Owner's Manual

CRAFTSMAN®

ROTARY LAWN MOWER

6.75 Horsepower Power-Propelled 21" Multi-Cut

Model No. 944.365860



Read and follow all Safety Rules and Instructions before operating this equipment

Sears Canada, Inc., Toronto, Ontario M5B 2B8

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WARRANTY

LIMITED TWO YEAR WARRANTY ON CRAFTSMAN POWER MOWER

For Two years from date of purchase Sears Canada, Inc. will repair or replace at Sears option free of charge parts which are defective as a result of material or workmanship.

COMMERCIAL OR RENTAL USE:

Warranty on Power Mower (Gas) will be ninety (90) days from date of purchase if used for commercial or rental purposes.

This Warranty does NOT cover:

- Pre-delivery set-up.
- Expendable items which become worn during normal use, such as rotary mower blades, blade adapters, belts, air cleaners and spark plug.
- Repairs necessary because of operator abuse or negligence, including bent crankshafts and the failure to maintain the equipment according to the instructions contained in the owner's manual.
- In-home service.

Warranty service is available by returning the Craftsman Power Mower to the nearest Sears Service Centre/Department in Canada. This warranty applies only while this product is used in Canada.

This warranty is in addition to any statutory warranty and does not exclude or limit legal rights you may have but shall run concurrently with applicable provincial legislation. Furthermore, some provinces do NOT allow limitation on how long an implied warranty will last so the above limitations may not apply to you.

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SAFETY RULES

IMPORTANT: This cutting machine is capable of amputating hands and feet and throwing objects. Failure to observe the following safety instructions could result in serious injury or death.

ALook for this symbol to point out important safety precautions. It means CAUTION!!! BECOME ALERT!!! YOUR SAFETY IS INVOLVED.

AWARNING: In order to prevent accidental starting when setting up, transporting, adjusting or making repairs, always disconnect spark plug wire and place wire where it cannot come in contact with plug.

A CAUTION: Muffler and other engine parts become extremely hot during operation and remain hot after engine has stopped. To avoid severe burns on contact, stay away from these areas.

I. GENERAL OPERATION

- Read, understand, and follow all instructions on the machine and in the manual(s) before starting. Be thoroughly familiar with the controls and the proper use of the machine before starting.
- Do not put hands or feet near or under rotating parts. Keep clear of the discharge opening at all times.
- Only allow responsible individuals, who are familiar with the instructions, to operate the machine.
- Clear the area of objects such as rocks, toys, wire, bones, sticks, etc., which could be picked up and thrown by blade.
- Be sure the area is clear of other people before mowing. Stop machine if anyone enters the area.



- Do not operate the mower when barefoot or wearing open sandals. Always wear substantial foot wear.
- Do not pull mower backwards unless absolutely necessary. Always look down and behind before and while moving backwards.
- Never direct discharged material toward anyone. Avoid discharging material against a wall or obstruction. Material may richochet back toward the operator. Stop the blade when crossing gravel surfaces.
- Do not operate the mower without proper guards, plates, grass catcher or other safety protective devices in place.
- See manufacturer's instructions for proper operation and installation of accessories. Only use accessories approved by the manufacturer.
- Stop the blade(s) when crossing gravel drives, walks, or roads.
- Stop the engine (motor) whenever you leave the equipment, before cleaning the mower or unclogging the chute.
- Shut the engine (motor) off and wait until the blade comes to complete stop before removing grass catcher.
- Mow only in daylight or good artificial light.
- Do not operate the machine while under the influence of alcohol or drugs.
- Never operate machine in wet grass. Always be sure of your footing: keep a firm hold on the handle; walk, never run.
- Disengage the self-propelled mechanism or drive clutch on mowers so equipped before starting the engine.
- If the equipment should start to vibrate abnormally, stop the engine (motor) and check immediately for the cause. Vibration is generally a warning of trouble.
- Always wear safety goggles or safety glasses with side shields when operating mower.

II. SLOPE OPERATION

Slopes are a major factor related to slip & fall accidents which can result in severe injury. All slopes require extra caution. If you feel uneasy on a slope, do not mow it.

DO:

- Mow across the face of slopes: never up and down. Exercise extreme caution when changing direction on slopes.
- Remove obstacles such as rocks, tree limbs, etc.
- Watch for holes, ruts, or bumps. Tall grass can hide obstacles.

DO NOT:

- Do not trim near drop-offs, ditches or embankments. The operator could lose footing or balance.
- Do not trim excessively steep slopes.
- Do not mow on wet grass. Reduced footing could cause slipping.

III. CHILDREN

Tragic accidents can occur if the operator is not alert to the presence of children. Children are often attracted to the machine and the mowing activity. *Never* assume that children will remain where you last saw them.

- Keep children out of the trimming area and under the watchful care of another responsible adult.
- Be alert and turn machine off if children enter the area.
- Before and while walking backwards, look behind and *down* for small children.
- Never allow children to operate the machine.
- Use extra care when approaching blind corners, shrubs, trees, or other objects that may obscure vision.

IV. SAFE HANDLING OF GASOLINE

Use extreme care in handling gasoline. Gasoline is extremely flammable and the vapors are explosive.

- Extinguish all cigarettes, cigars, pipes and other sources of ignition.
- Use only an approved container.
- Never remove gas cap or add fuel with the engine running. Allow engine to cool before refueling.
- · Never refuel the machine indoors.
- Never store the machine or fuel container where there is an open flame, spark or pilot light such as a water heater or on other appliances.
- Never fill containers inside a vehicle, on a truck or trailer bed with a plastic liner. Always place containers on the ground away from your vehicle before filling.
- Remove gas-powered equipment from the truck or trailer and refuel it on the ground. If this is not possible, then refuel such equipment with a portable container, rather than from a gasoline dispenser nozzle.
- Keep the nozzle in contact with the rim of the fuel tank or container opening at all times until fueling is complete. Do not use a nozzle lock-open device.
- If fuel is spilled on clothing, change
- clothing immediately.

• Never overfill fuel tank. Replace gas cap and tighten securely.

V. GENERAL SERVICE

- Never run machine inside a closed area.
- Never make adjustments or repairs with the engine (motor) running. Disconnect the spark plug wire, and keep the wire away from the plug to prevent accidental starting.
- Keep nuts and bolts, especially blade attachment bolts, tight and keep equipment in good condition.
- Never tamper with safety devices. Check their proper operation regularly.
- Keep machine free of grass, leaves, or other debris build-up. Clean oil or fuel spillage. Allow machine to cool before storing.

- Stop and inspect the equipment if you strike an object. Repair, if necessary, before restarting.
- Never attempt to make wheel height adjustments while the engine is running.
- Grass catcher components are subject to wear, damage, and deterioration, which could expose moving parts or allow objects to be thrown. Frequently check components and replace with manufacturer's recommended parts, when necessary.
- Mower blades are sharp and can cut. Wrap the blade(s) or wear gloves, and use extra caution when servicing them.
- Do not change the engine governor setting or overspeed the engine.
- Maintain or replace safety and instruction labels, as necessary.

AWARNING: This lawn mower is equipped with an internal combustion engine and should not be used on or near any unimproved forest-covered, brush-covered or grass-covered land unless the engine's exhaust system is equipped with a spark arrester meeting applicable local or state laws (if any). If a spark arrester is used, it should be maintained in effective working order by the operator.

A spark arrester for the muffler is available through your nearest Sears Service Centre (See the REPAIR PARTS section of this manual).

PRODUCT SPECIFICATIONS

Serial Number:	
Date of Purchase:	
Gasoline Capacity / Type:	1,4 Liters (Unleaded Regular)
Oil Type (API SG–SL):	SAE 30 (above 32°F/0°C); SAE 5W-30 (below 32°F/0°C)
Oil Capacity:	0,57 Liters
Spark Plug:	Champion RJ19LM (Gap: 0,76 mm)
Blade Bolt Torque:	35-40 ft. lbs. / 47-54 N-m

• The model and serial numbers will be found on a decal on the rear of the mower housing. Record both serial number and date of purchase in space provided above.

ASSEMBLY / PRE-OPERATION

Read these instructions and this manual in its entirety before you attempt to assemble or operate your new lawn mower. **IMPORTANT:** This lawn mower is shipped

WITHOUT OIL OR GASOLINE in the engine.

Your new lawn mower has been assembled at the factory with the exception of those parts left unassembled for shipping purposes. All parts such as nuts, washers, bolts, etc., necessary to complete the assembly have been placed in the parts bag. To ensure safe and proper operation of your lawn mower, all parts and hardware you assemble must be tightened securely. Use the correct tools as necessary to ensure proper tightness.

TO REMOVE LAWN MOWER FROM CARTON

- 1. Remove loose parts included with mower.
- 2. Cut down two end corners of carton and lay end panel down flat.
- Remove all packing materials except padding between upper and lower handle and padding holding operator presence control bar to upper handle.
- 4. Roll lawn mower out of carton and check carton thoroughly for additional loose parts.

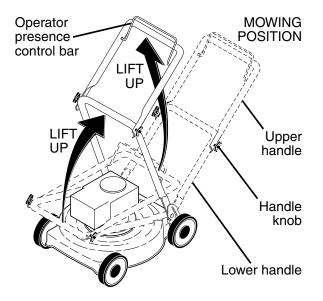
HOW TO SET UP YOUR LAWN MOWER

TO UNFOLD HANDLE

IMPORTANT: Unfold handle carefully so as not to pinch or damage control cables.

- 1. Raise handles until lower handle section locks into place in mowing position.
- 2. Remove protective padding, raise upper handle section into place on lower handle and tighten both handle knobs.
- Remove handle padding holding operator presence control bar to upper handle.

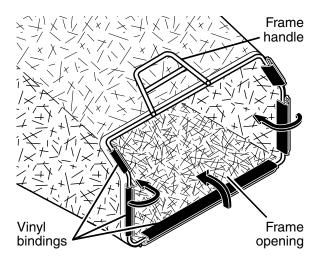
Your lawn mower handle can be adjusted for your mowing comfort. Refer to "AD-JUST HANDLE" in the Service and Adjustments section of this manual.



TO ASSEMBLE GRASS CATCHER

- Put grass catcher frame into grass bag with rigid part of bag on the bottom. Make sure the frame handle is outside of the bag top.
- 2. Slip vinyl bindings over frame.

NOTE: If vinyl bindings are too stiff, hold them in warm water for a few minutes. If bag gets wet, let it dry before using.



TO INSTALL ATTACHMENTS

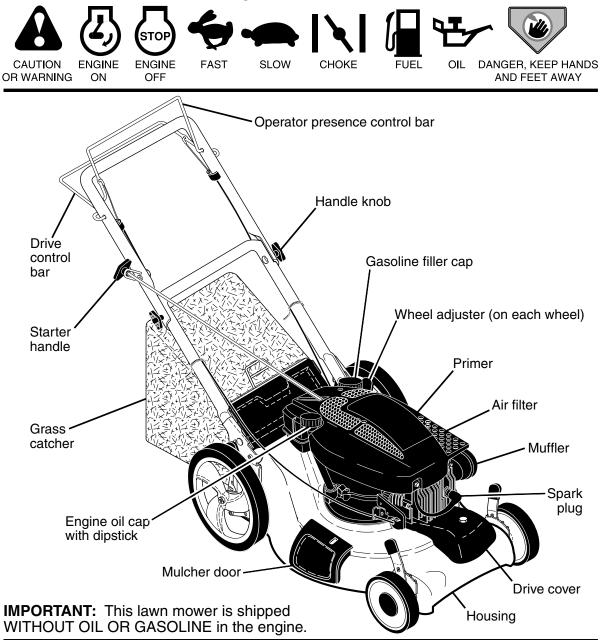
Your lawn mower was shipped ready to be used as a mulcher. To convert to bagging or discharging, see "TO CONVERT MOWER" in the Operation section of this manual.

OPERATION

KNOW YOUR LAWN MOWER

READ THIS OWNER'S MANUAL AND ALL SAFETY RULES BEFORE OPERATING YOUR LAWN MOWER. Compare the illustrations with your lawn mower to familiarize yourself with the location of various controls and adjustments. Save this manual for future reference.

These symbols may appear on your lawn mower or in literature supplied with the product. Learn and understand their meaning.



MEETS CPSC SAFETY REQUIREMENTS

Sears rotary walk-behind power lawn mowers conform to the safety standards of the American National Standards Institute and the U.S. Consumer Product Safety Commission. The blade turns when the engine is running.

Operator presence control bar – must be held down to the handle to start the engine. Release to stop the engine. **Primer** – pumps additional fuel from the carburetor to the cylinder for use when starting a cold engine. Starter handle – used for starting engine. Drive control bar – used to engage power-propelled forward motion of lawn mower.

Mulcher door – allows conversion to 6 discharging or bagging operation.



The operation of any lawn mower can result in foreign objects thrown into the eyes, which can result in severe eye damage. Always wear safety glasses or eye shields while operating your lawn mower or performing any adjustments or repairs. We recommend standard safety glasses or a wide vision safety mask worn over spectacles.

HOW TO USE YOUR LAWN MOWER ENGINE SPEED

The engine speed was set at the factory for optimum performance. Speed is not adjustable.

ENGINE ZONE CONTROL

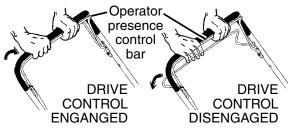
ACAUTION: Federal regulations require an engine control to be installed on this lawn mower in order to minimize the risk of blade contact injury. Do not under any circumstances attempt to defeat the function of the operator control. The blade turns when the engine is running.

• Your lawn mower is equipped with an operator presence control bar which requires the operator to be positioned behind the lawn mower handle to start and operate the lawn mower.

TO OPERATE DRIVE SYSTEM

- To start forward motion, lift drive control bar up to handle.
- To stop forward motion, release drive control bar.

IMPORTANT: Always keep drive control fully engaged against handle when in use.

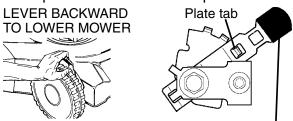


TO ADJUST CUTTING HEIGHT

Raise wheels for low cut and lower wheels for high cut, adjust cutting height to suit your requirements. Medium position is best for most lawns.

 To change cutting height, squeeze adjuster lever toward wheel. Move wheel up or down to suit your requirements. Be sure all wheels are in the same setting.

NOTE: Adjuster is properly positioned when plate tab inserts into hole in lever. Also, 9position adjusters (if so equipped) allow lever to be positioned between the plate tabs.



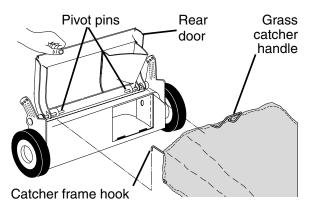
LEVER FORWARD TO RAISE MOWER Lever 7

TO CONVERT MOWER

Your lawn mower was shipped ready to be used as a mulcher. To convert to bagging or discharging:

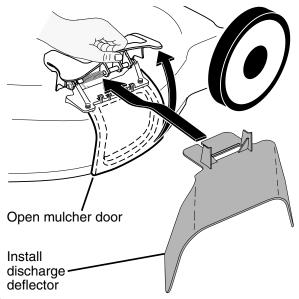
REAR BAGGING

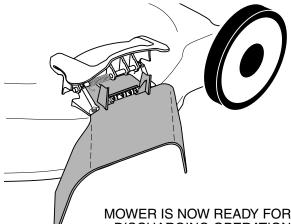
- Lift rear door of the lawn mower and place the grass catcher frame hooks onto the door pivot pins.
- To convert to mulching or discharging operation, remove grass catcher and close rear door.



SIDE DISCHARGING

- Rear door must be closed.
- Open mulcher door and install discharge deflector under door as shown.
- Mower is now ready for discharging operation.
- To convert to mulching or bagging operation, discharge deflector must be removed and mulcher door must be closed.





DISCHARGING OPERATION

SIMPLE STEPS TO REMEMBER WHEN **CONVERTING YOUR LAWN MOWER**

FOR MULCHING -

- 1. Rear door closed.
- 2. Mulcher door closed.
- FOR REAR BAGGING -
- 1. Grass catcher installed.
- 2. Mulcher door closed.

FOR SIDE DISCHARGING -

1. Rear door closed.

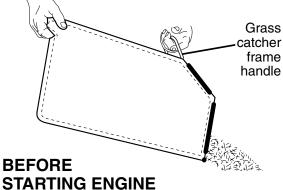
2. Discharge deflector installed.

ACAUTION: Do not run your lawn mower without rear door closed or approved grass catcher in place. Never attempt to operate the lawn mower with the rear door removed or propped open.

TO EMPTY GRASS CATCHER

- 1. Lift up on grass catcher using the frame handle.
- 2. Remove grass catcher with clippings from under lawn mower handle.
- 3. Empty clippings from bag.

NOTE: Do not drag the bag when emptying; it will cause unnecessary wear.



ADD OIL

Your lawnmower is shipped without oil in the engine. For type and grade of oil to use, see "ENGINE" in the Maintenance section of this manual.

A CAUTION: DO NOT overfill engine with oil, or it will smoke heavily from the muffler on startup.

- 1. Be sure lawnmower is level.
- 2. Remove oil dipstick from oil fill spout.
- 3. You receive a container of oil with the unit. Slowly pour the entire container down the oil fill spout into the engine.

NOTE: Initial oil fill requires only 18 oz. due to residual oil in engine from the manufacturers 100% quality testing. When changing oil you may need 20 oz. 4. Insert and tighten dipstick.

IMPORTANT:

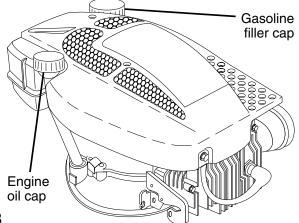
- Check oil level before each use. Add oil if needed. Fill to full line on dipstick.
- Change the oil after every 25 hours of operation or each season. You may need to change the oil more often under dusty, dirty conditions. See "TO CHANGE ENGINE OIL" in the Maintenance section of this manual.

ADD GASOLINE

Fill fuel tank to bottom of tank filler neck. Do not overfill. Use fresh, clean, regular unleaded gasoline with a minimum of 87 octane. Do not mix oil with gasoline. Purchase fuel in guantities that can be used within 30 days to assure fuel freshness.

A CAUTION: Wipe off any spilled oil or fuel. Do not store, spill or use gasoline near an open flame.

A CAUTION: Alcohol blended fuels (called gasohol or using ethanol or methanol) can attract moisture which leads to separation and formation of acids during storage. Acidic gas can damage the fuel system of an engine while in storage. To avoid engine problems, the fuel system should be emptied before storage of 30 days or longer. Empty the gas tank, start the engine and let it run until the fuel lines and carburetor are empty. Use fresh fuel next season. See Storage Instructions for additional information. Never use engine or carburetor cleaner products in the fuel tank or permanent damage may occur.



TO STOP ENGINE

• To stop engine, release operator presence control bar.

TO START ENGINE

NOTE: Due to protective coatings on the engine, a small amount of smoke may be present during the initial use of the product and should be considered normal.

- To start a cold engine, push primer three (3) times before trying to start. Use a firm push. This step is not usually necessary when starting an engine which has already run for a few minutes.
- 2. Hold operator presence control bar down to the handle and pull starter handle quickly. Do not allow starter rope to snap back.

NOTE: In cooler weather it may be necessary to repeat priming steps. In warmer weather over priming may cause flooding and engine will not start. If you do flood engine, wait a few minutes before attempting to start and do not repeat priming steps.

MOWING TIPS

A CAUTION: Do not use de-thatcher blade attachments on your mower. Such attachments are hazardous, will damage your mower and could void your warranty.

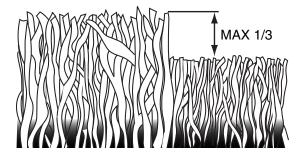
- Under certain conditions, such as very tall grass, it may be necessary to raise the height of cut to reduce pushing effort and to keep from overloading the engine and leaving clumps of grass clippings. It may also be necessary to reduce ground speed and/or run the lawn mower over the area a second time.
- For extremely heavy cutting, reduce the width of cut by overlapping previously cut path and mow slowly.
- For better grass bagging and most cutting conditions, the engine speed should be set in the FAST position.
- When using a rear discharge lawn mower in moist, heavy grass, clumps of cut grass may not enter the grass catcher. Reduce ground speed (pushing speed) and/or run the lawn mower over the area a second time.
- If a trail of clippings is left on the right side of a rear discharge mower, mow in a clockwise direction with a small overlap to collect the clippings on the next pass.
- Pores in cloth grass catchers can become filled with dirt and dust with use and catchers will collect less grass. To prevent this, regularly hose catcher off with water and let dry before using.

• Keep top of engine around starter clear and clean of grass clippings and chaff. This will help engine air flow and extend engine life.

MULCHING MOWING TIPS

IMPORTANT: For best performance, keep mower housing free of built-up grass and trash. See "CLEANING" in the Maintenance section of this manual.

- The special mulching blade will recut the grass clippings many times and reduce them in size so that as they fall onto the lawn they will disperse into the grass and not be noticed. Also, the mulched grass will biodegrade quickly to provide nutrients for the lawn. Always mulch with your highest engine (blade) speed as this will provide the best recutting action of the blades.
- Avoid cutting your lawn when it is wet. Wet grass tends to form clumps and interferes with the mulching action. The best time to mow your lawn is the early afternoon. At this time the grass has dried, yet the newly cut area will not be exposed to direct sunlight.
- For best results, adjust the lawn mower cutting height so that the lawn mower cuts off only the top one-third of the grass blades. If the lawn is overgrown it will be necessary to raise the height of cut to reduce pushing effort and to keep from overloading the engine and leaving clumps of mulched grass. For extremely heavy grass, reduce your width of cut by overlapping previously cut path and mow slowly.



- Certain types of grass and grass conditions may require that an area be mulched a second time to completely hide the clippings. When doing a second cut, mow across (perpendicular) to the first cut path.
- Change your cutting pattern from week to week. Mow north to south one week then change to east to west the next week. This will help prevent matting and graining of the lawn.

MAINTENANCE

	MAINTENANCE Schedule	BEFORE EACH USE	AFTER EACH USE	EVERY 10 HOURS	EVERY 25 HOURS OR SEASON	EVERY 100 HOURS	BEFORE STORAGE
	Check for Loose Fasteners	~					~
I,	Clean / Inspect Grass Catcher *	v	~				~
Ŵ	Check Tires	v					
IN	Check Drive Wheels ***	V					
[]	Clean Lawn Mower ****		~				~
Μ	Clean under Drive Cover ***			~			
0	Check Drive Belt / Pulleys ***				 ✓ 		
W	Check / Sharpen / Replace Blade				✔3		
ER	Lubrication				~		
	Clean and Recharge Battery **				~		✓4
	Check Engine Oil level	✓5					
Е	Change Engine Oil				1,2		
N	Clean Air Filter				✓2		
G	Inspect Muffler				 ✓ 		
Ň	Replace Spark Plug				-	v	
Ë	Replace Air Filter Paper Cartridge					1/2	
[Empty fuel system or add Stabilizer						~

* (if so equipped)

1 - Change more often if operating under a heavy load or in high outdoor temperatures. 2 - Service more often if operating in dirty or dusty conditions.

****** Electric-Start mowers

*** Power-Propelled mowers

3 - Replace blades more often when mowing in sandy soil. 4 - Charge 48 hours at end of season.

**** Use a scraper to clean under deck

5 - And after each 5 hours of use.

GENERAL RECOMMENDATIONS

The warranty on this lawn mower does not cover items that have been subjected to operator abuse or negligence. To receive full value from the warranty, operator must maintain unit as instructed in this manual.

Some adjustments will need to be made periodically to properly maintain your unit.

At least once a season, check to see if you should make any of the adjustments described in the Service and Adjustments section of this manual.

- At least once a year, replace the spark plug, clean or replace air filter element and check blade for wear. A new spark plug and clean/new air filter element assure proper air-fuel mixture and help your engine run better and last longer.
- Follow the maintenance schedule in this manual.

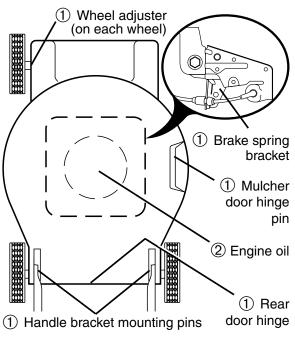
BEFORE EACH USE

- Check engine oil level.
- Check for loose fasteners.

LUBRICATION

Keep unit well lubricated (See "LUBRICATION CHART").

LUBRICATION CHART



- (1) Spray lubricant
- 2 See "ENGINE" in Maintenance section.

IMPORTANT: Do not oil or grease plastic wheel bearings. Viscous lubricants will attract dust and dirt that will shorten the life of the self-lubricating bearings. If you feel they must be lubricated, use only a dry, powdered graphite type lubricant sparingly. 10

LAWN MOWER

Always observe safety rules when performing any maintenance.

TIRES

- Keep tires free of gasoline, oil, or insect control chemicals which can harm rubber.
- Avoid stumps, stones, deep ruts, sharp objects and other hazards that may cause tire damage.

DRIVE WHEELS

Check front drive wheels each time before you mow to be sure they move freely. The wheels not turning freely means trash, grass cuttings, etc. are in the drive wheel area and must be cleaned to free drive wheels.

If necessary to clean the drive wheels, be sure to clean both front wheels.

- 1. Remove hubcaps, hairpin cotters and washers.
- 2. Remove wheels from wheel adjusters.
- Remove any trash or grass cuttings from inside the dust cover, pinion and/ or drive wheel gear teeth.
- 4. Put wheels back in place.

NOTE: If after cleaning, the drive wheels do not turn freely, contact a Sears or other qualified service center.

BLADE CARE

For best results, mower blade must be kept sharp. Replace a bent or damaged blade.

A CAUTION: Use only a replacement blade approved by the manufacturer of your mower. Using a blade not approved by the manufacturer of your mower is hazardous, could damage your mower and void your warranty.

TO REMOVE BLADE

- 1. Disconnect spark plug wire from spark plug and place wire where it cannot come in contact with plug.
- 2. Turn lawn mower on its side. Make sure air filter and carburetor are up.
- 3. Use a wood block between blade and mower housing to prevent blade from turning when removing blade bolt.

NOTE: Protect your hands with gloves and/or wrap blade with heavy cloth.

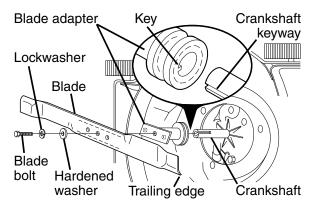
- 4. Remove blade bolt by turning counterclockwise.
- 5. Remove blade and attaching hardware (bolt, lock washer and hardened washer).

NOTE: Remove the blade adapter and check the key inside hub of blade adapter. The key must be in good condition to work properly. Replace adapter if damaged.

TO REPLACE BLADE

- 1. Position the blade adapter on the engine crankshaft. Be sure key in adapter and crankshaft keyway are aligned.
- Position blade on the blade adapter aligning the two (2) holes in the blade with the raised lugs on the adapter.
- Be sure the trailing edge of blade (opposite sharp edge) is up toward the engine.
- Install the blade bolt with the lock washer and hardened washer into blade adapter and crankshaft.
- 5. Use block of wood between blade and lawn mower housing and tighten the blade bolt, turning clockwise.
- The recommended tightening torque is 35-40 ft. lbs. / 47-54 N-m.

IMPORTANT: Blade bolt is heat treated. If bolt needs replacing, replace only with approved bolt shown in the Repair Parts section of this manual.



TO SHARPEN BLADE

NOTE: We do not recommend sharpening blade - but if you do, be sure the blade is balanced.

Care should be taken to keep the blade balanced. An unbalanced blade will cause eventual damage to lawn mower or engine.

- The blade can be sharpened with a file or on a grinding wheel. Do not attempt to sharpen while on the mower.
- To check blade balance, drive a nail into a beam or wall. Leave about one inch of the straight nail exposed. Place center hole of blade over the head of the nail. If blade is balanced, it should remain in a horizontal position. If either end of the blade moves downward, sharpen the heavy end until the blade is balanced.

GRASS CATCHER

- The grass catcher may be hosed with water, but must be dry when used.
- Check your grass catcher often for damage or deterioration. Through normal use it will wear. If catcher needs replacing, replace only with approved replacement catcher shown in the Repair Parts section of this manual. Give the lawn mower model number when ordering.

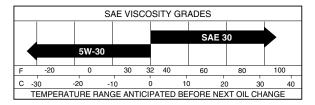
GEAR CASE

- To keep your drive system working properly, the gear case and area around the drive should be kept clean and free of trash build-up. Clean under the drive cover twice a season.
- The gear case is filled with lubricant to the proper level at the factory. The only time the lubricant needs attention is if service has been performed on the gear case.
- If lubricant is required, use only Elf Multis EP00. Do not substitute.

ENGINE

LUBRICATION

Use only high quality detergent oil rated with API service classification SG–SL. Select the oil's SAE viscosity grade according to your expected operating temperature.



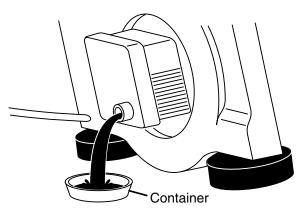
NOTE: Although multi-viscosity oils (5W30, 10W30 etc.) improve starting in cold weather, these multi-viscosity oils will result in increased oil consumption when used above 32°F. Check your engine oil level more frequently to avoid possible engine damage from running low on oil. Change the oil after every 25 hours of operation or at least once a year if the lawn mower is not used for 25 hours in one year. Check the crankcase oil level before starting the engine and after each five (5) hours of continuous use. Tighten oil plug securely each time you check the oil level.

TO CHANGE ENGINE OIL

NOTE: Before tipping lawn mower to drain oil, empty fuel tank by running engine until fuel tank is empty.

1. Disconnect spark plug wire from spark plug and place wire where it cannot come in contact with plug.

- 2. Remove engine oil cap; lay aside on a clean surface.
- Tip lawn mower on its side as shown and drain oil into a suitable container. Rock lawn mower back and forth to remove any oil trapped inside of engine.



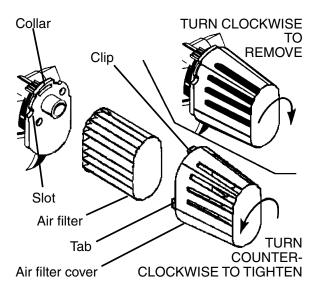
- 4. Wipe off any spilled oil from lawn mower or side of engine.
- 5. Slowly pour oil down the oil fill spout, stopping every few ounces to check the oil level with the dipstick.
- 6. Stop adding oil when you reach the FULL mark on the dipstick. Wait a minute to allow oil to settle.
- Continue adding small amounts of oil, rechecking the dipstick until oil level settles at FULL. DO NOT overfill, or engine will smoke heavily from the muffler on startup.
- 8. Always be sure to retighten oil dipstick before starting engine.
- 9. Reconnect spark plug wire to spark plug.

AIR FILTER

Your engine will not run properly and may be damaged by using a dirty air filter. Replace the air filter every 100 hours of operation or every season, whichever occurs first. Service air cleaner more often under dusty conditions. Do not wash air filter.

TO CHANGE AIR FILTER

- 1. Remove the air filter by turning clockwise to the stop and pull away from collar.
- 2. Remove filter from inside of cover.
- 3. Clean the inside of the cover and the collar to remove any dirt accumulation.
- 4. Insert new filter into cover.
- 5. Put air filter cover and filter into collar aligning the tab with the slot.
- 6. Push in on cover and turn counterclockwise to tighten.



MUFFLER

Inspect and replace corroded muffler as it could create a fire hazard and/or damage.

SPARK PLUG

Replace spark plug at the beginning of each mowing season or after every 100 hours of operation, whichever occurs first. Spark plug type and gap setting are shown in the "PRODUCT SPECIFIC-ATIONS" section of this manual.

CLEANING

IMPORTANT: For best performance, keep mower housing free of built-up grass and trash. Clean the underside of your mower after each use.

ACAUTION: Disconnect spark plug wire from spark plug and place wire where it cannot come in contact with plug.

- Clean the underside of your lawn mower by scraping to remove build-up of grass and trash.
- Clean engine often to keep trash from accumulating. A clogged engine runs hotter and shortens engine life.
- Keep finished surfaces and wheels free of all gasoline, oil, etc.
- We do not recommend using a garden hose to clean lawn mower unless the electrical system, muffler, air filter and carburetor are covered to keep water out. Water in engine can result in shortened engine life.

CLEAN UNDER DRIVE COVER

Clean under drive cover at least twice a season. Scrape underside of cover with putty knife or similar tool to remove any build-up of trash or grass on underside of drive cover.

SERVICE AND ADJUSTMENTS

AWARNING: To avoid serious injury, before performing any service or adjustments:

- 1. Release control bar and stop engine.
- 2. Make sure the blade and all moving parts have completely stopped.
- 3. Disconnect spark plug wire from spark plug and place wire where it cannot come in contact with plug.

LAWN MOWER

TO ADJUST CUTTING HEIGHT

See "TO ADJUST CUTTING HEIGHT" in the Operation section of this manual.

REAR DEFLECTOR

The rear deflector, attached between the rear wheels of your mower, is provided to minimize the possibility that objects will be thrown out of the rear of the mower into the operator mowing position. If the deflector becomes damaged, it should be replaced.

TO REMOVE DRIVE BELT

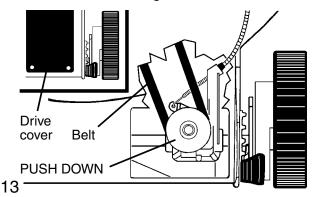
- 1. Remove drive cover.
- Remove belt from gearcase pulley by pushing down on pulley and rolling belt off it.
- 3. Turn lawn mower on its side with air filter and carburetor down.
- 4. Remove blade and debris shield.

5. Remove belt from engine pulley on crankshaft.

TO REPLACE DRIVE BELT

- 1. Install new belt on engine pulley.
- 2. Reinstall debris shield and blade.
- 3. Return mower to upright position.
- 4. Install new belt on gearcase pulley.
- 5. Reinstall drive cover.

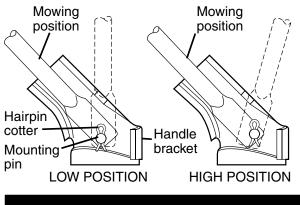
NOTE: Always use factory approved belt to assure fit and long life.

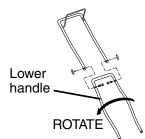


TO ADJUST HANDLE

The handle can be mounted in a high or low position. The mounting holes in the bottom of lower handle are off center for raising or lowering the handle.

- 1. Remove upper handle and wire tie(s) securing cable(s) to lower handle.
- 2. Remove hairpin cotters from lower handle bracket mounting pin.
- 3. Squeeze lower handle in to remove it from mounting pins.
- 4. Turn lower handle over to raise or lower handle.
- 5. Squeeze lower handle in and position holes onto mounting pins on handle bracket.
- 6. Reassemble upper handle and all parts removed from lower handle.





ENGINE ENGINE SPEED

Your engine speed has been factory set. Do not attempt to increase engine speed or it may result in personal injury. If you believe that the engine is running too fast or too slow, take your lawn mower to a Sears or other qualified service center for repair and adjustment.

CARBURETOR

Your carburetor is not adjustable. If your engine does not operate properly due to suspected carburetor problems, take your lawn mower to a Sears or other qualified service center for repair or adjustment. **IMPORTANT:** Never tamper with the engine governor, which is factory set for proper engine speed. Overspeeding the engine above the factory high speed setting can be dangerous. If you think the engine-governed high speed needs adjusting, contact a Sears or other qualified service center, which has proper equipment and experience to make any necessary adjustments.

STORAGE

Immediately prepare your lawn mower for storage at the end of the season or if the unit will not be used for 30 days or more.

LAWN MOWER

When lawn mower is to be stored for a period of time, clean it thoroughly, remove all dirt, grease, leaves, etc. Store in a clean, dry area.

- 1. Clean entire lawn mower (See "CLEANING" in the Maintenance section of this manual).
- 2. Lubricate as shown in the Maintenance section of this manual.
- 3. Be sure that all nuts, bolts, screws, and pins are securely fastened. Inspect moving parts for damage, breakage and wear. Replace if necessary.
- Touch up all rusted or chipped paint surfaces; sand lightly before painting.

HANDLE

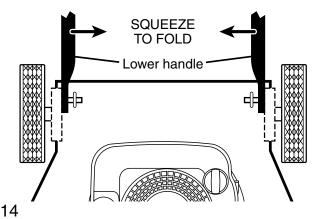
You can fold your lawn mower handle for storage.

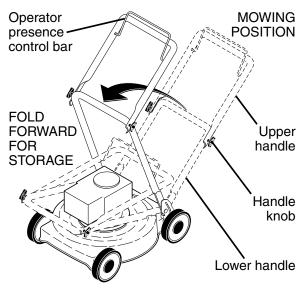
1. Squeeze the bottom ends of the lower handle toward each other until the lower handle clears the handle bracket, then move handle forward.

2. Loosen upper handle mounting bolts enough to allow upper handle to be folded back.

IMPORTANT: When folding the handle for storage or transportation, be sure to fold the handle as shown or you may damage the control cables.

• When setting up your handle from the storage position, the lower handle will automatically lock into the mowing position.





ENGINE FUEL SYSTEM

IMPORTANT: It is important to prevent gum deposits from forming in essential fuel system parts such as carburetor, fuel filter, fuel hose or tank during storage. Alcohol blended fuels (called gasohol or using ethanol or methanol) can attract moisture which leads to separation and formation of acids during storage. Acidic gas can damage the fuel system of an engine while in storage.

- Empty the fuel tank by starting the engine and letting it run until the fuel lines and carburetor are empty.
- Never use engine or carburetor cleaner products in the fuel tank or permanent damage may occur.
- Use fresh fuel next season.

NOTE: Fuel stabilizer is an acceptable alternative in minimizing the formation of fuel gum deposits during storage.

Add stabilizer to gasoline in fuel tank or storage container. Always follow the mix ratio found on stabilizer container. Run engine at least 10 minutes after adding stabilizer to allow the stabilizer to reach the carburetor. Do not drain the gas tank and carburetor if using fuel stabilizer.

ENGINE OIL

Drain oil (with engine warm) and replace with clean engine oil. (See "ENGINE" in the Maintenance section of this manual).

CYLINDER

- 1. Remove spark plug.
- 2. Pour 30 ml of oil through spark plug hole into cylinder.
- 3. Pull starter handle slowly a few times to distribute oil.
- 4. Replace with new spark plug.

OTHER

- Do not store gasoline from one season to another.
- Replace your gasoline can if your can starts to rust. Rust and/or dirt in your gasoline will cause problems.
- If possible, store your unit indoors and cover it to protect it from dust and dirt.
- Cover your unit with a suitable protective cover that does not retain moisture. Do not use plastic. Plastic cannot breathe, which allows condensation to form and will cause your unit to rust.

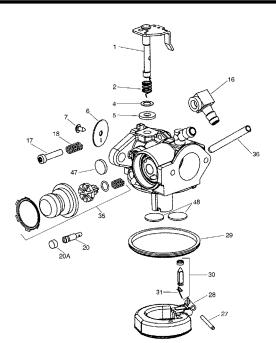
IMPORTANT: Never cover mower while engine and exhaust areas are still warm. **ACAUTION:** Never store the lawn mower with gasoline in the tank inside a building where fumes may reach an open flame or spark. Allow the engine to cool before storing in any enclosure.

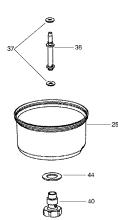
PROBLEM	CAUSE	CORRECTION
Does not start	 Dirty air filter. Out of fuel. Stale fuel. Water in fuel. Spark plug wire is disconnected. Bad spark plug. Loose blade or broken 	 Clean/replace air filter. Fill fuel tank. Empty fuel tank and refill tank with fresh, clean gasoline. Empty fuel tank and refill tank with fresh, clean gasoline. Connect wire to plug. Replace spark plug. Tighten blade bolt or
	blade adapter. 8. Control bar in released position.	replace blade adapter. 8. Depress control bar to handle.

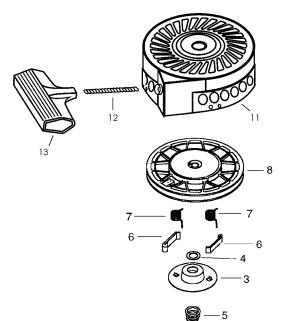
TROUBLESHOOTING - See appropriate section in manual unless directed to a Sears Service Centre.

TROUBLESHOOTING - See appropriate section in manual unless directed to a Sears Service Centre.

PROBLEM	CAUSE	CORRECTION
Does not start	9. Control bar defective.	9. Replace control bar.
(continued)	10. Fuel valve lever (if so equipped) in OFF position.	10. Turn fuel valve lever to the ON position.
	11. Weak battery (if equipped).	11. Charge battery.
	12. Disconnected battery connector (if equipped).	12. Connect battery to engine.
		1 Deine cutting beight
Loss of power	 Rear of lawn mower housing or cutting blade 	1. Raise cutting height.
	dragging in heavy grass. 2. Cutting too much grass.	2. Raise cutting height.
	3. Dirty air filter.	3. Clean/replace air filter.
	 Buildup of grass, leaves, and trash under mower. 	 Clean underside of mower housing.
	 Too much oil in engine. Walking speed too fast. 	 Check oil level. Cut at slower walking speed.
De en est		
Poor cut – uneven	1. Worn, bent or loose blade.	 Replace blade. Tighten blade bolt.
	2. Wheel heights uneven.	 Set all wheels at same height.
	3. Buildup of grass, leaves	3. Clean underside of
	and trash under mower.	mower housing.
Excessive vibration	1. Worn, bent or loose blade.	 Replace blade. Tighten blade bolt.
	2. Bent engine crankshaft.	2. Contact a Sears or other
		qualified service centre.
Starter rope hard to pull	 Engine flywheel brake is on when control bar is released. 	 Depress control bar to upper handle before
•••••		pulling starter rope.
	2. Bent engine crankshaft.	 Contact a Sears or other qualified service centre.
	 Blade adapter broken. Blade dragging in grass. 	 Replace blade adapter. Move lawn mower to cut
	n Blade dragging in grace.	grass or to hard surface.
Grass catcher	1. Cutting height too low.	1. Raise cutting height.
not filling (If so equipped)	 Lift on blade worn off. Catcher not venting air. 	 Replace blade. Clean grass catcher.
Hard to push	1. Grass is too high or wheel height is too low.	1. Raise cutting height.
	Rear of lawn mower housing or cutting blade	 Raise rear of lawn mower housing one (1) setting
	dragging in grass. 3. Grass catcher too full.	higher.
	4. Handle height position not	 Empty grass catcher. Adjust handle height to suit.
	right for you.	
Loss of drive	1. Belt wear.	 Check/replace drive belt. Check/reinstall drive belt.
or slowing of drive speed	 Belt off of pulley. Drive cable worn or broken. 	 Check/reinstall drive belt. Replace drive cable.







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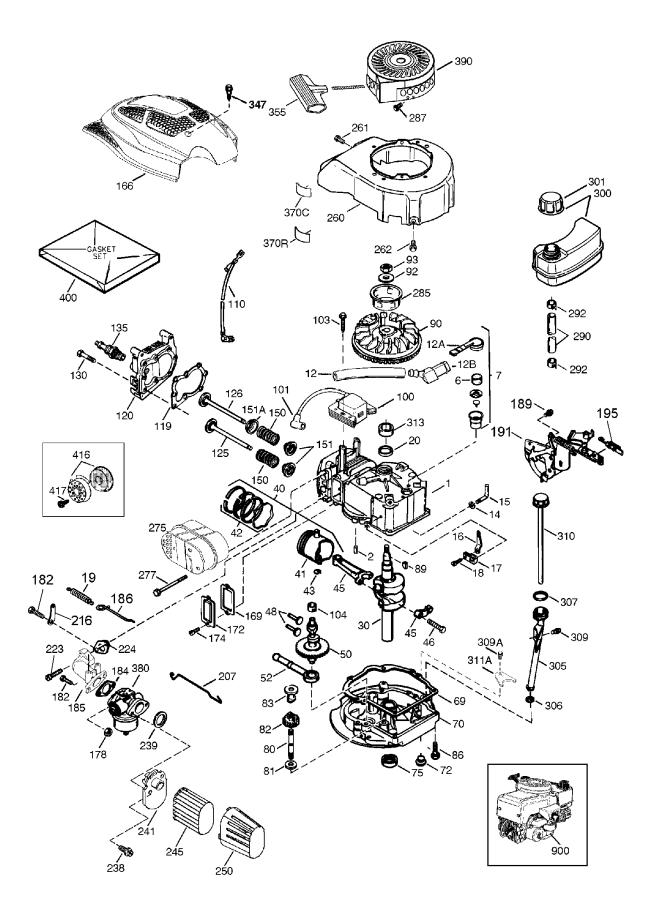
2

KEY NO.	PART NO.		DESCRIPTION
1 2 4 5 6 7 16 17 18 20A 25 27 28 29 30 31 35 36 A 37 40 447 48 60	631183 640070 650506 631807 651025 630766 640016 640200 631867 631024 631024 631022 631028 631021A 631022 640351 640080 632766 632547 640030 27110A	* * * * * * *	Carburetor (Includes Key Number 184 of Engine Parts List) Throttle Shaft & Lever Assembly Throttle Return Spring Dust Seal Washer Dust Seal (Throttle) Throttle Shutter Shutter Screw Fuel Fitting Throttle Crack / Idle Speed Screw Fuel Fitting Throttle Crack / Idle Speed Screw Tension Spring Idle Restrictor Screw (Black) Float Bowl Float Shaft Float (Plastic) Float Bowl "O" Ring Inlet Needle, Seat and Clip (Includes Key Number 31) Spring Clip Primer Bulb / Valve Repair Kit Main Nozzle Tube Carburetor Tube "O" Ring, Main Nozzle Tube High Speed Bowl Nut Bowl Nut Washer Welch Plug, Idle Mixture Well Welch Plug, Atmospheric Vent Repair Kit (Includes All Items Marked *)

KEY NO.	PART NO.	DESCRIPTION
 1 2 3 4 5 6 7 8 11 12 13	590766 590599A 590600 590696 590601 590697 590698 590699 590700 590700 590764 590535 590701	Rewind Starter Spring Pin (Includes Key Number 4) Washer Retainer Washer Brake Spring Starter Dog Dog Spring Pulley & Rewind Spring Assembly Starter Housing Assembly Starter Rope (98" x 9/64" diameter) Starter Handle

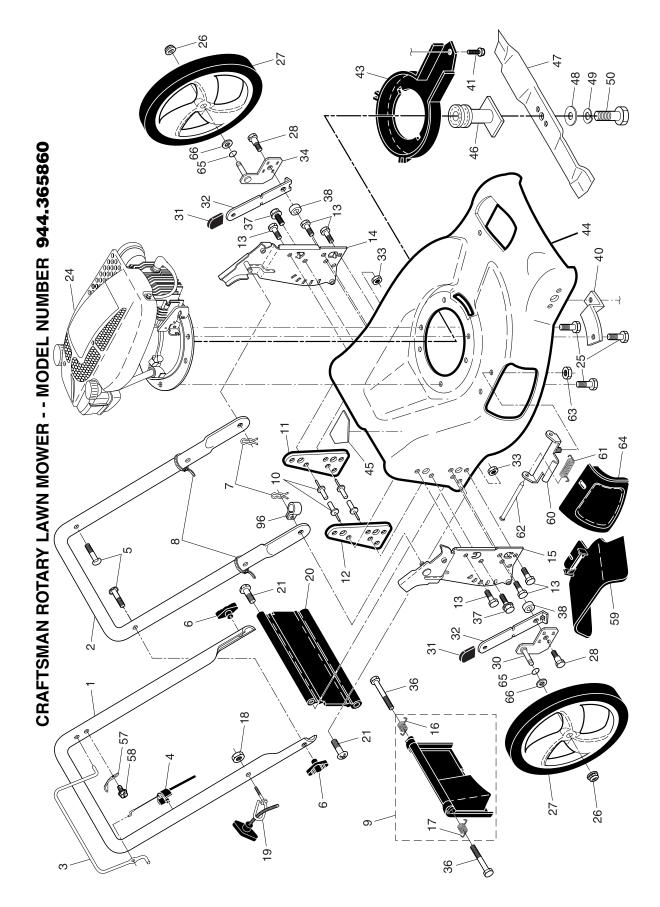
NOTE: All component dimensions given in U.S. inches 1 inch = 25.4 mm.

17



KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	37465	Cylinder (Includes	151A	40017	Intake Valve Seal
-		Key Numbers 2, 20 and 150)	166	37727	Engine Shroud
2	26727	Dowel Pin	169		Valve Cover Gasket
6 7	33734 36557	Breather Element Breather Asssembly	172 174	36784 30200	Valve Cover Screw, #10-24 x 9/16"
1	30337	(Includes Key Numbers 6 and 12A)	178	29752	Nut and Lock Washer, 1/4-28
12	36775	Breather Tube	182	6201	Screw, 1/4-28 x 7/8"
12A	36558	Breather Cover & Tube	184		Carburetor To Intake Pipe Gasket
		(Includes Key Number 12B)	185	37466	Intake Pipe
12B	36694	Breather Tube Elbow	186	32653	Governor Link
14 15	28277 30589	Washer Governor Rod	189 191	650839 36559A	Screw, 1/4-20 x 27/64" S.E. Brake Bracket
10	00000	(Includes Key Number 14)	101	000007	(Includes Key Number 195)
16	34839A	Governor Lever	195	610973	Terminal
17	31335	Governor Lever Clamp	207	34336A	Throttle Link
18	651018	Screw, T-15, #8-32 x 19/64	216	33086	R.P.M. Adjusting Lever
19 20	36281 32600	Extension Spring Oil Seal	223 224	650451 36786 *	Screw, 1/4-20 x 1"
30	37817	Crankshaft	238	650932	Intake Pipe Gasket Screw, #10-32 x 49/64"
40	40027	Piston, Pin & Ring Set (Standard)	239		Air Cleaner Gasket
41	40042	Piston & Pin Assembly (Standard)	241	36919	Air Cleaner Collar
		(Includes Key Number 43)	245	36905	Air Cleaner Filter
42	40006	Ring Set (Standard)	250	37122	Air Cleaner Cover
43 45	20381 36777	Piston Pin Retaining Ring Connecting Rod Assembly	260 261	37696A 30200	Blower Housing Screw, #10-24 x 9/16"
10	00///	(Includes Key Numbers 46)	262	650831	Screw, 1/4-20 x 1/2"
46	32610A	Connecting Rod Bolt	275	37498	Muffler
48	27241	Valve Lifter	277	650988	Screw, 1/4-20 x 2-9/32"
50	37460	Camshaft Exhaust (MCR)	285 287	35287B 650926	Starter Cup
52	29914	(Includes Key Number 104) Oil Pump Assembly	290	29774	Screw, #8-32 x 21/64" Fuel Line
69	37609 *	Mounting Flange Gasket	292	26460	Fuel Line Clamp
70	37608	Mounting Flange (Includes Key	300	37850	Fuel Tank
70	07014	Numbers 72-83, 306, 309A & 311A)	001	07044	(Includes Key Numbers 292 & 301)
72 75	37614 27897	Oil Drain Plug Oil Seal	301 305	37844 35647	Fuel Cap Assembly Oil Fill Tube
80	30574A	Governor Shaft	306		"O"-Ring
81	30590A	Washer	307	35499	"O"-Ring
82	30591	Governor Gear Assembly	309	650562	Screw, #10-32 x 1/2"
00	205024	(Includes Key Number 81)		650783	Screw, #10-24 x 3/4"
83 86	30588A 650488	Governor Spool Screw, 1/4-20 x 1-1/4"	310 3114	35648 37611	Dipstick Hold Down Bracket
89	611298	Flywheel Key	313	34080	Cam Bushing
90	611112	Flywheel	347		Screw, #10-32 x 27/32"
92	650815	Belleville Washer	355	590701	Starter Handle
93	650816	Flywheel Nut		37318	Primer Decal (3X)
100 101	34443C 610118	Solid State Ignition Spark Plug Cover	370R 380	640303	Warning Decal Carburetor
103	651007	Screw, T-15, #10-24 x 15/16"	000	040000	(Includes Key Number 184)
104	37480	Cam Bushing	390	590766	Rewind Starter
110	37047	Wire Ass'y	400	37613	Gasket Set
119		Cylinder Head Gasket	440	07500	(Includes All Items Marked *)
120 125	37714 36780	Cylinder Head Exhaust Valve (1/32" Oversize)	416	37530	Spark Arrestor Kit (Optional) (Includes Key Number 417)
120	50700	(Includes Key Number 151)	417	650760	Screw, #8-32 x 3/8" (Optional)
125	37288	Exhaust Valve (Standard)	900		Replacement Engine None.
400	07000	(Includes Key Number 151)	900	750891	Replacement Small Block
126	37289	Intake Valve (Standard) (Includes Key Numbers 151 and 151A)			(order from 71-999)
130	6021A	Screw, 5/16-18 x 1-7/16		RPMs:	High: 2900 to 3200
135	35395	Resistor Spark Plug (RJ19LM)			J
150	31672	Valve Spring	NOTE		nent dimensions given in U.S. inches
151	31673	Valve Spring Cap		1 inch = 2	5.4 mm.

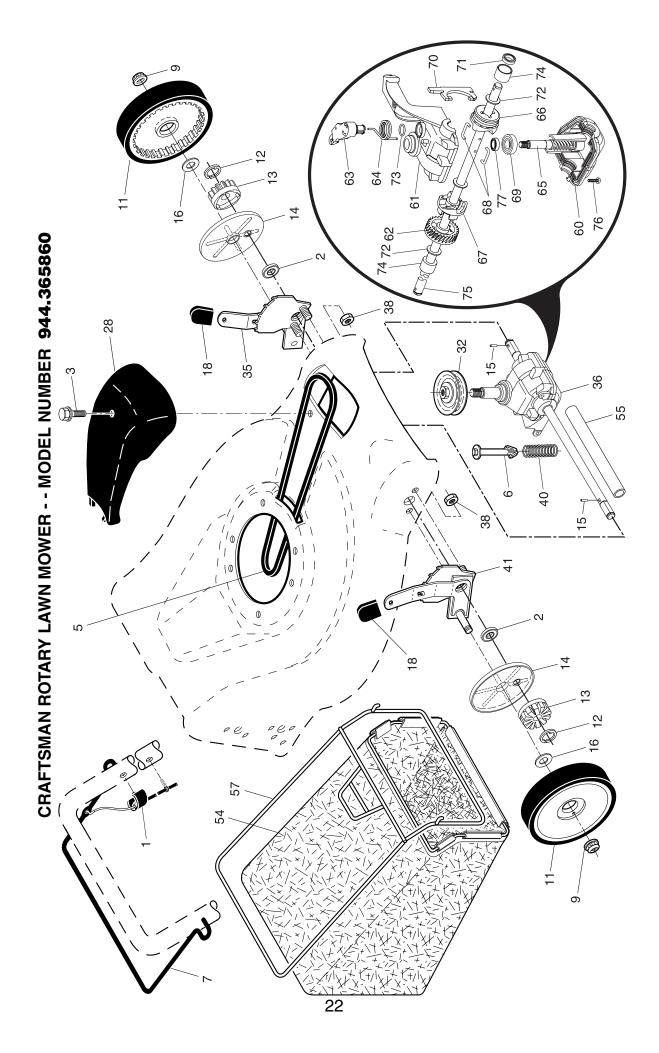
REPAIR PARTS



CRAFTSMAN ROTARY LAWN MOWER - - MODEL NUMBER 944.365860

DESCRIPTION	Nut, Hex 5/16-18 Axle Arm Assembly, Rear, LH Bolt	Screw 5/16-18 x 3/4 Spacer	Mounting Bracket, Debris Shield	Screw, Debris Shield Debris Shield	Kit, Lawn Mower Housing	(Includes Key Numbers 10, 11, 12 and 45)	Daiigei Decai Riada Adantar / Diilley	Blade, 21"	Hardened Washer	Helical Washer	Hex Head Machine Screw 3/8-24 x 1-3/8 Grade 8	Upstop Bracket	Screw	Discharge Deflector	Hinge Bracket	Spring, Torsion	Hinge Rod	Nut, Hex	Mulcher Door	O-Ring	Washer, Flat	Clip, Cable	Warning Decal (not shown)	Owner's Manual, English	Owner's Manual, French
KEY PART NO. NO.	33 73800500 34 193127X004 36 184193	37 150078 38 19112206		41 192325 43 188784	-				48 851074		50 851084						62 175650		-	65 188152	66 88348	96 192770	162300	196975	196976
DESCRIPTION		Engine Zone Control Cable Handle Rolt	Handle Knob	Hairpin Cotter Wire Tie	Kit, Rear Door (Includes Key #16 and 17)	Pop Rivet	Support Diacket, Eri Support Bracket, BH	Screw 1/4-20 x 5/8	Handle Bracket Assembly, LH	Handle Bracket Assembly, RH	Spring, Rear Door, LH	Spring, Rear Door, RH	Keps Locknut 1/4-20	Rope Guide	Rear Skirt	Hinge Screw 1/4-20 x 1-1/4	Engine, Tecumseh, Model Number	143.056700 (See Breakdown)	Screw, Hex Head, Thread Rolling 3/8-16 x 1-1/8	Hex Flange Nut	Wheel & Tire Assembly	Shoulder Bolt 5/16-18 x .33	Axle Arm Assembly, Rear, RH		Selector Spring
KEY PART NO. NO.	1 194200X479 2 151721X479 3 194199X428	4 183567 5 191574	- +	7 51793 8 66426	9 180479	10 128415	10 175070X479		14 175576X479	15 175577X479	-	-	-	-		21 88652	24		150406	145212	194387X427	180828	193126X004	31 701037	32 175060X004

NOTE: All component dimensions given in U.S. inches. 1 inch = 25.4 mm. **IMPORTANT:** Use only Original Equipment Manufacturer (O.E.M.) replacement parts. Failure to do so could be hazardous, damage your lawn mower and void your warranty.



CRAFTSMAN ROTARY LAWN MOWER - - MODEL NUMBER 944.365860

DESCRIPTION	 54 194378 Grassbag Assembly 55 175739 Driveshaft Cover 57 188815 Frame, Grassbag Assembly 60 183497 * Case, Lower 61 183498 * Case, Lower 62 183499 * Case, Upper 63 183500 Lever, Clutch 64 183501 Spring, Return 65 183502 Shaft, Input 66 183503 Dog, Movable 67 183504 Dog, Fixed 68 183505 Wire, Formed 69 183505 Seal, Output Shaft 71 183508 Seal, Output Shaft 73 183510 Seal, Output Shaft 73 183510 Seal, Output Shaft 75 196613 Shaft, Output Shaft 77 183514 Seal, Input Case 77 183514 Seal, Input Shaft 77 183514 Seal, Input Shaft 	
PART NO.	194378 175739 188815 188815 183497 183500 183500 183500 183500 183500 183500 183500 183500 183500 183500 183510 183510 183513 1835513 18355513 18355513 18355513 18355513 183555513 1835555513 1835555555555	
KEY NO.	× 7755555555555555555555555555555555555	
DESCRIPTION	Cable Assembly, Drive Control Bearing, Wheel Adjuster Pan Head Tapping Screw #10-24 x 2-3/4 V-Belt Spring Retainer Control Bar, Drive Locknut, Hex Wheel & Tire Assembly E-Ring Pinion Dust Cover Pawl, Drive Washer 1/2 x 1-1/2 x .134 Selector Knob Dive Cover Drive Pulley Kit, Wheel Adjuster, LH (Includes Knob and Bearing) Gear Case Assembly, Complete Locknut 1/4-20 Spring Kit, Wheel Adjuster, RH (Includes Knob and Bearing) Gear Case Assembly, Complete Locknut 1/4-20 Spring Kit, Wheel Adjuster, RH	
PART NO.	194653 191039 175262 175436 150495 194185X428 83923 194231X460 12200058 750003 194126 194104 194126 194126 194126 194126 195110 137090 137090 195107	
KEY NO.	-00000-0	

NOTE: All component dimensions given in U.S. inches. 1 inch = 25.4 mm. **IMPORTANT:** Use only Original Equipment Manufacturer (O.E.M.) replacement parts. Failure to do so could be hazardous, damage your lawn mower and void your warranty.

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