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Owner's Manual



ROTARY LAWN MOWER

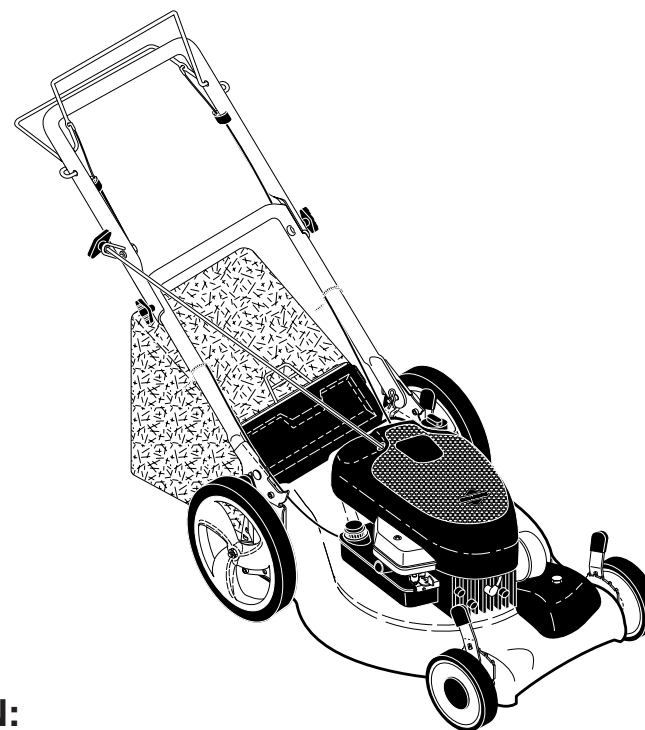
5.0 Horsepower

Power-Propelled

21" Rear Discharge

Model No.

944.366791



CAUTION:

Read and follow all
Safety Rules and Instructions
before operating this equipment

Sears Canada, Inc., Toronto, Ontario M5B 2B8

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WARRANTY

LIMITED TWO YEAR WARRANTY ON CRAFTSMAN POWER MOWER

For Two years from date of purchase Sears Canada, Inc. will repair or replace at Sears option free of charge parts which are defective as a result of material or workmanship.

COMMERCIAL OR RENTAL USE:

Warranty on Power Mower (Gas) will be ninety (90) days from date of purchase if used for commercial or rental purposes.

This Warranty does NOT cover:

- Pre-delivery set-up.
- Expendable items which become worn during normal use, such as rotary mower blades, blade adapters, belts, air cleaners and spark plug.
- Repairs necessary because of operator abuse or negligence, including bent crankshafts and the failure to maintain the equipment according to the instructions contained in the owner's manual.
- In-home service.

Warranty service is available by returning the Craftsman Power Mower to the nearest Sears Service Centre/Department in Canada. This warranty applies only while this product is used in Canada.

This warranty is in addition to any statutory warranty and does not exclude or limit legal rights you may have but shall run concurrently with applicable provincial legislation. Furthermore, some provinces do NOT allow limitation on how long an implied warranty will last so the above limitations may not apply to you.

Sears Canada, Inc., Toronto, Ontario M5B 2B8

SAFETY RULES

IMPORTANT: This cutting machine is capable of amputating hands and feet and throwing objects. Failure to observe the following safety instructions could result in serious injury or death.

⚠ Look for this symbol to point out important safety precautions. It means **CAUTION!!! BECOME ALERT!!! YOUR SAFETY IS INVOLVED.**

⚠ **WARNING:** In order to prevent accidental starting when setting up, transporting, adjusting or making repairs, always disconnect spark plug wire and place wire where it cannot come in contact with plug.

⚠ **CAUTION:** Muffler and other engine parts become extremely hot during operation and remain hot after engine has stopped. To avoid severe burns on contact, stay away from these areas.

I. GENERAL OPERATION

- Read, understand, and follow all instructions on the machine and in the manual(s) before starting. Be thoroughly familiar with the controls and the proper use of the machine before starting.
- Do not put hands or feet near or under rotating parts. Keep clear of the discharge opening at all times.
- Only allow responsible individuals, who are familiar with the instructions, to operate the machine.
- Clear the area of objects such as rocks, toys, wire, bones, sticks, etc., which could be picked up and thrown by blade.
- Be sure the area is clear of other people before mowing. Stop machine if anyone enters the area.



SERVICE NOTES

- Do not operate the mower when barefoot or wearing open sandals. Always wear substantial foot wear.
- Do not pull mower backwards unless absolutely necessary. Always look down and behind before and while moving backwards.
- Never direct discharged material toward anyone. Avoid discharging material against a wall or obstruction. Material may ricochet back toward the operator. Stop the blade when crossing gravel surfaces.
- Do not operate the mower without proper guards, plates, grass catcher or other safety protective devices in place.
- See manufacturer's instructions for proper operation and installation of accessories. Only use accessories approved by the manufacturer.
- Stop the blade(s) when crossing gravel drives, walks, or roads.
- Stop the engine (motor) whenever you leave the equipment, before cleaning the mower or unclogging the chute.
- Shut the engine (motor) off and wait until the blade comes to complete stop before removing grass catcher.
- Mow only in daylight or good artificial light.
- Do not operate the machine while under the influence of alcohol or drugs.
- Never operate machine in wet grass. Always be sure of your footing: keep a firm hold on the handle; walk, never run.
- Disengage the self-propelled mechanism or drive clutch on mowers so equipped before starting the engine.
- If the equipment should start to vibrate abnormally, stop the engine (motor) and check immediately for the cause. Vibration is generally a warning of trouble.
- Always wear safety goggles or safety glasses with side shields when operating mower.

II. SLOPE OPERATION

Slopes are a major factor related to slip & fall accidents which can result in severe injury. All slopes require extra caution. If you feel uneasy on a slope, do not mow it.

DO:

- Mow across the face of slopes: never up and down. Exercise extreme caution when changing direction on slopes.
- Remove obstacles such as rocks, tree limbs, etc.
- Watch for holes, ruts, or bumps. Tall grass can hide obstacles.

DO NOT:

- Do not trim near drop-offs, ditches or embankments. The operator could lose footing or balance.
- Do not trim excessively steep slopes.
- Do not mow on wet grass. Reduced footing could cause slipping.

III. CHILDREN

Tragic accidents can occur if the operator is not alert to the presence of children. Children are often attracted to the machine and the mowing activity. *Never* assume that children will remain where you last saw them.

- Keep children out of the trimming area and under the watchful care of another responsible adult.
- Be alert and turn machine off if children enter the area.
- Before and while walking backwards, look behind and *down* for small children.
- Never allow children to operate the machine.
- Use extra care when approaching blind corners, shrubs, trees, or other objects that may obscure vision.

IV. SAFE HANDLING OF GASOLINE

Use extreme care in handling gasoline. Gasoline is extremely flammable and the vapors are explosive.

- Extinguish all cigarettes, cigars, pipes and other sources of ignition.
- Use only an approved container.
- Never remove gas cap or add fuel with the engine running. Allow engine to cool before refueling.
- Never refuel the machine indoors.
- Never store the machine or fuel container where there is an open flame, spark or pilot light such as a water heater or on other appliances.
- Never fill containers inside a vehicle, on a truck or trailer bed with a plastic liner. Always place containers on the ground away from your vehicle before filling.
- Remove gas-powered equipment from the truck or trailer and refuel it on the ground. If this is not possible, then refuel such equipment with a portable container, rather than from a gasoline dispenser nozzle.
- Keep the nozzle in contact with the rim of the fuel tank or container opening at all times until fueling is complete. Do not use a nozzle lock-open device.
- If fuel is spilled on clothing, change clothing immediately.

- Never overfill fuel tank. Replace gas cap and tighten securely.

V. GENERAL SERVICE

- Never run machine inside a closed area.
- Never make adjustments or repairs with the engine (motor) running. Disconnect the spark plug wire, and keep the wire away from the plug to prevent accidental starting.
- Keep nuts and bolts, especially blade attachment bolts, tight and keep equipment in good condition.
- Never tamper with safety devices. Check their proper operation regularly.
- Keep machine free of grass, leaves, or other debris build-up. Clean oil or fuel spillage. Allow machine to cool before storing.

- Stop and inspect the equipment if you strike an object. Repair, if necessary, before restarting.
- Never attempt to make wheel height adjustments while the engine is running.
- Grass catcher components are subject to wear, damage, and deterioration, which could expose moving parts or allow objects to be thrown. Frequently check components and replace with manufacturer's recommended parts, when necessary.
- Mower blades are sharp and can cut. Wrap the blade(s) or wear gloves, and use extra caution when servicing them.
- Do not change the engine governor setting or overspeed the engine.
- Maintain or replace safety and instruction labels, as necessary.

▲WARNING: This lawn mower is equipped with an internal combustion engine and should not be used on or near any unimproved forest-covered, brush-covered or grass-covered land unless the engine's exhaust system is equipped with a spark arrester meeting applicable local or state laws (if any). If a spark arrester is used, it should be maintained in effective working order by the operator. A spark arrester for the muffler is available through your nearest Sears Service Centre (See the REPAIR PARTS section of this manual).

PRODUCT SPECIFICATIONS

Serial Number:	
Date of Purchase:	
Gasoline Capacity / Type:	1,8 Liters (Unleaded Regular)
Oil Type (API SG–SL):	SAE 30 (above 32°F/0°C); SAE 5W-30 (below 32°F/0°C)
Oil Capacity:	0,57 Liters
Spark Plug:	Champion RJ19LM (Gap: 0,76 mm)
Blade Bolt Torque:	35-40 ft. lbs. / 47-54 N-m
<ul style="list-style-type: none"> • The model and serial numbers will be found on a decal on the rear of the mower housing. Record both serial number and date of purchase in space provided above. 	

ASSEMBLY / PRE-OPERATION

Read these instructions and this manual in its entirety before you attempt to assemble or operate your new lawn mower.

IMPORTANT: This lawn mower is shipped WITHOUT OIL OR GASOLINE in the engine.

Your new lawn mower has been assembled at the factory with the exception of those parts left unassembled for shipping purposes. All parts such as nuts, washers, bolts, etc., necessary to complete the assembly have been placed in the parts bag. To ensure safe and proper operation of your lawn mower, all parts and hardware you assemble must be tightened securely. Use the correct tools as necessary to ensure proper tightness.

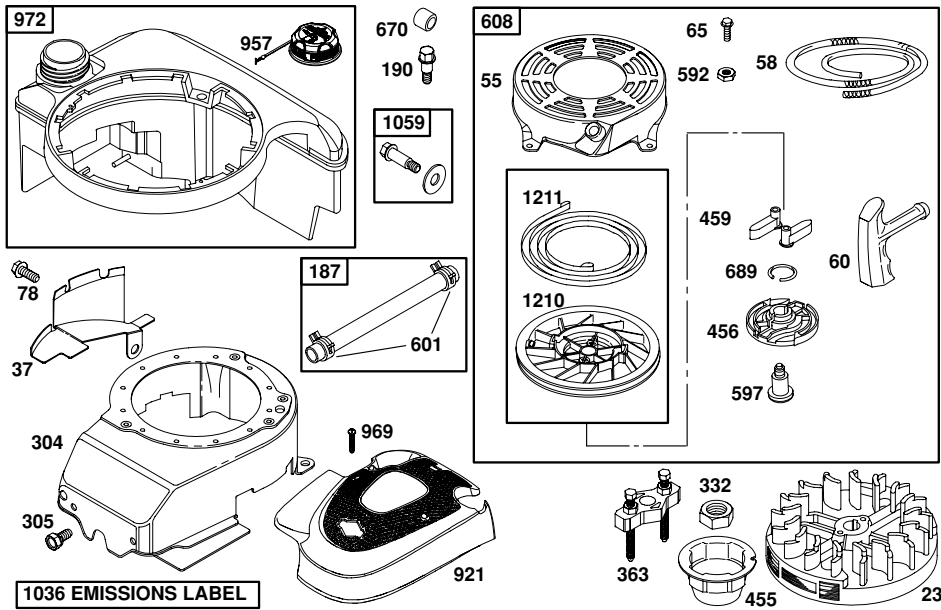
KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
125	498170	Carburetor	613	691340	Screw (Muffler)
127	694468	Ø Plug-Welch	615	690340	Retainer-Governor Shaft
130	696564	Valve-Throttle	616	698801	Crank-Governor
133	398187	Float-Carburetor	617	270344	•Ø‡ Seal-Intake Manifold
134	398188	Ø Valve-Needle/Seat	621	692310	Switch-Stop
137	693981	Ø‡ Gasket-Float Bowl	633	691321	Ø‡ Seal-Throttle Shaft
163	272653	•Ø‡ Gasket-Air Cleaner	635	66538	Boot-Spark Plug
187	791766	Line-Fuel (Cut to Fit)	668	493823	• Spacer (Includes 2)
188	693399	Screw (Control Bracket)	670	692294	Spacer-Fuel Tank
190	690940	Screw (Fuel Tank)	684	690345	Screw (Breather Cover)
202	691829	Link-Mechanical Governor	689	691855	Spring-Friction
209	699056	Spring-Governor	718	690959	Pin-Locating
222	791128	Bracket-Control	741	790345	Gear-Timing
227	690783	Control Lever-Governor	745	691648	Screw (Brake)
276	271716	Ø‡ Sealing Washer	842	691031	• Seal-Dipstick Tube
287	690940	Screw (Dipstick Tube)	847	692047	Assembly-Dipstick/Tube
300	496106	Muffler	851	493880	Terminal-Spark Plug
304	695892	Housing-Blower	868	697338	Seal-Valve
305	691108	Screw (Blower Housing)	869	691155	Seat-Valve (Intake)
306	690450	Shield-Cylinder	870	690380	Seat-Valve (Exhaust)
307	690345	Screw (Cylinder Shield)	871	262001	Bushing-Guide (Exhaust)
332	690662	Nut (Flywheel)		63709	Bushing-Guide (Intake)
333	802574	Armature-Magneto	921	792652	Cover-Blower Housing
334	691061	Screw (Armature Magneto)	922	692135	Spring-Brake
337	802592	Plug-Spark	923	695891	Brake
356	692390	Wire-Stop	957	699985	Cap-Fuel Tank
358	497316	Engine Gasket Set	966	792040	Base-Air Cleaner Primer
363	19069	Flywheel Puller	968	692298	Cover-Air Cleaner
365	692524	Screw (Carburetor)	969	690700	Screw (Blower Cover)
383	89838s	Wrench-Spark Plug	972	699374	Tank-Fuel
404	690272	Washer (Governor Crank)	975	493640	Bowl-Float
425	690670	Screw (Air Cleaner Cover)	976	694395	Primer-Carburetor
443	692523	Screw (Air Cleaner Base)	977	498261	Set-Carburetor Gasket
445	491588	Filter-Air Cleaner Cartridge	1036	792156	Label-Emissions
455	791960	Cup-Flywheel	1059	692311	Kit-Screw/Washer
456	692299	Plate-Pawl Friction	1210	498144	Pulley/Spring Assy. (Pulley)
459	281505	Pawl-Ratchet	1211	498144	Pulley/Spring Assy. (Spring)
505	691251	Nut (Governor Control Lever)	1329	122K02-0525	Replacement Engine
		Dipstick	1330	270962	Repair Manual
523	499621	• Seal-Dipstick Tube	- -	398067	Spark Arrester
524	692296	Tube-Dipstick			(available accessory)
525	495265	Grommet			
529	691923	Bolt (Governor Control Lever)			
562	691119	Cover-Breather Passage			
584	697734	• Gasket-Breather Passage			
585	691879	Nut (Rewind Starter)			
592	690800	Screw (Pawl Friction Plate)			
597	691696	Clamp-Hose			
601	791850	Starter-Rewind			
608	497680				

- Included in Engine Gasket Set, Key No. 358

Ø Included in Carb. Overhaul Kit, Key No. 121

‡ Included in Carb. Gasket Set, Key No. 977

NOTE: All component dimensions given in U.S. inches. 1 inch = 25.4 mm



KEY PART NO.	KEY PART NO.	DESCRIPTION	KEY PART NO.	KEY PART NO.	DESCRIPTION
1	697322	Cylinder Assembly	33	262651	Valve-Exhaust
2	399269	Kit-Bushing/Seal	34	262652	Valve-Intake
3	299819	• Seal-Oil (Magneto Side)	35	691270	Spring-Valve (Intake)
4	493279	Sump-Engine	36	691270	Spring-Valve (Exhaust)
5	691160	Head-Cylinder	37	694086	Guard-Flywheel
7	692249	• Gasket-Cylinder Head	40	692194	Retainer-Valve
8	695250	Breather Assembly	43	691997	Slinger-Governor/Oil
9	696125	Gasket-Breather	45	690548	Tappet-Valve
10	691125	Screw (Breather Assembly)	46	691449	Camshaft
11	691781	Tube-Breather	48	498829	Short Block
12	692232	• Gasket-Crankcase	50	497465	Manifold-Intake
13	690912	Screw (Cylinder Head)	51	272199	• Gasket-Intake
15	691680	Plug-Oil Drain	54	691650	Screw (Intake Manifold)
16	691450	Crankshaft	55	691421	Housing-Rewind Starter
20	399781	• Seal-Oil (PTO Side)	58	697316	Rope-Starter (Cut to Fit)
22	691092	Screw (Engine Sump)	60	281434	Grip-Starter Rope
23	691987	Flywheel	65	690837	Screw (Rewind Starter)
24	222698	Key-Flywheel	78	691108	Screw (Flywheel Guard)
25	790359	Piston Assembly (Std.)	81	691740	Lock-Muffler Screw
26	790360	Ring Set-Piston (Standard)	95	691636	Screw (Throttle Valve)
27	691866	Lock-Piston Pin	97	696565	Shaft-Throttle
28	499423	Pin-Piston	104	691242	Ø Pin-Float Hinge
29	499424	Rod-Connecting	117	498978	Jet-Main (Standard)
32	691664	Screw (Connecting Rod)	118	497466	Jet-Main (High Altitude)
32A	695759	Screw (Connecting Rod)	121	498260	Kit-Carburetor Overhaul

TO REMOVE LAWN MOWER FROM CARTON

1. Remove loose parts included with mower.
2. Cut down two end corners of carton and lay end panel down flat.
3. Remove all packing materials except padding between upper and lower handle and padding holding operator presence control bar to upper handle.
4. Roll lawn mower out of carton and check carton thoroughly for additional loose parts.

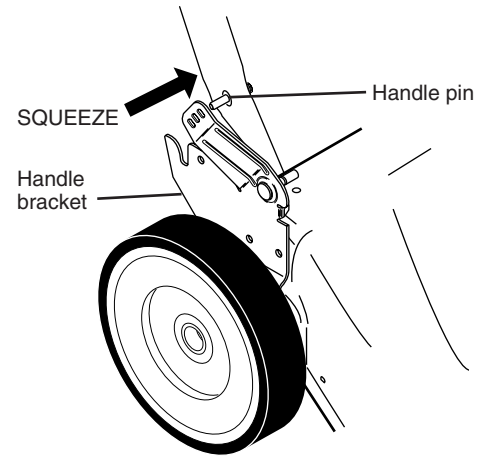
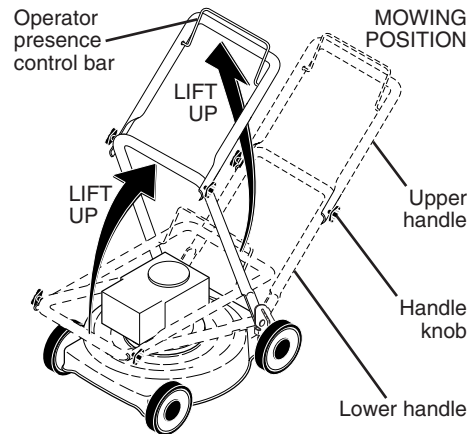
HOW TO SET UP YOUR LAWN MOWER

TO UNFOLD HANDLE

IMPORTANT: Unfold handle carefully so as not to pinch or damage control cables.

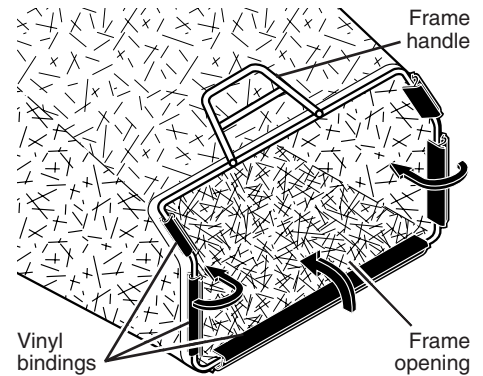
1. Raise lower handle section to operating position and squeeze the bottom ends of lower handle towards each other until the pin in handle can be inserted into one of the three height adjustment holes.
2. Remove protective padding, raise upper handle section into place on lower handle and tighten both handle knobs.
3. Remove any packing material from around control bar.

Your lawn mower handle can be adjusted for your mowing comfort. Refer to "ADJUST HANDLE" in the Service and Adjustments section of this manual.



TO ASSEMBLE GRASS CATCHER

1. Put grass catcher frame into grass bag with rigid part of bag on the bottom. Make sure the frame handle is outside of the bag top.
 2. Slip vinyl bindings over frame.
- NOTE:** If vinyl bindings are too stiff, hold them in warm water for a few minutes. If bag gets wet, let it dry before using.



TO INSTALL ATTACHMENTS

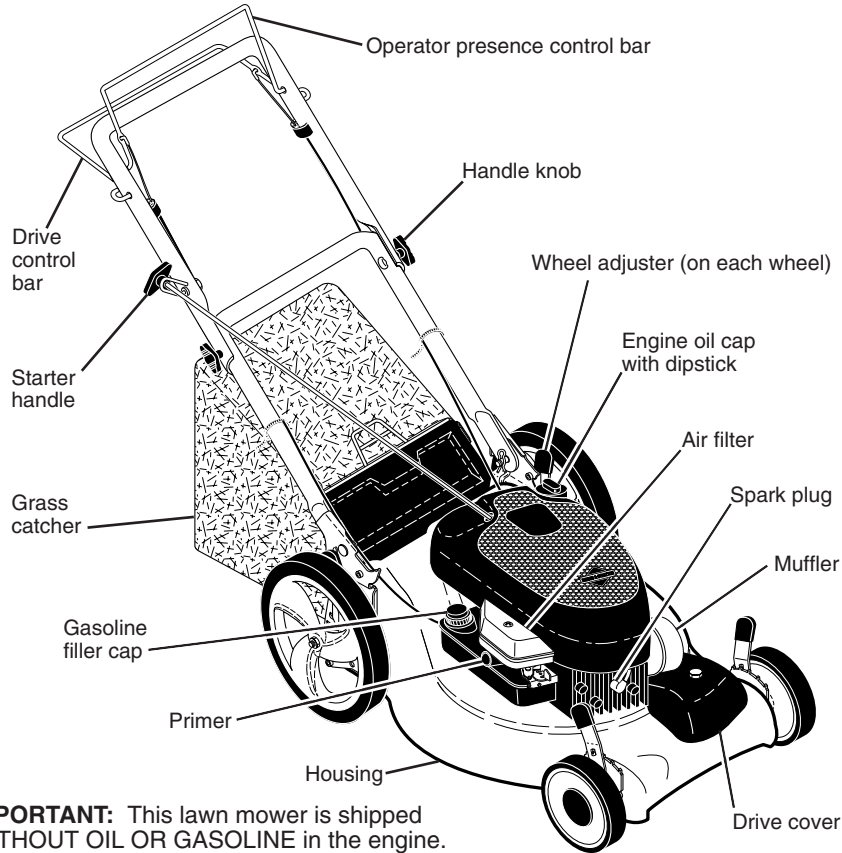
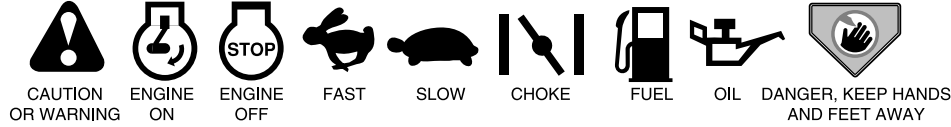
Your lawn mower was shipped ready to be used as a mulcher. To convert to bagging, see "TO CONVERT MOWER" in the Operation section of this manual.

OPERATION

KNOW YOUR LAWN MOWER

READ THIS OWNER'S MANUAL AND ALL SAFETY RULES BEFORE OPERATING YOUR LAWN MOWER. Compare the illustrations with your lawn mower to familiarize yourself with the location of various controls and adjustments. Save this manual for future reference.

These symbols may appear on your lawn mower or in literature supplied with the product. Learn and understand their meaning.



IMPORTANT: This lawn mower is shipped WITHOUT OIL OR GASOLINE in the engine.

MEETS CPSC SAFETY REQUIREMENTS

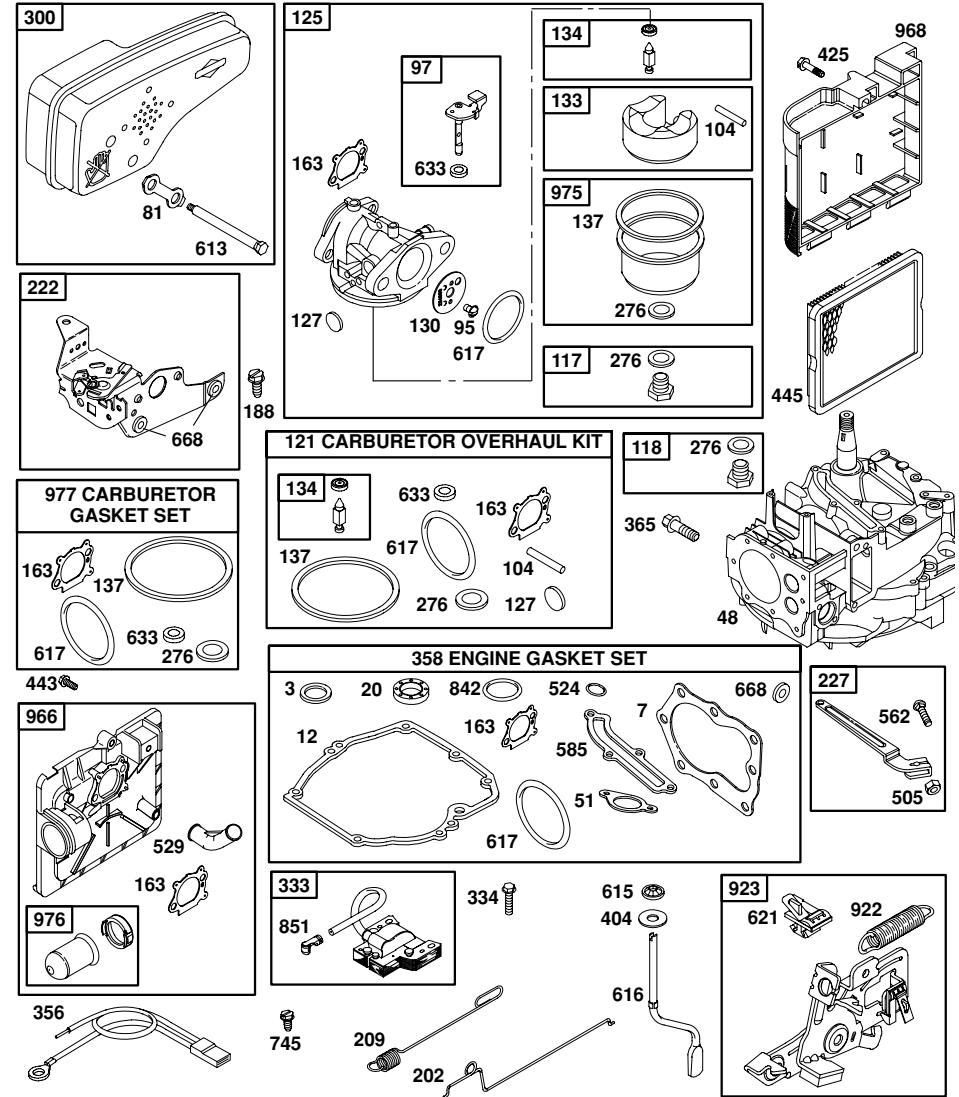
Sears rotary walk-behind power lawn mowers conform to the safety standards of the American National Standards Institute and the U.S. Consumer Product Safety Commission. The blade turns when the engine is running.

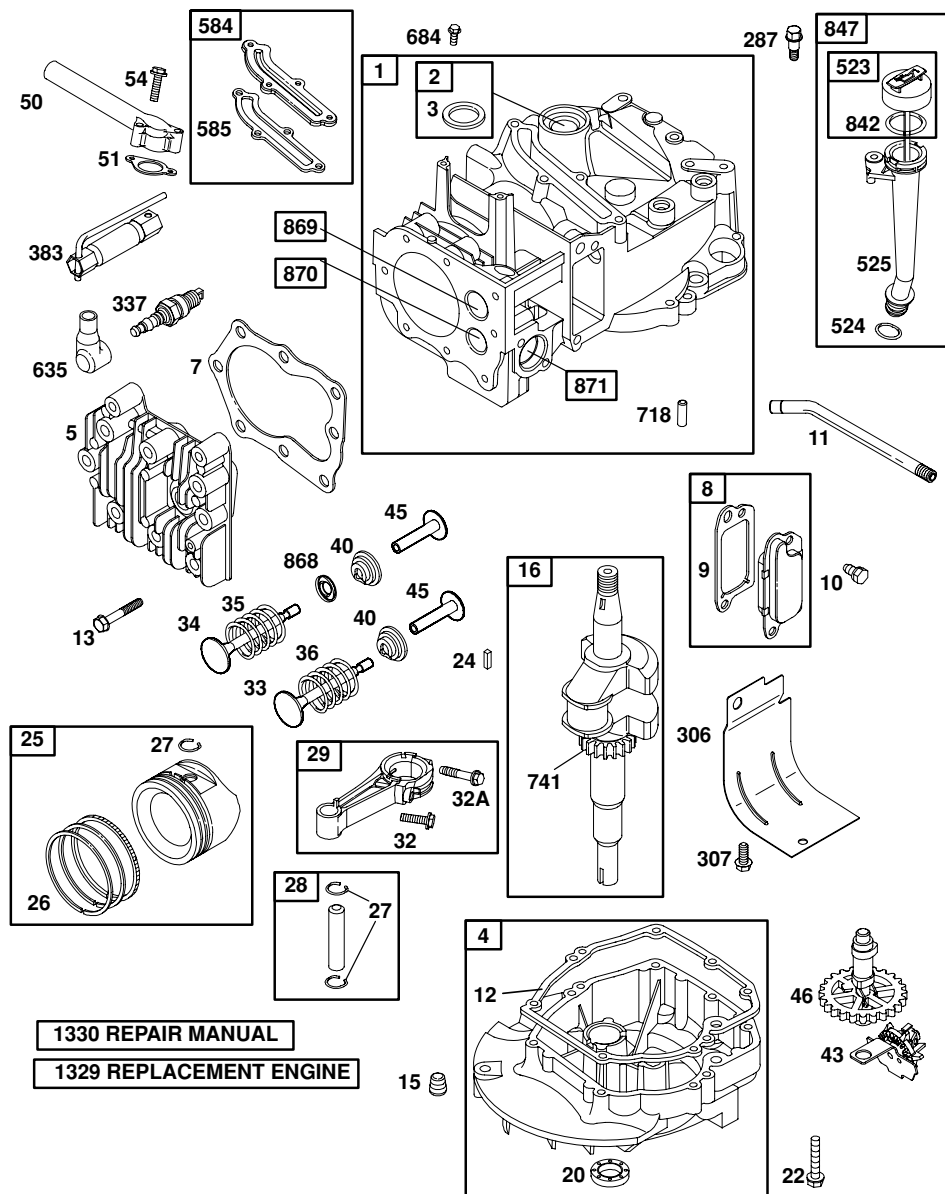
Operator presence control bar – must be held down to the handle to start the engine. Release to stop the engine.

Primer – pumps additional fuel from the carburetor to the cylinder for use when starting a cold engine.

Starter handle – used for starting the engine.

Drive control bar – used to engage power-propelled forward motion of lawn mower.





1330 REPAIR MANUAL
1329 REPLACEMENT ENGINE



The operation of any lawn mower can result in foreign objects thrown into the eyes, which can result in severe eye damage. Always wear safety glasses or eye shields while operating your lawn mower or performing any adjustments or repairs. We recommend standard safety glasses or a wide vision safety mask worn over spectacles.

HOW TO USE YOUR LAWN MOWER ENGINE SPEED

The engine speed was set at the factory for optimum performance. Speed is not adjustable.

ENGINE ZONE CONTROL

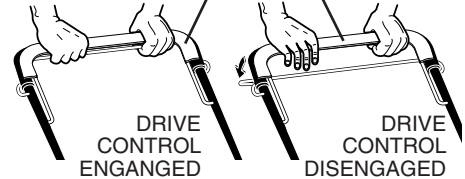
CAUTION: Federal regulations require an engine control to be installed on this lawn mower in order to minimize the risk of blade contact injury. Do not under any circumstances attempt to defeat the function of the operator control. The blade turns when the engine is running.

- Your lawn mower is equipped with an operator presence control bar which requires the operator to be positioned behind the lawn mower handle to start and operate the lawn mower.

TO OPERATE DRIVE SYSTEM

- To start forward motion, lift drive control bar up to handle.
- To stop forward motion, release drive control bar.

IMPORTANT: Always keep drive control fully engaged against handle when in use.

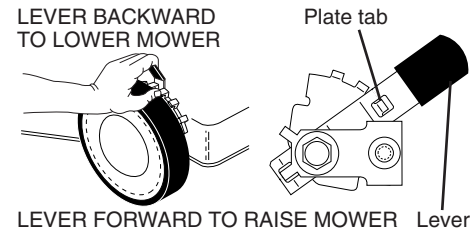


TO ADJUST CUTTING HEIGHT

Raise wheels for low cut and lower wheels for high cut, adjust cutting height to suit your requirements. Medium position is best for most lawns.

- To change cutting height, squeeze adjuster lever toward wheel. Move wheel up or down to suit your requirements. Be sure all wheels are in the same setting.

NOTE: Adjuster is properly positioned when plate tab inserts into hole in lever. Also, 9-position adjusters (if so equipped) allow lever to be positioned between the plate tabs.

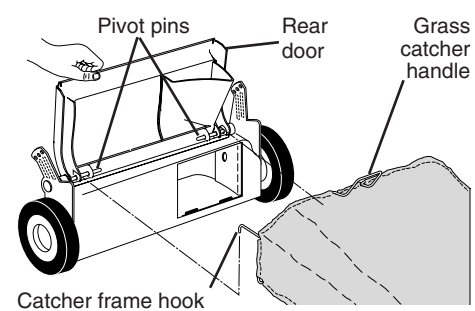


TO CONVERT MOWER

Your lawn mower was shipped ready to be used as a mulcher. To convert to bagging:

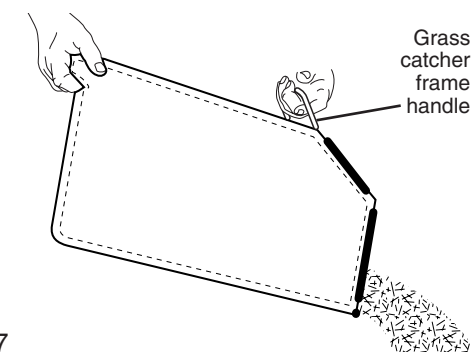
- Lift rear door of the lawn mower and place the grass catcher frame hooks onto the door pivot pins.
- To convert to mulching operation, remove grass catcher and close rear door.

CAUTION: Do not run your lawn mower without rear door closed or approved grass catcher in place. Never attempt to operate the lawn mower with the rear door removed or propped open.



TO EMPTY GRASS CATCHER

- Lift up on grass catcher using the frame handle.
 - Remove grass catcher with clippings from under lawn mower handle.
 - Empty clippings from bag.
- NOTE:** Do not drag the bag when emptying; it will cause unnecessary wear.



BEFORE STARTING ENGINE

ADD OIL

Your lawnmower is shipped without oil in the engine. For type and grade of oil to use, see "ENGINE" in the Maintenance section of this manual.

CAUTION: DO NOT overfill engine with oil, or it will smoke heavily from the muffler on startup.

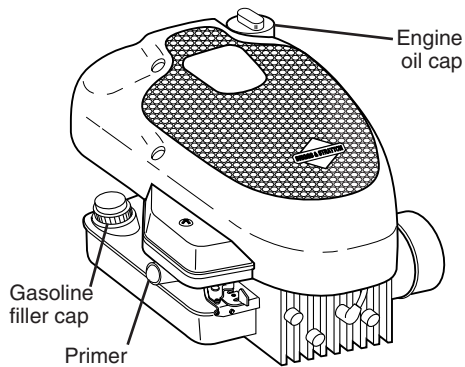
1. Be sure lawnmower is level.
2. Remove oil dipstick from oil fill spout.
3. You receive a container of oil with the unit. Slowly pour the entire container down the oil fill spout into the engine.

NOTE: Initial oil fill requires only 18 oz. due to residual oil in engine from the manufacturers 100% quality testing. When changing oil you may need 20 oz.

4. Insert and tighten dipstick.

IMPORTANT:

- Check oil level before each use. Add oil if needed. Fill to full line on dipstick.
- Change the oil after every 25 hours of operation or each season. You may need to change the oil more often under dusty, dirty conditions. See "TO CHANGE ENGINE OIL" in the Maintenance section of this manual.



ADD GASOLINE

- Fill fuel tank to bottom of tank filler neck. Do not overfill. Use fresh, clean, regular unleaded gasoline with a minimum of 87 octane. Do not mix oil with gasoline. Purchase fuel in quantities that can be used within 30 days to assure fuel freshness.

CAUTION: Wipe off any spilled oil or fuel. Do not store, spill or use gasoline near an open flame.

CAUTION: Alcohol blended fuels (called gasohol or using ethanol or methanol) can attract moisture which leads to separation and formation of acids during storage. Acidic gas can damage the fuel system of an engine while in storage. To avoid engine problems, the fuel system should be emptied before storage of 30 days or longer. Empty the gas tank, start the engine and let it run until the fuel lines and carburetor are empty. Use fresh fuel next season. See Storage Instructions for additional information. Never use engine or carburetor cleaner products in the fuel tank or permanent damage may occur.

TO STOP ENGINE

- To stop engine, release operator presence control bar.

TO START ENGINE

NOTE: Due to protective coatings on the engine, a small amount of smoke may be present during the initial use of the product and should be considered normal.

1. To start a cold engine, push primer three (3) times before trying to start. Use a firm push. This step is not usually necessary when starting an engine which has already run for a few minutes.
2. Hold operator presence control bar down to the handle and pull starter handle quickly. Do not allow starter rope to snap back.

NOTE: In cooler weather it may be necessary to repeat priming steps. In warmer weather over priming may cause flooding and engine will not start. If you do flood engine, wait a few minutes before attempting to start and do not repeat priming steps.

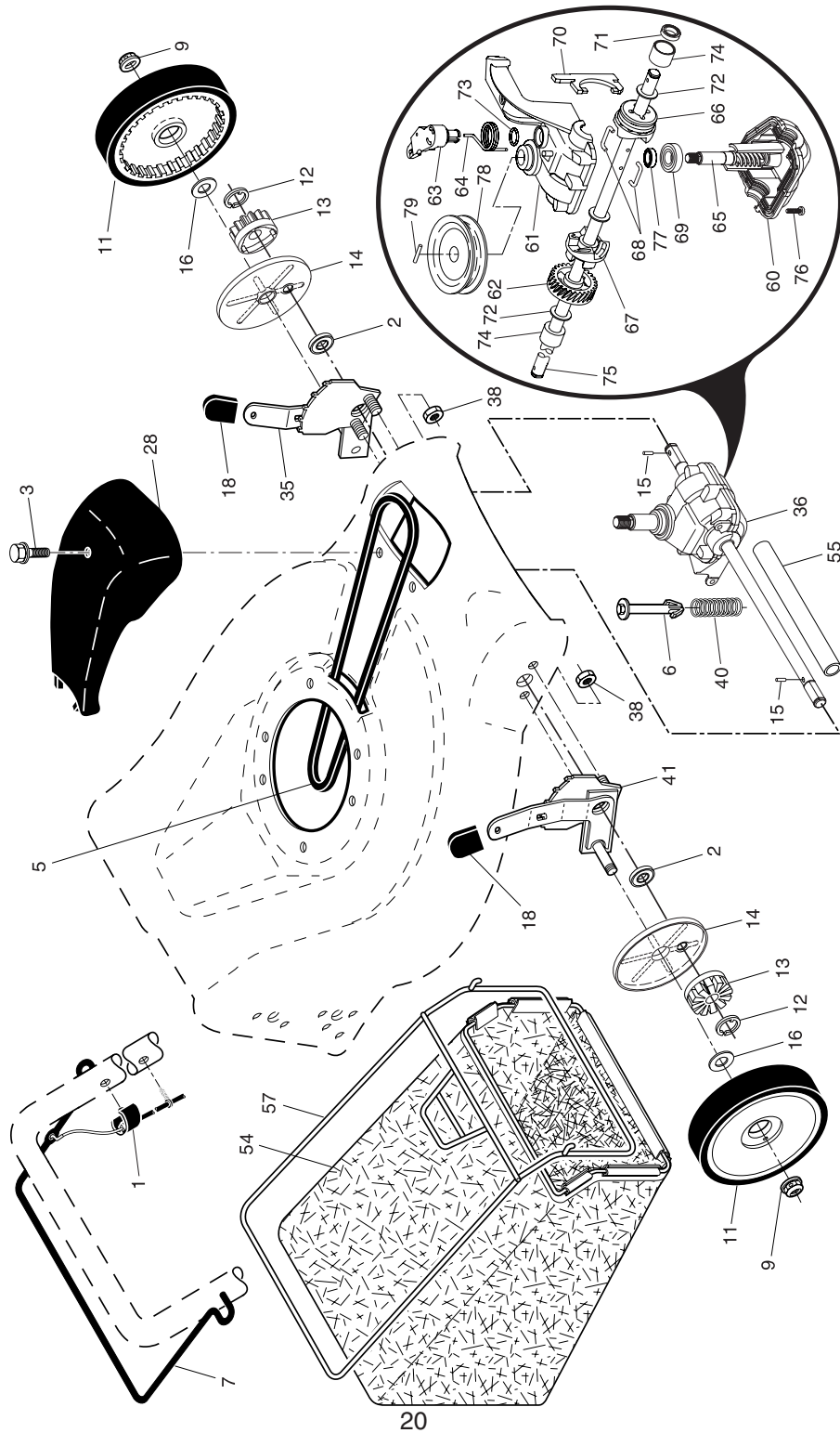
CRAFTSMAN ROTARY LAWN MOWER -- MODEL NUMBER 944.366791

KEY PART NO.	DESCRIPTION	KEY PART NO.	DESCRIPTION
1	194653 Cable Assembly, Drive Control	55	175739 Driveshaft Cover
2	191039 Bearing, Wheel Adjuster	57	194643 Frame, Grassbag
3	175262 Pan Head Tapping Screw #10-24 x 2-3/4	60	183497 * Case, Lower
5	175436 V-Belt	61	183498 * Case, Upper
6	150495 Spring Retainer	62	183499 Gear, 27 Teeth
7	194185X428 Control Bar, Drive	63	183500 Lever, Clutch
9	83923 Locknut, Hex	64	183501 Spring, Return
11	194231X427 Wheel & Tire Assembly	65	183502 Shaft, Input
12	12000058 E-Ring	66	183503 Dog, Movable
13	750003 Pinion	67	183504 Dog, Fixed
14	189403 Dust Cover	68	183505 Wire, Formed
15	191017 Pawl, Drive	69	183506 Bearing, Ball
16	67725 Washer 1/2 x 1-1/2 x .134	70	183507 Fork, Shift
18	87877 Selector Knob	71	183508 Seal, Output Shaft
28	194404X428 Drive Cover	72	183509 Washer
35	195110 Kit, Wheel Adjuster, LH (Includes Knob and Bearing)	73	183510 Seal, Case
36	199205 Gear Case Assembly, Complete	74	183511 Bushing
38	73800400 Locknut 1/4-20	75	196613 Shaft, Output
40	137090 Spring	76	183513 Screw
41	195107 Kit, Wheel Adjuster, RH (Includes Knob and Bearing)	77	183514 Seal, Input Shaft
54	404775 Grassbag Assembly	78	199852 Drive Pulley
		79	199419 Pin, Retaining

* Use Dow Corning #709 to reseal Gear Case Halves.

IMPORTANT: Use only Original Equipment Manufacturer (O.E.M.) replacement parts. Failure to do so could be hazardous, damage your lawn mower and void your warranty.

NOTE: All component dimensions given in U.S. inches. 1 inch = 25.4 mm.



MOWING TIPS

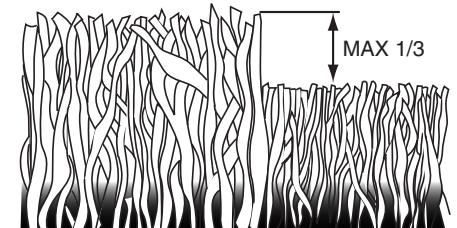
⚠ CAUTION: Do not use de-thatcher blade attachments on your mower. Such attachments are hazardous, will damage your mower and could void your warranty.

- Under certain conditions, such as very tall grass, it may be necessary to raise the height of cut to reduce pushing effort and to keep from overloading the engine and leaving clumps of grass clippings. It may also be necessary to reduce ground speed and/or run the lawn mower over the area a second time.
- For extremely heavy cutting, reduce the width of cut by overlapping previously cut path and mow slowly.
- For better grass bagging and most cutting conditions, the engine speed should be set in the FAST position.
- When using a rear discharge lawn mower in moist, heavy grass, clumps of cut grass may not enter the grass catcher. Reduce ground speed (pushing speed) and/or run the lawn mower over the area a second time.
- If a trail of clippings is left on the right side of a rear discharge mower, mow in a clockwise direction with a small overlap to collect the clippings on the next pass.
- Pores in cloth grass catchers can become filled with dirt and dust with use and catchers will collect less grass. To prevent this, regularly hose catcher off with water and let dry before using.
- Keep top of engine around starter clear and clean of grass clippings and chaff. This will help engine air flow and extend engine life.

MULCHING MOWING TIPS

IMPORTANT: For best performance, keep mower housing free of built-up grass and trash. See "CLEANING" in the Maintenance section of this manual.

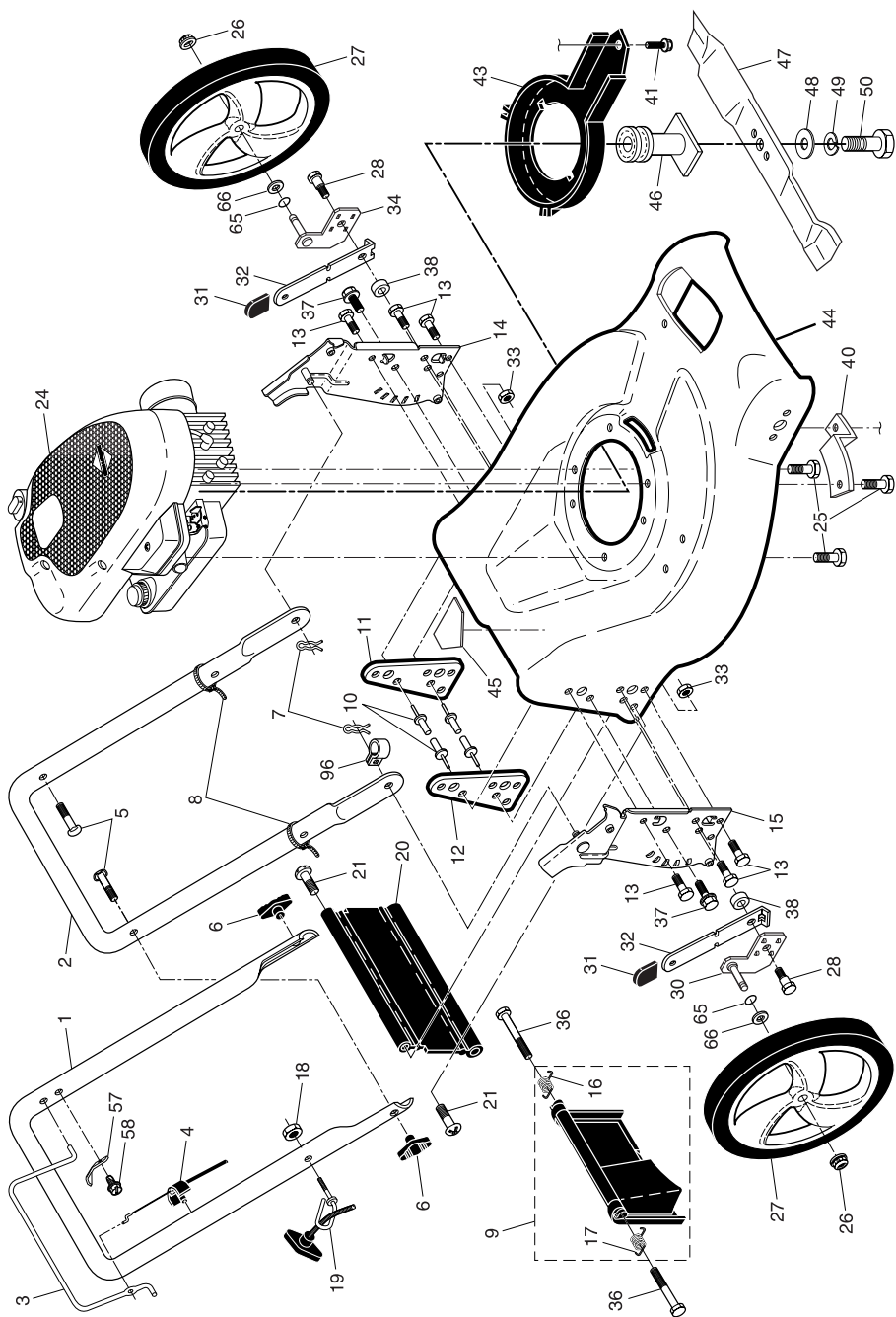
- The special mulching blade will recut the grass clippings many times and reduce them in size so that as they fall onto the lawn they will disperse into the grass and not be noticed. Also, the mulched grass will biodegrade quickly to provide nutrients for the lawn. Always mulch with your highest engine (blade) speed as this will provide the best recutting action of the blades.
- Avoid cutting your lawn when it is wet. Wet grass tends to form clumps and interferes with the mulching action. The best time to mow your lawn is the early afternoon. At this time the grass has dried, yet the newly cut area will not be exposed to direct sunlight.
- For best results, adjust the lawn mower cutting height so that the lawn mower cuts off only the top one-third of the grass blades. If the lawn is overgrown it will be necessary to raise the height of cut to reduce pushing effort and to keep from overloading the engine and leaving clumps of mulched grass. For extremely heavy grass, reduce your width of cut by overlapping previously cut path and mow slowly.



- Certain types of grass and grass conditions may require that an area be mulched a second time to completely hide the clippings. When doing a second cut, mow across (perpendicular) to the first cut path.
- Change your cutting pattern from week to week. Mow north to south one week then change to east to west the next week. This will help prevent matting and graining of the lawn.

REPAIR PARTS

CRAFTSMAN ROTARY LAWN MOWER -- MODEL NUMBER 944.366791



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LAWN MOWER

Always observe safety rules when performing any maintenance.

TIRES

- Keep tires free of gasoline, oil, or insect control chemicals which can harm rubber.
- Avoid stumps, stones, deep ruts, sharp objects and other hazards that may cause tire damage.

DRIVE WHEELS

Check front drive wheels each time before you mow to be sure they move freely. The wheels not turning freely means trash, grass cuttings, etc. are in the drive wheel area and must be cleaned to free drive wheels.

If necessary to clean the drive wheels, be sure to clean both front wheels.

1. Remove hubcaps, hairpin cotters and washers.
2. Remove wheels from wheel adjusters.
3. Remove any trash or grass cuttings from inside the dust cover, pinion and/or drive wheel gear teeth.
4. Put wheels back in place.

NOTE: If after cleaning, the drive wheels do not turn freely, contact a Sears or other qualified service center.

BLADE CARE

For best results, mower blade must be kept sharp. Replace a bent or damaged blade.

CAUTION: Use only a replacement blade approved by the manufacturer of your mower. Using a blade not approved by the manufacturer of your mower is hazardous, could damage your mower and void your warranty.

TO REMOVE BLADE

1. Disconnect spark plug wire from spark plug and place wire where it cannot come in contact with plug.
2. Turn lawn mower on its side. Make sure air filter and carburetor are up.
3. Use a wood block between blade and mower housing to prevent blade from turning when removing blade bolt.

NOTE: Protect your hands with gloves and/or wrap blade with heavy cloth.

4. Remove blade bolt by turning counter-clockwise.
5. Remove blade and attaching hardware (bolt, lock washer and hardened washer).

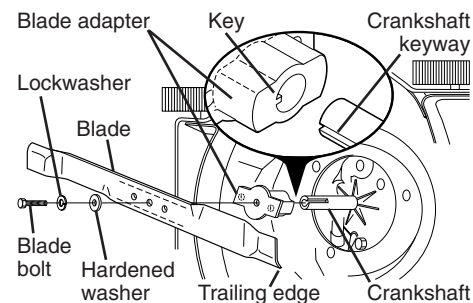
NOTE: Remove the blade adapter and check the key inside hub of blade adapter. The key must be in good condition to work properly. Replace adapter if damaged.

TO REPLACE BLADE

1. Position the blade adapter on the engine crankshaft. Be sure key in adapter and crankshaft keyway are aligned.
2. Position blade on the blade adapter aligning the two (2) holes in the blade with the raised lugs on the adapter.
3. Be sure the trailing edge of blade (opposite sharp edge) is up toward the engine.
4. Install the blade bolt with the lock washer and hardened washer into blade adapter and crankshaft.
5. Use block of wood between blade and lawn mower housing and tighten the blade bolt, turning clockwise.

- The recommended tightening torque is 35-40 ft. lbs. / 47-54 N-m.

IMPORTANT: Blade bolt is heat treated. If bolt needs replacing, replace only with approved bolt shown in the Repair Parts section of this manual.



TO SHARPEN BLADE

NOTE: We do not recommend sharpening blade - but if you do, be sure the blade is balanced. An unbalanced blade will cause eventual damage to lawn mower or engine.

- The blade can be sharpened with a file or on a grinding wheel. Do not attempt to sharpen while on the mower.
- To check blade balance, drive a nail into a beam or wall. Leave about one inch of the straight nail exposed. Place center hole of blade over the head of the nail. If blade is balanced, it should remain in a horizontal position. If either end of the blade moves downward, sharpen the heavy end until the blade is balanced.

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GRASS CATCHER

- The grass catcher may be hosed with water, but must be dry when used.
- Check your grass catcher often for damage or deterioration. Through normal use it will wear. If catcher needs replacing, replace only with approved replacement catcher shown in the Repair Parts section of this manual. Give the lawn mower model number when ordering.

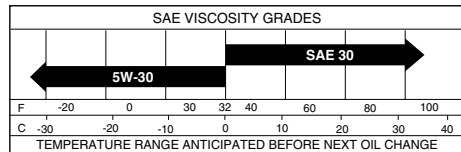
GEAR CASE

- To keep your drive system working properly, the gear case and area around the drive should be kept clean and free of trash build-up. Clean under the drive cover twice a season.
- The gear case is filled with lubricant to the proper level at the factory. The only time the lubricant needs attention is if service has been performed on the gear case.
- If lubricant is required, use only Elf Multis EP00. Do not substitute.

ENGINE

LUBRICATION

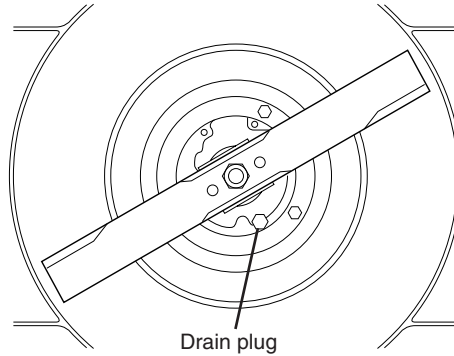
Use only high quality detergent oil rated with API service classification SG-SL. Select the oil's SAE viscosity grade according to your expected operating temperature.



NOTE: Although multi-viscosity oils (5W30, 10W30 etc.) improve starting in cold weather, these multi-viscosity oils will result in increased oil consumption when used above 32°F. Check your engine oil level more frequently to avoid possible engine damage from running low on oil. Change the oil after every 25 hours of operation or at least once a year if the lawn mower is not used for 25 hours in one year. Check the crankcase oil level before starting the engine and after each five (5) hours of continuous use. Tighten oil plug securely each time you check the oil level.

TO CHANGE ENGINE OIL

1. Disconnect spark plug wire from spark plug and place wire where it cannot come in contact with plug.
 2. Be sure lawn mower is on level surface.
- NOTE:** Oil will drain more freely when warm. Catch oil in a suitable container.
3. Remove bottom oil drain plug.
 4. After oil has drained completely, replace oil drain plug and tighten securely.
 5. Fill engine with oil. (See "ADD OIL" in the Operation section of this manual).
 6. Reconnect spark plug wire to spark plug.



AIR FILTER

Your engine will not run properly and may be damaged by using a dirty air filter. Clean the element after every 25 hours of operation or every season. Replace the air filter every 100 hours of operation or every season, whichever occurs first. Service air cleaner more often under dusty conditions.

TO CLEAN AIR FILTER ELEMENT

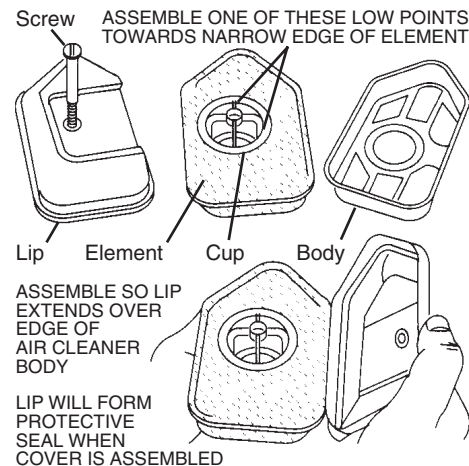
1. Remove screw.
2. Remove air cleaner carefully to prevent dirt from entering carburetor.
3. Take air cleaner apart and clean air filter element.
4. Wash filter element in liquid detergent and water.
5. Wrap filter element in cloth and squeeze dry.
6. Lightly coat filter element with clean engine oil. Squeeze in towel to remove excess oil. Do not saturate.
7. Reassemble parts and put back on carburetor.

TROUBLESHOOTING - See appropriate section in manual unless directed to a Sears Service Centre.

PROBLEM	CAUSE	CORRECTION
Poor cut – uneven	<ol style="list-style-type: none"> 1. Worn, bent or loose blade. 2. Wheel heights uneven. 3. Buildup of grass, leaves and trash under mower. 	<ol style="list-style-type: none"> 1. Replace blade. Tighten blade bolt. 2. Set all wheels at same height. 3. Clean underside of mower housing.
Excessive vibration	<ol style="list-style-type: none"> 1. Worn, bent or loose blade. 2. Bent engine crankshaft. 	<ol style="list-style-type: none"> 1. Replace blade. Tighten blade bolt. 2. Contact a Sears or other qualified service centre.
Starter rope hard to pull	<ol style="list-style-type: none"> 1. Engine flywheel brake is on when control bar is released. 2. Bent engine crankshaft. 3. Blade adapter broken. 4. Blade dragging in grass. 	<ol style="list-style-type: none"> 1. Depress control bar to upper handle before pulling starter rope. 2. Contact a Sears or other qualified service centre. 3. Replace blade adapter. 4. Move lawn mower to cut grass or to hard surface.
Grass catcher not filling (If so equipped)	<ol style="list-style-type: none"> 1. Cutting height too low. 2. Lift on blade worn off. 3. Catcher not venting air. 	<ol style="list-style-type: none"> 1. Raise cutting height. 2. Replace blade. 3. Clean grass catcher.
Hard to push	<ol style="list-style-type: none"> 1. Grass is too high or wheel height is too low. 2. Rear of lawn mower housing or cutting blade dragging in grass. 3. Grass catcher too full. 4. Handle height position not right for you. 	<ol style="list-style-type: none"> 1. Raise cutting height. 2. Raise rear of lawn mower housing one (1) setting higher. 3. Empty grass catcher. 4. Adjust handle height to suit.
Loss of drive or slowing of drive speed	<ol style="list-style-type: none"> 1. Belt wear. 2. Belt off of pulley. 3. Drive cable worn or broken. 	<ol style="list-style-type: none"> 1. Check/replace drive belt. 2. Check/reinstall drive belt. 3. Replace drive cable.

TROUBLESHOOTING - See appropriate section in manual unless directed to a Sears Service Centre.

PROBLEM	CAUSE	CORRECTION
Does not start	<ol style="list-style-type: none"> 1. Dirty air filter. 2. Out of fuel. 3. Stale fuel. 4. Water in fuel. 5. Spark plug wire is disconnected. 6. Bad spark plug. 7. Loose blade or broken blade adapter. 8. Control bar in released position. 9. Control bar defective. 10. Fuel valve lever (if so equipped) in OFF position. 11. Weak battery (if equipped). 12. Disconnected battery connector (if equipped). 	<ol style="list-style-type: none"> 1. Clean/replace air filter. 2. Fill fuel tank. 3. Empty fuel tank and refill tank with fresh, clean gasoline. 4. Empty fuel tank and refill tank with fresh, clean gasoline. 5. Connect wire to plug. 6. Replace spark plug. 7. Tighten blade bolt or replace blade adapter. 8. Depress control bar to handle. 9. Replace control bar. 10. Turn fuel valve lever to the ON position. 11. Charge battery. 12. Connect battery to engine.
Loss of power	<ol style="list-style-type: none"> 1. Rear of lawn mower housing or cutting blade dragging in heavy grass. 2. Cutting too much grass. 3. Dirty air filter. 4. Buildup of grass, leaves, and trash under mower. 5. Too much oil in engine. 6. Walking speed too fast. 	<ol style="list-style-type: none"> 1. Raise cutting height. 2. Raise cutting height. 3. Clean/replace air filter. 4. Clean underside of mower housing. 5. Check oil level. 6. Cut at slower walking speed.



MUFFLER

Inspect and replace corroded muffler as it could create a fire hazard and/or damage.

SPARK PLUG

Replace spark plug at the beginning of each mowing season or after every 100 hours of operation, whichever occurs first. Spark plug type and gap setting are shown in the "PRODUCT SPECIFICATIONS" section of this manual.

CLEANING

IMPORTANT: For best performance, keep mower housing free of built-up grass and trash. Clean the underside of your mower after each use.

CAUTION: Disconnect spark plug wire from spark plug and place wire where it cannot come in contact with plug.

- Clean the underside of your lawn mower by scraping to remove build-up of grass and trash.
- Clean engine often to keep trash from accumulating. A clogged engine runs hotter and shortens engine life.
- Keep finished surfaces and wheels free of all gasoline, oil, etc.
- We do not recommend using a garden hose to clean lawn mower unless the electrical system, muffler, air filter and carburetor are covered to keep water out. Water in engine can result in shortened engine life.

CLEAN UNDER DRIVE COVER

Clean under drive cover at least twice a season. Scrape underside of cover with putty knife or similar tool to remove any build-up of trash or grass on underside of drive cover.

SERVICE AND ADJUSTMENTS

WARNING: To avoid serious injury, before performing any service or adjustments:

1. Release control bar and stop engine.
2. Make sure the blade and all moving parts have completely stopped.
3. Disconnect spark plug wire from spark plug and place wire where it cannot come in contact with plug.

LAWN MOWER

TO ADJUST CUTTING HEIGHT

See "TO ADJUST CUTTING HEIGHT" in the Operation section of this manual.

REAR DEFLECTOR

The rear deflector, attached between the rear wheels of your mower, is provided to minimize the possibility that objects will be thrown out of the rear of the mower into the operator mowing position. If the deflector becomes damaged, it should be replaced.

TO REMOVE DRIVE BELT

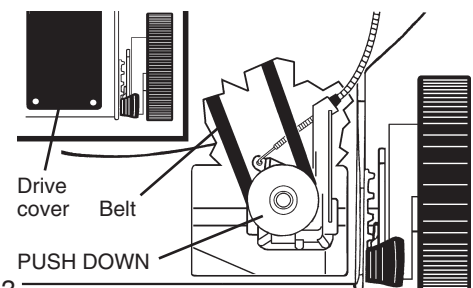
1. Remove drive cover.
2. Remove belt from gearcase pulley by pushing down on pulley and rolling belt off it.
3. Turn lawn mower on its side with air filter and carburetor down.
4. Remove blade and debris shield.

5. Remove belt from engine pulley on crankshaft.

TO REPLACE DRIVE BELT

1. Install new belt on engine pulley.
2. Reinstall debris shield and blade.
3. Return mower to upright position.
4. Install new belt on gearcase pulley.
5. Reinstall drive cover.

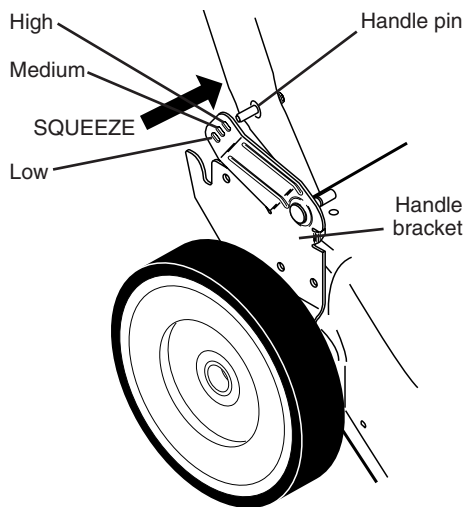
NOTE: Always use factory approved belt to assure fit and long life.



TO ADJUST HANDLE

The handle on your lawn mower has three (3) height positions - adjust to height that suits you.

- Squeeze the bottom ends of lower handle towards each other until the pin in handle can be inserted into one of the three height adjustment holes.



ENGINE

ENGINE SPEED

Your engine speed has been factory set. Do not attempt to increase engine speed or it may result in personal injury. If you believe that the engine is running too fast or too slow, take your lawn mower to a Sears or other qualified service center for repair and adjustment.

CARBURETOR

Your carburetor is not adjustable. If your engine does not operate properly due to suspected carburetor problems, take your lawn mower to a Sears or other qualified service center for repair or adjustment.

IMPORTANT: Never tamper with the engine governor, which is factory set for proper engine speed. Overspeeding the engine above the factory high speed setting can be dangerous. If you think the engine-governed high speed needs adjusting, contact a Sears or other qualified service center, which has proper equipment and experience to make any necessary adjustments.

STORAGE

Immediately prepare your lawn mower for storage at the end of the season or if the unit will not be used for 30 days or more.

LAWN MOWER

When lawn mower is to be stored for a period of time, clean it thoroughly, remove all dirt, grease, leaves, etc. Store in a clean, dry area.

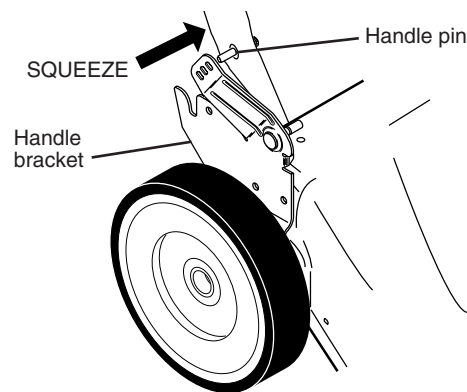
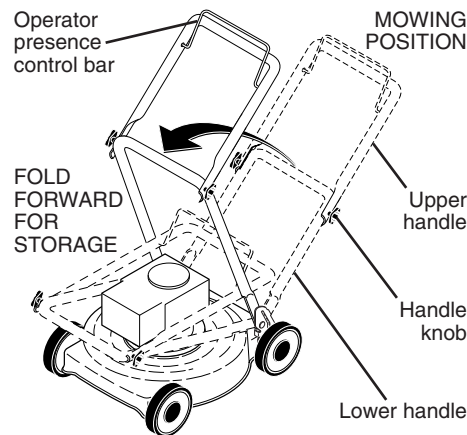
1. Clean entire lawn mower (See "CLEANING" in the Maintenance section of this manual).
2. Lubricate as shown in the Maintenance section of this manual.
3. Be sure that all nuts, bolts, screws, and pins are securely fastened. Inspect moving parts for damage, breakage and wear. Replace if necessary.
4. Touch up all rusted or chipped paint surfaces; sand lightly before painting.

HANDLE

You can fold your handle for storage.

1. Loosen the two (2) handle knobs on sides of the upper handle and allow handle to fold down to the rear.
 2. Squeeze the bottom ends of lower handle toward each other until pins in handle clear the brackets and pivot entire handle assembly forward and allow it to rest on mower.
- When setting up your handle from the storage position, you must manually lock lower handle into mowing position.

IMPORTANT: When folding the handle for storage or transportation, be sure to fold the handle as shown or you may damage the control cables.



- Never use engine or carburetor cleaner products in the fuel tank or permanent damage may occur.

- Use fresh fuel next season.

NOTE: Fuel stabilizer is an acceptable alternative in minimizing the formation of fuel gum deposits during storage. Add stabilizer to gasoline in fuel tank or storage container. Always follow the mix ratio found on stabilizer container. Run engine at least 10 minutes after adding stabilizer to allow the stabilizer to reach the carburetor. Do not drain the gas tank and carburetor if using fuel stabilizer.

ENGINE OIL

Drain oil (with engine warm) and replace with clean engine oil. (See "ENGINE" in the Maintenance section of this manual).

CYLINDER

1. Remove spark plug.
2. Pour 30 ml of oil through spark plug hole into cylinder.
3. Pull starter handle slowly a few times to distribute oil.
4. Replace with new spark plug.

OTHER

- Do not store gasoline from one season to another.
- Replace your gasoline can if your can starts to rust. Rust and/or dirt in your gasoline will cause problems.
- If possible, store your unit indoors and cover it to protect it from dust and dirt.
- Cover your unit with a suitable protective cover that does not retain moisture. Do not use plastic. Plastic cannot breathe, which allows condensation to form and will cause your unit to rust.

IMPORTANT: Never cover mower while engine and exhaust areas are still warm.

CAUTION: Never store the lawn mower with gasoline in the tank inside a building where fumes may reach an open flame or spark. Allow the engine to cool before storing in any enclosure.

ENGINE

FUEL SYSTEM

IMPORTANT: It is important to prevent gum deposits from forming in essential fuel system parts such as carburetor, fuel filter, fuel hose or tank during storage. Alcohol blended fuels (called gasohol or using ethanol or methanol) can attract moisture which leads to separation and formation of acids during storage. Acidic gas can damage the fuel system of an engine while in storage.

- Empty the fuel tank by starting the engine and letting it run until the fuel lines and carburetor are empty.