



Ref #	Part Number	Qty.	Description
1	17490416		Tapping Screw 1/4-20 x 1-1/4
2	137055X004		Engagement Bracket
3	137053		Shifter
4	57072		Seal
6	48373		Gear Case Halves Kit
7	77881		Bearing
8	137051		Worm Shaft
9	137074		Drive Shaft
10	57079		Hardened Washer
11	131484		Clutch Yoke
12	700343		Bushing
13	86447		Plug
14	137050		Helical Gear
15	750436X		Clutch Jaw
16	750369		Grease
17	12000003		E-Ring
18	850848		Hi-Pro Key
19	81585X004		Spring Bracket
	702511		Gear Case Assembly