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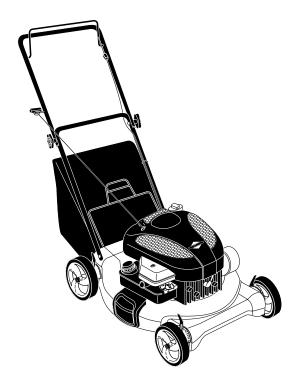
Owner's Manual

CRAFTSMAN®

ROTARY LAWN MOWER

550 Series Briggs & Stratton Engine 21" Multi-Cut

Model No. **944.360011**



CAUTION:

Read and follow all Safety Rules and Instructions before operating this equipment

Sears Canada, Inc., Toronto, Ontario M5B 2B8

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SAFETY RULES

IMPORTANT: This cutting machine is capable of amputating hands and feet and throwing objects. Failure to observe the following safety instructions could result in serious injury or death.

▲Look for this symbol to point out important safety precautions. It means CAUTION!!! BECOME ALERT!!! YOUR SAFETY IS INVOLVED.

▲ WARNING: In order to prevent accidental starting when setting up, transporting, adjusting or making repairs, always disconnect spark plug wire and place wire where it cannot come in contact with plug.

A CAUTION: Muffler and other engine parts become extremely hot during operation and remain hot after engine has stopped. To avoid severe burns on contact, stay away from these areas.



I. GENERAL OPERATION

- Read, understand, and follow all instructions on the machine and in the manual(s) before starting. Be thoroughly familiar with the controls and the proper use of the machine before starting.
- Do not put hands or feet near or under rotating parts. Keep clear of the discharge opening at all times.
- Only allow responsible individuals, who are familiar with the instructions, to operate the machine.
- Clear the area of objects such as rocks, toys, wire, bones, sticks, etc., which could be picked up and thrown by blade.
- Be sure the area is clear of other people before mowing. Stop machine if anyone enters the area.
- Do not operate the mower when barefoot or wearing open sandals. Always wear substantial foot wear.

- Do not pull mower backwards unless absolutely necessary. Always look down and behind before and while moving backwards.
- Never direct discharged material toward anyone. Avoid discharging material against a wall or obstruction. Material may richochet back toward the operator. Stop the blade when crossing gravel surfaces.
- Do not operate the mower without proper guards, plates, grass catcher or other safety protective devices in place.
- See manufacturer's instructions for proper operation and installation of accessories.
 Only use accessories approved by the manufacturer.
- Stop the blade(s) when crossing gravel drives, walks, or roads.
- Stop the engine (motor) whenever you leave the equipment, before cleaning the mower or unclogging the chute.
- Shut the engine (motor) off and wait until the blade comes to complete stop before removing grass catcher.
- Mow only in daylight or good artificial light.
- Do not operate the machine while under the influence of alcohol or drugs.
- Never operate machine in wet grass. Always be sure of your footing: keep a firm hold on the handle; walk, never run.
- Disengage the self-propelled mechanism or drive clutch on mowers so equipped before starting the engine.
- If the equipment should start to vibrate abnormally, stop the engine (motor) and check immediately for the cause. Vibration is generally a warning of trouble.
- Always wear safety goggles or safety glasses with side shields when operating mower.

II. SLOPE OPERATION

Slopes are a major factor related to slip & fall accidents which can result in severe injury. All slopes require extra caution. If you feel uneasy on a slope, do not mow it.

SERVICE NOTES

SERVICE NOTES

DO:

- Mow across the face of slopes: never up and down. Exercise extreme caution when changing direction on slopes.
- Remove obstacles such as rocks, tree limbs, etc.
- Watch for holes, ruts, or bumps. Tall grass can hide obstacles.

DO NOT:

- Do not trim near drop-offs, ditches or embankments. The operator could lose footing or balance.
- Do not trim excessively steep slopes.
- Do not mow on wet grass. Reduced footing could cause slipping.

III. CHILDREN

Tragic accidents can occur if the operator is not alert to the presence of children. Children are often attracted to the machine and the mowing activity. *Never* assume that children will remain where you last saw them.

- Keep children out of the trimming area and under the watchful care of another responsible adult.
- Be alert and turn machine off if children enter the area.
- Before and while walking backwards, look behind and down for small children.
- Never allow children to operate machine.
- Use extra care when approaching blind corners, shrubs, trees, or other objects that may obscure vision.

IV. SAFE HANDLING OF GASOLINE

Use extreme care in handling gasoline. Gasoline is extremely flammable and the vapors are explosive.

- Extinguish all cigarettes, cigars, pipes and other sources of ignition.
- Use only an approved container.
- Never remove gas cap or add fuel with the engine running. Allow engine to cool before refueling.
- · Never refuel the machine indoors.
- Never store the machine or fuel container where there is an open flame, spark or pilot light such as a water heater or on other appliances.

- Never fill containers inside a vehicle, on a truck or trailer bed with a plastic liner. Always place containers on the ground away from your vehicle before filling.
- Remove gas-powered equipment from the truck or trailer and refuel it on the ground. If this is not possible, then refuel such equipment with a portable container, rather than from a gasoline dispenser nozzle.
- Keep the nozzle in contact with the rim of the fuel tank or container opening at all times until fueling is complete. Do not use a nozzle lock-open device.
- If fuel is spilled on clothing, change clothing immediately.
- Never overfill fuel tank. Replace gas cap and tighten securely.

V. GENERAL SERVICE

- Never run machine inside a closed area.
- Never make adjustments or repairs with the engine (motor) running. Disconnect the spark plug wire, and keep the wire away from the plug to prevent accidental starting.
- Keep nuts and bolts, especially blade attachment bolts, tight and keep equipment in good condition.
- Never tamper with safety devices. Check their proper operation regularly.
- Keep machine free of grass, leaves, or other debris build-up. Clean oil or fuel spillage. Allow machine to cool before storing.
- Stop and inspect the equipment if you strike an object. Repair, if necessary, before restarting.
- Never attempt to make wheel height adjustments while the engine is running.
- Grass catcher components are subject to wear, damage, and deterioration, which could expose moving parts or allow objects to be thrown. Frequently check components and replace with manufacturer's recommended parts, when necessary.
- Mower blades are sharp and can cut. Wrap the blade(s) or wear gloves, and use extra caution when servicing them.
- Do not change the engine governor setting or overspeed the engine.
- Maintain or replace safety and instruction labels, as necessary.

AWARNING: This lawn mower is equipped with an internal combustion engine and should not be used on or near any unimproved forest-covered, brush-covered or grass-covered land unless the engine's exhaust system is equipped with a spark arrester meeting applicable local or state laws (if any). If a spark arrester is used, it should be maintained in effective working order by the operator.

A spark arrester for the muffler is available through your nearest Sears Service Centre (See the REPAIR PARTS section of this manual).

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WARRANTY

GENERAL: Craftsman products are warranted to be free from defects in materials or workmanship for a specific time period as set-out below (the "Warranty Period"). Warranties extend to the original purchaser of a Craftsman product only. Purchases made through an online auction or through any website other than www.sears.ca are excluded. The relevant Warranty Period commences on the original date of purchase. Within this period, Sears Canada, Inc. will, at its sole option, repair or replace any products or components which fail in normal use. Such repairs or replacement will be made at no charge to the customer for parts or labor, provided that the customer shall be responsible for any transportation cost.

EXCLUSIONS: This warranty does not cover failures due to normal wear, abuse, misuse, neglect (including but not limited to the use of stale fuel, dirt, abrasives, moisture, rust, corrosion, or any adverse reaction due to improper storage or use habits), improper maintenance or failure to follow maintenance guidelines and/or instructions, failure to operate the product in accordance with the owner's manual or any additional instructions or information provided at the time of purchase or in subsequent communications with the original purchaser, accident or unauthorized alterations or repairs made or attempted by others. Also excluded from warranty coverage – except as provided below - are the following: maintenance, adjustments, components subject to wear including but not limited to: cosmetic components, belts, blades, blade adapters, bulbs, tires, filters, guide bars, lubricants, seats, grips, recoil assy's, saw chains and bars, trimmer lines and spools, spark plugs, starter ropers and tines, and discoloration resulting from ultraviolet light. Any product missing the model and/or serial number identification label will be disqualified from coverage under this warranty.

REPAIRS: Repairs have a 90 day warranty. If the defective product is still within the Warranty Period, then the new warranty is 90 days from the date of repair or to the end of the original Warranty Period, whichever period is longer.

DISCLAIMERS: THE WARRANTIES AND REMEDIES CONTAINED HEREIN ARE EXCLUSIVE AND IN LIEU OF ALL OTHER WARRANTIES, WHETHER ORAL OR WRITTEN (OTHER THAN AS STATED HEREIN), AND WHETHER EXPRESS, IMPLIED OR STATUTORY, INCLUDING BUT NOT LIMITED TO ANY. THIS WARRANTY GIVES YOU SPECIFIC LEGAL RIGHTS, WHICH MAY VARY FROM PROVINCE TO PROVINCE.

IN NO EVENT SHALL SEARS BE LIABLE FOR ANY INCIDENTAL, SPECIAL, INDIRECT OR CONSEQUENTIAL DAMAGES, WHETHER RESULTING FROM THE USE, MISUSE OR INABILITY TO USE THE PRODUCT OR FROM DEFECTS IN THE PRODUCT. THE EXCLUSIONS IN THIS PARAGRAPH SHALL NOT APPLY IN JURISDICATIONS WHERE APPLICABLE LAW DOES NOT ALLOW FOR THE EXCLUSION OF INCIDENTAL OR CONSEQUENTIAL DAMAGES. IN SUCH JURISDICTIONS, THIS PARAGRAPH SHALL NOT APPLY, BUT THE REMAINING PROVISIONS OF THIS DOCUMENT SHALL REMAIN VALID.

Sears retains the exclusive right to repair or replace the product or offer a full refund of the purchase price at its sole discretion. SUCH REMEDY SHALL BE YOUR SOLE AND EXCLUSIVE REMEDY FOR ANY BREACH OF WARRANTY.

CUSTOMER RESPONSIBILITIES: In additional to complying with all suggested maintenance guidelines and instructions, customers' obligations shall include but shall not be limited to: operating the product in accordance with the owner's manual or any additional instructions or information provided at the time of purchase or in subsequent communications to the purchaser from time to time, exhibit reasonable care in the use, operation, maintenance, general upkeep and storage of the product. Failure to comply with these requirements will void any applicable warranty.

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
390	691839	Spring-Choke Diaphragm	851	692424	Terminal-Spark Plug
393	691837	Screen-Carburetor	868	697338	Seal-Valve
394	795478	Diaphragm-Carburetor	869	699641	Seat-Valve (Intake)
404	690272	Washer (Governor Crank)	870	699642	Seat-Valve (Exhaust)
455	691236	Cup-Flywheel	871	699643	Bushing-Valve Guide
456	692299	Plate-Pawl Friction		00700	(Exhaust)
459	281505s	Pawl-Ratchet		63709	Bushing-Valve Guide
505	691251	Nut	913	494409	(Intake) Seat-Check Valve
523	692040	(Governor Control Lever) Dipstick	921	795397	Cover-Blower Housing
524	691876	Seal- Dipstick Tube	922	692135	Spring-Brake
525	691320	Tube-Dipstick	923	691487	Brake
529	692189	Grommet	957	497929s	Cap-Fuel
534	691417	Screw (Air Cleaner)	969	694046	Screw
535	698369	Filter-Air Cleaner Foam			(Blower Housing Cover)
536	698472	Cleaner-Air	976	694394	Primer-Carburetor
562	691119	Bolt	1036		Label-Emissions (Available
		(Governor Control Lever)			from any Briggs & Stratton
592	690800	Nut (Rewind Starter)			Authorized Dealer)
597	691696	Screw (Pawl Friction Plate)	1058	277038	Operator's Manual
608	499706	Starter-Rewind	1095	498526	Gasket Set-Valve
612	496046s	Tube-Pick Up	1210	499901	Pulley / Spring Assembly
615 616	690340 697405	Retainer-Governor Shaft Crank-Governor	1211	499901	(Pulley) Pulley / Spring Assembly
617	270344s	Seal-O Ring	1211	499901	(Spring)
017	2700443	(Intake Manifold)	1218	695866	Seal-O Ring (Carburetor)
621	692310	Switch-Stop (Brake)	1329	10T802-00	O (
633	691321	Seal-Choke / Throttle Shaft			Replacement Engine
		(Throttle Shaft)	1330	270962	Repair Manual
670	691633	Spacer-Fuel Tank			
689	691855	Spring-Friction		398067	Spark Arrester
718	690959	Pin-Locating			(available accessory)
724	697478	Retainer-Seal			
729	690586	Clip-Wire	Engin	e Gasket Se	t, Key Number 358
741	796210	Gear-Timing		0	I/ N 1 1005
745 745 A	691146 690859	Screw (Brake) (10-32 x .86)	vaive	Gasket Set,	Key Number 1095
745A 842	691870	Screw (Brake) (10-32 x .50) Seal-O Ring (Dipstick Tube)	NOTE	- ΔII compor	nent dimensions given in U.S.
847	691440	Dipstick / Tube Assembly	NOIL	inches.	1 inch = 25.4 mm
J . /	301170	2.poliott/ rabo/tooombry			on = 20.→ mm

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LIST OF APPLICABLE WARRANTY PERIODS: The following list contains the applicable Warranty Period for your Craftsman product and is based on a combination of the type of product or component and the intended and actual use of the product or component:

- 90 DAYS: Craftsman products intended for use or actually used for commercial, institutional, professional or income-producing purposes
- 2. 2 YEARS: Craftsman riding lawn mowers, yard and garden tractors, walk behind mowers, tillers, brush cutters, snow blowers, handheld blowers, backpack blowers, hedge trimmers and electrical products for noncommercial, nonprofessional, noninstitutional, or non-income-producing use, except for those components which are part of engine systems manufactured by third party engine manufacturers for which the purchase has received an separate warranty with product information supplied at the time of purchase.
- 1 YEAR: Craftsman power cutters, stump grinders, pole pruners, gas chain saws, electric chain saws, trimmer attachments, baggers and pole saws for noncommercial, nonprofessional, non-institutional, or non-income-producing use.
- 90 DAYS: All defective batteries, which will be replaced during this 90-day Warranty Period.
- 5. 60 DAYS: Additional Warranty Period of 60 days will apply to adjustments and worn products or components BUT DOES NOT INCLUDE WEAR OR ADJUSTMENTS for products used for commercial, institutional, professional or income-producing purposes. Wear items include but are not limited to: belts, blades, tires, spark plugs, air filters, chains, shear bolts, skid plates, scraper bars, drift cutters, ropes, tines, collection bags and pulleys.

As the Warranty Period runs from the date of purchase and NOT from the date that a product is delivered, opened, assembled or first used, plea se ensure during this time period that your product or component has been assembled and tested for correction operation regardless of when you intend to actually use it. Claims made after the Warranty Period has expired will not be honored.

PROOF OF PURCHASE/DOCUMENTATION: Warranty coverage is conditioned upon the original purchaser furnishing Sears Canada or its authorized third party service provider if applicable, with the original sales receipt or other adequate written proof of the original purchase date and identification of the product. In the event that the original purchaser is unable to provide a company of the original sales receipt, Sears Canada Inc. reserves the right to determine in its sole discretion what other written proof of the original purchase date and identification of the product is acceptable.

PRODUCT SPECIFICATIONS						
Serial Number:						
Date of Purchase:						
Gasoline Capacity / Type:	1,5 Litres (Unleaded Regular)					
Oil Capacity:	0,58 Litres					
Oil Type (API SG-SL):	SAE 30 (above 0°C/32°F); SAE 5W-30 (below 0°C/32°F)					
Spark Plug:	Champion RJ19LM (Gap: 0,76 mm)					
Blade Bolt Torque:	35-40 ft. lbs.					
• The model and sorial num	hare will be found on a decal on the rear of the lawn mower					

 The model and serial numbers will be found on a decal on the rear of the lawn mower housing. Record both serial number and date of purchase in space provided above.

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	699650	Cylinder Assembly	46	691998	Camshaft
2	399269	Kit-Bushing / Seal	48	793347	Short Block
		(Magneto Side)	50	792388	Manifold-Intake
3	299819s	Seal-Oil (Magneto Side)	51	792389	Gasket-Intake
4	798264	Sump-Engine	54	691111	Screw (Intake Manifold)
5	790169	Head-Cylinder	55	692144	Housing-Rewind Starter
7	698747	Gasket-Cylinder Head	58	697316	Rope-Starter
8	791781	Breather Assembly	60	691915	Grip-Starter Rope
9	695890	Gasket-Breather	65	690837	Screw (Rewind Starter)
10	691666	Screw (Breather Assembly)	73	699850	Screen-Rotating
11	691245	Tube-Breather	78	692198	Screw (Flywheel Guard)
12	692218	Gasket-Crankcase	89	692348	Plug (Cylinder)
13	691640	Screw (Cylinder Head)	90	794061	Carburetor
16	796217	Crankshaft	97	697414	Shaft-Throttle
20	391483s	Seal-Oil (PTO Side)	106	690901	Seat-Inlet
22	692551	Screw	130	794060	Valve-Throttle
00	705540	(Crankcase Cover / Sump)	163	271139s	Gasket-Air Cleaner
23	795549	Flywheel	180	494406	Tank-Fuel
24	222698s	Key-Flywheel	188	692198	Screw (Control Bracket)
25	795691	Piston Assembly (Standard)	190	691640	Screw (Fuel Tank)
	795689	Piston Assembly	1004	601100	(5/16-18 x 2.09)
26	795690	(.020" Oversize)	190A	691108	Screw (Fuel Tank) (1/4-20 x .58)
20		Ring Set (Standard)	000	CORROLE	Link-Mechanical Governor
27	795688 691588	Ring Set (.020" Oversize) Lock-Piston Pin	202 209	698835 698719	Spring-Governor (Light Blue)
28	699659	Pin-Piston	209	698725	Bracket-Control
29	699654	Rod-Connecting	227	697402	Lever-Governor Control
32	691664	Screw (Connecting Rod)	287	691002	Screw (Dipstick Tube)
33	296676	Valve-Exhaust	300	394569s	Muffler
34	296677	Valve-Intake	304	697411	Housing-Blower
35	690520	Spring-Valve (Intake)	305	692198	Screw (Blower Housing)
36	690520	Spring-Valve (Exhaust)	332	690662	Nut (Flywheel)
37	793478	Guard-Flywheel	333	793352	Armature-Magneto
0,	700170	(Muffler Side)	334	691061	Screw (Magneto Armature)
37A	697403	Guard-Flywheel	337	796112s	Plug-Spark
		(Carburetor Side)	356	692390	Wire-Stop
40	692194	Retainer-Valve	358	794209	Gasket Set-Engine
43	697799	Slinger-Governor / Oil	362	793351	Shield-Spark Plug
45	690762	Tappet-Valve	365	790029	Screw (Carburetor)
		-trib			,

ASSEMBLY / PRE-OPERATION

Read these instructions and this manual in its entirety before you attempt to assemble or operate your new lawn mower.

IMPORTANT: This lawn mower is shipped WITHOUT OIL OR GASOLINE in the engine.

Your new lawn mower has been assembled at the factory with the exception of those parts left unassembled for shipping purposes. All parts such as nuts, washers, bolts, etc., necessary to complete the assembly have been placed in the parts bag. To ensure safe and proper operation of your lawn mower, all parts and hardware you assemble must be tightened securely. Use the correct tools as necessary to ensure proper tightness.

TO REMOVE MOWER FROM CARTON

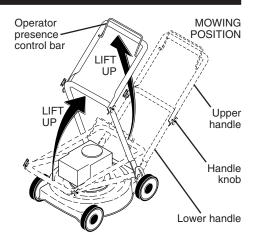
- Remove loose parts included with mower.
- 2. Cut down two end corners of carton and lay end panel down flat.
- Remove all packing materials except padding between upper and lower handle and padding holding operator presence control bar to upper handle.
- Roll lawn mower out of carton and check carton thoroughly for additional loose parts.

HOW TO SET UP YOUR MOWER TO UNFOLD HANDLE

IMPORTANT: Unfold handle carefully so as not to pinch or damage control cables.

- Raise handles until lower handle section locks into place in mowing position.
- Remove protective padding, raise upper handle section into place on lower handle and tighten both handle knobs.
- Remove handle padding holding operator presence control bar to upper handle.

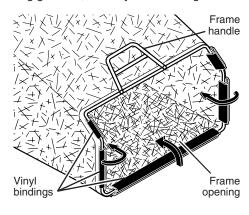
Your lawn mower handle can be adjusted for your mowing comfort. Refer to "AD-JUST HANDLE" in the Service and Adjustments section of this manual.



TO ASSEMBLE GRASS CATCHER

- Put grass catcher frame into grass bag with rigid part of bag on the bottom. Make sure the frame handle is outside of the bag top.
- 2. Slip vinyl bindings over frame.

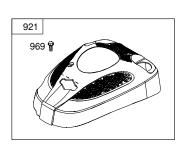
NOTE: If vinyl bindings are too stiff, hold them in warm water for a few minutes. If bag gets wet, let it dry before using.

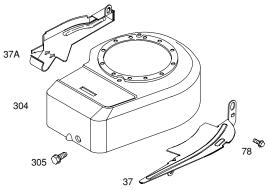


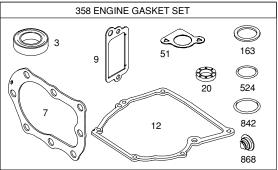
TO INSTALL ATTACHMENTS

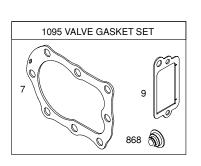
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Your lawn mower was shipped ready to be used as a mulcher. To convert to bagging or discharging, see "TO CONVERT MOWER" in the Operation section of this manual.

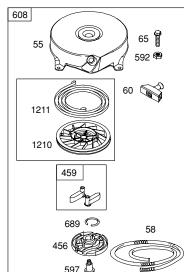


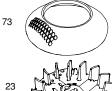














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OPERATION

KNOW YOUR LAWN MOWER

READ THIS OWNER'S MANUAL AND ALL SAFETY RULES BEFORE OPERATING YOUR LAWN MOWER. Compare the illustrations with your lawn mower to familiarize yourself with the location of various controls and adjustments. Save this manual for future reference.

These symbols may appear on your lawn mower or in literature supplied with the product. Learn and understand their meaning.









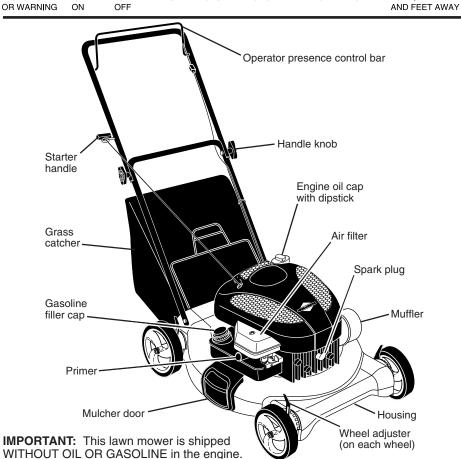








DANGER, KEEP HANDS AND FEET AWAY



MEETS CPSC SAFETY REQUIREMENTS

Sears rotary walk-behind power lawn mowers conform to the safety standards of the American National Standards Institute and the U.S. Consumer Product Safety Commission. **AWARNING:** The blade turns when the engine is running.

7

Operator presence control bar - must be held down to the handle to start the engine. Release to stop the engine. Mulcher door - allows conversion to discharging or bagging operation.

Primer- pumps additional fuel from the carburetor to the cylinder for use when starting a cold engine.

Starter handle – used for starting engine.

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The operation of any lawn mower can result in foreign objects thrown into the eyes, which can result in severe eye damage. Always wear safety

glasses or eye shields while operating your lawn mower or performing any adjustments or repairs. We recommend standard safety glasses or a wide vision safety mask worn over spectacles.

HOW TO USE YOUR LAWN MOWER ENGINE SPEED

The engine speed was set at the factory for optimum performance. Speed is not adjustable.

ENGINE ZONE CONTROL

ACAUTION: Federal regulations require an engine control to be installed on this lawn mower in order to minimize the risk of blade contact injury. Do not under any circumstances attempt to defeat the function of the operator control. The blade turns when the engine is running.

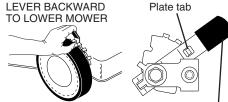
 Your lawn mower is equipped with an operator presence control bar which requires the operator to be positioned behind the lawn mower handle to start and operate the lawn mower.

TO ADJUST CUTTING HEIGHT

Raise wheels for low cut and lower wheels for high cut, adjust cutting height to suit your requirements. Medium position is best for most lawns.

 To change cutting height, squeeze adjuster lever toward wheel. Move wheel up or down to suit your requirements. Be sure all wheels are in the same setting.

NOTE: Adjuster is properly positioned when plate tab inserts into hole in lever. Also, 9-position adjusters (if so equipped) allow lever to be positioned between the plate tabs.



LEVER FORWARD TO RAISE MOWER Lever

TO CONVERT MOWER

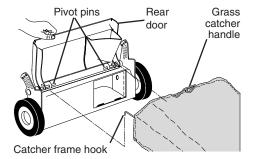
Your mower was shipped ready to be used as a mulcher. To convert to bagging/discharging:

REAR BAGGING

 Lift rear door of the lawn mower and place the grass catcher frame hooks onto the door pivot pins.

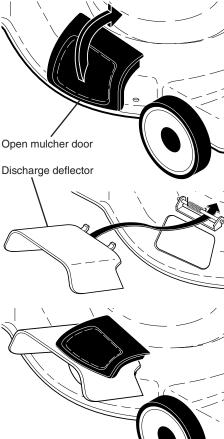
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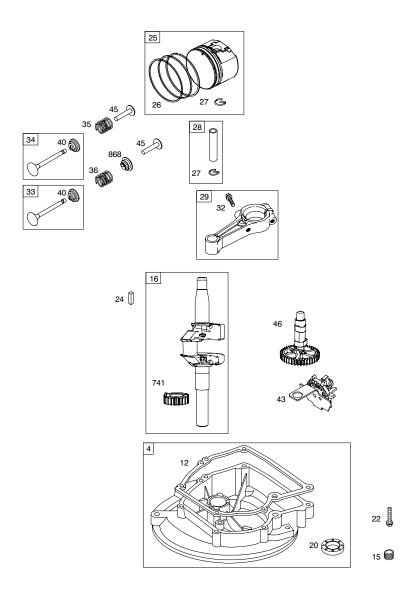
 To convert to mulching or discharging operation, remove grass catcher and close rear door.



SIDE DISCHARGING

- · Rear door must be closed.
- Open mulcher door and install discharge deflector under door as shown.
- Mower is now ready for discharging operation.
- To convert to mulching or bagging operation, discharge deflector must be removed and mulcher door must be closed.





Engine Power Rating Information

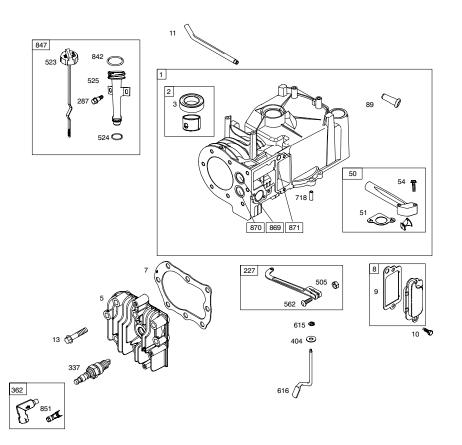
The gross power rating for individual gas engine models is labeled in accordance with SAE (Society of Automo-tive Engineers) code J11940 (Small Engine Power & Torque Rating Procedure), and rating performance has been obtained and corrected in accordance with SAE J1995 (Revision 2002-5). Actual gross engine power will be lower and is affected by, among other things, ambient operating conditions and engine-to-engine variability. Given both the wide array of products on which engines are placed and the variety of environmental issues applicable to operating the equipment, the gas engine will not develop the rated gross power when used in a given piece of power equipment (actual "on-site" or net horsepower). This difference is due to a variety of factors including, but not limited to, accessories (air cleaner, exhaust, charging, cooling, carburetor, fuel pump, etc.), application limitations, ambient operating conditions (temperature, humidity, altitude), and engine-to-engine variability. Due to manufacturing and capacity limitations, Briggs & Stratton may substitute an engine of higher rated power for this Series engine.

48 SHORT BLOCK

1058 OPERATOR'S MANUAL

1329 REPLACEMENT ENGINE

1330 REPAIR MANUAL



SIMPLE STEPS TO REMEMBER WHEN CONVERTING YOUR LAWN MOWER

FOR MULCHING -

- Rear door closed.
- 2. Mulcher door closed.

FOR REAR BAGGING -

- 1. Grass catcher installed.
- 2. Mulcher door closed.

FOR SIDE DISCHARGING -

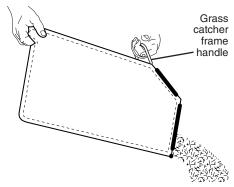
- 1. Rear door closed.
- 2. Discharge deflector installed.

ACAUTION: Do not run your lawn mower without rear door closed, clipping deflector or approved grass catcher in place. Never attempt to operate the lawn mower with the rear door removed or propped open.

TO EMPTY GRASS CATCHER

- 1. Lift up on catcher using frame handle.
- 2. Remove grass catcher with clippings from under lawn mower handle.
- 3. Empty clippings from bag.

NOTE: Do not drag the bag when emptying; it will cause unnecessary wear.



BEFORE STARTING ENGINE ADD OIL

Your lawnmower is shipped without oil in the engine. For type and grade of oil to use, see "ENGINE" in the Maintenance section of this manual.

A CAUTION: DO NOT overfill engine with oil, or it will smoke heavily from the muffler on startup.

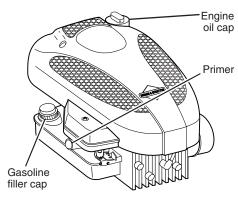
- 1. Be sure lawnmower is level.
- 2. Remove oil dipstick from oil fill spout.
- You receive a container of oil with the unit. Slowly pour the entire container down the oil fill spout into the engine.

NOTE: Initial oil fill requires only 18 oz. due to residual oil in engine from the manufacturers 100% quality testing. When changing oil you may need 20 oz.

4. Insert and tighten dipstick.

IMPORTANT:

- Check oil level before each use. Add oil if needed. Fill to full line on dipstick.
- Change the oil after every 25 hours of operation or each season. You may need to change the oil more often under dusty, dirty conditions. See "TO CHANGE ENGINE OIL" in the Maintenance section of this manual.



ADD GASOLINE

 Fill fuel tank to bottom of tank filler neck. Do not overfill. Use fresh, clean, regular unleaded gasoline with a minimum of 87 octane. Do not mix oil with gasoline. Purchase fuel in quantities that can be used within 30 days to assure fuel freshness

A CAUTION: Wipe off any spilled oil or fuel. Do not store, spill or use gasoline near an open flame.

A CAUTION: Alcohol blended fuels (called gasohol or using ethanol or methanol) can attract moisture which leads to separation and formation of acids during storage. Acidic gas can damage the fuel system of an engine while in storage. To avoid engine problems, the fuel system should be emptied before storage of 30 days or longer. Empty the gas tank, start the engine and let it run until the fuel lines and carburetor are empty. Use fresh fuel next season. See Storage Instructions for additional information. Never use engine or carburetor cleaner products in the fuel tank or permanent damage may occur.

TO STOP ENGINE

 To stop engine, release operator presence control bar.

TO START ENGINE

NOTE: Due to protective coatings on the engine, a small amount of smoke may be present during the initial use of the product and should be considered normal.

- To start a cold engine, push primer three (3) times before trying to start. Use a firm push. This step is not usually necessary when starting an engine which has already run for a few minutes.
- Hold operator presence control bar down to the handle and pull starter handle quickly. Do not allow starter rope to snap back.

NOTE: In cooler weather it may be necessary to repeat priming steps. In warmer weather over priming may cause flooding and engine will not start. If you do flood engine, wait a few minutes before attempting to start and do not repeat priming steps.

MOWING TIPS

A CAUTION: Do not use de-thatcher blade attachments on your mower. Such attachments are hazardous, will damage your mower and could void your warranty.

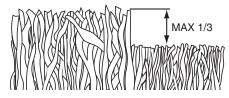
- Under certain conditions, such as very tall grass, it may be necessary to raise the height of cut to reduce pushing effort and to keep from overloading the engine and leaving clumps of grass clippings.
 It may also be necessary to reduce ground speed and/or run the lawn mower over the area a second time.
- For extremely heavy cutting, reduce the width of cut by overlapping previously cut path and mow slowly.
- For better grass bagging and most cutting conditions, the engine speed should be set in the FAST position.
- Pores in cloth grass catchers can become filled with dirt and dust with use and catchers will collect less grass. To prevent this, regularly hose catcher off with water and let dry before using.
- Keep top of engine around starter clear and clean of grass clippings and chaff. This will help engine air flow and extend engine life.

10

MULCHING MOWING TIPS

IMPORTANT: For best performance, keep mower housing free of built-up grass and trash. See "CLEANING" in the Maintenance section of this manual.

- The special mulching blade will recut the grass clippings many times and reduce them in size so that as they fall onto the lawn they will disperse into the grass and not be noticed. Also, the mulched grass will biodegrade quickly to provide nutrients for the lawn. Always mulch with your highest engine (blade) speed as this will provide the best recutting action of the blades.
- Avoid cutting your lawn when it is wet.
 Wet grass tends to form clumps and
 interferes with the mulching action. The
 best time to mow your lawn is the early
 afternoon. At this time the grass has
 dried, yet the newly cut area will not be
 exposed to direct sunlight.
- For best results, adjust the lawn mower cutting height so that the lawn mower cuts off only the top one-third of the grass blades. If the lawn is overgrown it will be necessary to raise the height of cut to reduce pushing effort and to keep from overloading the engine and leaving clumps of mulched grass. For extremely heavy grass, reduce your width of cut by overlapping previously cut path and mow slowly.



- Certain types of grass and grass conditions may require that an area be mulched a second time to completely hide the clippings. When doing a second cut, mow across (perpendicular) to the first cut path.
- Change your cutting pattern from week to week. Mow north to south one week then change to east to west the next week. This will help prevent matting and graining of the lawn.

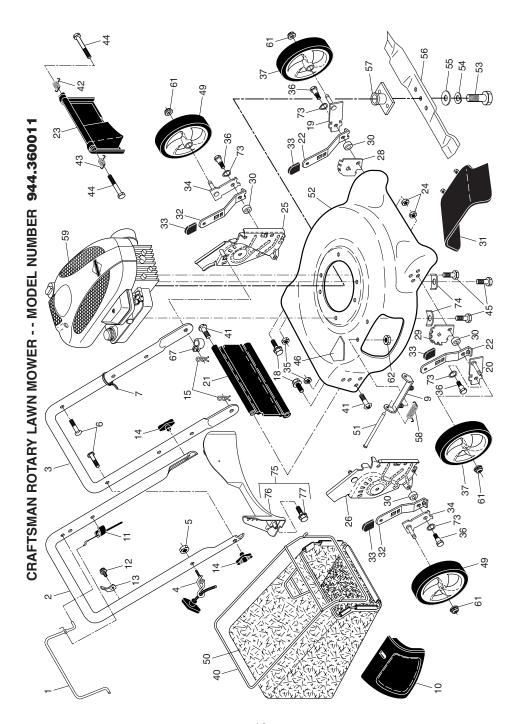
944.360011 - MODEL NUMBER **CRAFTSMAN ROTARY LAWN MOWER**

KEY NO.	/ PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
-	194177X428	Control Bar	26	410388X479	Handle Bracket, RH	25	420881	Kit, Lawn Mower Housing
7	194179X479	Upper Handle	58	407500X005	Wheel Adjusting Bracket, LH			(Includes Key Number 46)
က	169708X479	Lower Handle	53	407499X005	Wheel Adjusting Bracket, RH	53	851084	Hex Head Screw
4	194788	Rope Guide	30	401629	Spacer			3/8-24 x 1-3/8 Grade 8
2	132004	Nut, Hex	31	165760	Discharge Deflector	24	850263	Helical Lockwasher
9	191574	Handle Bolt	35	401623X004	Selector Spring, Rear	22	851074	Hardened Washer
7	66426	Wire Tie	33	87877	Selector Knob	99	406712	21" Blade
6	154132	Hinge Bracket	34	401173X004	Axle Arm Assembly, Rear	22	851514	Blade Adapter
10	165754	Mulcher Door	32	73930500	Locknut, Hex 5/16-18	28	152124	Hinge Spring
Ξ	176556	Engine Zone Control Cable	36	401638	Shoulder Bolt 5/16-18	29	:	Engine, Briggs & Stratton,
12	750634	Hex Washer Head Screw	37	194345X460	Wheel & Tire			Model Number 10T802-
19		#10-24 x 1/2			Assembly, Front			1450-B1 (See Breakdown)
) 13	429930X004	Up-Stop Bracket	40	411949	Frame, Grassbag	61	409148	Flanged Locknut
14	189713X428	Handle Knob	4	88652	Hinge Screw	62	73800400	Locknut, Hex 1/4-20
15	51793	Hairpin Cotter	42	405421	Spring, Rear Door, LH	29	197991	Clip, Cable
18	17600406	Screw	43	405423	Spring, Rear Door, RH	73	401630	Washer, Curved, Cylindrica
19	401174X004	Axle Arm Assembly,	44	184193	Door Bolt	74	851201X004	Washer, Special, Engine,
		Front, LH	45	150406	Screw, Hex Head, Threaded,			Zinc-Plated
20	401175X004	Axle Arm Assembly,			Rolled 3/8-16 x 1	75	413693	Kit, Rear Baffle
		Front, RH	46	404763	Danger Decal			(Includes 3 Screws)
21	418655	Kit, Rear Skirt	49	194348X460	Wheel & Tire	9/	410589	Baffle, Rear
22		Selector Spring, Front			Assembly, Rear	77	17411312	Screw, Rear Baffle
23		Rear Door Assembly	20	410938	Grassbag	;	407464	Warning Decal (not shown)
24	426589	Locknut, Hex 5/16-18	21	147286	Hinge Rod	;	434737	Owner's Manual, English
25	410387X479	Handle Bracket, LH				:	434738	Owner's Manual, French

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NOTE: All component dimensions given in U.S. inches. 1 inch = 25.4 mm. IMPORTANT: Use only Original Equipment Manufacturer (O.E.M.) replacement parts. Failure to do so could be hazardous, damage your lawn mower and void your warranty.

REPAIR PARTS



MAINTENANCE

	MAINTENANCE SCHEDULE	BEFORE EACH USE	AFTER EACH USE	EVERY 10 HOURS	EVERY 25 HOURS OR SEASON	EVERY 100 HOURS	BEFORE STORAGE
Γ.	Check for Loose Fasteners	/					/
ľ	Clean / Inspect Grass Catcher *	/	/				/
Ŵ	Check Tires	✓					
N	Check Drive Wheels ***	/					
l -	Clean Lawn Mower ****		/				/
М	Clean under Drive Cover ***			/			
0	Check Drive Belt / Pulleys ***				/		
E	Check / Sharpen / Replace Blade				√ 3		
ľŔ	Lubrication				/		
l''	Clean and Recharge Battery **				/		1 4
	Check Engine Oil level	1 5					
E	Change Engine Oil				√ 1,2		
N	Clean Air Filter				1 /2		
G	Inspect Muffler				/		
ľ	Replace Spark Plug					/	
Ē	Replace Air Filter Paper Cartridge					1 /2	
L	Empty fuel system or add Stabilizer						V

- * (if so equipped)
- ** Electric-Start mowers
- *** Power-Propelled mowers
- **** Use a scraper to clean under deck
- 1 Change more often if operating under a heavy load or in high outdoor temperatures.2 Service more often if operating in dirty or dusty conditions.
- 3 Replace blades more often when mowing in sandy soil.
- 3 Replace blades filore offert when filowing it
- 4 Charge 48 hours at end of season.5 And after each 5 hours of use.

GENERAL RECOMMENDATIONS

The warranty on this lawn mower does not cover items that have been subjected to operator abuse or negligence. To receive full value from the warranty, operator must maintain unit as instructed in this manual.

Some adjustments will need to be made periodically to properly maintain your unit.

At least once a season, check to see if you should make any of the adjustments described in the Service and Adjustments section of this manual.

- At least once a year, replace the spark plug, clean or replace air filter element and check blade for wear. A new spark plug and clean/new air filter element assure proper air-fuel mixture and help your engine run better and last longer.
- Follow the maintenance schedule in this manual.

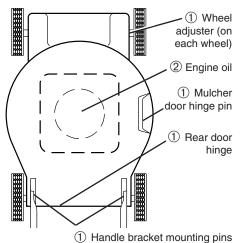
BEFORE EACH USE

- · Check engine oil level.
- · Check for loose fasteners.

LUBRICATION

Keep unit well lubricated (See "LUBRICATION CHART").

LUBRICATION CHART



- Spray lubricant
 See "ENGINE" in Maintenance section.

IMPORTANT: Do not oil or grease plastic wheel bearings. Viscous lubricants will attract dust and dirt that will shorten the life of the self-lubricating bearings. If you feel they must be lubricated, use only a dry, powdered graphite type lubricant sparingly.

LAWN MOWER

Always observe safety rules when performing any maintenance.

TIRES

- Keep tires free of gasoline, oil, or insect control chemicals which can harm rubber.
- Avoid stumps, stones, deep ruts, sharp objects and other hazards that may cause tire damage.

BLADE CARE

For best results, blade must be kept sharp. Replace a bent or damaged blade. A CAUTION: Use only a replacement blade approved by the manufacturer of your mower. Using a blade not approved by the manufacturer of your mower is hazardous, could damage your mower and void your warranty.

TO REMOVE BLADE

- Disconnect spark plug wire from spark plug and place wire where it cannot come in contact with plug.
- 2. Turn lawn mower on its side. Make sure air filter and carburetor are up.
- Use a wood block between blade and mower housing to prevent blade from turning when removing blade bolt.

NOTE: Protect your hands with gloves and/or wrap blade with heavy cloth.

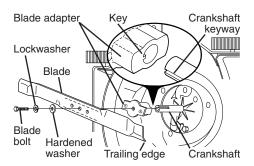
- Remove blade bolt by turning counterclockwise.
- Remove blade and attaching hardware (bolt, lock washer, hardened washer).

NOTE: Remove the blade adapter and check the key inside hub of blade adapter. The key must be in good condition to work properly. Replace adapter if damaged.

TO REPLACE BLADE

- Position the blade adapter on the engine crankshaft. Be sure key in adapter and crankshaft keyway are aligned.
- Position blade on the blade adapter aligning the two (2) holes in the blade with the raised lugs on the adapter.
- 3. Be sure the trailing edge of blade (opposite sharp edge) is up toward engine.
- Install the blade bolt with the lock washer and hardened washer into blade adapter and crankshaft.
- Use block of wood between blade and lawn mower housing and tighten the blade bolt, turning clockwise.
- The recommended tightening torque is 35-40 ft. lbs. / 47-54 N-m.

IMPORTANT: Blade bolt is heat treated. If bolt needs replacing, replace only with approved bolt shown in the Repair Parts section of this manual.



TO SHARPEN BLADE

NOTE: We do not recommend sharpening blade - but if you do, be sure the blade is balanced. Care should be taken to keep the blade balanced. An unbalanced blade will cause eventual damage to lawn mower or engine.

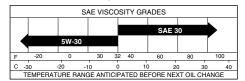
- The blade can be sharpened with a file or on a grinding wheel. Do not attempt to sharpen while on the mower.
- To check blade balance, drive a nail into a beam or wall. Leave about one inch of the straight nail exposed. Place center hole of blade over the head of the nail. If blade is balanced, it should remain in a horizontal position. If either end of the blade moves downward, sharpen the heavy end until the blade is balanced.

GRASS CATCHER

- The grass catcher may be hosed with water, but must be dry when used.
- Check your grass catcher often for damage or deterioration. Through normal use it will wear. If catcher needs replacing, replace only with approved replacement catcher shown in the Repair Parts section of this manual. Give the lawn mower model number when ordering.

ENGINE LUBRICATION

Use only high quality detergent oil rated with API service classification SG–SL. Select the oil's SAE viscosity grade according to your expected operating temperature.



NOTE: Although multi-viscosity oils (5W30, 10W30 etc.) improve starting in cold weather, these multi-viscosity oils will result in increased oil consumption when used above 32°F. Check your engine oil level more frequently to avoid possible 12 engine damage from running low on oil.

TROUBLESHOOTING - See appropriate section in manual unless directed to a Sears Service Centre.

PROBLEM	CAUSE	CORRECTION
Loss of power	 Rear of mower housing or blade dragging in grass. Cutting too much grass. Dirty air filter. Buildup of grass, leaves, and trash under mower. Too much oil in engine. Walking speed too fast. 	 Raise cutting height. Raise cutting height. Clean/replace air filter. Clean underside of mower housing. Check oil level. Cut at slower walking speed.
Poor cut – uneven	 Worn, bent or loose blade. Wheel heights uneven. Buildup of grass, leaves and trash under mower. 	Replace blade. Tighten blade bolt. Set all wheels at same height. Clean underside of mower housing.
Excessive vibration	Worn, bent or loose blade. Bent engine crankshaft.	Replace blade. Tighten blade bolt. Contact a Sears or other qualified service centre.
Starter rope hard to pull	 Engine flywheel brake is on when control bar is released. Bent engine crankshaft. Blade adapter broken. Blade dragging in grass. 	 Depress control bar to upper handle before pulling the starter rope. Contact a Sears or other qualified service centre. Replace blade adapter. Move lawn mower to cut grass or to hard surface.
Grass catcher not filling (If so equipped)	Cutting height too low. Lift on blade worn off. Catcher not venting air.	Raise cutting height. Replace blade. Clean grass catcher.
Hard to push	 Grass is too high or wheel height is too low. Rear of mower housing or blade dragging in grass. Grass catcher too full. Handle height position not right for you. 	 Raise cutting height. Raise rear of mower housing one (1) setting higher. Empty grass catcher. Adjust handle height to suit.

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damage from running low on oil.

ENGINE OIL

Drain oil (with engine warm) and replace with clean engine oil. (See "ENGINE" in the Maintenance section of this manual).

CYLINDER

- 1. Remove spark plug.
- 2. Pour 29 ml of oil through spark plug hole into cylinder.
- Pull starter handle slowly a few times to distribute oil.
- 4. Replace with new spark plug.

OTHER

 Do not store gasoline from one season to another.

- Replace your gasoline can if your can starts to rust. Rust and/or dirt in your gasoline will cause problems.
- If possible, store your unit indoors and cover it to protect it from dust and dirt.
- Cover your unit with a suitable protective cover that does not retain moisture. Do not use plastic. Plastic cannot breathe, which allows condensation to form and will cause your unit to rust.

IMPORTANT: Never cover mower while engine and exhaust areas are still warm.

ACAUTION: Never store the lawn mower with gasoline in the tank inside a building where fumes may reach an open flame or spark. Allow the engine to cool before storing in any enclosure.

TROUBLESHOOTING - See appropriate section in manual unless directed to a Sears Service Centre.

filter. nd refill tank asoline. nd refill tank asoline. ug. g. or pter. ar to
ar. er o engine.
(i

Change the oil after every 25 hours of operation or at least once a year if the lawn mower is not used for 25 hours in one year.

Check the crankcase oil level before starting the engine and after each five (5) hours of continuous use. Tighten oil plug securely each time you check the oil level.

TO CHANGE ENGINE OIL

NOTE: Before tipping lawn mower to drain oil, empty fuel tank by running engine until fuel tank is empty.

- Disconnect spark plug wire from spark plug and place wire where it cannot come in contact with plug.
- 2. Remove engine oil cap; lay aside on a clean surface.
- Tip lawn mower on its side as shown and drain oil into a suitable container. Rock lawn mower back and forth to remove any oil trapped inside of engine.



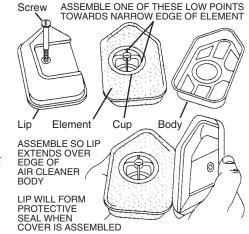
- 4. Wipe off any spilled oil from lawn mower or side of engine.
- Slowly pour oil down the oil fill spout, stopping every few ounces to check the oil level with the dipstick.
- Stop adding oil when you reach the FULL mark on the dipstick. Wait a minute to allow oil to settle.
- Continue adding small amounts of oil, rechecking the dipstick until oil level settles at FULL. DO NOT overfill, or engine will smoke heavily from the muffler on startup.
- 8. Always be sure to retighten oil dipstick before starting engine.
- 9. Reconnect spark plug wire to spark plug.

AIR FILTER

Your engine will not run properly and may be damaged by using a dirty air filter. Clean the element after every 25 hours of operation or every season. Replace the air filter every 100 hours of operation or every season, whichever occurs first. Service air cleaner more often under dusty conditions.

TO CLEAN AIR FILTER ELEMENT

- 1. Remove screw.
- 2. Remove air cleaner carefully to prevent dirt from entering carburetor.
- 3. Take air cleaner apart and clean air filter element.
- 4. Wash filter element in liquid detergent and water.
- 5. Wrap filter element in cloth and squeeze dry.
- Lightly coat filter element with clean engine oil. Squeeze in towel to remove excess oil. Do not saturate.
- 7. Reassemble parts and put back on carburetor.



MUFFLER

Inspect and replace corroded muffler as it could create a fire hazard and/or damage.

SPARK PLUG

Replace spark plug at the beginning of each mowing season or after every 100 hours of operation, whichever occurs first. Spark plug type and gap setting are shown in the "PRODUCT SPECIFIC-ATIONS" section of this manual.

CLEANING

IMPORTANT: For best performance, keep mower housing free of built-up grass and trash. Clean the underside of your mower after each use.

ACAUTION: Disconnect spark plug wire from spark plug and place wire where it cannot come in contact with plug.

- Clean the underside of your lawn mower by scraping to remove build-up of grass and trash.
- Clean engine often to keep trash from accumulating. A clogged engine runs hotter and shortens engine life.

- Keep finished surfaces and wheels free of all gasoline, oil, etc.
- We do not recommend using a garden hose to clean lawn mower unless the

electrical system, muffler, air filter and carburetor are covered to keep water out. Water in engine can result in shortened engine life.

SERVICE AND ADJUSTMENTS

AWARNING: To avoid serious injury, before performing any service or adjustments:

- 1. Release control bar and stop engine.
- 2. Make sure the blade and all moving parts have completely stopped.
- 3. Disconnect spark plug wire from spark plug and place wire where it cannot come in contact with plug.

LAWN MOWER TO ADJUST CUTTING HEIGHT

See "TO ADJUST CUTTING HEIGHT" in the Operation section of this manual.

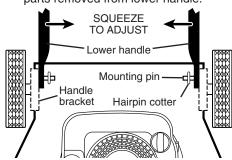
REAR DEFLECTOR

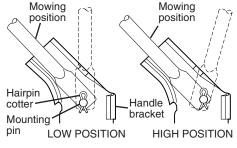
The rear deflector, attached between the rear wheels of your mower, is provided to minimize the possibility that objects will be thrown out of the rear of the mower into the operator mowing position. If the deflector becomes damaged, it should be replaced.

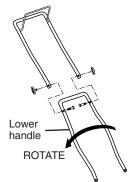
TO ADJUST HANDLE

The handle can be mounted in a high or low position. The mounting holes in the bottom of lower handle are off center for raising or lowering the handle.

- Remove upper handle and all wire tie(s) securing cable(s) to lower handle.
- 2. Remove hairpin cotters from lower handle bracket mounting pin.
- 3. Squeeze lower handle in to remove it from mounting pins.
- 4. Turn lower handle over to raise or lower handle.
- Squeeze lower handle in and position holes onto mounting pins on handle bracket.
- Reassemble upper handle and all parts removed from lower handle.







ENGINE SPEED

Your engine speed has been factory set. Do not attempt to increase engine speed or it may result in personal injury. If you believe that the engine is running too fast or too slow, take your lawn mower to a Sears or other qualified service centre for repair and adjustment.

CARBURETOR

Your carburetor is not adjustable. If your engine does not operate properly due to suspected carburetor problems, take your lawn mower to a Sears or other qualified service centre for repair or adjustment. **IMPORTANT:** Never tamper with the engine governor, which is factory set for proper engine speed. Overspeeding the engine above the factory high speed setting can be dangerous. If you think the engine-governed high speed needs adjusting, contact a Sears or other qualified service centre, which has proper equipment and experience to make any necessary adjustments.

STORAGE

Immediately prepare your lawn mower for storage at the end of the season or if the unit will not be used for 30 days or more.

LAWN MOWER

When lawn mower is to be stored for a period of time, clean it thoroughly, remove all dirt, grease, leaves, etc. Store in a clean, dry area.

- Clean entire lawn mower (See "CLEANING" in the Maintenance section of this manual).
- Lubricate as shown in the Maintenance section of this manual.
- Be sure that all nuts, bolts, screws, and pins are securely fastened. Inspect moving parts for damage, breakage and wear. Replace if necessary.
- 4. Touch up all rusted or chipped paint surfaces; sand lightly before painting.

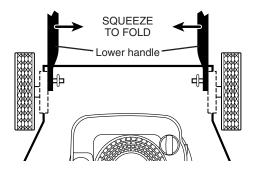
HANDLE

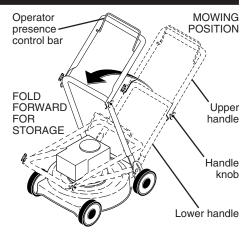
You can fold your lawn mower handle for storage.

- Squeeze the bottom ends of the lower handle toward each other until the lower handle clears the handle bracket, then move handle forward.
- Loosen upper handle mounting bolts enough to allow upper handle to be folded back.

IMPORTANT: When folding the handle for storage or transportation, be sure to fold the handle as shown or you may damage the control cables.

 When setting up your handle from the storage position, the lower handle will automatically lock into the mowing position.





ENGINE FUEL SYSTEM

IMPORTANT: It is important to prevent gum deposits from forming in essential fuel system parts such as carburetor, fuel filter, fuel hose or tank during storage. Alcohol blended fuels (called gasohol or using ethanol or methanol) can attract moisture which leads to separation and formation of acids during storage. Acidic gas can damage the fuel system of an engine while in storage.

- Empty the fuel tank by starting the engine and letting it run until the fuel lines and carburetor are empty.
- Never use engine or carburetor cleaner products in the fuel tank or permanent damage may occur.
- Use fresh fuel next season.

NOTE: Fuel stabilizer is an acceptable alternative in minimizing the formation of fuel gum deposits during storage. Add stabilizer to gasoline in fuel tank or storage container. Always follow the mix ratio found on stabilizer container. Run engine at least 10 minutes after adding stabilizer to allow the stabilizer to reach the carburetor. Do not empty the gas tank and carburetor if using fuel stabilizer.