

Owner's Manual



# ROTARY LAWN MOWER

6.75 Horsepower

Power-Propelled

21" Multi-Cut

Model No.

**944.364530**



## **CAUTION:**

Read and follow all  
Safety Rules and Instructions  
before operating this equipment

Sears Canada, Inc., Toronto, Ontario M5B 2B8

## TABLE OF CONTENTS

Warranty .....	2	Maintenance .....	11-14
Safety Rules .....	2-3	Service and Adjustments.....	14-15
Product Specifications .....	4	Storage .....	16-17
Assembly/Pre-Operation .....	4-5	Troubleshooting .....	18-19
Operation.....	6-10	Repair Parts.....	20-27
Maintenance Schedule .....	11	Sears Service .....	Back Cover

## WARRANTY

### LIMITED TWO YEAR WARRANTY ON CRAFTSMAN POWER MOWER

For two years from date of purchase Sears Canada, Inc. will repair or replace at Sears option free of charge parts which are defective as a result of material or workmanship.

### COMMERCIAL OR RENTAL USE:

Warranty on Power Mower (Gas) will be ninety (90) days from date of purchase if used for commercial or rental purposes.

This Warranty does NOT cover:

- Pre-delivery set-up.
- Expendable items which become worn during normal use, such as rotary mower blades, blade adapters, belts, air cleaners and spark plug.
- Repairs necessary because of operator abuse or negligence, including bent crankshafts and the failure to maintain the equipment according to the instructions contained in the owner's manual.

Warranty service is available by returning the Craftsman Power Mower to the nearest Sears Service Centre/Department in Canada. This warranty applies only while this product is used in Canada.

This warranty is in addition to any statutory warranty and does not exclude or limit legal rights you may have but shall run concurrently with applicable provincial legislation. Furthermore, some provinces do NOT allow limitation on how long an implied warranty will last so the above limitations may not apply to you.

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## SAFETY RULES

**IMPORTANT:** This cutting machine is capable of amputating hands and feet and throwing objects. Failure to observe the following safety instructions could result in serious injury or death.

**⚠** Look for this symbol to point out important safety precautions. It means **CAUTION!!! BECOME ALERT!!! YOUR SAFETY IS INVOLVED.**

**⚠ CAUTION:** Always disconnect spark plug wire and place wire where it cannot contact spark plug in order to prevent accidental starting when setting up, transporting, adjusting or making repairs.

**⚠ CAUTION:** Muffler and other engine parts become extremely hot during operation and remain hot after engine has stopped. To avoid severe burns on contact, stay away from these areas.



### I. GENERAL OPERATION

- Read, understand, and follow all instructions on the machine and in the manual(s) before starting. Be thoroughly familiar with the controls and the proper use of the machine before starting.
- Do not put hands or feet near or under rotating parts. Keep clear of the discharge opening at all times.
- Only allow responsible individuals, who are familiar with the instructions, to operate the machine.
- Clear the area of objects such as rocks, toys, wire, bones, sticks, etc., which could be picked up and thrown by the blade.
- Be sure the area is clear of other people before mowing. Stop machine if anyone enters the area.

- Do not operate the mower when bare-foot or wearing open sandals. Always wear substantial foot wear.
- Do not pull mower backwards unless absolutely necessary. Always look down and behind before and while moving backwards.
- Do not operate the mower without proper guards, plates, grass catcher or other safety protective devices in place.
- See manufacturer's instructions for proper operation and installation of accessories. Only use accessories approved by the manufacturer.
- Stop the blade(s) when crossing gravel drives, walks, or roads.
- Stop the engine (motor) whenever you leave the equipment, before cleaning the mower or unclogging the chute.
- Shut the engine (motor) off and wait until the blade comes to complete stop before removing grass catcher.
- Mow only in daylight or good artificial light.
- Do not operate the machine while under the influence of alcohol or drugs.
- Never operate machine in wet grass. Always be sure of your footing: keep a firm hold on the handle and walk; never run.
- Disengage the self-propelled mechanism or drive clutch on mowers so equipped before starting the engine (motor).
- If the equipment should start to vibrate abnormally, stop the engine (motor) and check immediately for the cause. Vibration is generally a warning of trouble.
- Always wear safety goggles or safety glasses with side shields when operating mower.

## II. SLOPE OPERATION

Slopes are a major factor related to slip and fall accidents which can result in severe injury. All slopes require extra caution. If you feel uneasy on a slope, do not mow it.

- Mow across the face of slopes: never up and down. Exercise extreme caution when changing direction on slopes.
- Remove obstacles such as rocks, tree limbs, etc.
- Watch for holes, ruts, or bumps. Tall grass can hide obstacles.

### DO NOT:

- Do not trim near drop-offs, ditches or embankments. The operator could lose footing or balance.
- Do not trim excessively steep slopes.
- Do not mow on wet grass. Reduced footing could cause slipping.

## III. CHILDREN

Tragic accidents can occur if the operator is not alert to the presence of children. Children are often attracted to the machine and the mowing activity. *Never* assume that children will remain where you last saw them.

- Keep children out of the trimming area and under the watchful care of another responsible adult.
- Be alert and turn machine off if children enter the area.
- Before and while walking backwards, look behind and *down* for small children.
- Never allow children to operate the machine.
- Use extra care when approaching blind corners, shrubs, trees, or other objects that may obscure vision.

## IV. SERVICE

- Use extra care in handling gasoline and other fuels. They are flammable and vapors are explosive.
  - Use only an approved container.
  - Never remove gas cap or add fuel with the engine running. Allow engine to cool before refueling. Do not smoke.
  - Never refuel the machine indoors.
  - Never store the machine or fuel container inside where there is an open flame, such as a water heater.
- Never run a machine inside a closed area.
- Never make adjustments or repairs with the engine (motor) running. Disconnect the spark plug wire, and keep the wire away from the plug to prevent accidental starting.
- Keep nuts and bolts, especially blade attachment bolts, tight and keep equipment in good condition.
- Never tamper with safety devices. Check their proper operation regularly.
- Keep machine free of grass, leaves, or other debris build-up. Clean oil or fuel spillage. Allow machine to cool before storing.
- Stop and inspect the equipment if you strike an object. Repair, if necessary, before restarting.
- Never attempt to make wheel height adjustments while the engine (motor) is running.
- Grass catcher components are subject to wear, damage, and deterioration, which could expose moving parts or allow objects to be thrown. Frequently check components and replace with manufacturer's recommended parts, when necessary.
- Mower blades are sharp and can cut. Wrap the blade(s) or wear gloves, and use extra caution when servicing them.
- Do not change the engine governor setting or overspeed the engine.

## PRODUCT SPECIFICATIONS

Serial Number:	
Date of Purchase:	
Gasoline Capacity / Type:	1,5 Litres (Unleaded Regular)
Oil Capacity:	0,58 Litres
Oil Type (API-SF-SJ):	SAE 30 (above 0°C/32°F); SAE 5W-30 (below 0°C/32°F)
Spark Plug:	Champion RJ19HX (Gap: 0,76 mm)
Blade Bolt Torque:	35-40 ft. lbs. (47-54 N-m)
• The model and serial numbers will be found on a decal on the rear of the lawn mower housing. Record both serial number and date of purchase in space provided above.	

## ASSEMBLY / PRE-OPERATION

Read these instructions and this manual in its entirety before you attempt to assemble or operate your new lawn mower.

**IMPORTANT:** This lawn mower is shipped WITHOUT OIL OR GASOLINE in the engine.

Your new lawn mower has been assembled at the factory with the exception of those parts left unassembled for shipping purposes. All parts such as nuts, washers, bolts, etc., necessary to complete the assembly have been placed in the parts bag. To ensure safe and proper operation of your lawn mower, all parts and hardware you assemble must be tightened securely. Use the correct tools as necessary to ensure proper tightness.

### TO REMOVE MOWER FROM CARTON

1. Remove loose parts included with mower.
2. Cut down two end corners of carton and lay end panel down flat.
3. Remove all packing materials except padding between upper and lower handle and padding holding operator presence control bar to upper handle.
4. Roll lawn mower out of carton and check carton thoroughly for additional loose parts.

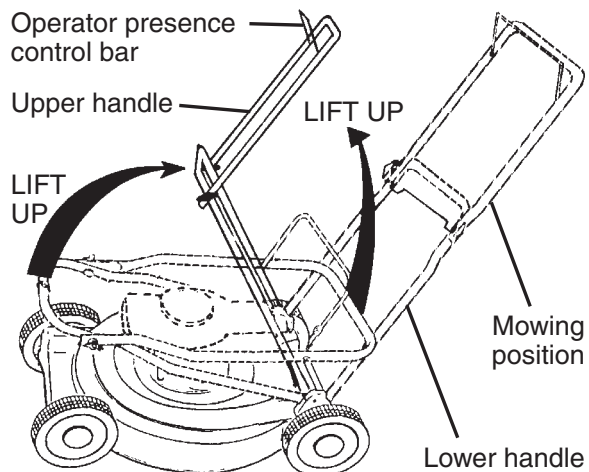
### HOW TO SET UP YOUR LAWN MOWER

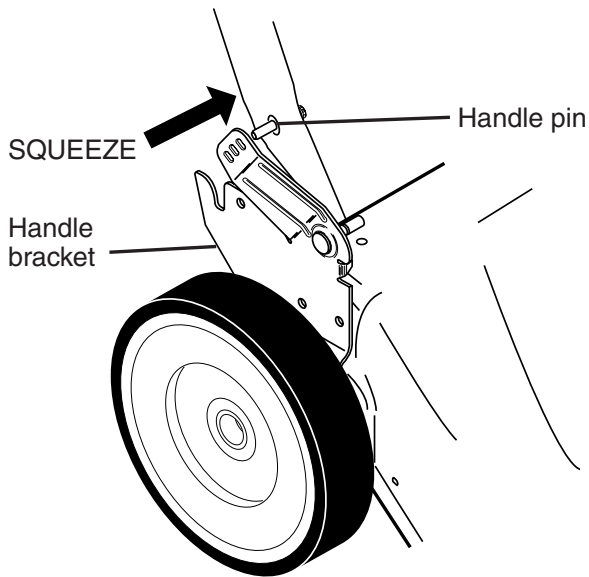
#### TO UNFOLD HANDLE

**IMPORTANT:** Unfold handle carefully so as not to pinch or damage control cables.

1. Raise lower handle section to operating position and squeeze the bottom ends of lower handle towards each other until the pin in handle can be inserted into one of the three height adjustment holes.
2. Remove protective padding, raise upper handle section into place on lower handle and tighten both handle knobs.
3. Remove any packing material from around control bar.

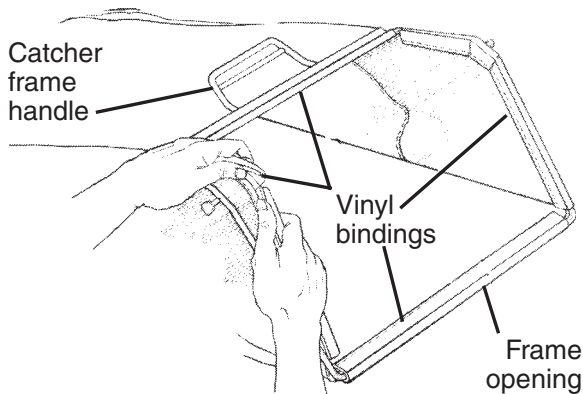
Your lawn mower handle can be adjusted for your mowing comfort. Refer to "ADJUST HANDLE" in the Service and Adjustments section of this manual.





### TO ASSEMBLE GRASS CATCHER

1. Put grass catcher frame into grass bag with rigid part of bag on the bottom. Make sure the frame handle is outside of the bag top.
  2. Slip vinyl bindings over frame.
- NOTE:** If vinyl bindings are too stiff, hold them in warm water for a few minutes. If bag gets wet, let it dry before using.



### TO INSTALL ATTACHMENTS

Your lawn mower was shipped ready to be used as a mulcher. To convert to bagging or discharging, see "TO CONVERT MOWER" in the Operation section of this manual.

### TO PREPARE BATTERY

**NOTE:** Your battery must be charged before you can start your lawn mower.

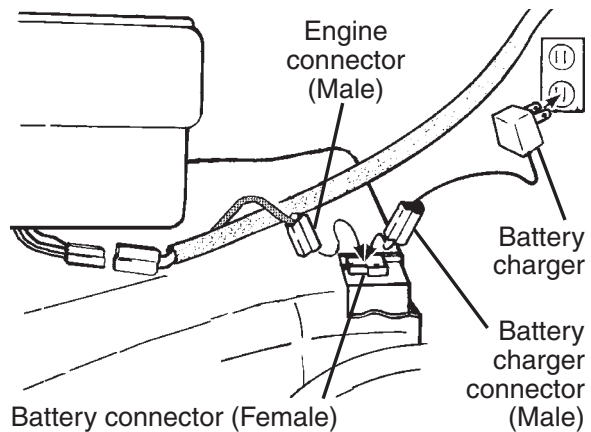
1. Disconnect engine battery connector (male) from battery connector (female).
2. Connect battery charger connector (male) to battery connector (female).
3. Plug battery charger into 110 volt A.C. outlet.
4. Leave battery charger connected for 24 hours before starting your engine for the first time.
5. After charging, connect engine connector (male) to battery connector (female).

Your engine has an integral alternator for partial charging. Connect your battery charger to charge battery as required.

**IMPORTANT:** The engine alternator will not charge a discharged battery.

At the end of the mowing season the battery should be charged for 48 hours to protect the battery during winter storage.

**CAUTION:** Always disconnect the engine connector (male) from the battery connector (female) to prevent accidental starting when transporting or storing your lawn mower after the season.



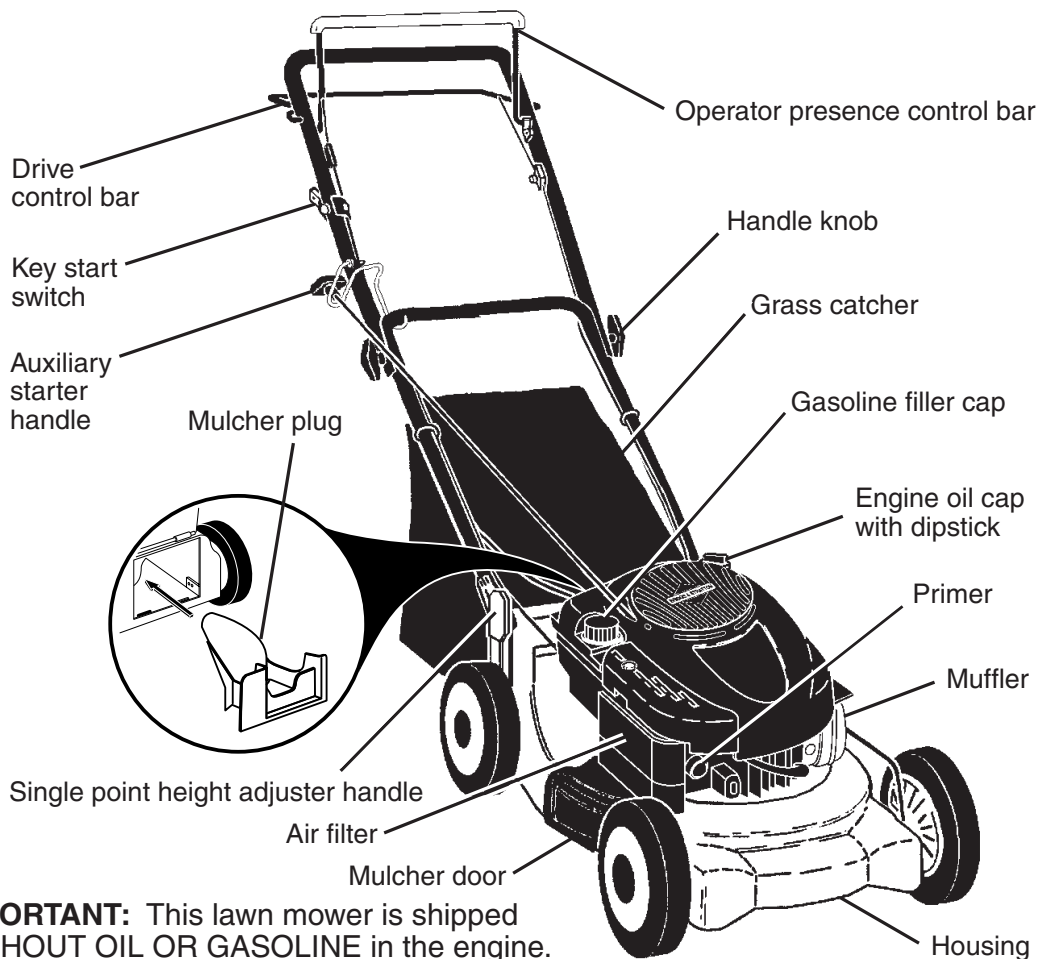
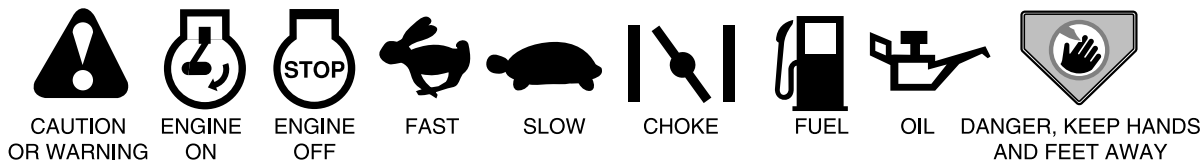


# OPERATION

## KNOW YOUR LAWN MOWER

READ THIS OWNER'S MANUAL AND ALL SAFETY RULES BEFORE OPERATING YOUR LAWN MOWER. Compare the illustrations with your lawn mower to familiarize yourself with the location of various controls and adjustments. Save this manual for future reference.

These symbols may appear on your lawn mower or in literature supplied with the product. Learn and understand their meaning.



**IMPORTANT:** This lawn mower is shipped WITHOUT OIL OR GASOLINE in the engine.

## MEETS CPSC SAFETY REQUIREMENTS

Sears rotary walk-behind power lawn mowers conform to the safety standards of the American National Standards Institute and the U.S. Consumer Product Safety Commission. The blade turns when the engine is running.

**Operator presence control bar** – must be held down to the handle to start the engine. Release to stop the engine.

**Primer** – pumps additional fuel from the carburetor to the cylinder for use when starting a cold engine.

**Drive control bar** – used to engage power-propelled forward motion of mower.

**Single point height adjuster** – used to adjust cutting height of lawn mower.

**Mulcher door** – allows conversion to discharging or bagging operation.

**Key start switch** – used for starting the engine.

**Auxiliary starter handle** – used for starting the engine.

**Mulcher plug** – located at the rear discharge opening. Must be removed when converting to bagging operation.



The operation of any lawn mower can result in foreign objects thrown into the eyes, which can result in severe eye damage. Always wear safety glasses or eye shields while operating your lawn mower or performing any adjustments or repairs. We recommend standard safety glasses or a wide vision safety mask worn over spectacles.

## HOW TO USE YOUR LAWN MOWER ENGINE SPEED

The engine speed was set at the factory for optimum performance. Speed is not adjustable.

## ENGINE ZONE CONTROL

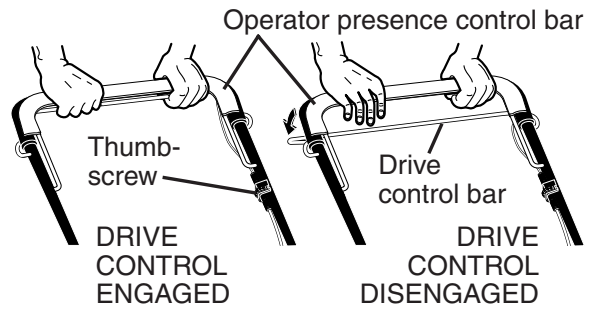
**CAUTION:** Federal regulations require an engine control to be installed on this lawn mower in order to minimize the risk of blade contact injury. Do not under any circumstances attempt to defeat the function of the operator control. The blade turns when the engine is running.

- Your lawn mower is equipped with an operator presence control bar which requires the operator to be positioned behind the lawn mower handle to start and operate the lawn mower.

## DRIVE CONTROL

- Self-propelling is controlled by holding the operator presence control bar down to the handle and pulling the drive control bar up to the handle. The closer to the handle the bar is pulled, the faster the unit will travel.
- Forward motion will stop when either the operator presence control bar or drive control bar are released. To stop forward motion without stopping engine, release the drive control bar only. Hold operator presence control bar down against handle to continue mowing without self-propelling.

**NOTE:** If after releasing the drive control the mower will not roll backwards, push the mower forward slightly to disengage drive wheels.



## DRIVE CONTROL ADJUSTMENT

Over time, the drive control system may become "loose", resulting in decreased speed. There is a thumbscrew on the underside of the drive control housing to increase tension on the drive cable. Proceed as follows:

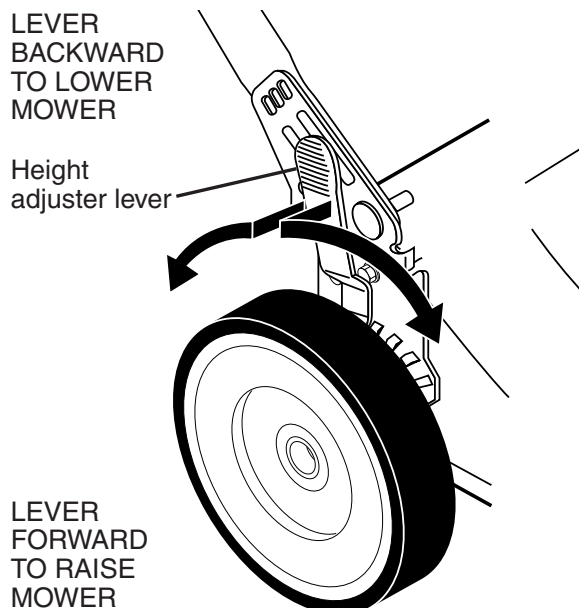
1. Turn unit off and disconnect spark plug wire from spark plug.
2. Rotate thumbscrew counter-clockwise to tighten the drive cable.
3. Operate mower to test drive speed.
4. If condition fails to improve after the above steps (forward speed remains the same), your drive belt is worn and should be replaced.

**NOTE:** If mower begins to "creep" forward, the drive cable is too tight. Rotate thumbscrew clockwise to loosen drive cable.

## TO ADJUST CUTTING HEIGHT

All four wheels are adjusted by a single lever.

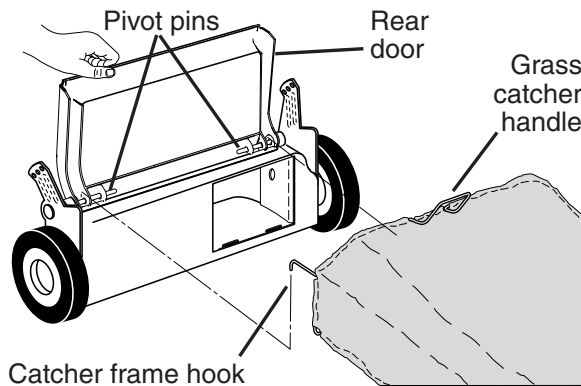
- Pull adjuster lever toward wheel. To raise mower, move lever forward to desired position. To lower mower, move the lever toward the rear.



## TO ATTACH GRASS CATCHER

1. Lift the rear door of the lawn mower and place the grass catcher frame side hooks onto the door pivot pins.
2. The grass catcher is secured to the lawn mower housing when the rear door is lowered onto the grass catcher frame.

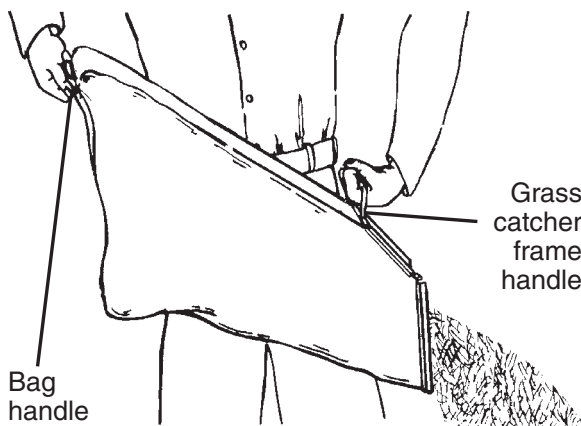
**CAUTION:** Do not run your lawn mower without mulcher plug or approved grass catcher in place. Never attempt to operate the lawn mower with the rear door removed or propped open.



## TO EMPTY GRASS CATCHER

1. Lift up on grass catcher using the frame handle.
2. Remove grass catcher with clippings from under lawn mower handle.
3. Empty clippings from bag using both frame handle and bag handle.

**NOTE:** Do not drag the bag when emptying; it will cause unnecessary wear.



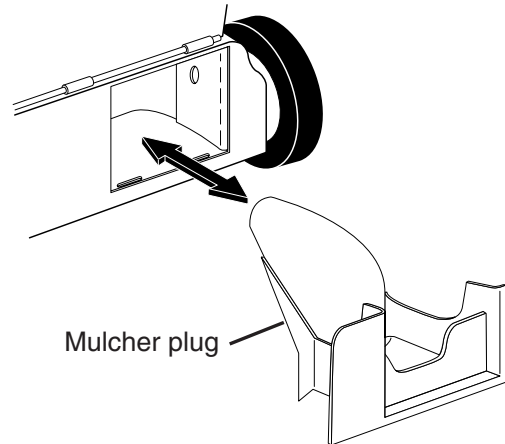
## TO CONVERT MOWER

Your lawn mower was shipped ready to be used as a mulcher. To convert to bagging or discharging:

### REAR BAGGING

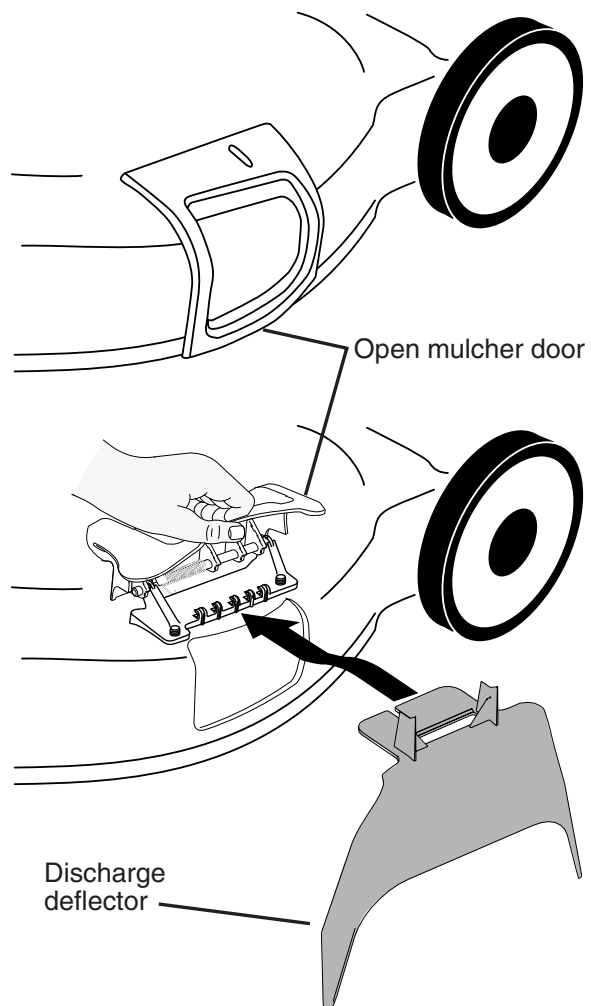
- Open rear door and remove mulcher plug. Store mulcher plug in a safe place.
- You can now install the grass catcher or optional clipping deflector.

- To convert to mulching or discharging operation, install mulcher plug into rear discharge opening of mower.

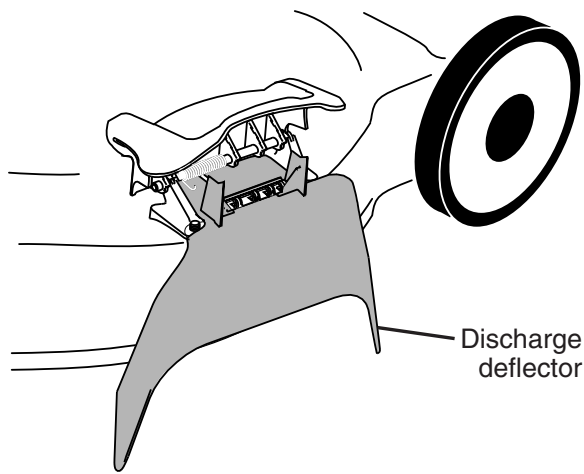


### SIDE DISCHARGING

- Mulcher plug must be installed into rear discharge opening of mower.
- Open mulcher door and install discharge deflector under door as shown.
- Mower is now ready for discharging operation.
- To convert to mulching or bagging operation, discharge deflector must be removed and mulcher door closed.







### SIMPLE STEPS TO REMEMBER WHEN CONVERTING YOUR LAWN MOWER FOR MULCHING -

FOR MULCHING -

1. Rear mulcher plug installed.
2. Mulcher door closed.

FOR REAR BAGGING -

1. Rear mulcher plug removed.
2. Grass catcher installed.
3. Mulcher door closed.

FOR SIDE DISCHARGING -

1. Rear mulcher plug installed.
2. Discharge deflector installed.

**⚠ CAUTION:** Do not run your lawn mower without mulcher plug or approved grass catcher in place. Never attempt to operate the lawn mower with the rear door removed or propped open.

### BEFORE STARTING ENGINE

#### ADD OIL

Your lawnmower is shipped without oil in the engine. For type and grade of oil to use, see "ENGINE" in the Maintenance section of this manual.

**⚠ CAUTION:** DO NOT overfill engine with oil, or it will smoke heavily from the muffler on startup.

1. Be sure lawnmower is level.
2. Remove oil dipstick from oil fill spout.
3. You receive a container of oil with the unit. Slowly pour the entire container down the oil fill spout into the engine.

**NOTE:** Initial oil fill requires only 18 oz. due to residual oil in engine from the manufacturer's 100% quality testing. When changing oil you may need 20 oz.

4. Insert and tighten dipstick.

#### IMPORTANT:

- Check oil level before each use. Add oil if needed. Fill to full line on dipstick.
- Change the oil after every 25 hours of operation or each season. You may need to change the oil more often under dusty, dirty conditions. See "TO CHANGE ENGINE OIL" in the Maintenance section of this manual.

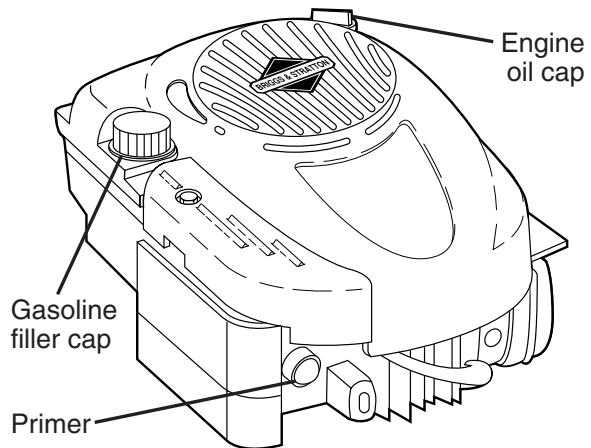
### ATTACH FUEL CAP CARTRIDGE

Your mower is equipped with a special *FRESH START™* fuel cap and continuous fuel preserver cartridge. See the information and instructions packed with the *FRESH START™* cartridge.

1. Snap cartridge into bottom of fuel cap. **NOTE:** Do not remove the silver foil seal on the side of cartridge that snaps into fuel cap.
2. Grasp the white peel tab and pull to remove the entire seal.
3. Screw fuel cap onto fuel tank after filling tank with gasoline.

Replace cartridge when empty (about once a season). Check preserver level visually.

**⚠ DANGER:** Cartridge fluid is HARMFUL OR FATAL IF SWALLOWED. Avoid contact to eyes, skin, or clothing. Do not take internally. Do not inhale fluid vapor. Keep out of reach of children. If swallowed, call a physician immediately.



### ADD GASOLINE

- Fill fuel tank to bottom of tank filler neck. Do not overfill. Use fresh, clean, regular unleaded gasoline with a minimum of 87 octane. Do not mix oil with gasoline. Purchase fuel in quantities that can be used within 30 days to assure fuel freshness.

**⚠ CAUTION:** Wipe off any spilled oil or fuel. Do not store, spill or use gasoline near an open flame.

**⚠ CAUTION:** Alcohol blended fuels (called gasohol or using ethanol or methanol) can attract moisture which leads to separation and formation of acids during storage. Acidic gas can damage the fuel system of an engine while in storage. To avoid engine problems, the fuel system should be emptied before storage of 30 days or longer. Empty the gas tank, start the engine and let it run until the fuel lines and carburetor are empty. Use fresh fuel next season. See Storage Instructions for additional information. Never use engine or carburetor cleaner products in the fuel tank or permanent damage may occur.

## TO STOP ENGINE

- To stop engine, release operator presence control bar.

**NOTE:** In cooler weather it may be necessary to repeat priming steps. In warmer weather over priming may cause flooding and engine will not start. If you do flood engine wait a few minutes before attempting to start and do not repeat priming steps.

## TO START ENGINE

**NOTE:** Due to protective coatings on the engine, a small amount of smoke may be present during the initial use of the product and should be considered normal.

1. To start a cold engine, push primer three (3) times before trying to start. Use a firm push. This step is not usually necessary when starting an engine which has already run for a few minutes.
2. Hold operator presence control bar down to the handle.
3. Turn electric start key clockwise to crank engine.

**IMPORTANT:** Do not crank engine more than five continuous seconds between each time you try to start. Wait 5 to 10 seconds between each attempt.

1. To start engine using the auxiliary starter handle, follow the steps above. Exchange the use of the start key for starter handle. Pull starter handle quickly. Do not allow starter rope to snap back.

## MOWING TIPS

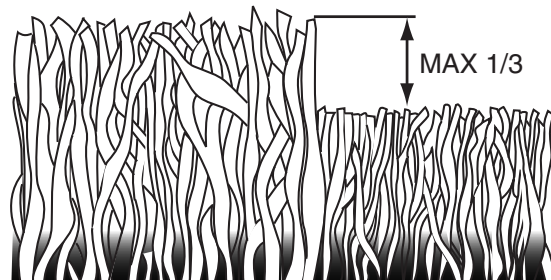
- Under certain conditions, such as very tall grass, it may be necessary to raise the height of cut to reduce pushing effort and to keep from overloading the engine and leaving clumps of grass clippings. It may also be necessary to reduce ground speed and/or run the lawn mower over the area a second time.
- For extremely heavy cutting, reduce the width of cut by overlapping previously cut path and mow slowly.
- For better grass bagging and most cutting conditions, the engine speed should be set in the FAST position.
- Pores in cloth grass catchers can become filled with dirt and dust with use and catchers will collect less grass. To prevent this, regularly hose catcher off with water and let dry before using.

- Keep top of engine around starter clear and clean of grass clippings and chaff. This will help engine air flow and extend engine life.

## MULCHING MOWING TIPS

**IMPORTANT:** For best performance, keep mower housing free of built-up grass and trash. See “CLEANING” in the Maintenance section of this manual.

- The special mulching blade will recut the grass clippings many times and reduce them in size so that as they fall onto the lawn they will disperse into the grass and not be noticed. Also, the mulched grass will biodegrade quickly to provide nutrients for the lawn. Always mulch with your highest engine (blade) speed as this will provide the best recutting action of the blades.
- Avoid cutting your lawn when it is wet. Wet grass tends to form clumps and interferes with the mulching action. The best time to mow your lawn is the early afternoon. At this time the grass has dried, yet the newly cut area will not be exposed to direct sunlight.
- For best results, adjust the lawn mower cutting height so that the lawn mower cuts off only the top one-third of the grass blades. If the lawn is overgrown it will be necessary to raise the height of cut to reduce pushing effort and to keep from overloading the engine and leaving clumps of mulched grass. For extremely heavy grass, reduce your width of cut by overlapping previously cut path and mow slowly.



- Certain types of grass and grass conditions may require that an area be mulched a second time to completely hide the clippings. When doing a second cut, mow across (perpendicular) to the first cut path.
- Change your cutting pattern from week to week. Mow north to south one week then change to east to west the next week. This will help prevent matting and graining of the lawn.

# MAINTENANCE

MAINTENANCE SCHEDULE		BEFORE EACH USE	AFTER EACH USE	EVERY 10 HOURS	EVERY 25 HOURS OR SEASON	EVERY 100 HOURS	BEFORE STORAGE
LAWN MOWER	Check for Loose Fasteners	✓					✓
	Clean / Inspect Grass Catcher *	✓	✓				✓
	Check Tires	✓					
	Check Drive Wheels ***	✓					
	Clean Lawn Mower ****		✓				✓
	Clean under Drive Cover ***			✓			
	Check Drive Belt / Pulleys ***				✓		
	Check / Sharpen / Replace Blade				✓ <sub>3</sub>		
ENGINE	Lubrication				✓		
	Clean and Recharge Battery **				✓		✓ <sub>4</sub>
	Check Engine Oil level	✓ <sub>5</sub>					
	Change Engine Oil				✓ <sub>1,2</sub>		
	Clean Air Filter				✓ <sub>2</sub>		
	Inspect Muffler				✓		
	Replace Spark Plug					✓	
	Replace Air Filter Paper Cartridge					✓ <sub>2</sub>	
Empty fuel system or add Stabilizer						✓	

- \* (if so equipped)
- \*\* Electric-Start mowers
- \*\*\* Power-Propelled mowers
- \*\*\*\* Use a scraper to clean under deck
- 1 - Change more often if operating under a heavy load or in high outdoor temperatures.
- 2 - Service more often if operating in dirty or dusty conditions.
- 3 - Replace blades more often when mowing in sandy soil.
- 4 - Charge 48 hours at end of season.
- 5 - And after each 5 hours of use.

## GENERAL RECOMMENDATIONS

The warranty on this lawn mower does not cover items that have been subjected to operator abuse or negligence. To receive full value from the warranty, operator must maintain unit as instructed in this manual.

Some adjustments will need to be made periodically to properly maintain your unit.

At least once a season, check to see if you should make any of the adjustments described in the Service and Adjustments section of this manual.

- At least once a year, replace the spark plug, clean or replace air filter element and check blade for wear. A new spark plug and clean/new air filter element assure proper air-fuel mixture and help your engine run better and last longer.
- Follow the maintenance schedule in this manual.

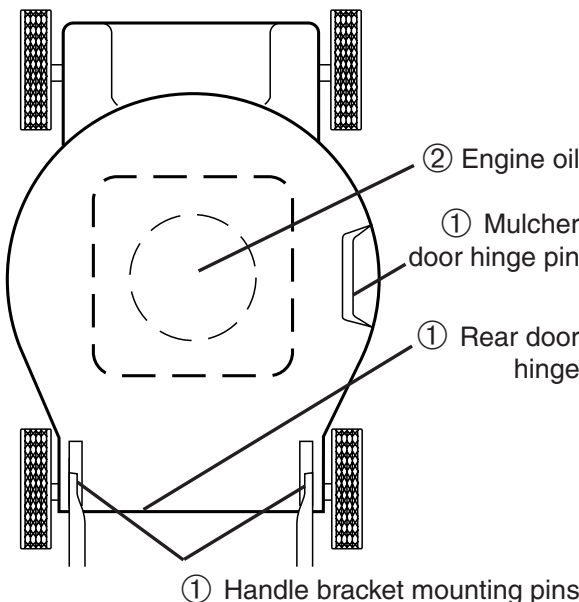
### BEFORE EACH USE

- Check engine oil level.
- Check for loose fasteners.

### LUBRICATION

Keep unit well lubricated (See "LUBRICATION CHART").

## LUBRICATION CHART



- ① Spray lubricant
- ② See "ENGINE" in Maintenance section.

**IMPORTANT:** Do not oil or grease plastic wheel bearings. Viscous lubricants will attract dust and dirt that will shorten the life of the self-lubricating bearings. If you feel they must be lubricated, use only a dry, powdered graphite type lubricant sparingly.

## LAWN MOWER

Always observe safety rules when performing any maintenance.

### TIRES

- Keep tires free of gasoline, oil, or insect control chemicals which can harm rubber.
- Avoid stumps, stones, deep ruts, sharp objects and other hazards that may cause tire damage.

### DRIVE WHEELS

Check rear drive wheels each time you mow to be sure they move freely. The wheels not turning freely means trash, grass cuttings, etc., may be inside the drive wheel and dust cover area and must be cleaned out to free drive wheels. If necessary to clean the drive wheels, check both rear wheels.

### BLADE CARE

For best results, blade must be kept sharp. Replace a bent or damaged blade.

#### TO REMOVE BLADE

1. Disconnect spark plug wire from spark plug and place wire where it cannot come in contact with plug.
2. Turn lawn mower on its side. Make sure air filter and carburetor are up.
3. Use a wood block between blade and mower housing to prevent blade from turning when removing blade bolt.

**NOTE:** Protect your hands with gloves and/or wrap blade with heavy cloth.

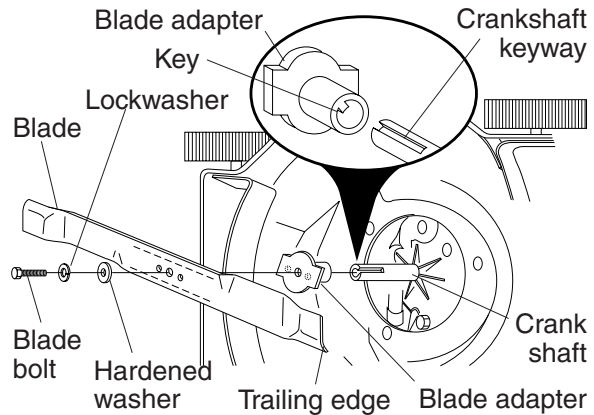
4. Remove blade bolt by turning counter-clockwise.
5. Remove blade and attaching hardware (bolt, lock washer, hardened washer).

**NOTE:** Remove the blade adapter and check the key inside hub of blade adapter. The key must be in good condition to work properly. Replace adapter if damaged.

#### TO REPLACE BLADE

1. Position the blade adapter on the engine crankshaft. Be sure key in adapter and crankshaft keyway are aligned.
  2. Position blade on the blade adapter aligning the two (2) holes in the blade with the raised lugs on the adapter.
  3. Be sure the trailing edge of blade (opposite sharp edge) is up toward the engine.
  4. Install the blade bolt with the lock washer and hardened washer into blade adapter and crankshaft.
  5. Use block of wood between blade and lawn mower housing and tighten the blade bolt, turning clockwise.
- The recommended tightening torque is 35-40 ft. lbs. / 47-54 N-m.

**IMPORTANT:** Blade bolt is heat treated. If bolt needs replacing, replace only with approved bolt shown in the Repair Parts section of this manual.



#### TO SHARPEN BLADE

**NOTE:** We do not recommend sharpening blade - but if you do, be sure the blade is balanced. Care should be taken to keep the blade balanced. An unbalanced blade will cause eventual damage to lawn mower or engine.

- The blade can be sharpened with a file or on a grinding wheel. Do not attempt to sharpen while on the mower.
- To check blade balance, drive a nail into a beam or wall. Leave about one inch of the straight nail exposed. Place center hole of blade over the head of the nail. If blade is balanced, it should remain in a horizontal position. If either end of the blade moves downward, sharpen the heavy end until the blade is balanced.

#### GRASS CATCHER

- The grass catcher may be hosed with water, but must be dry when used.
- Check your grass catcher often for damage or deterioration. Through normal use it will wear. If catcher needs replacing, replace only with approved replacement catcher shown in the Repair Parts section of this manual. Give the lawn mower model number when ordering.

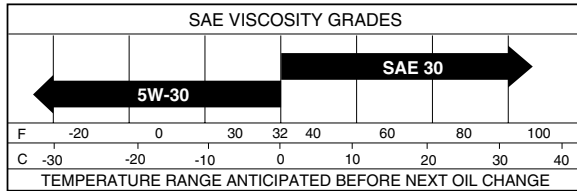
#### GEAR CASE

- To keep your drive system working properly, the gear case and area around the drive should be kept clean and free of trash build-up. Clean under the drive cover twice a season.
- The gear case is filled with lubricant to the proper level at the factory. The only time the lubricant needs attention is if service has been performed on the gear case.
- If lubricant is required, use only Texaco Starplex Premium 1 Grease, Part No. 750369. Do not substitute.



## ENGINE LUBRICATION

Use only high quality detergent oil rated with API service classification SF-SJ. Select the oil's SAE viscosity grade according to your expected operating temperature.

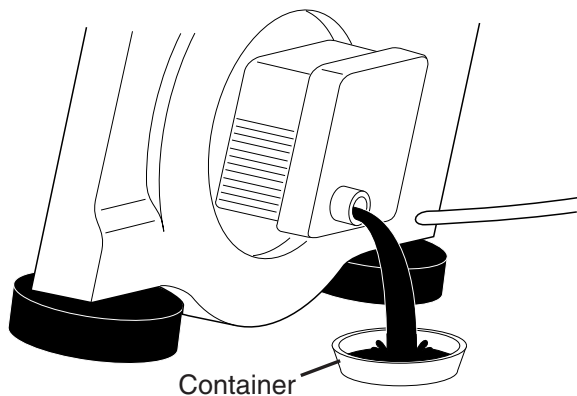


**NOTE:** Although multi-viscosity oils (5W30, 10W30 etc.) improve starting in cold weather, these multi-viscosity oils will result in increased oil consumption when used above 32°F. Check your engine oil level more frequently to avoid possible engine damage from running low on oil. Change the oil after every 25 hours of operation or at least once a year if the lawn mower is not used for 25 hours in one year. Check the crankcase oil level before starting the engine and after each five (5) hours of continuous use. Tighten oil plug securely each time you check the oil level.

### TO CHANGE ENGINE OIL

**NOTE:** Before tipping lawn mower to drain oil, empty fuel tank by running engine until fuel tank is empty.

1. Disconnect spark plug wire from spark plug and place wire where it cannot come in contact with plug.
2. Remove engine oil cap; lay aside on a clean surface.
3. Tip lawn mower on its side as shown and drain oil into a suitable container. Rock lawn mower back and forth to remove any oil trapped inside of engine.



4. Wipe off any spilled oil from lawn mower or side of engine.
5. Slowly pour oil down the oil fill spout, stopping every few ounces to check the oil level with the dipstick.
6. Stop adding oil when you reach the FULL mark on the dipstick. Wait a

minute to allow oil to settle.

7. Continue adding small amounts of oil, rechecking the dipstick until oil level settles at FULL. DO NOT overfill, or engine will smoke heavily from the muffler on startup.
8. Always be sure to retighten oil dipstick before starting engine.
9. Reconnect spark plug wire to plug.

### AIR FILTER

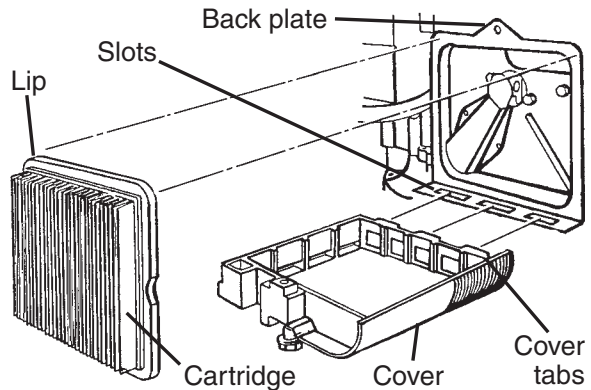
Your engine will not run properly and may be damaged by using a dirty air filter. Replace the air filter cartridge every 100 hours of operation or every season, whichever occurs first. Service air cleaner more often under dusty conditions.

#### TO CLEAN AIR FILTER

1. Loosen screw and tilt cover to remove.
2. Carefully remove cartridge.
3. Clean by gently tapping on a flat surface. If very dirty, replace cartridge.

**CAUTION:** Petroleum solvents, such as kerosene, are not to be used to clean cartridge. They may cause deterioration of the cartridge. Do not oil cartridge. Do not use pressurized air to clean or dry cartridge.

4. Install cartridge, then replace cover making sure the tabs are aligned with the slots in the back plate. Fasten screw securely.



### MUFFLER

Inspect and replace corroded muffler as it could create a fire hazard and/or damage.

### SPARK PLUG

Replace spark plug at the beginning of each mowing season or after every 100 hours of operation, whichever occurs first. Spark plug type and gap setting are shown in the "PRODUCT SPECIFICATIONS" section of this manual.

### CLEANING

**IMPORTANT:** For best performance, keep mower housing free of built-up grass and trash. Clean the underside of your mower after each use.



**⚠CAUTION:** Disconnect spark plug wire from spark plug and place wire where it cannot come in contact with plug.

- Clean the underside of your lawn mower by scraping to remove build-up of grass and trash.
- Clean engine often to keep trash from accumulating. A clogged engine runs hotter and shortens engine life.
- Keep finished surfaces and wheels free of all gasoline, oil, etc.

- We do not recommend using a garden hose to clean lawn mower unless the electrical system, muffler, air filter and carburetor are covered to keep water out. Water in engine can result in shortened engine life.

### CLEAN UNDER DRIVE COVER

Clean under drive cover at least twice a season. Scrape underside of cover with putty knife or similar tool to remove any build-up of trash or grass on underside of drive cover.

## SERVICE AND ADJUSTMENTS

**⚠WARNING:** To avoid serious injury, before performing any service or adjustments:

1. Release control bar and stop engine.
2. Make sure the blade and all moving parts have completely stopped.
3. Disconnect spark plug wire from spark plug and place wire where it cannot come in contact with plug.

### LAWN MOWER

#### TO ADJUST CUTTING HEIGHT

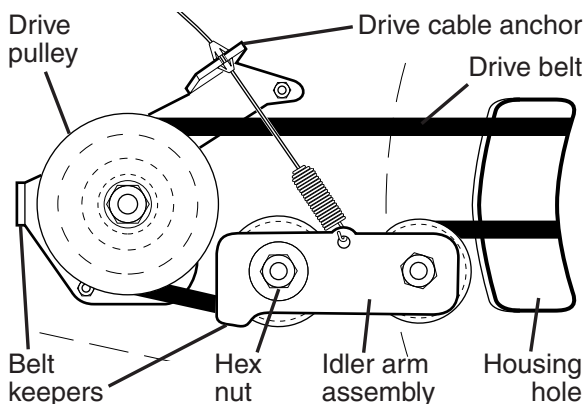
See "TO ADJUST CUTTING HEIGHT" in the Operation section of this manual.

#### REAR DEFLECTOR

The rear deflector, attached between the rear wheels of your mower, is provided to minimize the possibility that objects will be thrown out of the rear of the mower into the operator mowing position. If the deflector becomes damaged, it should be replaced.

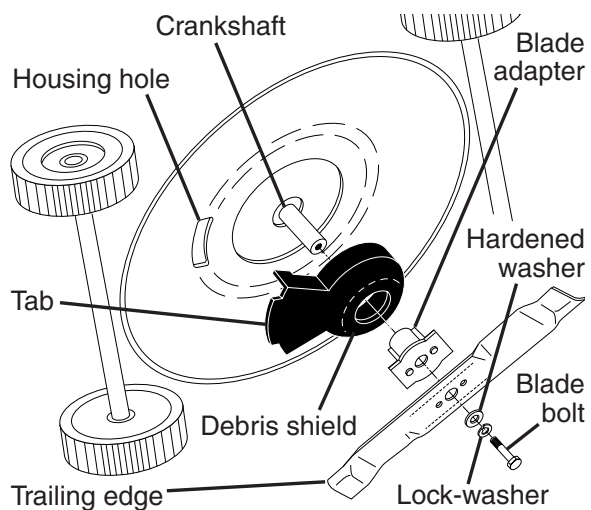
#### TO REMOVE DRIVE BELT

1. Disconnect spark plug wire from spark plug and place wire where it cannot come in contact with plug.
2. Remove screws retaining drive cover (not shown); and remove drive cover from lawn mower housing.
3. Remove drive cable from anchor, then detach spring from idler arm assembly.



4. Remove idler arm assembly from housing by removing hex nut; then remove drive belt from drive pulley, belt keepers and idler arm assembly.
5. Turn lawn mower on its side. Make sure air filter and carburetor are up.
6. Use a wood block between blade and mower housing to prevent blade from turning when removing blade bolt.

**NOTE:** Protect your hands with gloves and/or wrap blade with heavy cloth.



7. Remove blade bolt.
8. Remove blade, attaching hardware (bolt, lock washer, hardened washer), blade adapter and debris shield. Note that the debris shield has a tab which fits into the housing hole.
9. Remove drive belt from engine pulley; discard old belt.

#### TO REPLACE DRIVE BELT

1. Place new drive belt on engine pulley.
2. Route the other end of the new drive belt through hole in housing.
3. Return mower to upright position.
4. Install new drive belt into idler arm assembly, then around the drive pulley. Be sure belt is inside of belt keepers.

5. Reattach idler arm assembly with hex nut previously removed.
6. Turn lawn mower on its side. Make sure air filter and carburetor are up.
7. Reattach debris shield to housing with tab of debris shield in housing hole.
8. Position blade on the blade adapter aligning the two (2) holes in the blade with the raised lugs on the adapter.
9. Be sure the trailing edge of blade (opposite sharp edge) is up toward the engine as shown.
10. Install the blade bolt with the lock washer and hardened washer into blade adapter and crankshaft.
11. Use block of wood between blade and lawn mower housing and tighten the blade bolt, turning clockwise.
  - The recommended tightening torque is 35-40 ft. lbs.

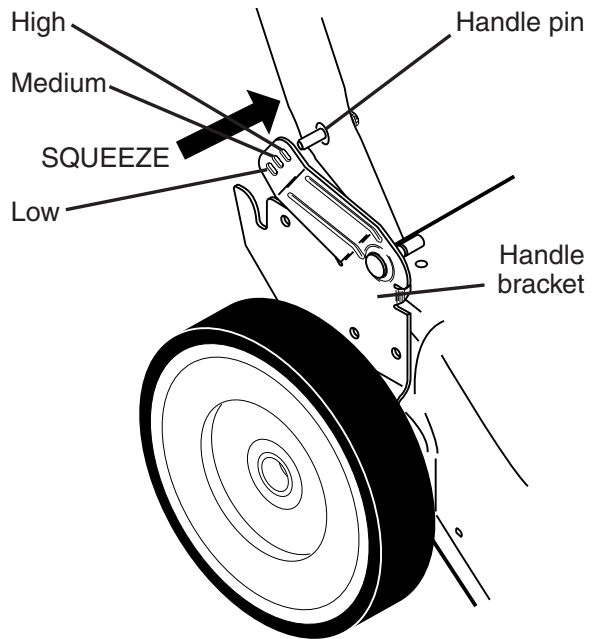
**IMPORTANT:** Blade bolt is heat treated. If bolt needs replacing, replace only with approved bolt shown in the Repair Parts section of this manual.

12. Return mower to upright position.
13. Reattach drive cable spring to the idler arm assembly, then reattach drive cable to anchor.
14. Reattach drive cover with screws previously removed.
15. Connect spark plug wire to spark plug.

### TO ADJUST HANDLE

The handle on your lawn mower has three (3) height positions - adjust to height that suits you.

- Squeeze the bottom ends of lower handle towards each other until the pin in handle can be inserted into one of the three height adjustment holes.



### ENGINE ENGINE SPEED

Your engine speed has been factory set. Do not attempt to increase engine speed or it may result in personal injury. If you believe that the engine is running too fast or too slow, take your lawn mower to a Sears or other qualified service center for repair and adjustment.

### CARBURETOR

Your carburetor is not adjustable. If your engine does not operate properly due to suspected carburetor problems, take your lawn mower to a Sears or other qualified service center for repair or adjustment.

**IMPORTANT:** Never tamper with the engine governor, which is factory set for proper engine speed. Overspeeding the engine above the factory high speed setting can be dangerous. If you think the engine-governed high speed needs adjusting, contact a Sears or other qualified service center, which has proper equipment and experience to make any necessary adjustments.

# STORAGE

Immediately prepare your lawn mower for storage at the end of the season or if the unit will not be used for 30 days or more.

## LAWN MOWER

When lawn mower is to be stored for a period of time, clean it thoroughly, remove all dirt, grease, leaves, etc. Store in a clean, dry area.

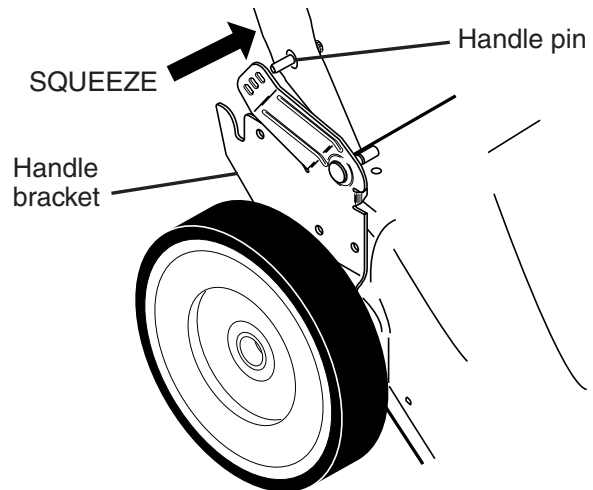
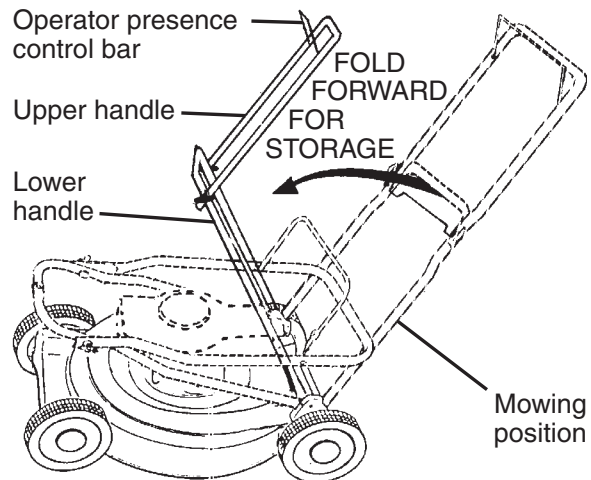
1. Clean entire lawn mower (See "CLEANING" in the Maintenance section of this manual).
2. Lubricate as shown in the Maintenance section of this manual.
3. Be sure that all nuts, bolts, screws, and pins are securely fastened. Inspect moving parts for damage, breakage and wear. Replace if necessary.
4. Touch up all rusted or chipped paint surfaces; sand lightly before painting.

## HANDLE

You can fold your mower handle for storage. **NOTE:** The upper handle has an "anti-fold" bracket located on the right side of the handle. This bracket prevents the upper handle from folding forward, which helps protect control cable(s) from damage.

1. Loosen the two (2) handle knobs on sides of the upper handle and allow handle to fold down to the rear.
  2. Squeeze the bottom ends of lower handle toward each other until pins in handle clear the brackets and pivot entire handle assembly forward and allow it to rest on mower.
- When setting up your handle from the storage position, you must manually lock lower handle into mowing position.

**IMPORTANT:** When folding the handle for storage or transportation, be sure to fold the handle as shown or you may damage the control cables.



## ENGINE

### FUEL SYSTEM

**IMPORTANT:** It is important to prevent gum deposits from forming in essential fuel system parts such as carburetor, fuel filter, fuel hose or tank during storage. Also, alcohol blended fuels (called gasohol or using ethanol or methanol) can attract moisture which leads to separation and formation of acids during storage. Acidic gas can damage the fuel system of an engine while in storage.

- Empty the fuel tank by starting the engine and letting it run until the fuel lines and carburetor are empty.
- Never use engine or carburetor cleaner products in the fuel tank or permanent damage may occur.
- Use fresh fuel next season.

**NOTE:** Fuel stabilizer is an acceptable alternative in minimizing the formation of fuel gum deposits during storage. Add stabilizer to gasoline in fuel tank or storage container. Always follow the mix ratio found on stabilizer container. Run engine at least 10 minutes after adding stabilizer to allow the stabilizer to reach the carburetor. Do not empty the gas tank and carburetor if using fuel stabilizer.

**NOTE:** *FRESH START*<sup>™</sup> fuel cap and cartridge system automatically drips concentrated fuel preserver into your fuel tank and is an acceptable alternative to adding fuel stabilizer.

### ENGINE OIL

Drain oil (with engine warm) and replace with clean engine oil. (See “ENGINE” in the Maintenance section of this manual).

### CYLINDER

1. Remove spark plug.
2. Pour 29 ml of oil through spark plug hole into cylinder.
3. Pull starter handle slowly a few times to distribute oil.
4. Replace with new spark plug.

### BATTERY

Disconnect the battery from the engine connector and charge battery 48 hours.

### OTHER

- Do not store gasoline from one season to another.
- Replace your gasoline can if your can starts to rust. Rust and/or dirt in your gasoline will cause problems.
- If possible, store your unit indoors and cover it to protect it from dust and dirt.
- Cover your unit with a suitable protective cover that does not retain moisture. Do not use plastic. Plastic cannot breathe, which allows condensation to form and will cause your unit to rust.

**IMPORTANT:** Never cover mower while engine and exhaust areas are still warm.

**CAUTION:** Never store the lawn mower with gasoline in the tank inside a building where fumes may reach an open flame or spark. Allow the engine to cool before storing in any enclosure.

**TROUBLESHOOTING - See appropriate section in manual unless directed to a Sears Service Centre.**

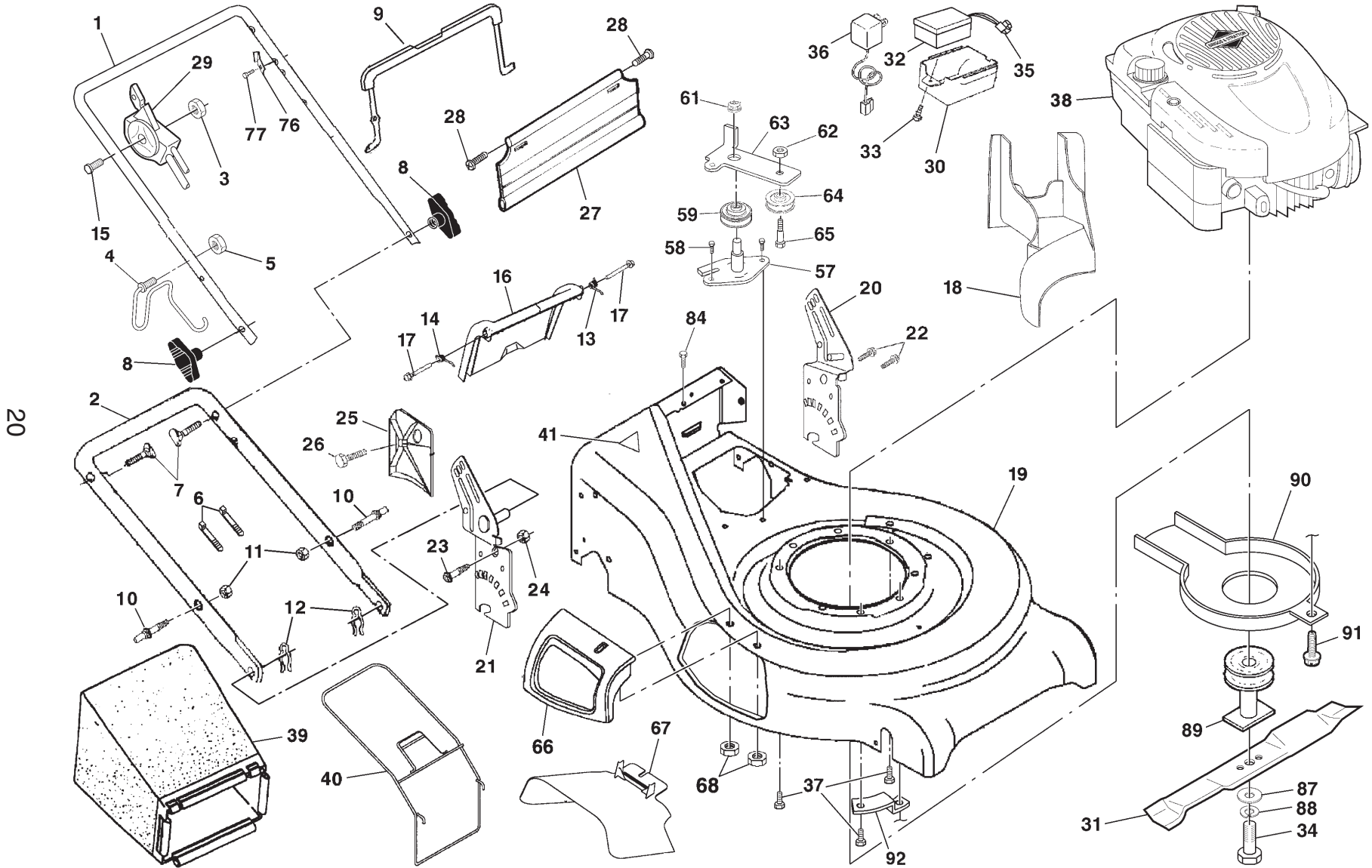
<b>PROBLEM</b>	<b>CAUSE</b>	<b>CORRECTION</b>
<b>Does not start</b>	<ol style="list-style-type: none"> <li>1. Dirty air filter.</li> <li>2. Out of fuel.</li> <li>3. Stale fuel.</li> <li>4. Water in fuel.</li> <li>5. Spark plug wire is disconnected.</li> <li>6. Bad spark plug.</li> <li>7. Loose blade or broken blade adapter.</li> <li>8. Control bar in released position.</li> <li>9. Control bar defective.</li> <li>10. Fuel valve lever (if so equipped) in OFF position.</li> <li>11. Weak battery (if equipped).</li> <li>12. Disconnected battery connector (if equipped).</li> </ol>	<ol style="list-style-type: none"> <li>1. Clean/replace air filter.</li> <li>2. Fill fuel tank.</li> <li>3. Empty fuel tank and refill tank with fresh, clean gasoline.</li> <li>4. Empty fuel tank and refill tank with fresh, clean gasoline.</li> <li>5. Connect wire to plug.</li> <li>6. Replace spark plug.</li> <li>7. Tighten blade bolt or replace blade adapter.</li> <li>8. Depress control bar to handle.</li> <li>9. Replace control bar.</li> <li>10. Turn fuel valve lever to the ON position.</li> <li>11. Charge battery.</li> <li>12. Connect battery to engine.</li> </ol>
<b>Loss of power</b>	<ol style="list-style-type: none"> <li>1. Rear of lawn mower housing or cutting blade dragging in heavy grass.</li> <li>2. Cutting too much grass.</li> <li>3. Dirty air filter.</li> <li>4. Buildup of grass, leaves, and trash under mower.</li> <li>5. Too much oil in engine.</li> <li>6. Walking speed too fast.</li> </ol>	<ol style="list-style-type: none"> <li>1. Raise cutting height.</li> <li>2. Raise cutting height.</li> <li>3. Clean/replace air filter.</li> <li>4. Clean underside of mower housing.</li> <li>5. Check oil level.</li> <li>6. Cut at slower walking speed.</li> </ol>
<b>Poor cut – uneven</b>	<ol style="list-style-type: none"> <li>1. Worn, bent or loose blade.</li> <li>2. Wheel heights uneven.</li> <li>3. Buildup of grass, leaves and trash under mower.</li> </ol>	<ol style="list-style-type: none"> <li>1. Replace blade. Tighten blade bolt.</li> <li>2. Set all wheels at same height.</li> <li>3. Clean underside of mower housing.</li> </ol>



**TROUBLESHOOTING - See appropriate section in manual unless directed to a Sears Service Centre.**

<b>PROBLEM</b>	<b>CAUSE</b>	<b>CORRECTION</b>
<b>Excessive vibration</b>	<ol style="list-style-type: none"> <li>1. Worn, bent or loose blade.</li> <li>2. Bent engine crankshaft.</li> </ol>	<ol style="list-style-type: none"> <li>1. Replace blade. Tighten blade bolt.</li> <li>2. Contact a Sears or other qualified service center.</li> </ol>
<b>Starter rope hard to pull</b>	<ol style="list-style-type: none"> <li>1. Engine flywheel brake is on when control bar is released.</li> <li>2. Bent engine crankshaft.</li> <li>3. Blade adapter broken.</li> <li>4. Blade dragging in grass.</li> </ol>	<ol style="list-style-type: none"> <li>1. Depress control bar to upper handle before pulling starter rope.</li> <li>2. Contact a Sears or other qualified service center.</li> <li>3. Replace blade adapter.</li> <li>4. Move lawn mower to cut grass or to hard surface.</li> </ol>
<b>Grass catcher not filling (If so equipped)</b>	<ol style="list-style-type: none"> <li>1. Cutting height too low.</li> <li>2. Lift on blade worn off.</li> <li>3. Catcher not venting air.</li> </ol>	<ol style="list-style-type: none"> <li>1. Raise cutting height.</li> <li>2. Replace blade.</li> <li>3. Clean grass catcher.</li> </ol>
<b>Hard to push</b>	<ol style="list-style-type: none"> <li>1. Grass is too high or wheel height is too low.</li> <li>2. Rear of lawn mower housing or cutting blade dragging in grass.</li> <li>3. Grass catcher too full.</li> <li>4. Handle height position not right for you.</li> </ol>	<ol style="list-style-type: none"> <li>1. Raise cutting height.</li> <li>2. Raise rear of lawn mower housing one (1) setting higher.</li> <li>3. Empty grass catcher.</li> <li>4. Adjust handle height to suit.</li> </ol>
<b>Loss of drive or slowing of drive speed</b>	<ol style="list-style-type: none"> <li>1. Belt wear.</li> <li>2. Belt off of pulley.</li> <li>3. Drive cable worn or broken.</li> <li>4. "Loose" drive control system.</li> </ol>	<ol style="list-style-type: none"> <li>1. Check/replace drive belt.</li> <li>2. Check/reinstall drive belt.</li> <li>3. Replace drive cable.</li> <li>4. Adjust drive control.</li> </ol>

# CRAFTSMAN ROTARY LAWN MOWER - - MODEL NUMBER 944.364530



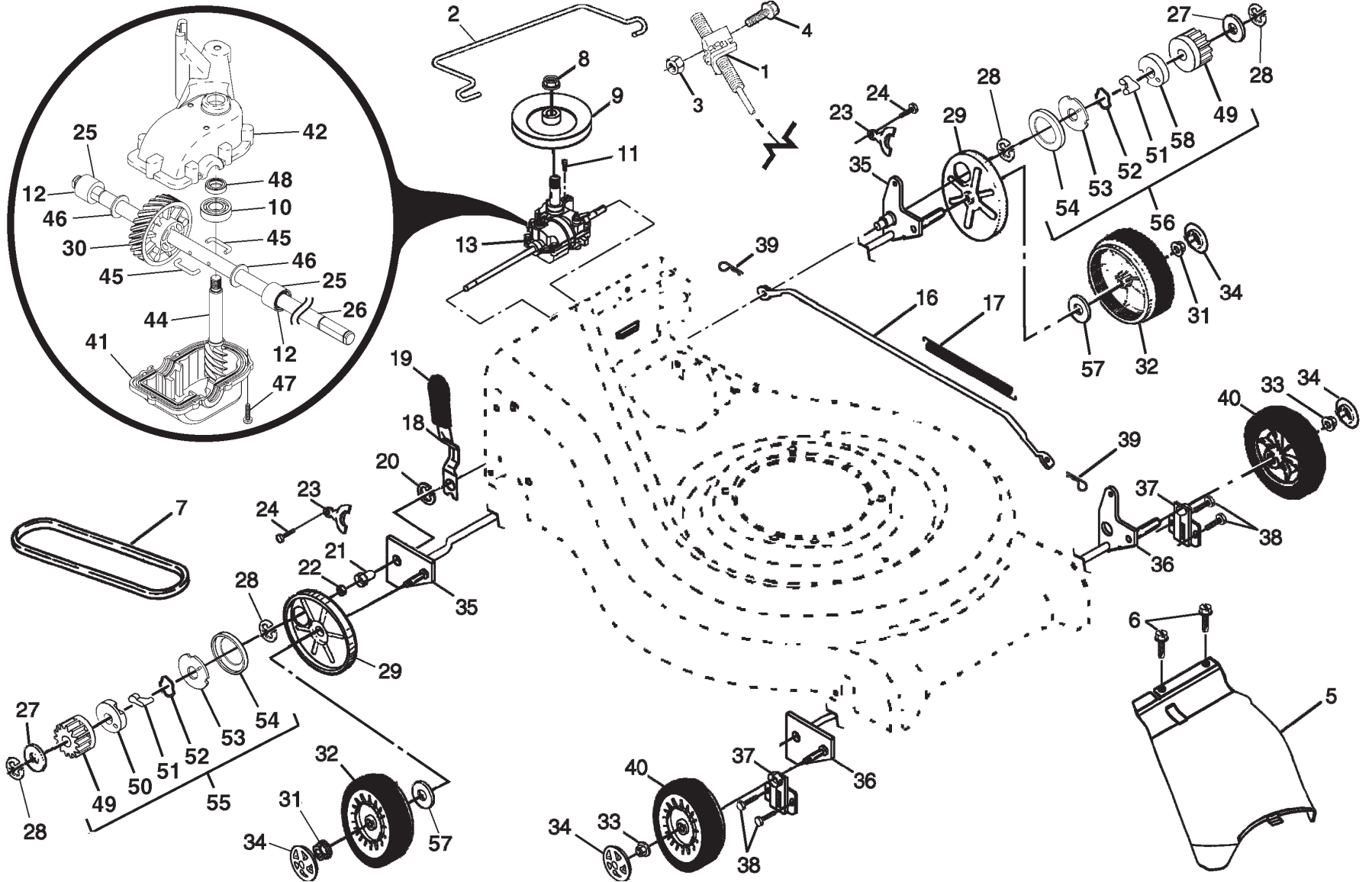
REPAIR PARTS

## CRAFTSMAN ROTARY LAWN MOWER - - MODEL NUMBER 944.364530

KEY PART NO.	PART NO.	DESCRIPTION	KEY PART NO.	PART NO.	DESCRIPTION
1	189663X479	Handle, Upper	35	86353	Connector / Mounting Clip
2	161105X479	Handle, Lower	36	111549X	Charger, Battery
3	751152	Nut, Hex	37	150406	Bolt, Engine
4	186079	Rope Guide / Anti-Fold Bracket	38	- - -	Engine, Briggs & Stratton, Model Number 125K07-0319-E1 (See Breakdown)
5	132004	Nut, Hex, with Lockwasher Insert 1/4-20	39	188816	Grassbag
6	66426	Wire, Tie	40	188817	Frame, Grass Bag
7	191574	Bolt, Handle 5/16-18 x 2-5/8	41	107339X	Danger Decal
8	189713X428	Knob, Handle	57	179783X004	Bracket Assembly
9	182810	Control Bar	58	57808	Screw
10	188821	Bolt, Carriage	59	184543	Pulley, V-Groove, Idler
11	73930500	Nut, Hex, with Lockwasher Insert 5/16-18	61	145212	Flange Nut
12	51793	Cotter, Hairpin	62	155552	Locknut
13	186052	Spring, Rear Door, LH	63	179719X004	Idler Arm
14	186053	Spring, Rear Door, RH	64	166043	Idler Pulley
15	183365	Screw	65	160829	Shoulder Bolt
16	185855X428	Rear Door	66	183058X428	Mulcher Door Assembly
17	184193	Bolt, Rear Door	67	169699X428	Discharge Guard
18	187535	Plug, Mulcher	68	88349	Nut, Hex
19	181965	Kit, Housing	76	850733X004	Bracket, Upstop
20	187249X479	Handle Bracket Asembly, LH	77	750634	Screw
21	187250X479	Handle Bracket Assembly, RH	84	54583	Screw
22	150078	Screw, Hex Washer Head	87	851074	Washer
23	163183	Bolt, Hex Head 5/16-18 x 5/8	88	850263	Washer, Lock
24	73800500	Nut, Hex, with Lockwasher Insert 5/16-18	89	189179	Blade Adapter / Pulley
25	161333	Baffle, Side	90	188786	Debris Shield
26	163409	Screw #12 x 5/8	91	188040	Bolt
27	188986	Skirt, Rear	92	188839X004	Mounting Bracket, Debris Shield
28	88652	Screw, Hinge 1/4-20 x 1.25	--	162300	Warning Decal (not shown)
29	180695	Combi-Control, Fixed Key	--	190680	Owner's Manual, English
30	161334	Battery Box	--	190681	Owner's Manual, French
31	189028	Blade, 21"			
32	750909	Battery			
33	17411312	Screw, Hex Washer Head #13 x 3/4			
34	851084	Bolt, Hex Head			

**NOTE:** All component dimensions given in U.S. inches.  
1 inch = 25.4 mm

CRAFTSMAN ROTARY LAWN MOWER - - MODEL NUMBER 944.364530

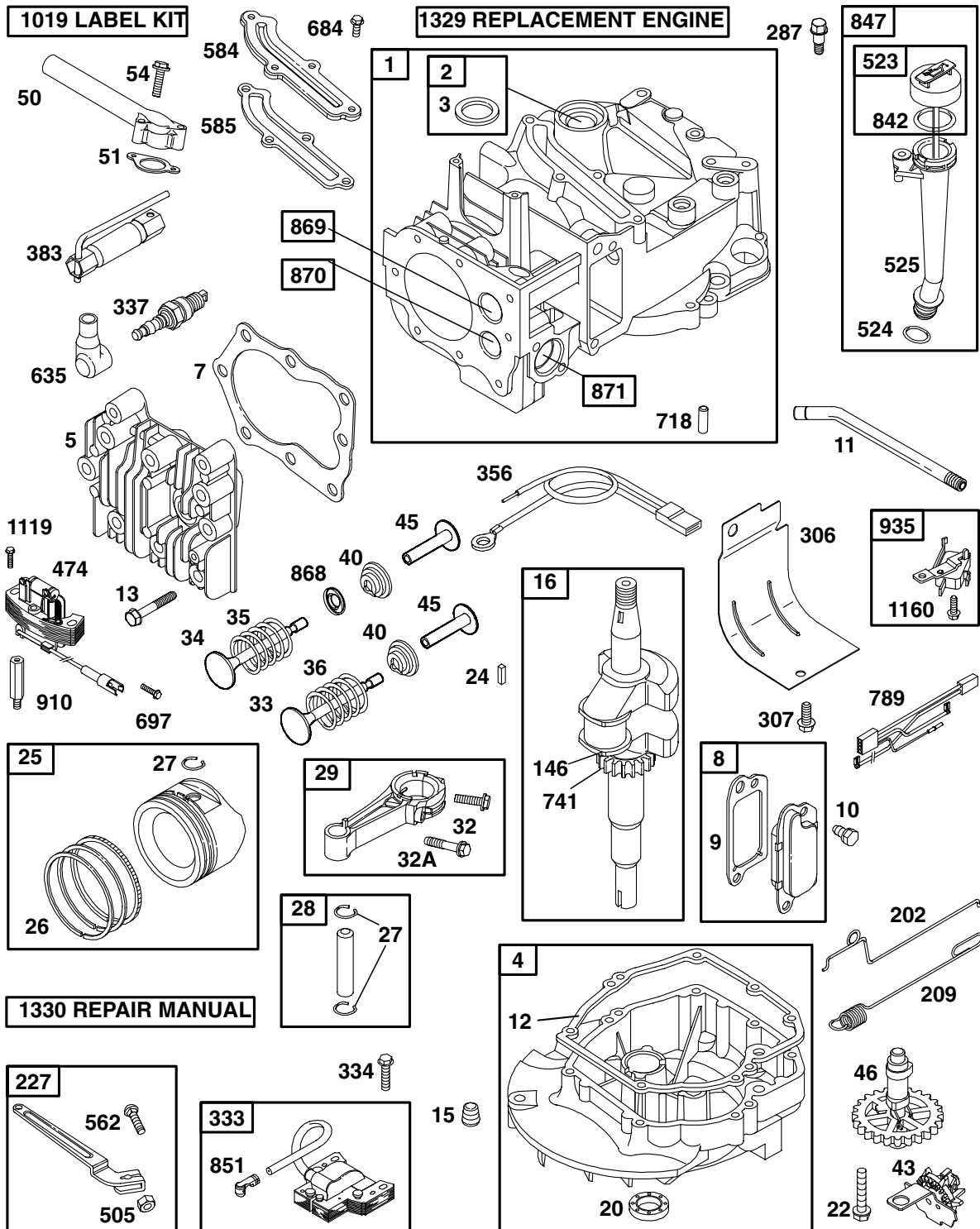


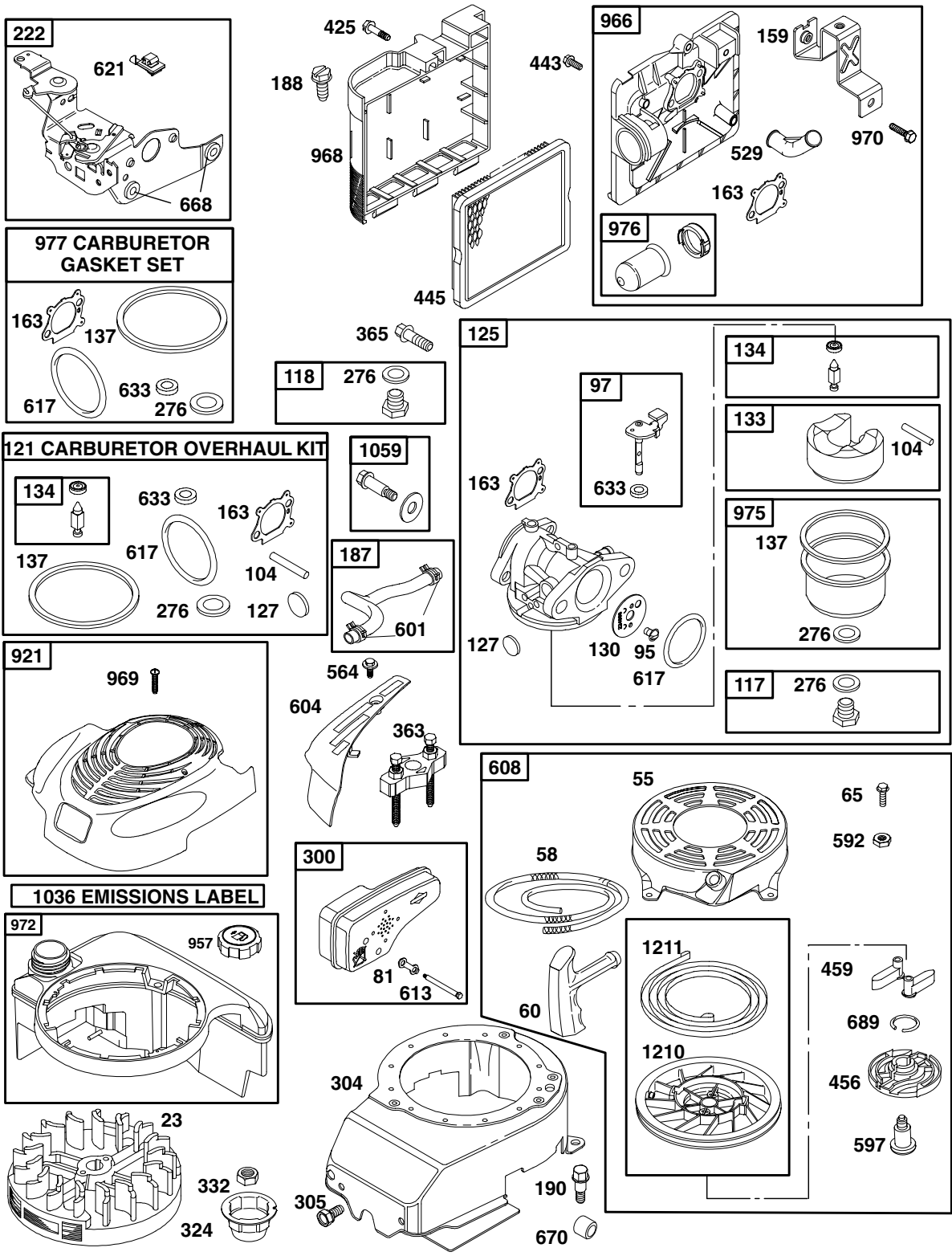
## CRAFTSMAN ROTARY LAWN MOWER - - MODEL NUMBER 944.364530

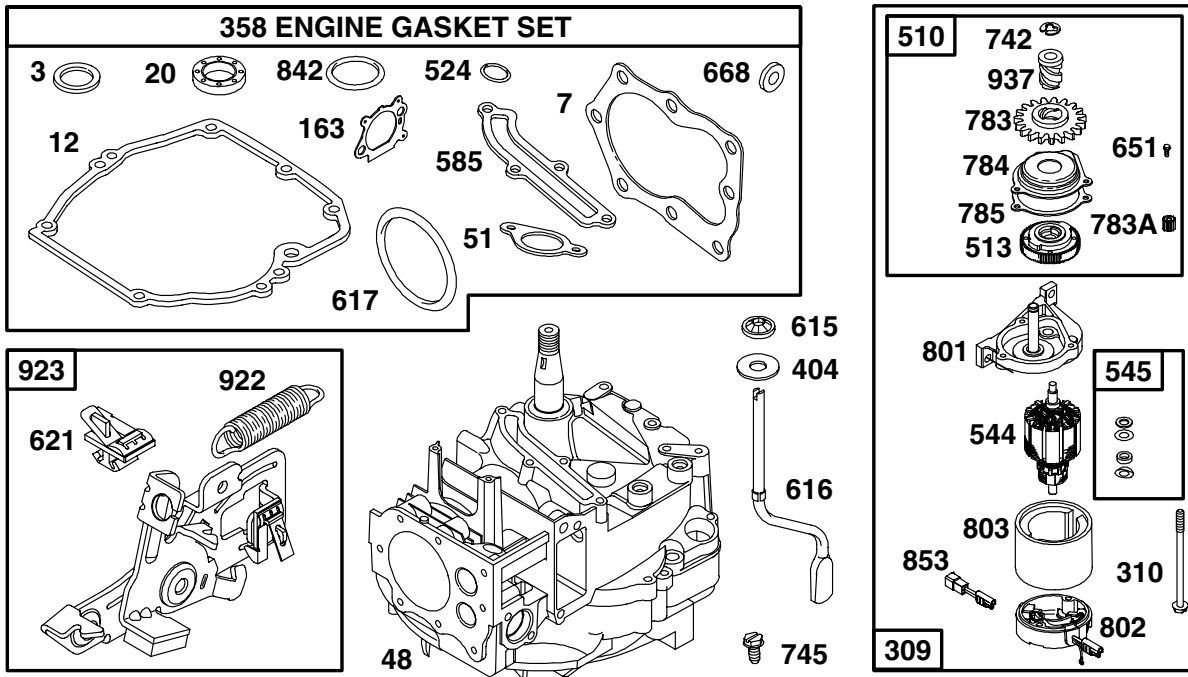
KEY PART NO. NO.	DESCRIPTION	KEY PART NO. NO.	DESCRIPTION
1 189181	Drive Control Assembly	32 180763	Wheel, Rear 9 x 2
2 188952X428	Control Bar, Drive	33 83923	Nut, Hex, Flangelock 3/8-16
3 751152	Nut, Hex	34 180626	Hubcap, Mag, Platinum
4 185681	Screw	35 189180X004	Shaft Assembly, Rear
5 161537X428	Cover Drive	36 160786X004	Shaft Assembly, Front
6 750634	Screw, Threaded, Rolled #10-25 x .50	37 161463	Retainer, Front Shaft
7 182212	V-Belt	38 163409	Screw #12 x 5/8
8 132010	Nut, Flangelock, Zinc Plated 3/8-16	39 700279	Clip, Retainer
9 189408	Pulley, Drive	40 172323	Wheel, Front 8 x 2
10 183506	Bearing, Ball	41 187530	Case, Lower (Use Dow Corning #709 to reseal)
11 187653	Screw	42 187531	Case, Upper (Use Dow Corning #709 to reseal)
12 183508	Seal, Output Shaft	44 187533	Shaft, Input
13 188645	Gear Case Assembly, Complete	45 183505	Wire, Formed
16 161584	Rod, Connecting	46 183509	Washer
17 161602	Spring, Extension	47 183513	Screw
18 188953X004	Spring, Selector	48 183514	Seal, Input Shaft
19 167650	Knob, Selector Spring	49 175103	Pinion, Gear
20 12000022	E-Ring 7/8	50 175102	Retainer, Drive, RH
21 163365	Bearing, Support	51 175098	Pawl
22 169911	Bearing, Ball	52 188291	Spring, Torsion
23 161118X004	Retainer, Drive Assembly	53 175104	Disc, Drive
24 57808	Screw, Tapping, Hex Head 1/4-20 x .75	54 184172	Seal, Friction
25 183511	Bushing	55 188330	Pinion Assembly, RH
26 191249	Shaft, Output	56 188331	Pinion Assembly, LH
27 52160	Washer, Shim (as required)	57 67725	Washer
28 12000058	E-Ring 7/16	58 175105	Retainer, Drive, LH
29 189403	Cover, Dust, Wheel		
30 187532	Gear, 24 Teeth		
31 145212	Nut, Flangelock		

**NOTE:** All component dimensions given in U.S. inches.  
1 inch = 25.4 mm









KEY PART NO.	NO.	DESCRIPTION	KEY PART NO.	NO.	DESCRIPTION
1	697322	Cylinder Assembly	33	262651	Valve-Exhaust
2	399269	Kit-Bushing/Seal	34	262652	Valve-Intake
3	299819	• Seal-Oil (Magneto Side)	35	691270	Spring-Valve (Intake)
4	493279	Sump-Engine	36	691270	Spring-Valve (Exhaust)
5	691160	Head-Cylinder	40	692194	Retainer-Valve
7	692249	• Gasket-Cylinder Head	43	691997	Slinger-Governor/Oil
8	695250	Breather Assembly	45	690548	Tappet-Valve
9	699472	Gasket-Breather	46	691449	Camshaft
10	691125	Screw (Breather Assembly)	48	498829	Short Block
11	691781	Tube-Breather	50	497465	Manifold-Intake
12	692232	• Gasket-Crankcase	51	272199	• Gasket-Intake
13	690912	Screw (Cylinder Head)	54	691650	Screw (Intake Manifold)
15	691680	Plug-Oil Drain	55	691421	Housing-Rewind Starter
16	691450	Crankshaft	58	697316	Rope-Starter (Cut to Required Length)
20	399781	• Seal-Oil (PTO Side)	60	281434	Grip-Starter Rope
22	691092	Screw (Engine Sump)	65	690837	Screw (Rewind Starter)
23	691987	Flywheel	81	691740	Lock-Muffler Screw
24	222698	Key-Flywheel	95	691636	Screw (Throttle Valve)
25	697339	Piston Assembly (Standard)	97	696565	Shaft-Throttle
	697341	Piston Assembly (.020" Oversize)	104	691242	Ø Pin-Float Hinge
26	499425	Ring Set-Piston (Standard)	117	498978	Jet-Main (Standard)
	499427	Ring Set-Piston (.020" Oversize)	118	494870	Jet-Main (High Altitude)
27	691866	Lock-Piston Pin	121	498260	Kit-Carburetor Overhaul
28	499423	Pin-Piston	125	498170	Carburetor
29	499424	Rod-Connecting	127	694468	Ø Plug-Welch
32	691664	Screw (Connecting Rod)	130	696564	Valve-Throttle
32A	695759	Screw (Connecting Rod)			

KEY PART NO.	PART NO.	DESCRIPTION	KEY PART NO.	PART NO.	DESCRIPTION
133	398187	Float-Carburetor	633	691321	Ø‡Seal-Throttle Shaft
134	398188	Ø Valve-Needle/Seat	635	66538	Boot-Spark Plug
137	693981	Ø‡Gasket-Float Bowl	651	690345	Screw (Starter Gear Cover)
146	690979	Key-Timing	668	493823	• Spacer (Includes 2)
159	691753	Bracket-Air Cleaner Primer	670	692294	Spacer-Fuel Tank
163	272653	•Ø‡Gasket-Air Cleaner	684	690345	Screw (Breather Passage Cover)
187	691371	Line-Fuel (Molded)	689	691855	Spring-Friction
188	693399	Screw (Control Bracket)	697	691127	Screw (Starter Motor)
190	690940	Screw (Fuel Tank)	718	690959	Pin-Locating
202	691829	Link-Mechanical Governor	741	691830	Gear-Timing
209	699056	Spring-Governor	742	93941	Retainer-E Ring
222	692467	Bracket-Control	745	691648	Screw (Brake)
227	690783	Control Lever-Governor	783	691918	Gear-Pinion
276	271716	Ø‡Sealing Washer	783A	691269	Gear-Pinion
287	690940	Screw (Dipstick Tube)	784	692341	Cover-Starter Gear
300	692038	Muffler	785	692352	Gasket-Starter Cover
304	493293	Housing-Blower	789	696547	Harness-Wiring
305	691108	Screw (Blower Housing)	801	690782	Cap-Drive
306	690450	Shield-Cylinder	802	695267	Cap-End
307	690345	Screw (Cylinder Shield)	803	695266	Housing-Starter
309	695550	Motor-Starter	842	691031	• Seal-O Ring (Dipstick Tube)
310	692327	Bolt (Starter Motor)	847	692017	Assembly-Dipstick/Tube
324	695161	Screen/Cup Assembly	851	493880	Terminal-Spark Plug
332	690662	Nut (Flywheel)	853	695268	Adapter-Wire
333	802574	Armature-Magneto	868	697338	Seal-Valve
334	691061	Screw (Armature Magneto)	869	691155	Seat-Valve (Intake)
337	802592	Spark Plug	870	690380	Seat-Valve (Exhaust)
356	692390	Wire-Stop	871	262001	Bushing-Guide (Exhaust)
358	497316	Engine Gasket Set	63709		Bushing-Guide (Intake)
363	19069	Flywheel Puller	910	691094	Stud (Alternator)
365	692524	Screw (Carburetor)	921	698587	Cover-Blower Housing
383	89838	Wrench-Spark Plug	922	691831	Spring-Brake
404	690272	Washer (Governor Crank)	923	691994	Brake
425	690670	Screw (Air Cleaner Cover)	935	499421	Switch-Interlock
443	692523	Screw (Air Cleaner Primer Base)	937	691325	Spline-Starter
445	491588	Filter-Air Cleaner Cartridge	957	699985	Cap-Fuel Tank
456	692299	Plate-Pawl Friction	966	496116	Base-Air Cleaner Primer
459	281505	Pawl-Ratchet	968	692298	Cover-Air Cleaner
474	691991	Alternator	969	690700	Screw (Blower Housing Cover)
505	691251	Nut (Governor Control Lever)	970	691669	Screw (Air Cleaner Primer Bracket)
510	494147	Drive-Starter	972	699374	Tank-Fuel
513	692358	Clutch-Drive	975	493640	Bowl-Float
523	495264	Dipstick	976	694395	Primer-Carburetor
524	692296	• Seal-Dipstick Tube	977	498261	Set-Carburetor Gasket
525	495265	Tube-Dipstick	1019	494256	Kit-Label
529	691923	Grommet	1036	697457	Label-Emission
544	690786	Armature-Starter	1059	692311	Kit-Screw/Washer
545	492919	Washer Set (Starter Motor)	1119	692979	Screw (Alternator)
562	691119	Bolt (Governor Control Lever)	1160	691627	Screw (Interlock Switch)
564	698589	Screw (Control Cover)	1210	498144	Assembly-Pulley/Spring (Pulley)
584	697734	Cover-Breather Passage	1211	498144	Assembly-Pulley/Spring (Spring)
585	691879	• Gasket-Breather Passage	1329	125K07-0263	Replacement Engine
592	690800	Nut (Rewind Starter)	1330	270962	Repair Manual
597	691696	Screw (Pawl Friction Plate)			
601	95162	Clamp-Hose			
604	698588	Cover-Control			
608	497680	Starter-Rewind			
613	691340	Screw (Muffler)			
615	690340	Retainer-Governor Shaft			
616	698801	Crank-Governor			
617	270344	•Ø‡Seal-O Ring (Intake Manifold)			
621	692310	Switch-Stop			

• Included in Engine Gasket Set, Key No. 358

Ø Included in Carburetor Overhaul Kit, Key No. 121

‡ Included in Carburetor Gasket Set, Key No. 977

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm

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