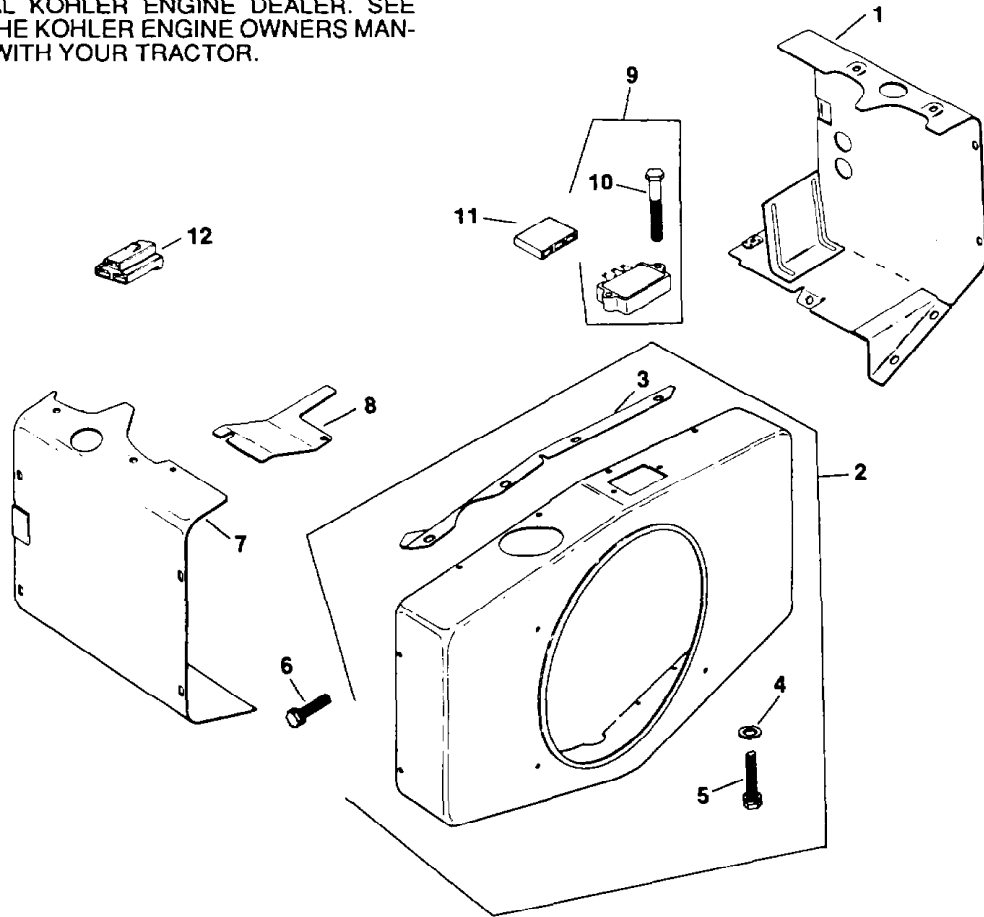


Ref #	Part Number	Qty	Description
2	220534		WASHER
3	52-015-08		HEAD, CYLINDER
4	52-041-18		GASKET, HEAD
5	X-583-5		SEAL
6	X-802-9		SCREW
7	52-041-14		GASKET, EXHAUST
8	X-21-1		WASHER
9	X-55-6		SCREW
10	X-82-2		NUT
11	52-112-08		SPACER
12	52-072-13		STUD
13	X-81-1		NUT
14	X-25-12		WASHER
15	52-096-18		COVER, #2 CYLINDER VALVE
16	52-055-01		GASKET
17	X-352-39		STUD
18	52-755-55		NUT, HEX
19	X-75-23		PLUG
20	25-086-10		SCREW
21	52-072-12		STEP STUD
22	52-468-12		WASHER
23	X-82-2		NUT
24	25-086-13		SCREW
25	52-158-04		BUSHING, LOCATING
26	52-316-06		GUIDE
27	230265		INSERT, VALVE SEAT
28	52-755-81		KIT, CYLINDER BARREL
29	41-468-01		WASHER
30	X-352-33		STUD
31	25-086-11		SCREW
32	52-874-11		PISTON W/RING SET
32A	52-874-12		PISTON W/RING SET .003"
32B	52-874-13		PISTON W/RING SET .010"
32C	52-874-14		PISTON W/RING SET .020"
32D	52-874-15		PISTON W/RING SET .030"
33	230004		RETAINER, PISTON PIN
34	52-108-09		RING SET, .003"
34A	52-108-10		RING SET, .010"
34B	52-108-11		RING SET, .020"
34C	52-108-12		RING SET, .030"
35	52-067-67		CONNECTING ROD
35A	52-067-68		CONNECT. ROD .010"
36	52-014-64		CRANKSHAFT
37	52-468-03		WASHER, .119/.122 (A.R.)
37A	52-468-04		WASHER, .128/.131
37B	52-468-05		WASHER, .137/.140 (A.R.)
38	52-016-02		VALVE, EXHAUST
39	52-017-08		VALVE, INTAKE
40	52-032-13		SEAL
41	25-089-01		SPRING
42	52-413-01		ROTATOR
43	230011		RETAINER, INTAKE VALVE
44	41-755-10		KIT RETAINER
45	52-019-02		TAPPET
46	52-012-08		CAMSHAFT
47	X-280-25		PIN, ROLL
48	52-096-03		COVER OIL PUMP
49	X-67-64		SCREW
50	52-393-09		ROTOR SET
51	52-144-05		SHAFT OIL PUMP

Ref #	Part Number	Qty	Description
51	52-144-05		SHAFT OIL PUMP
52	52-043-05		GEAR OIL PUMP
53	52-422-01		SPACER
54	52-755-50		KIT
55	52-030-10		BEARING
55A	52-030-11		BEARING
55B	52-030-12		BEARING
56	52-141-02		O-RING
57	52-139-08		PLUG
58	52-123-10		TUBE, DIPSTICK
59	X-702-15		PLUG, CUP
60	52-237-05		CLAMP, TUBE
61	X-67-64		SCREW
62	52-237-02		CLAMP, SPRING
63	52-095-03		HOUSING, OIL PICKUP
64	X-75-32		PLUG
65	52-032-10		SEAL
66	51-132-02		SPARK PLUG
67	25-086-15		SCREW, 1/4-20 X 1
68	52-584-02		MODULE
69	25-086-16		SCREW
70	52-313-02		GROMMET
71	52-126-08		BRKT
72	X-75-10		PLUG
73	25-086-12		SCREW
74	52-099-06		OIL PRESSURE SWITCH
75			REFER TO IMAGE
76	52-078-05		SHAFT
77	X-269-43		RING, RETAINING
78	46-136-02		PIPE, OIL
79	52-173-01		CAP, PIPE
80	52-154-01		CLIP, TUBE
81	X-67-64		SCREW
82	52-123-09		TUBE, OIL LEVEL
83	52-038-04		DIPSTICK, BLADE 11-5/16
84	52-326-05		HOSE, BREATHER
85	52-096-08		COVER
86	52-462-01		VALVE, BREATHER
87	52-032-04		SEAL BREATHER
88	231419		FILTER, BREATHER
89	52-096-22		COVER, #1 LOWER CYLINDER VALVE
90	275220		STUD
91	52-041-16		GASKET
92	52-181-02		ADAPTER, OIL FILTER
93	X-55-15		SCREW
94	52-050-02		OIL FILTER
	52-518-22		LEAD, BLACK, MODULE TO CONNECTOR
	52-518-08		LEAD, GREEN PRESSURE SWITCH

18 H.P. GARDEN TRACTOR ENGINE KOHLER -- MODEL NUMBER M18S SPEC. 24585

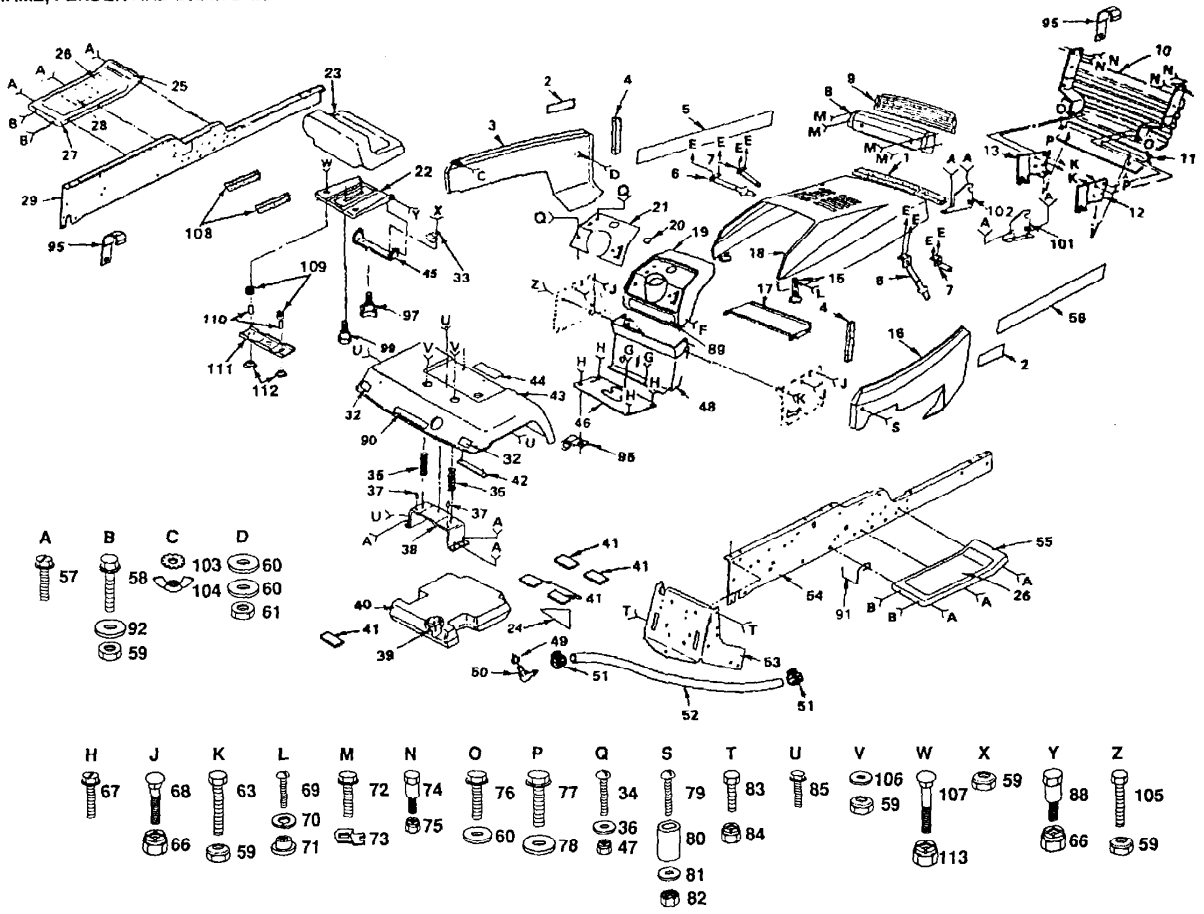
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Ref #	Part Number	Qty	Description
2	52-755-71		KIT, BLOWER HOUSING
3	52-217-01		SUPPORT
4	52-468-16		WASHER
5	52-086-11		SCREW
6	X-67-83		SCREW
7	52-063-21		BATTLE, #2 CYLINDER HEAD
8	52-063-01		BAFFLE, #2 CYLINDER TOP
9	25-755-03		KIT
10	X-132-5		SCREW
11	236602		CONNECTOR
12	236473		CONNECTOR
	25-518-21		LEAD, RED, RECTIFIER-REGULATOR

18 H.P. GARDEN TRACTOR

FRAME, FENDER AND DRAWBAR



Ref #	Part Number	Qty	Description
2	124053X		NLA
3	121888X388		SUB= 150302X505
4	106088X		FOAM STRIP T
5	123965X		DECAL HOOD LH
6	106784X		SUB= 155013
7	104618X		SUB= 155013
8	104613X		SUB= 147717
9	106395X		LENS LT
10	122100X		GRILL ASSY
11	105419X388		NLA
12	110854X		SUPPORT RH YTH
13	110855X		SUPPORT LH YTH
15	109808X		HOOD LATCH T
16	121887X388		SUB= 140679X505
17	7985J		SUB= 140229
18	121886X388		SUB= 150301X505
19	121312X		DASH
20	8022J		PLUG-DASH T
21	121448X011		DASH PLATE
22	124294X		SUB= 155925
23	110840X		SUB= 140121
24			REFER TO IMAGE
25	101892X		DECAL T
26	108256X		PAD FOOTREST T
27	105465X388		FOOTREST LH YT
28	123243X		DECAL - DRIVE BELT
29	110893X		SUB= 151630
32	106202X		REFLECTOR-TAIL YT
33	2751R		CLIP T
34	74180512		SCREW
35	124181X		SPRING COMPRESSIO
36	19111116		WASHER
37	105531X		NUT-PUSH YT
38	105509X		SUB= 137113
39	123549X		SUB= 158990
40	106020X		SUB= 151346
41	106082X		PAD-SPACER LT
42	105511X		SUB= 140675
43	121642X388		FENDER
44	120822X		DECAL
45	105513X		SUB= 140551
46	106042X013		CVR SHAFT GATE
47	73510500		NUT
48	104608X		DASH ASSEMBLY
49	3645J		BUSHING OUTLET T
50	8710J		FUEL TANK STEM GT
51	123487X		HOSE CLAMP
52	7834R		SUB= 8542R
53	7982J		SUB= 140506
54	110892X		SUB= 150383
55	105464X388		FOOTREST-R.H.
56	123966X		NLA
57	17490612		SCREW
58	74760612		SUB= 74780612
59	73680600		SUB= 73690600
60	19091216		WASHER PM
61	73220400		SUB= 50675
63	74760616		BOLT
64	19131316		WASHER
65	74180512		SCREW

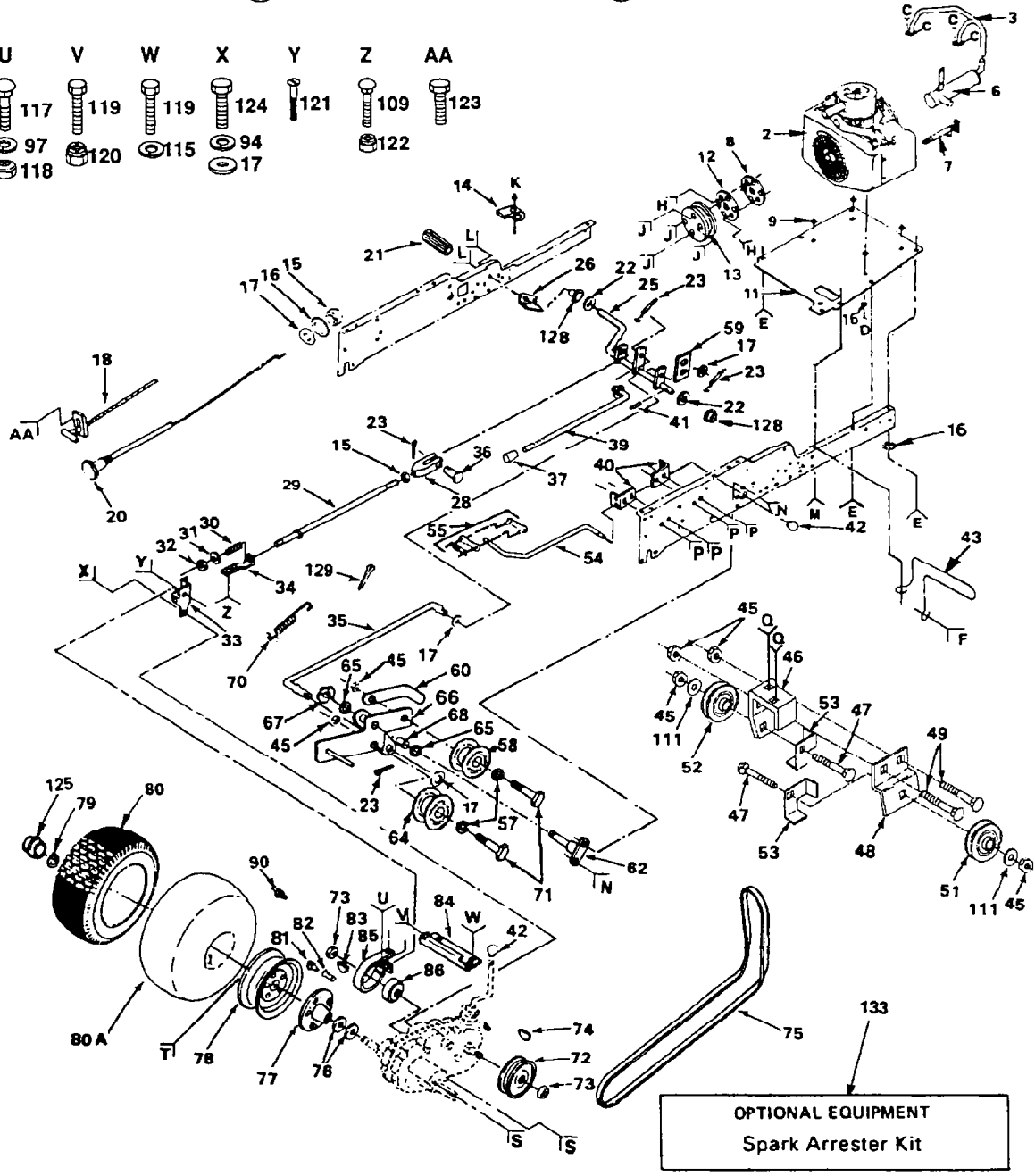
Ref #	Part Number	Qty	Description
65	74180512		SCREW
66	73680500		SUB= 73690500
67	17240408		SUB= 17720408
68	72140506		BOLT
69	74191008		SCREW
70	10071000		LOCKWASHER
71	2029J		WELDNUT
72	17211010		SCREW LT
73	104755X		""""J"" FASTENER LT"
74	123481X		SUB= 7605J
75	73680400		SUB= 73690400
76	17190412		SCREW
77	17490512		SCREW
78	19111212		WASHER
79	74981020		SCREW
80	7206J		SPACER LT
81	19070818		WASHER
82	73731000		NUT
83	74760716		BOLT
84	73680700		NUT GTV
85	17490608		SCREW LT
88	105529X		SUB= 139888
89	108813X		SUB= 138956
90	123964X		NLA
91	105500X		BELT RETAINER GT
92	19131312		WASHER
95	4171R		CLIP T
97	120068X		"KNOB 1/2"" YT"
99	121144X		SUB= 127018X
101	110853X		SUPPORT RH YTH
102	110852X		SUPPORT LH YTH
103	11030400		LOCKWASHER GT
104	73490400		SUB= 146525
105	74760620		SUB= 74780620
106	19131614		WASHER
107	72170410		BOLT
108	121251X		STRIP FORM
109	121250X		SPRING
110	121249X		SPACER SPLIT
111	121246X		BRKT SWITCH
112	121248X		BUSHING
113	123976X		SUB= 73900400
114	73510400		NUT

18 H.P. GARDEN TRACTOR

GROUND DRIVE

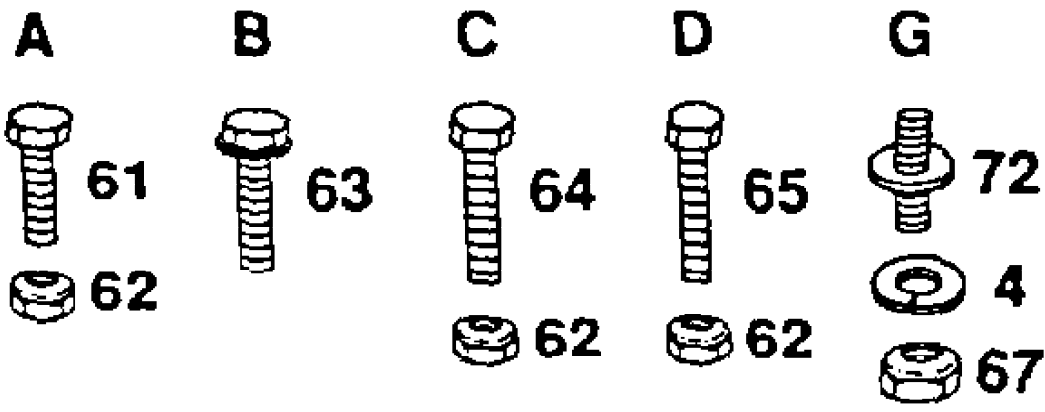
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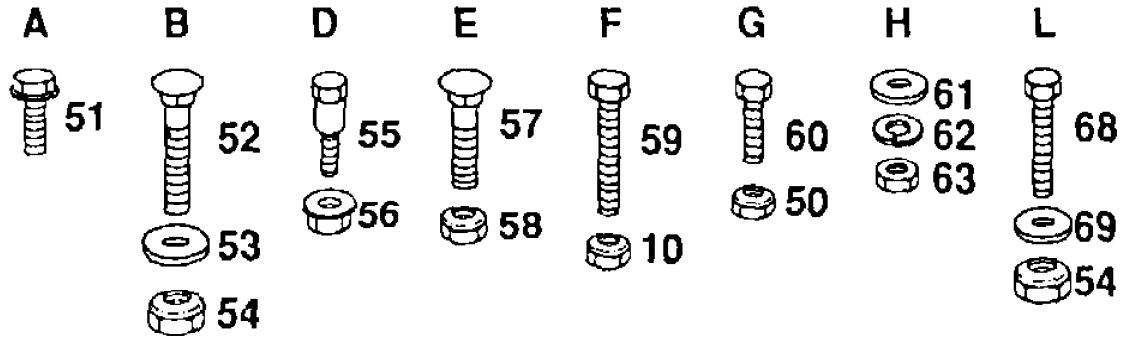


Ref #	Part Number	Qty	Description
3	110891X		EXHAUST TUBE T
6	120829X		SUB= 127881
7	9767H		DRAIN VALVE
8	110947X		CHAFF GUARD T
9	110869X		SUB= 133692
11	110867X		"ENG. T, BASE"
12	104577X		ADAPTER T
13	121355X		SUB= 101343L
14	5304J		ACT-SWITCH T
15	73610600		SUB= 7810H
16	11050600		LOCKWASHER
17	19131316		WASHER
18	121467X		SUB= 532132746
20	121470X		SUB= 532132780
21	8883R		PEDAL COVER T
22	121749X		WASHER
23	76020312		SUB= 3145
25	104375X		SHAFT ASSY GT
26	104601X		BRKT SWITCH GT
28	100604K		YOKE GTV
29	5308J		BRAKE ROD T
30	7241J		SPRING T
31	19131614		WASHER
32	73530600		SUB= 7810H
33	677A637		BRAKE BRKT ASSY T
34	7229J		GUIDE ROD T
35	101356L		ROD CLUTCH GTV
36	5102J		CLEVIS PIN T
37	71673		PLUNGER CAP T
39	109767X		SUB= 136284
40	105598X		ROD BRACKET GT
41	5142H		ROLL PIN STD
42	121466X		KNOB
43	108885X		GUARD MUFFLER HYT
45	73680600		SUB= 73690600
46	121063X		SUB= 139995
47	72110614		BOLT
48	122825X		BRKT IDLER FLAT
49	72140606		BOLT
51	102403X		IDLER-FLAT T
52	101344L		PULLEY V IDLR GTV
53	122824X		GUARD BELT
54	122253X		ROD SHIFT HI LO
55	122268X		CONNECTING LINK
57	19131413		WASHER
58	104360X		SUB= 131494
59	121358X		RETAINER SPRING
60	121360X		RETAINER BELT
62	101358K		BRACKET ASSY GTV
64	121361X		SUB= 139123
65	207J		WASHER T
66	121356X		BRACKET CLUTCH
67	12000039		KLIP RING
68	105706X		"LY, BEARING"
70	121357X		SPRING EXT CLUTCH
71	74760628		BOLT
72	120332X		PULLEY GT
73	9204H		NUT STD
74	9858M1		KEY
75	110883X		BELT-V.98.5.GD.DV

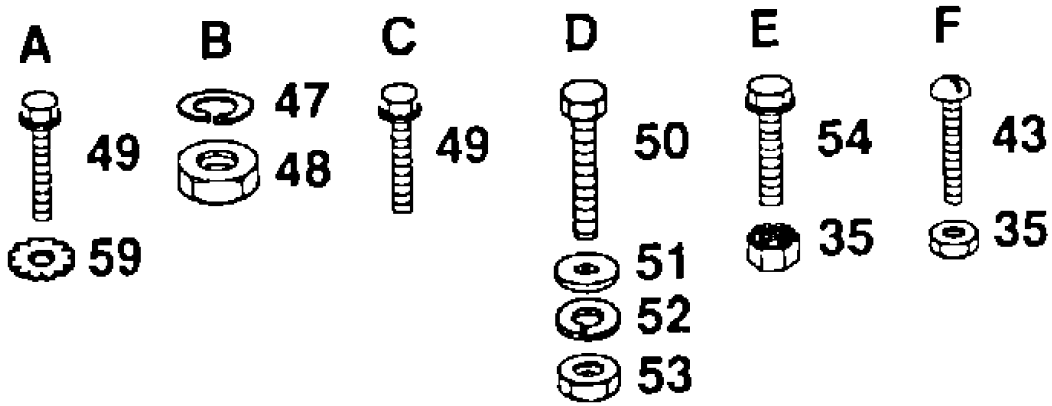
Ref #	Part Number	Qty	Description
75	110883X		BELT-V.98.5.GD.DV
76	7563R		WASHER T
77	634A692		SUB= 149176X431
78	106277X361		SUB= 106277X417
79	12000034		KLIP RING
80	4607R		SUB= 122077X
80A	7154J		TUBE.23X8/10-12
81	59192		VALVE CAP
82	65139		VALVE STEM LT
83	2228M		SUB= 2228M1
84	120404X		SUB= 156404
85	101122M		BRAKE BAND ASM
86	214J		BRAKE DRUM T
89	73680400		SUB= 73690400
90	6856M		ZERK FITTING M
94	10040600		LOCKWASHER
96	74570512		SCREW
97	10040400		LOCKWASHER
98	74760620		SUB= 74780620
100	74760612		SUB= 74780612
101	74780616		BOLT
102	17190516		SCREW
103	74321016		SCREW
104	73631000		SUB= 69180
105	74760412		BOLT LT
107	72110606		BOLT
108	72140610		BOLT.3/8-14X1.25
109	72110506		SUB= 72270506
110	73680500		SUB= 73690500
111	19131612		WASHER GT
114	74760720		BOLT
115	10040700		LOCKWASHER
116	1304H		SUB= 140080
117	72140405		BOLT T
118	73220400		SUB= 50675
119	74760716		BOLT
120	73680700		NUT GTV
121	74370612		SCREW
122	1685H		SUB= 68478
123	17720410		SCREW LT
124	74760614		SUB= 74760616
125	104758X		CAP-HUB GT
126	72140506		BOLT
128	110895X		NYLINER T
129	76020816		COTTER PIN
131	10170500		LOCKWASHER
133	120689X		SPARK ARREST KIT



Ref #	Part Number	Qty	Description
4	10040600		LOCKWASHER
61	74760612		SUB= 74780612
62	73680600		SUB= 73690600
63	17490612		SCREW
64	74780616		BOLT
65	74760616		BOLT
67	73220600		NUT.HEX.3/8-16UNC
72	106615X		SUB= 677A928



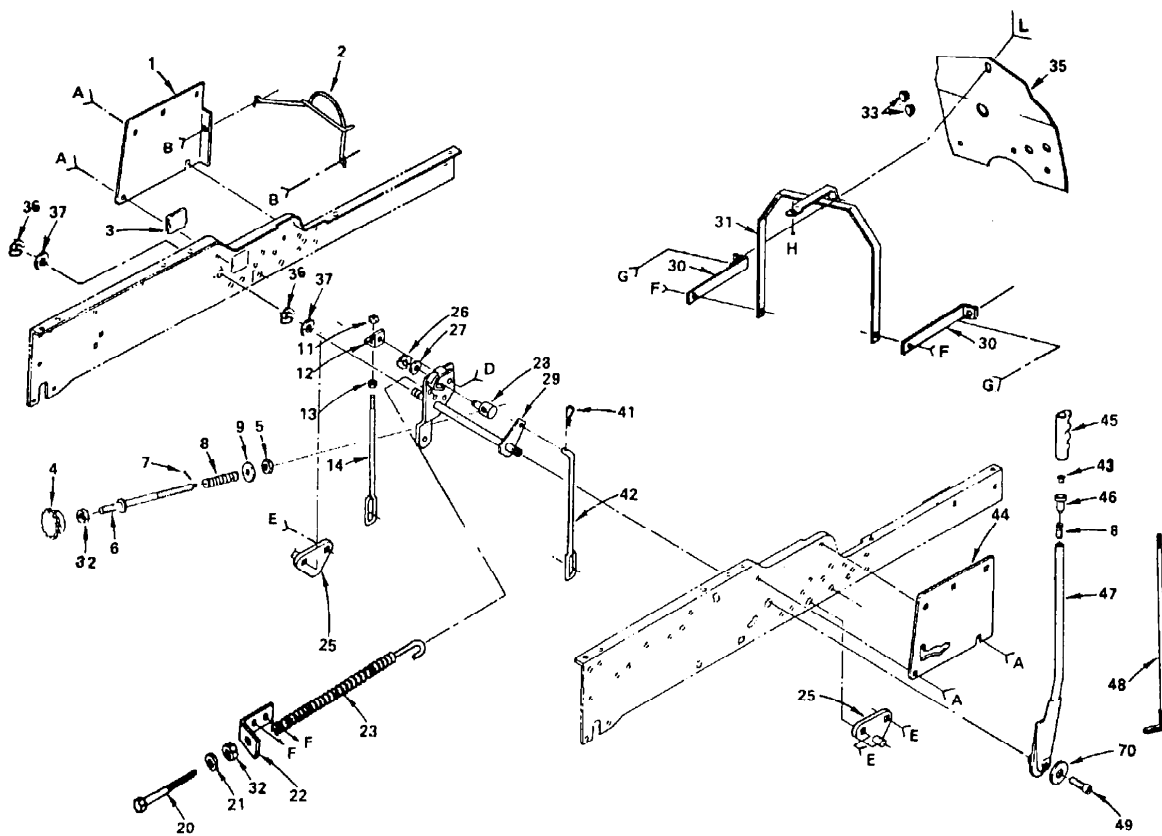
Ref #	Part Number	Qty	Description
10	73680600		SUB= 73690600
50	73680400		SUB= 73690400
51	17490608		SCREW LT
52	72140508		BOLT
53	19111610		WASHER
54	73680500		SUB= 73690500
55	7901J		SHOULDER BOLT T
56	73900400		NUT T
57	72140606		BOLT
58	73930600		LOCKNUT
59	74760616		BOLT
60	74780408		BOLT
61	19091216		WASHER PM
62	10090400		SUB= 10040400
63	73220400		SUB= 50675
68	74760512		BOLT
69	19111216		WASHER M



Ref #	Part Number	Qty	Description
35	73951000		"NUT,KEPS"
43	74641008		SUB= 71031008
47	10090400		SUB= 10040400
48	73350400		NUT
49	17190408		SCREW ST
50	74760412		BOLT LT
51	19091016		WASHER
52	10040400		LOCKWASHER
53	73220400		SUB= 50675
54	71031008		SCREW
59	11050600		LOCKWASHER
	124060X		NLA
	124061X		OWNER'S MANUAL (FRENCH)
	101539X		SHEET INSTR LT
	101572X		SHEET-INSTRUCTION (FRENCH)

18 H.P. GARDEN TRACTOR

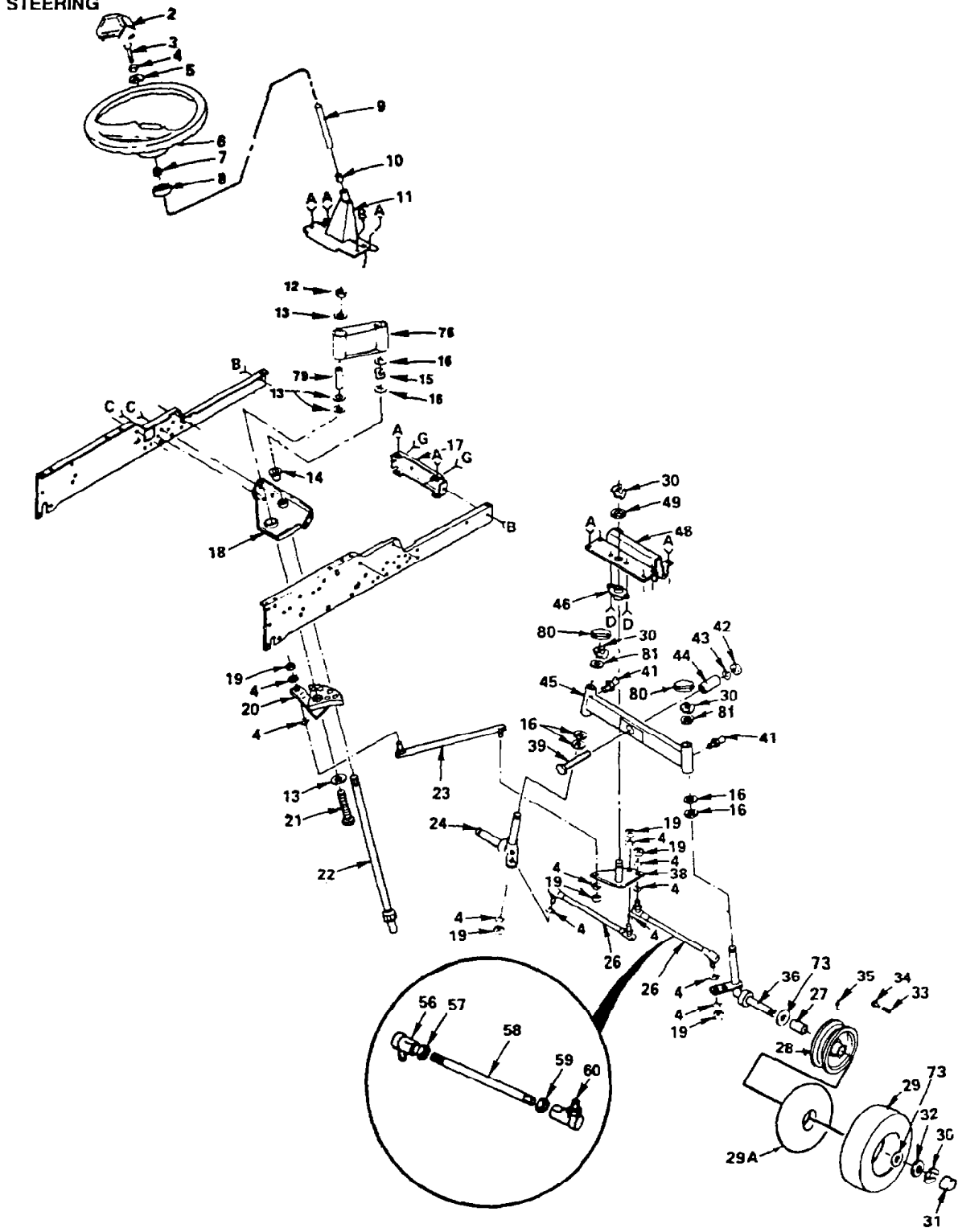
MOWER LIFT



Ref #	Part Number	Qty	Description
2	110908X		SUB= 126651X
3	121794X		COVER ACCESS
4	121891X		HDLE ADJ LIFT
5	110807X		NUT T
6	110811X		ROD ADJ. T
7	76020308		SUB= 3145
8	2876H		SPRING T
9	19131016		WASHER
11	73800600		NUT
12	7594J		BRACKET T
13	73220600		NUT.HEX.3/8-16UNC
14	7596J		LINK-LIFT MOW T
20	5328J		BOLT-ADJ SPRING T
21	19131316		WASHER
22	5329J		SUB= 143363
23	674A247		SUB= 918674A247
25	105501X		SUSP BRACKET T
26	12000037		KLIP RING
27	19151216		WASHER
28	110810X		TRUNION LT
29	120137X		SUB= 145542
30	110903X		BRACKET T
31	106872X		SUB= 532128141
32	73350600		NUT
33	110436X		SUB= 9151R
35	122085X		"SHIELD HEAT, BASE"
36	12000022		E-RING
37	19292016		WASHER
41	4939M		SUB= 85902
42	105503X		LIFT LINK RH T
43	122365X		SUB= 125925X
44	121043X		SUB= 532121045
45	109413X		GRIP
46	122364X		SUB= 125925X
47	121002X		SUB= 123096X
48	121006X		LEVER ROD LT
49	74780624		"BOLT,HEX"
70	10040600		LOCKWASHER

18 H.P. GARDEN TRACTOR

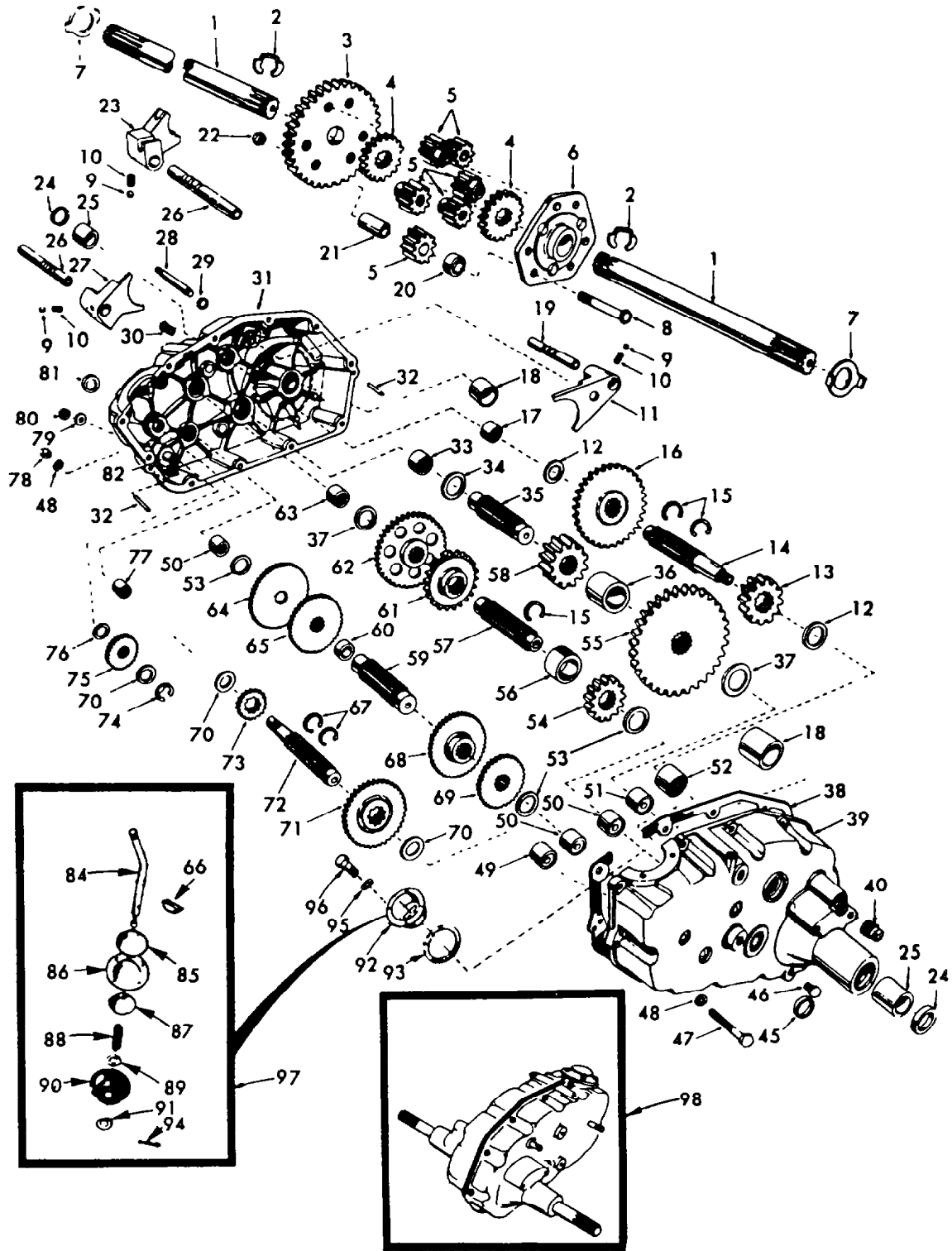
STEERING



Ref #	Part Number	Qty	Description
3	74780616		BOLT
4	10040600		LOCKWASHER
5	19133808		WASHER T
6	121472X		SUB= 150546
7	100711L		ADAPTER LT
8	106943X		SPACER LT
9	108540X		TUBE
10	9038R		"T, BEARING"
11	101274N		SUPPORT ASSY T
12	73680800		NUT LTV
13	19172610		WASHER GT
14	104239X		"FLANGE GT, BEAR."
15	12000034		KLIP RING
16	6266H		WASHER .T
17	5213J		FRAME BRACKET GT
18	102439X		SUB= 144668
19	73610600		SUB= 7810H
20	120424X		SECTOR T
21	74780880		BOLT T
22	104591X		SHAFT STEERING GT
23	110497X		LINK.DRAG.T
24	121168X		SPINDLE LH
26	121159X		TIE ROD
27	9040H		"FLANGE, BEARING"
28	106228X361		SUB= 106228X417
29	3938R		SUB= 122075X
29A	8134H		TUBE.16X6.5/7.5-8
30	12000029		RING
31	104757X		HUB CAP
32	121748X		WASHER
33	59192		VALVE CAP
34	65139		VALVE STEM LT
35	278H		FITTING LT
36	121167X		SPINDLE RH
38	108137X		"T, BELLCRANK"
39	74781044		BOLT
41	6855M		ZERK M
42	73221000		NUT X
43	10041000		WASHER
44	5298J		SUB= 136518
45	677H999		FRONT AXLE T
46	5292J		SUB= 140342
48	5284J		AXLE BRACKET T
49	19292016		WASHER
56	121161X		SUB= 109851X
57	73700600		NUT
58	121162X		ROD TIE
59	73360600		NUT
60	121160X		SUB= 109850X
73	121749X		WASHER
76	121177X		COLLAR
79	120199X		TUBE T
80	121232X		CAP
81	121748X		WASHER

18 H.P. GARDEN TRACTOR

TRANSAXLE



Ref #	Part Number	Qty	Description
2	12000034		KLIP RING
3	4199R		FINAL GEAR T
4	4216R		DIFF GEAR T
5	4215R		DIFF PINION T
6	4217R		DIFF CARRIER T
7	6256H		WASHER T
8	74020652		BOLT
9	7392M		SUB= 100482K
10	6272H		SUB= 145359
11	4985R		SHIFT FORK T
12	6266H		WASHER .T
13	4212R		RED PINION T
14	4196R		GEAR SHAFT T
15	6276H		SNAP RING T
16	633A63		GEAR T
17	8118M		"T, BEARING"
18	8740H1		BEARING
19	122238X		SHAFT
20	4218R		SPACER T
21	6252H1		PINION RS
22	7810H		GRIPCO NUT
23	4986R		SHIFT FORK T
24	7393R		OIL SEAL STD
25	992R1		BRNG. T
26	6216H		SHAFT T
27	6262H		FORK T
28	122254X		SHIFT SHAFT
29	6269H		SEAL T
30	5855H		VALVE M
31	122162X		GEARCASE RH
32	6277H		PIN T
33	4225R		NEEDLE BRNG T
34	7396H		RACE T
35	4198R		GEAR SHAFT T
36	4200R		SUB= 532004200
37	7395H		RACE T
38	121878X		GASKET
39	122163X		GEARCASE LH
40	13320400		PLUG PIPE
45	6271H		SEAL T
46	13060200		SUB= 13020200
47	74780524		HEX BOLT
48	10140500		SUB= 10040500
49	4895H		"TI, BEARING"
50	4222R		NEEDLE BRNG T
51	1529R		NEEDLE BRNG T
52	8119M		"STD, BEARING"
53	4220R		BRNG RACE
54	4209R		RED PINION T
55	4213R		RED GEAR T
56	4442R		PINION SPACER T
57	4195R		GEAR SHAFT T
58	4214R		FINAL PINION T
59	4194R		GEAR SHAFT T
60	7528R		SPACER T
61	4208R		RED PINION T
62	4207R		RED GEAR T
63	7398H		RACE T
64	4203R		LOW SPEED GEA T
65	4204R		REVERSE GEAR T

Ref #	Part Number	Qty	Description
65	4204R		REVERSE GEAR T
66	2898J		KEY T
67	4926H		RING STD
68	4205R		INTERMED GEAR T
69	4206R		SUB= 532004206
70	1370H		"T, BEARING"
71	633A69		CLUSTER GEAR T
72	208J		INPUT SHAFT T
73	4201R		LO SPEED PINION T
74	12000002		SUB= 2225J
75	1153R		IDLER GEAR T
76	7392H		WASHER T
77	3990H		BRNG T
78	73220500		NUT.HEX.5/16-18
79	1167R		WASHER T
80	73360700		NUT
81	6270H		SEAL STD
82	7384H		SHAFT T
84	5384J		GEAR SHIFT LVR T
85	2978J		CAP T
86	633A85		COVER AND PIN T
87	8739H1		GUIDE BALL T
88	4924H		SPRING TI
89	19151516		WASHER
90	110542X		SEAL T
91	19181511		WASHER
92	75J		GEAR SHIFT GA T
93	6274H		GASKET T
94	76020412		COTTER PIN
95	10040500		LOCKWASHER
96	74760514		BOLT
97	633A108		SUB= 633A109
98	122420X		SUB= 137982