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Owner's Manual

CRAFTSMAN®

ROTARY LAWN MOWER

550 Series Briggs & Stratton Engine

Power-Propelled

21" Rear Discharge

Model No.

944.368700



CAUTION:

Read and follow all
Safety Rules and Instructions
before operating this equipment

Sears Canada, Inc., Toronto, Ontario M5B 2B8

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WARRANTY

LIMITED TWO YEAR WARRANTY ON CRAFTSMAN POWER MOWER

For Two years from date of purchase Sears Canada, Inc. will repair or replace at Sears option free of charge parts which are defective as a result of material or workmanship.

COMMERCIAL OR RENTAL USE:

Warranty on Power Mower (Gas) will be ninety (90) days from date of purchase if used for commercial or rental purposes.

This Warranty does **NOT** cover:

- Pre-delivery set-up.
- In-home service
- Expendable items which become worn during normal use, such as rotary mower blades, blade adapters, belts, air cleaners and spark plug.
- Repairs necessary because of operator abuse or negligence, including bent crankshafts and the failure to maintain the equipment according to the instructions contained in the owner's manual.

Warranty service is available by returning the Craftsman Power Mower to the nearest Sears Service Centre/Department in Canada. This warranty applies only while this product is used in Canada.

This warranty is in addition to any statutory warranty and does not exclude or limit legal rights you may have but shall run concurrently with applicable provincial legislation. Furthermore, some provinces do NOT allow limitation on how long an implied warranty will last so the above limitations may not apply to you.

Sears Canada, Inc., Toronto, Ontario M5B 2B8

SAFETY RULES

IMPORTANT: This cutting machine is capable of amputating hands and feet and throwing objects. Failure to observe the following safety instructions could result in serious injury or death.

⚠ Look for this symbol to point out important safety precautions. It means CAUTION!!! BECOME ALERT!!! YOUR SAFETY IS INVOLVED.

⚠ **WARNING:** In order to prevent accidental starting when setting up, transporting, adjusting or making repairs, always disconnect spark plug wire and place wire where it cannot come in contact with plug.

⚠ **CAUTION:** Muffler and other engine parts become extremely hot during operation and remain hot after engine has stopped. To avoid severe burns on contact, stay away from these areas.



I. GENERAL OPERATION

- Read, understand, and follow all instructions on the machine and in the manual(s) before starting. Be thoroughly familiar with the controls and the proper use of the machine before starting.
- Do not put hands or feet near or under rotating parts. Keep clear of the discharge opening at all times.
- Only allow responsible individuals, who are familiar with the instructions, to operate the machine.
- Clear the area of objects such as rocks, toys, wire, bones, sticks, etc., which could be picked up and thrown by blade.
- Be sure the area is clear of other people before mowing. Stop machine if anyone enters the area.
- Do not operate the mower when bare-foot or wearing open sandals. Always wear substantial foot wear.

SERVICE NOTES

- Do not pull mower backwards unless absolutely necessary. Always look down and behind before and while moving backwards.
- Never direct discharged material toward anyone. Avoid discharging material against a wall or obstruction. Material may ricochet back toward the operator. Stop the blade when crossing gravel surfaces.
- Do not operate the mower without proper guards, plates, grass catcher or other safety protective devices in place.
- See manufacturer's instructions for proper operation and installation of accessories. Only use accessories approved by the manufacturer.
- Stop the blade(s) when crossing gravel drives, walks, or roads.
- Stop the engine (motor) whenever you leave the equipment, before cleaning the mower or unclogging the chute.
- Shut the engine (motor) off and wait until the blade comes to complete stop before removing grass catcher.
- Mow only in daylight or good artificial light.
- Do not operate the machine while under the influence of alcohol or drugs.
- Never operate machine in wet grass. Always be sure of your footing: keep a firm hold on the handle; walk, never run.
- Disengage the self-propelled mechanism or drive clutch on mowers so equipped before starting the engine.
- If the equipment should start to vibrate abnormally, stop the engine (motor) and check immediately for the cause. Vibration is generally a warning of trouble.
- Always wear safety goggles or safety glasses with side shields when operating mower.

II. SLOPE OPERATION

Slopes are a major factor related to slip & fall accidents which can result in severe injury. All slopes require extra caution. If you feel uneasy on a slope, do not mow it.

DO:

- Mow across the face of slopes: never up and down. Exercise extreme caution when changing direction on slopes.
- Remove obstacles such as rocks, tree limbs, etc.
- Watch for holes, ruts, or bumps. Tall grass can hide obstacles.

DO NOT:

- Do not trim near drop-offs, ditches or embankments. The operator could lose footing or balance.

- Do not trim excessively steep slopes.
- Do not mow on wet grass. Reduced footing could cause slipping.

III. CHILDREN

Tragic accidents can occur if the operator is not alert to the presence of children. Children are often attracted to the machine and the mowing activity. *Never* assume that children will remain where you last saw them.

- Keep children out of the trimming area and under the watchful care of another responsible adult.
- Be alert and turn machine off if children enter the area.
- Before and while walking backwards, look behind and *down* for small children.
- Never allow children to operate the machine.
- Use extra care when approaching blind corners, shrubs, trees, or other objects that may obscure vision.

IV. SAFE HANDLING OF GASOLINE

Use extreme care in handling gasoline. Gasoline is extremely flammable and the vapors are explosive.

- Extinguish all cigarettes, cigars, pipes and other sources of ignition.
- Use only an approved container.
- Never remove gas cap or add fuel with the engine running. Allow engine to cool before refueling.
- Never refuel the machine indoors.
- Never store the machine or fuel container where there is an open flame, spark or pilot light such as a water heater or on other appliances.
- Never fill containers inside a vehicle, on a truck or trailer bed with a plastic liner. Always place containers on the ground away from your vehicle before filling.
- Remove gas-powered equipment from the truck or trailer and refuel it on the ground. If this is not possible, then refuel such equipment with a portable container, rather than from a gasoline dispenser nozzle.
- Keep the nozzle in contact with the rim of the fuel tank or container opening at all times until fueling is complete. Do not use a nozzle lock-open device.
- If fuel is spilled on clothing, change clothing immediately.
- Never overfill fuel tank. Replace gas cap and tighten securely.

V. GENERAL SERVICE

- Never run machine inside a closed area.
- Never make adjustments or repairs with the engine (motor) running. Disconnect the spark plug wire, and keep the wire away from the plug to prevent accidental starting.
- Keep nuts and bolts, especially blade attachment bolts, tight and keep equipment in good condition.
- Never tamper with safety devices. Check their proper operation regularly.
- Keep machine free of grass, leaves, or other debris build-up. Clean oil or fuel spillage. Allow machine to cool before storing.
- Stop and inspect the equipment if you strike an object. Repair, if necessary, before restarting.
- Never attempt to make wheel height adjustments while the engine is running.
- Grass catcher components are subject to wear, damage, and deterioration, which could expose moving parts or allow objects to be thrown. Frequently check components and replace with manufacturer's recommended parts, when necessary.
- Mower blades are sharp and can cut. Wrap the blade(s) or wear gloves, and use extra caution when servicing them.
- Do not change the engine governor setting or overspeed the engine.
- Maintain or replace safety and instruction labels, as necessary.

⚠ WARNING: This lawn mower is equipped with an internal combustion engine and should not be used on or near any unimproved forest-covered, brush-covered or grass-covered land unless the engine's exhaust system is equipped with a spark arrester meeting applicable local or state laws (if any). If a spark arrester is used, it should be maintained in effective working order by the operator. A spark arrester for the muffler is available through your nearest Sears Service Centre (See the REPAIR PARTS section of this manual).

PRODUCT SPECIFICATIONS

Serial Number:	
Date of Purchase:	
Gasoline Capacity / Type:	0,94 Litres (Unleaded Regular)
Oil Capacity:	0,58 Litres
Oil Type (API SG-SL):	SAE 30 (above 0°C/32°F); SAE 5W-30 (below 0°C/32°F)
Spark Plug:	Champion RJ19LM (Gap: 0,76 mm)
Blade Bolt Torque:	35-40 ft. lbs. (47-54 N-m)
<ul style="list-style-type: none"> • The model and serial numbers will be found on a decal on the rear of the lawn mower housing. Record both serial number and date of purchase in space provided above. 	

ASSEMBLY / PRE-OPERATION

Read these instructions and this manual in its entirety before you attempt to assemble or operate your new lawn mower.

IMPORTANT: This lawn mower is shipped WITHOUT OIL OR GASOLINE in the engine. Your new lawn mower has been assembled at the factory with the exception of those parts left unassembled for shipping purposes. All parts such as nuts, washers, bolts, etc., necessary to complete the assembly have been placed in the parts bag. To ensure safe and proper operation of your lawn mower, all parts and hardware you assemble must be tightened securely. Use the correct tools as necessary to ensure proper tightness.

BRIGGS & STRATTON 4-CYCLE ENGINE

MODEL NUMBER 10T802-1130-B1

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
597	691696	Screw (Ratchet Pawl)	957	497929s	Cap-Fuel Tank (Plastic)
608	499706	Starter-Rewind	969	694046	Screw (Blower Housing Cover)
612	496046s	Tube-Pickup	976	694394	Primer-Carburetor
615	690340	Retainer-Governor Shaft	1036	- - -	Label-Emissions (Available from an Authorized Briggs & Stratton Service Dealer)
616	697405	Crank-Governor	1058	276231	Operator's Manual
617	270344s	Seal-O Ring (Intake Manifold)	1210	499901	Pulley/Spring Assembly (Pulley)
621	692310	Switch-Stop	1211	499901	Pulley/Spring Assembly (Spring)
633	691321	Seal-Choke/Throttle Shaft	1218	695866	Seal-O Ring (Carburetor)
635	793351	Boot-Spark Plug	1329	10T802-0015	Replacement Engine (Replacement engine listed is not available in the state of California. Repair with individual parts. The original engine was equipped with a special spark plug boot and armature. The armature assembly must be transferred to the replacement engine.)
670	691633	Spacer-Fuel Tank	1330	270962	Repair Manual
689	691855	Spring-Friction	- -	398067	Spark Arrester (available accessory)
718	499047	Pin-Locating	<ul style="list-style-type: none"> • Included in Engine Gasket Set, Key No. 358. 		
718A	690959	Pin-Locating	NOTE: All component dimensions given in U.S. inches. 1 inch = 25.4 mm		
724	697478	Link-Starter Switch			
729	690586	Clip-Wire			
741	691805	Gear-Timing			
745	691146	Screw (Brake)			
745A	690859	Screw (Brake)			
842	691870	Seal-O Ring (Dipstick)			
847	691440	Dipstick/Tube Assembly			
851	692424	Terminal-Spark Plug			
868	697338	Seal-Valve			
869	699641	Seat-Valve (Intake)			
870	699642	Seat-Valve (Exhaust)			
871	699643	Bushing-Guide (Exhaust)			
871	63709	Bushing-Valve Guide (Intake)			
913	494409	Seat-Check Valve			
921	795397	Cover-Blower Housing			
922	692135	Spring-Brake			
923	691487	Brake			

Engine Power Rating Information

The gross power rating for individual gas engine models is labeled in accordance with SAE (Society of Automotive Engineers) code J11940 (Small Engine Power & Torque Rating Procedure), and rating performance has been obtained and corrected in accordance with SAE J1995 (Revision 2002-5). Actual gross engine power will be lower and is affected by, among other things, ambient operating conditions and engine-to-engine variability. Given both the wide array of products on which engines are placed and the variety of environmental issues applicable to operating the equipment, the gas engine will not develop the rated gross power when used in a given piece of power equipment (actual "on-site" or net horsepower). This difference is due to a variety of factors including, but not limited to, accessories (air cleaner, exhaust, charging, cooling, carburetor, fuel pump, etc.), application limitations, ambient operating conditions (temperature, humidity, altitude), and engine-to-engine variability. Due to manufacturing and capacity limitations, Briggs & Stratton may substitute an engine of higher rated power for this Series engine.

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	699650	Cylinder Assembly	65	690837	Screw (Rewind Starter)
2	399269	Bushing/Seal Kit (PTO Side)	73	699850	Screen-Rotating
3	299819s	• Seal-Oil (PTO Side)	78	692198	Screw (Flywheel Guard)
4	698691	Sump-Engine	90	794061	Carburetor
5	790169	Head-Cylinder	97	697414	Shaft-Throttle
7	698717	• Gasket-Cylinder Head	130	794060	Valve-Throttle
8	791781	Breather Assembly (Includes Gasket)	163	271139s	• Gasket-Air Cleaner
9	695890	• Gasket-Breather	180	494406	Tank-Fuel
10	691666	Screw (Breather Assembly)	190	692198	Screw (Fuel Tank)
11	691245	Tube-Breather	190A	691640	Screw (Fuel Tank)
12	692218	• Gasket-Crankcase	202	698835	Link-Mechanical Governor
13	691640	Screw (Cylinder Head)	209	698719	Spring-Governor
15	691680	Plug-Oil Drain	222	698725	Bracket-Control
16	691472	Crankshaft	227	697402	Lever-Governor Control
20	391483s	• Seal-Oil (Magneto Side)	287	691002	Screw (Dipstick Tube)
22	692551	Screw (Engine Sump)	300	394569s	Muffler
23	795549	Flywheel	304	697411	Blower Housing
24	222698s	Key-Flywheel	305	692198	Screw (Blower Housing)
25	790908	Piston Assembly (Standard)	306	690400	Shield-Cylinder
25	792532	Piston Assembly (.020" Oversize)	307	690345	Screw (Cylinder Shield)
26	790909	Ring Set (Standard)	332	690662	Nut (Flywheel)
26	792533	Ring Set (.020" Oversize)	333	793352	Armature-Magneto
27	691588	Lock-Piston Pin	334	691061	Screw (Magneto Armature)
28	699659	Pin-Piston (Standard)	337	802592s	Plug-Spark
29	699654	Rod-Connecting	356	692390	Wire-Stop
32	691664	Screw (Connecting Rod)	358	794209	Gasket Set-Engine
33	296676	Valve-Exhaust	363	19069	Flywheel Puller
34	296677	Valve-Intake	365	790029	Screw (Carburetor)
35	690520	Spring-Valve (Intake)	383	89838s	Wrench-Spark Plug
36	690520	Spring-Valve (Exhaust)	390	691839	Spring-Choke Diaphragm
37	697403	Guard-Flywheel (Carburetor Side)	393	691837	Screen-Carburetor
37A	691209	Guard-Flywheel (Muffler Side)	394	495770	Diaphragm-Carburetor
40	692194	Retainer-Valve	404	690272	Washer (Governor Crank)
43	697799	Slinger-Governor/Oil	455	691236	Cup-Flywheel
45	691762	Tappet-Valve	456	692299	Retainer-Spring
46	691998	Gear-Cam	459	281505s	Pawl-Ratchet
48	793347	Short Block	505	691251	Nut (Governor Control Lever)
50	792388	Manifold-Intake	523	692040	Dipstick
51	792389	• Gasket-Intake	524	691876	• Seal-Dipstick Tube
54	691111	Screw (Intake Manifold)	525	691320	Tube-Dipstick
55	692144	Housing-Rewind Starter	529	692189	Grommet
58	697316	Rope-Starter	534	691417	Screw (Air Cleaner)
60	691915	Grip-Starter Rope	535	698369	Filter-Air
			536	698472	Cleaner-Air
			562	691119	Screw (Governor Control Lever)
			592	690800	Nut (Rewind Starter)

TO REMOVE MOWER FROM CARTON

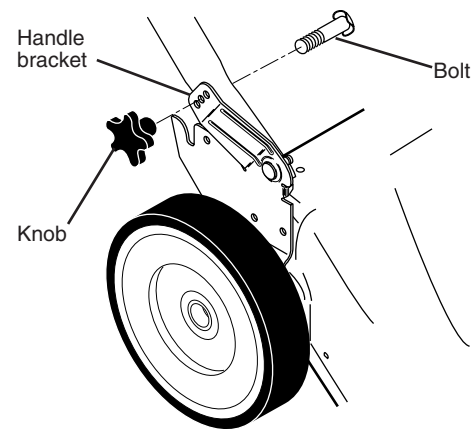
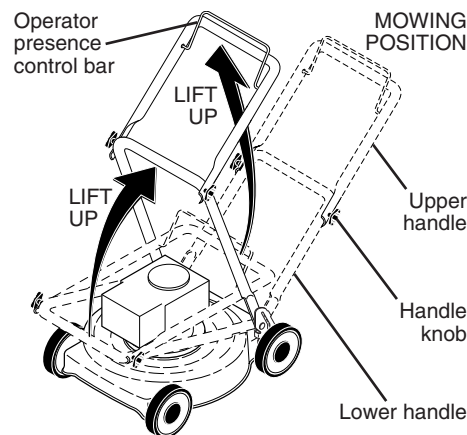
1. Remove loose parts included with mower.
2. Cut down two end corners of carton and lay end panel down flat.
3. Remove all packing materials except padding between upper and lower handle and padding holding operator presence control bar to upper handle.
4. Roll mower out of carton and check carton thoroughly for additional loose parts.

HOW TO SET UP YOUR MOWER TO UNFOLD HANDLE

IMPORTANT: Unfold handle carefully so as not to pinch or damage control cables.

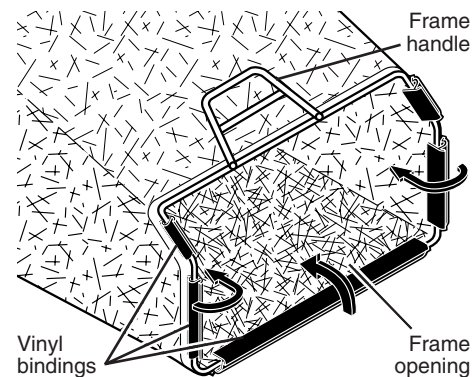
1. Raise lower handle section to operating position and align hole in handle with one of three height positioning holes.
2. Insert handle bolt through handle and bracket and secure with knob.
3. Repeat for opposite side of handle.
4. Remove protective padding, raise upper handle section into place on lower handle and tighten both handle knobs.
5. Remove any packing material from around control bar.

Your lawn mower handle can be adjusted for your mowing comfort. Refer to "ADJUST HANDLE" in the Service and Adjustments section of this manual.



TO ASSEMBLE GRASS CATCHER

1. Put grass catcher frame into grass bag with rigid part of bag on the bottom. Make sure the frame handle is outside of the bag top.
 2. Slip vinyl bindings over frame.
- NOTE:** If vinyl bindings are too stiff, hold them in warm water for a few minutes. If bag gets wet, let it dry before using.



TO INSTALL ATTACHMENTS

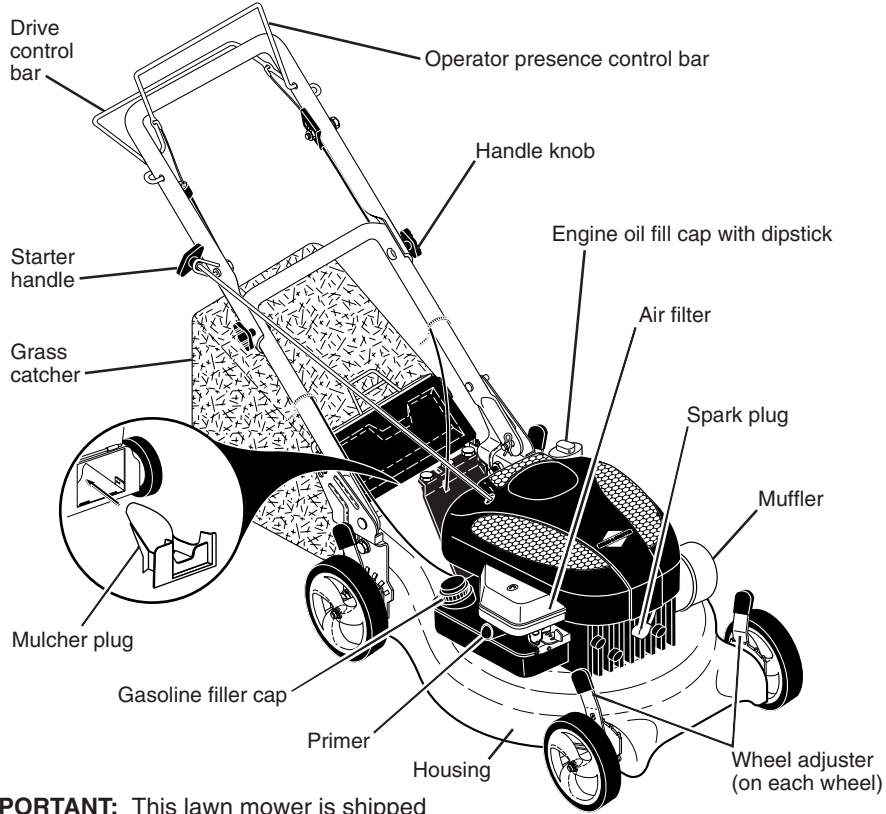
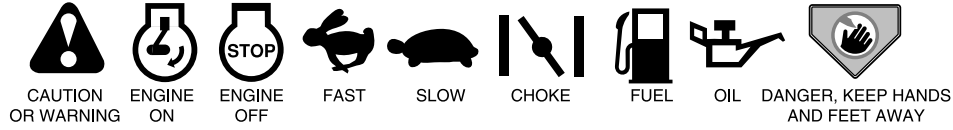
Your lawn mower was shipped ready to be used as a mulcher. To convert to bagging, see "TO CONVERT MOWER" in the Operation section of this manual.

OPERATION

KNOW YOUR LAWN MOWER

READ THIS OWNER'S MANUAL AND ALL SAFETY RULES BEFORE OPERATING YOUR LAWN MOWER. Compare the illustrations with your lawn mower to familiarize yourself with the location of various controls and adjustments. Save this manual for future reference.

These symbols may appear on your lawn mower or in literature supplied with the product. Learn and understand their meaning.



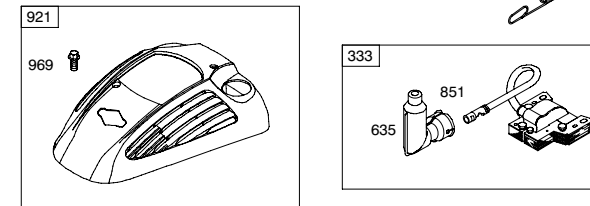
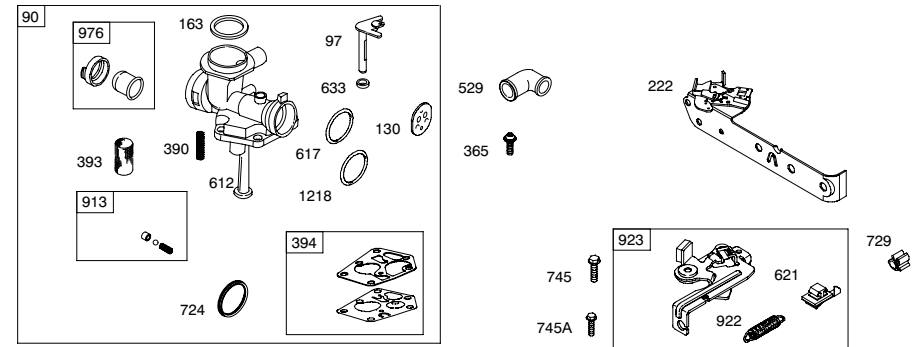
IMPORTANT: This lawn mower is shipped WITHOUT OIL OR GASOLINE in the engine.

MEETS CPSC SAFETY REQUIREMENTS

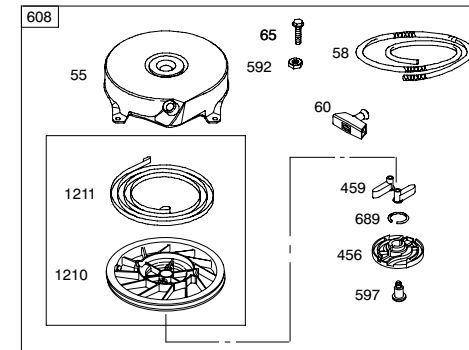
Sears rotary walk-behind power lawn mowers conform to the safety standards of the American National Standards Institute and the U.S. Consumer Product Safety Commission. The blade turns when the engine is running.

Operator presence control lever – must be held down to the handle to start the engine. Release to stop the engine.
Drive control bar – used to engage power-propelled forward motion of mower.
Starter handle – used for starting engine.

Mulcher plug – located at the rear discharge opening. Must be removed when converting to bagging operation.
Primer – pumps additional fuel from the carburetor to the cylinder for use when starting a cold engine.



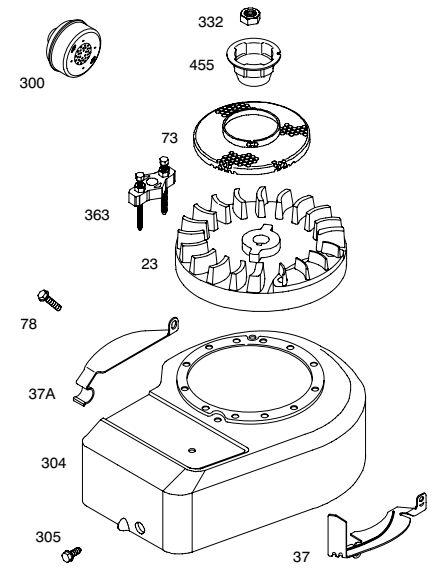
1058 OPERATOR'S MANUAL

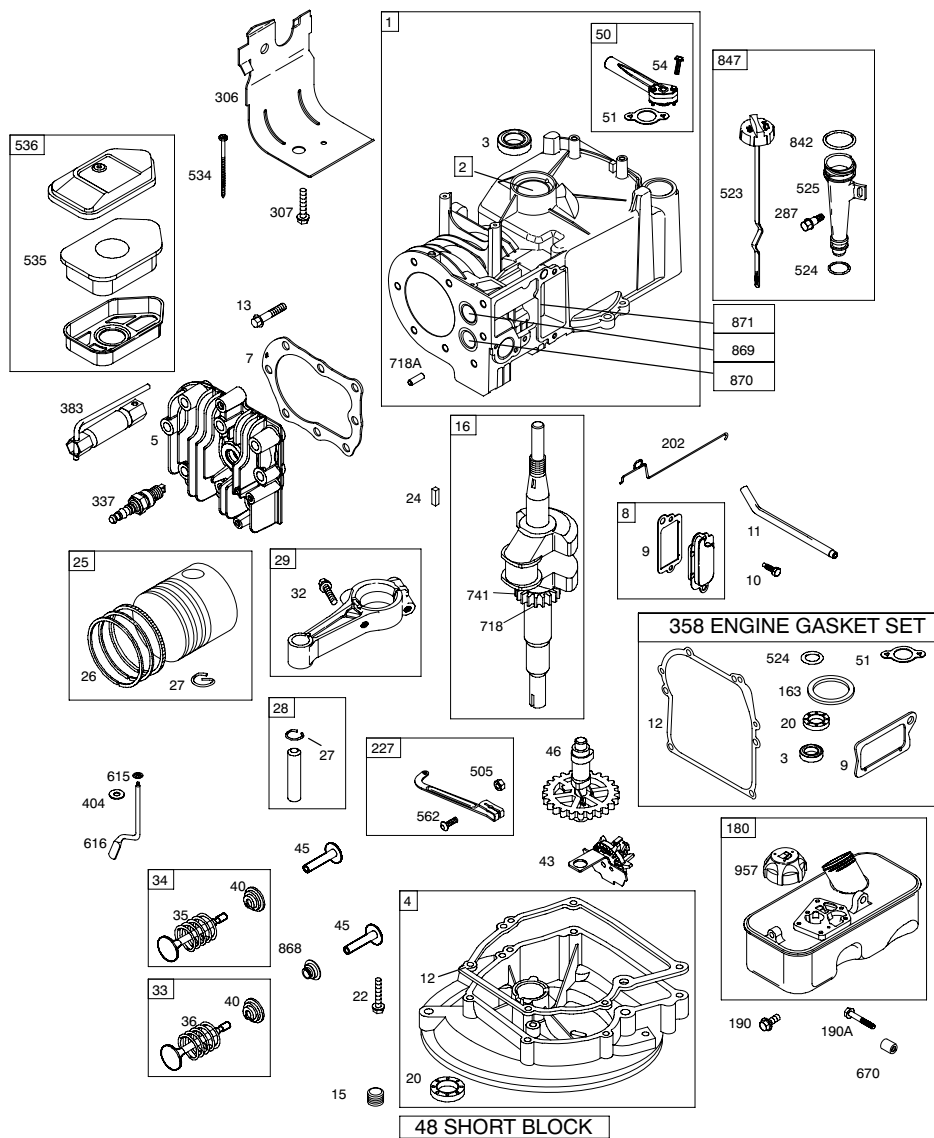


1329 REPLACEMENT ENGINE

1036 EMISSIONS LABEL

1330 REPAIR MANUAL





The operation of any lawn mower can result in foreign objects thrown into the eyes, which can result in severe eye damage. Always wear safety glasses or eye shields while operating your lawn mower or performing any adjustments or repairs. We recommend standard safety glasses or a wide vision safety mask worn over spectacles.

HOW TO USE YOUR LAWN MOWER ENGINE SPEED

Engine speed was set at the factory for optimum performance. It is not adjustable.

ENGINE ZONE CONTROL

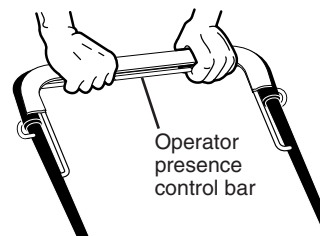
CAUTION: Federal regulations require an engine control to be installed on this lawn mower in order to minimize the risk of blade contact injury. Do not under any circumstances attempt to defeat the function of the operator control. The blade turns when the engine is running.

- Your lawn mower is equipped with an operator presence control bar which requires the operator to be positioned behind the lawn mower handle to start and operate the lawn mower.

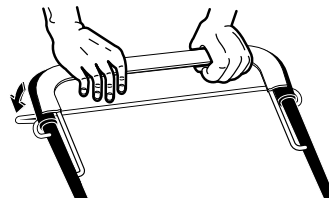
TO OPERATE DRIVE SYSTEM

- To start forward motion, lift drive control bar up to handle.
- To stop forward motion, release drive control bar.

IMPORTANT: Always keep drive control fully engaged against handle when in use.



DRIVE CONTROL ENGAGED



DRIVE CONTROL DISENGAGED

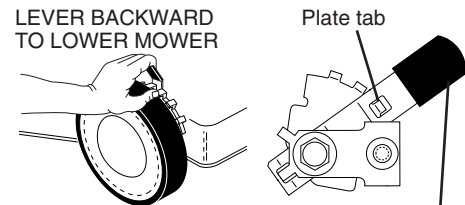
TO ADJUST CUTTING HEIGHT

Raise wheels for low cut and lower wheels for high cut, adjust cutting height to suit your requirements. Medium position is best for most lawns.

- To change cutting height, squeeze adjuster lever toward wheel. Move wheel up or down to suit your requirements. Be sure all wheels are in the same setting.

NOTE: Adjuster is properly positioned when plate tab inserts into hole in lever. Also, 9-position adjusters (if so equipped) allow lever to be positioned between the plate tabs.

LEVER BACKWARD TO LOWER MOWER

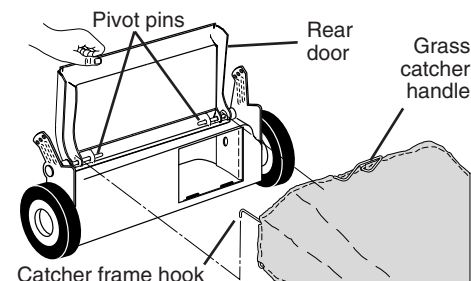


LEVER FORWARD TO RAISE MOWER

TO ATTACH GRASS CATCHER

- Lift the rear door of the lawn mower and place the grass catcher frame side hooks onto the door pivot pins.
- The grass catcher is secured to the lawn mower housing when the rear door is lowered onto the grass catcher frame.

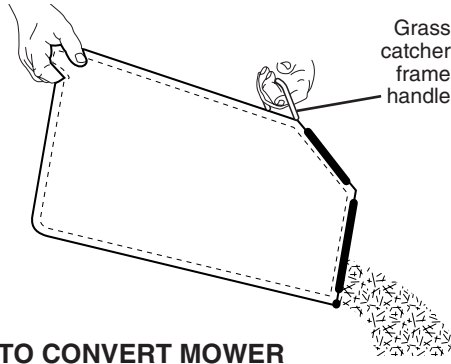
CAUTION: Do not run your lawn mower without mulcher plug, clipping deflector or approved grass catcher in place. Never attempt to operate the lawn mower with the rear door removed or propped open.



TO EMPTY GRASS CATCHER

1. Lift up on grass catcher using the frame handle.
2. Remove grass catcher with clippings from under lawn mower handle.
3. Empty clippings from bag.

NOTE: Do not drag the bag when emptying; it will cause unnecessary wear.

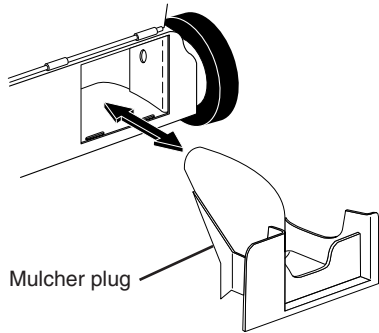


TO CONVERT MOWER

Your lawn mower was shipped ready to be used as a mulcher. To convert to bagging:

- Open rear door and remove mulcher plug. Store mulcher plug in a safe place.
- You can now install grass catcher or optional clipping deflector.
- To convert to mulching operation, install mulcher plug into rear discharge opening of mower.

CAUTION: Do not run your lawn mower without mulcher plug, clipping deflector or approved grass catcher in place. Never attempt to operate the lawn mower with the rear door removed or propped open.



BEFORE STARTING ENGINE

ADD OIL

Your lawnmower is shipped without oil in the engine. For type and grade of oil to use, see "ENGINE" in the Maintenance section of this manual.

CAUTION: DO NOT overfill engine with oil, or it will smoke heavily from the muffler on startup.

1. Be sure lawnmower is level.
2. Remove oil dipstick from oil fill spout.
3. You receive a container of oil with the unit. Slowly pour the entire container down the oil fill spout into the engine.

NOTE: Initial oil fill requires only 18 oz. due to residual oil in engine from the manufacturers 100% quality testing. When changing oil you may need 20 oz.

IMPORTANT:

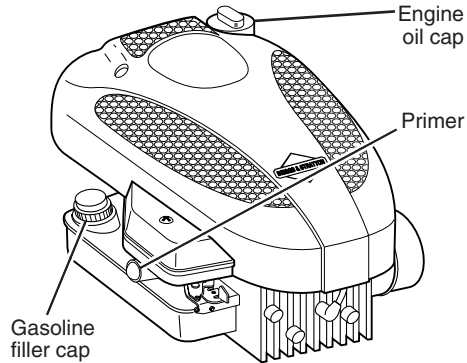
- Check oil level before each use. Add oil if needed. Fill to full line on dipstick.
- Change the oil after every 25 hours of operation or each season. You may need to change the oil more often under dusty, dirty conditions. See "TO CHANGE ENGINE OIL" in the Maintenance section of this manual.

ADD GASOLINE

- Fill fuel tank to bottom of tank filler neck. Do not overfill. Use fresh, clean, regular unleaded gasoline with a minimum of 87 octane. Do not mix oil with gasoline. Purchase fuel in quantities that can be used within 30 days to assure fuel freshness.

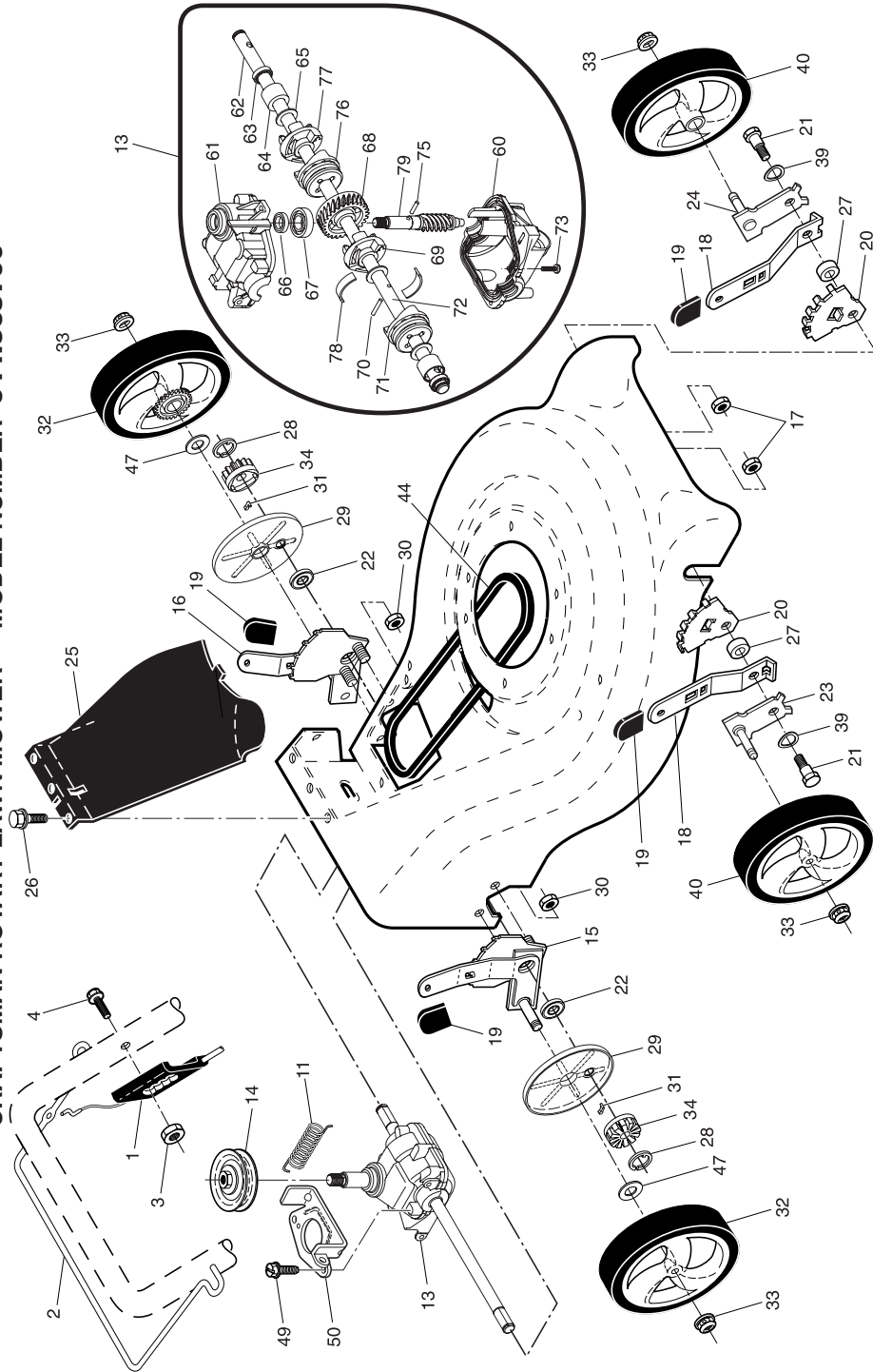
CAUTION: Wipe off any spilled oil or fuel. Do not store, spill or use gasoline near an open flame.

CAUTION: Alcohol blended fuels (called gasohol or using ethanol or methanol) can attract moisture which leads to separation and formation of acids during storage. Acidic gas can damage the fuel system of an engine while in storage. To avoid engine problems, the fuel system should be emptied before storage of 30 days or longer. Empty the gas tank, start the engine and let it run until the fuel lines and carburetor are empty. Use fresh fuel next season. See Storage Instructions for additional information. Never use engine or carburetor cleaner products in the fuel tank or permanent damage may occur.



CRAFTSMAN ROTARY LAWN MOWER -- MODEL NUMBER 944.368700

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	404846	Drive Control Assembly (Includes Cable)	33	409148	Nut, Flangelock 3/8-16
2	194185X428	Lever, Drive Control	34	404835	Pinion
3	191730	Nut, Hex	39	401630	Washer, Curved, Cylindrical
4	199687	Screw	40	400246X460	Wheel & Tire Assembly, Front 8 x 1-3/4
11	406558	Spring, Return	44	406557	V-Belt
13	404844	Gear Case Assembly, Complete	47	67725	Washer
14	405703	Pulley, Drive	49	163409	Screw, Hi-Lo Thread #12 x 5/8
15	409073	Kit, Wheel Adjuster Assembly, RH (Includes Knob and Bearing)	50	406018X004	Belt Keeper
16	409074	Kit, Wheel Adjuster Assembly, LH (Includes Knob and Bearing)	60	412747	Case, Lower
17	166785	Nut, Hex	61	412736	Case, Upper
18	401621X004	Spring, Selector	62	412745	Shaft, Output, Long
19	701037	Knob, Selector Spring	63	183508	Seal, Output Shaft
20	407494X005	Bracket, Wheel Adjusting	64	183511	Bushing
21	401638	Bolt, Shoulder, Hex Head	65	183509	Washer
22	191039	Bearing, Ball	66	183514	Seal, Worm Shaft
23	401175X004	Axle Arm Assembly, RH	67	183506	Bearing, Ball
24	401174X004	Axle Arm Assembly, LH	68	412742	Gear, 28 Teeth
25	199775X428	Cover Drive	69	412739	Fixed Dog Clutch, LH
26	750634	Screw, Threaded, Rolled #10-25 x .50	70	412741	Pin, Output Shaft
27	401629	Spacer	71	412740	Movable Dog Clutch, LH
28	12000058	E-Ring 7/16	72	412738	Shaft, Output, Short
29	189403	Cover, Dust, Wheel	73	183513	Screw, Case
30	73800400	Nut, Hex	75	412746	Pin, Worm Shaft
31	404845	Pawl, Drive	76	412744	Fixed Dog Clutch, RH
32	405745X460	Wheel & Tire Assembly, Rear 8 x 1-3/4	77	412743	Movable Dog Clutch, RH
			78	410731	Spring, Leaf
			79	412737	Shaft, Worm



TO STOP ENGINE

- To stop engine, release operator presence control bar.

TO START ENGINE

NOTE: Due to protective coatings on the engine, a small amount of smoke may be present during the initial use of the product and should be considered normal.

1. To start a cold engine, push primer three (3) times before trying to start. Use a firm push. This step is not usually necessary when starting an engine which has already run for a few minutes.
2. Hold operator presence control bar down to the handle and pull starter handle quickly. Do not allow starter rope to snap back.

NOTE: In cooler weather it may be necessary to repeat priming steps. In warmer weather over priming may cause flooding and engine will not start. If you do flood engine, wait a few minutes before attempting to start and do not repeat priming steps.

MOWING TIPS

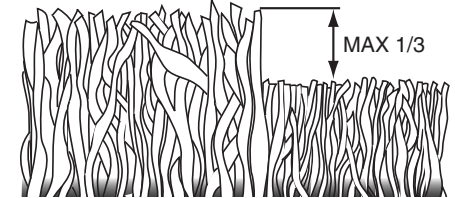
⚠ CAUTION: Do not use de-thatcher blade attachments on your mower. Such attachments are hazardous, will damage your mower and could void your warranty.

- Under certain conditions, such as very tall grass, it may be necessary to raise the height of cut to reduce pushing effort and to keep from overloading the engine and leaving clumps of grass clippings. It may also be necessary to reduce ground speed and/or run the lawn mower over the area a second time.
- For extremely heavy cutting, reduce the width of cut by overlapping previously cut path and mow slowly.
- For better grass bagging and most cutting conditions, the engine speed should be set in the FAST position.
- Pores in cloth grass catchers can become filled with dirt and dust with use and catchers will collect less grass. To prevent this, regularly hose catcher off with water and let dry before using.
- Keep top of engine around starter clear and clean of grass clippings and chaff. This will help engine air flow and extend engine life.

MULCHING MOWING TIPS

IMPORTANT: For best performance, keep mower housing free of built-up grass and trash. See "CLEANING" in the Maintenance section of this manual.

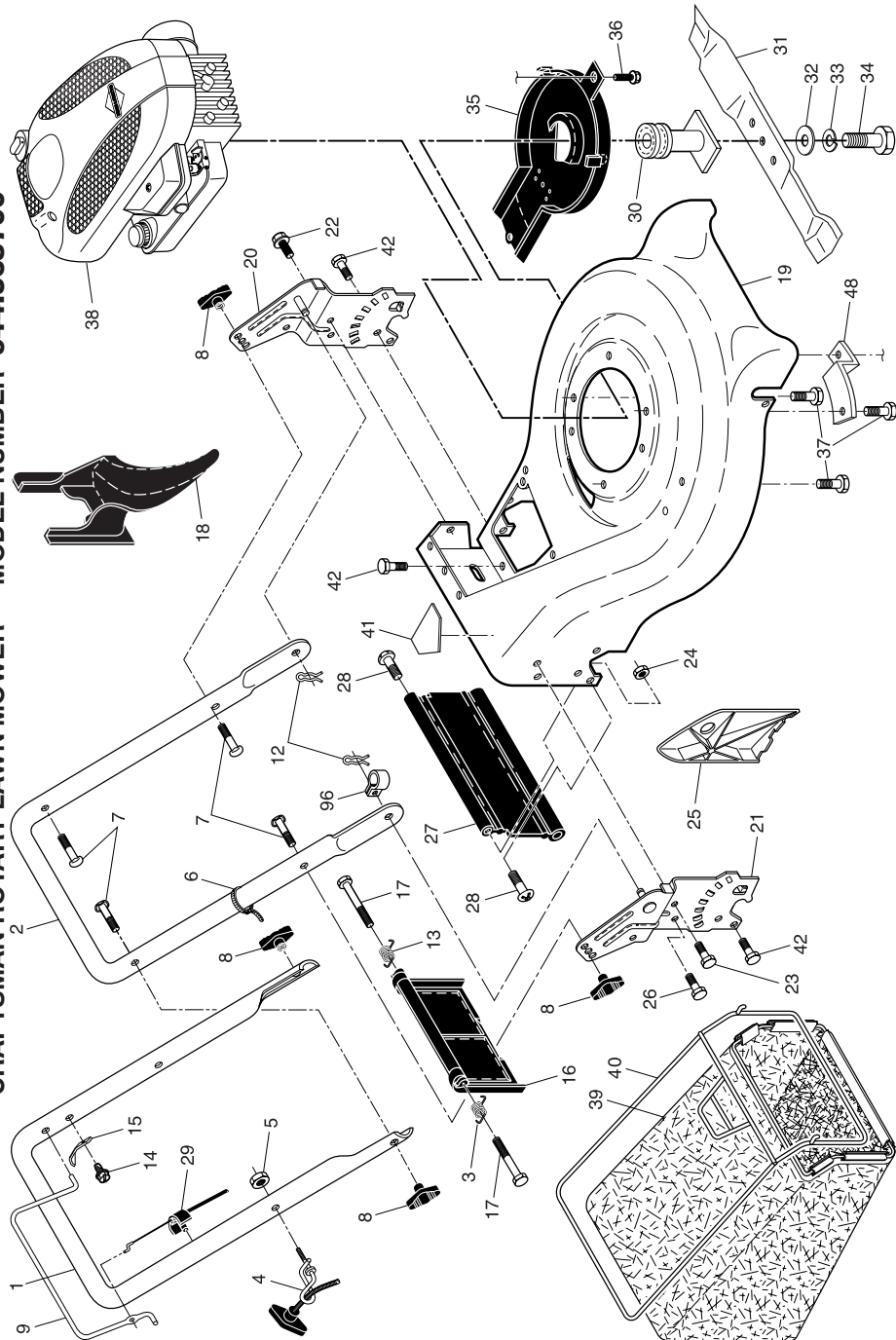
- The special mulching blade will recut the grass clippings many times and reduce them in size so that as they fall onto the lawn they will disperse into the grass and not be noticed. Also, the mulched grass will biodegrade quickly to provide nutrients for the lawn. Always mulch with your highest engine (blade) speed as this will provide the best recutting action of the blades.
- Avoid cutting your lawn when it is wet. Wet grass tends to form clumps and interferes with the mulching action. The best time to mow your lawn is the early afternoon. At this time the grass has dried, yet the newly cut area will not be exposed to direct sunlight.
- For best results, adjust the lawn mower cutting height so that the lawn mower cuts off only the top one-third of the grass blades. If the lawn is overgrown it will be necessary to raise the height of cut to reduce pushing effort and to keep from overloading the engine and leaving clumps of mulched grass. For extremely heavy grass, reduce your width of cut by overlapping previously cut path and mow slowly.



- Certain types of grass and grass conditions may require that an area be mulched a second time to completely hide the clippings. When doing a second cut, mow across (perpendicular) to the first cut path.
- Change your cutting pattern from week to week. Mow north to south one week then change to east to west the next week. This will help prevent matting and graining of the lawn.

REPAIR PARTS

CRAFTSMAN ROTARY LAWN MOWER -- MODEL NUMBER 944.368700



LAWN MOWER

Always observe safety rules when performing any maintenance.

TIRES

- Keep tires free of gasoline, oil, or insect control chemicals which can harm rubber.
- Avoid stumps, stones, deep ruts, sharp objects and other hazards that may cause tire damage.

DRIVE WHEELS

Check rear drive wheels each time you mow to be sure they move freely. The wheels not turning freely means trash, grass cuttings, etc., may be inside the drive wheel and dust cover area and must be cleaned out to free drive wheels. If necessary to clean the drive wheels, check both rear wheels.

BLADE CARE

For best results, blade must be kept sharp. Replace a bent or damaged blade.

CAUTION: Use only a replacement blade approved by the manufacturer of your mower. Using a blade not approved by the manufacturer of your mower is hazardous, could damage your mower and void your warranty.

TO REMOVE BLADE

1. Disconnect spark plug wire from spark plug and place wire where it cannot come in contact with plug.
2. Turn lawn mower on its side. Make sure air filter and carburetor are up.
3. Use a wood block between blade and mower housing to prevent blade from turning when removing blade bolt.

NOTE: Protect your hands with gloves and/or wrap blade with heavy cloth.

4. Remove blade bolt by turning counter-clockwise.
5. Remove blade and attaching hardware (bolt, lock washer, hardened washer).

NOTE: Remove the blade adapter and check the key inside hub of blade adapter. The key must be in good condition to work properly. Replace adapter if damaged.

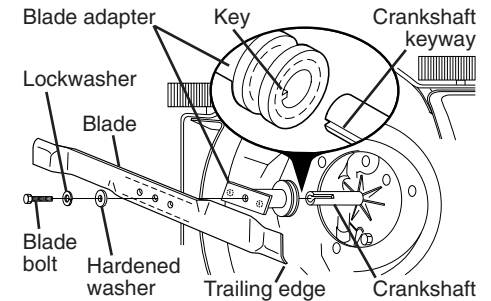
TO REPLACE BLADE

1. Position the blade adapter on the engine crankshaft. Be sure key in adapter and crankshaft keyway are aligned.
2. Position blade on the blade adapter aligning the two (2) holes in the blade with the raised lugs on the adapter.
3. Be sure the trailing edge of blade (opposite sharp edge) is up toward the engine.
4. Install the blade bolt with the lock washer and hardened washer into blade adapter and crankshaft.

5. Use block of wood between blade and lawn mower housing and tighten the blade bolt, turning clockwise.

- The recommended tightening torque is 35-40 ft. lbs. / 47-54 N-m.

IMPORTANT: Blade bolt is heat treated. If bolt needs replacing, replace only with approved bolt shown in the Repair Parts section of this manual.



TO SHARPEN BLADE

NOTE: We do not recommend sharpening blade - but if you do, be sure the blade is balanced. Care should be taken to keep the blade balanced. An unbalanced blade will cause eventual damage to lawn mower or engine.

- The blade can be sharpened with a file or on a grinding wheel. Do not attempt to sharpen while on the mower.
- To check blade balance, drive a nail into a beam or wall. Leave about one inch of the straight nail exposed. Place center hole of blade over the head of the nail. If blade is balanced, it should remain in a horizontal position. If either end of the blade moves downward, sharpen the heavy end until the blade is balanced.

GRASS CATCHER

- The grass catcher may be hosed with water, but must be dry when used.
- Check your grass catcher often for damage or deterioration. Through normal use it will wear. If catcher needs replacing, replace only with approved replacement catcher shown in the Repair Parts section of this manual. Give the lawn mower model number when ordering.

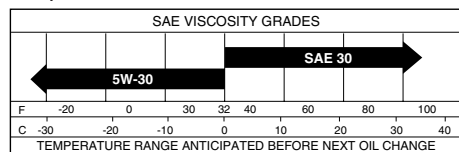
GEAR CASE

- To keep your drive system working properly, the gear case and area around the drive should be kept clean and free of trash build-up. Clean under the drive cover twice a season.
- The gear case is filled with lubricant to the proper level at the factory. The only time the lubricant needs attention is if service has been performed on the gear case.

- If lubricant is required, use only Texaco Starplex Premium 1 Grease, Part No. 750369. Do not substitute.

ENGINE LUBRICATION

Use only high quality detergent oil rated with API service classification SG-SL. Select the oil's SAE viscosity grade according to your expected operating temperature.



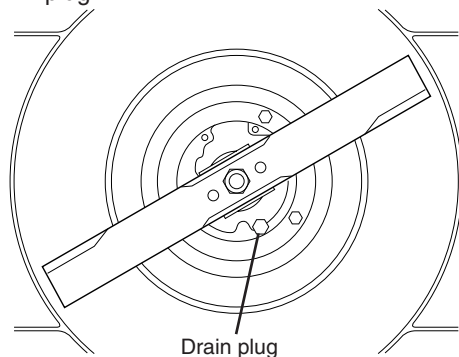
NOTE: Although multi-viscosity oils (5W30, 10W30 etc.) improve starting in cold weather, these multi-viscosity oils will result in increased oil consumption when used above 32°F. Check your engine oil level more frequently to avoid possible engine damage from running low on oil. Change the oil after every 25 hours of operation or at least once a year if the lawn mower is not used for 25 hours in one year.

Check the crankcase oil level before starting the engine and after each five (5) hours of continuous use. Tighten oil plug securely each time you check the oil level.

TO CHANGE ENGINE OIL

1. Disconnect spark plug wire from spark plug and place wire where it cannot come in contact with plug.
2. Be sure mower is on a level surface.

- NOTE:** Oil will drain more freely when warm. Catch oil in a suitable container.
3. Remove bottom oil drain plug.
 4. After oil has drained completely, replace oil drain plug and tighten securely.
 5. Fill engine with oil. (See "ADD OIL" in the Operation section of this manual).
 6. Reconnect spark plug wire to spark plug.



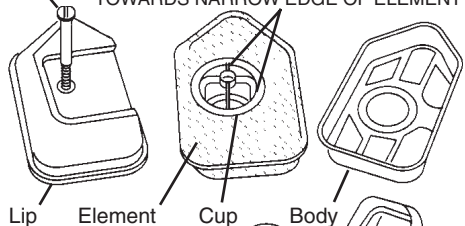
AIR FILTER

Your engine will not run properly and may be damaged by using a dirty air filter. Clean the element after every 25 hours of operation or every season. Replace the air filter every 100 hours of operation or every season, whichever occurs first. Service air cleaner more often under dusty conditions.

TO CLEAN AIR FILTER ELEMENT

1. Remove screw.
2. Remove air cleaner carefully to prevent dirt from entering carburetor.
3. Take air cleaner apart and clean air filter element.
4. Wash filter element in liquid detergent and water.
5. Wrap filter element in cloth and squeeze dry.
6. Lightly coat filter element with clean engine oil. Squeeze in towel to remove excess oil. Do not saturate.
7. Reassemble parts and put back on carburetor.

Screw ASSEMBLE ONE OF THESE LOW POINTS TOWARDS NARROW EDGE OF ELEMENT



ASSEMBLE SO LIP EXTENDS OVER EDGE OF AIR CLEANER BODY

LIP WILL FORM PROTECTIVE SEAL WHEN COVER IS ASSEMBLED

MUFFLER

Inspect and replace corroded muffler as it could create a fire hazard and/or damage.

SPARK PLUG

Replace spark plug at the beginning of each mowing season or after every 100 hours of operation, whichever occurs first. Spark plug type and gap setting are shown in the "PRODUCT SPECIFICATIONS" section of this manual.

TROUBLESHOOTING - See appropriate section in manual unless directed to a Sears Service Centre.

PROBLEM	CAUSE	CORRECTION
Poor cut – uneven	<ol style="list-style-type: none"> 1. Worn, bent or loose blade. 2. Wheel heights uneven. 3. Buildup of grass, leaves and trash under mower. 	<ol style="list-style-type: none"> 1. Replace blade. Tighten blade bolt. 2. Set all wheels at same height. 3. Clean underside of mower housing.
Excessive vibration	<ol style="list-style-type: none"> 1. Worn, bent or loose blade. 2. Bent engine crankshaft. 	<ol style="list-style-type: none"> 1. Replace blade. Tighten blade bolt. 2. Contact a Sears or other qualified service centre.
Starter rope hard to pull	<ol style="list-style-type: none"> 1. Engine flywheel brake is on when control bar is released. 2. Bent engine crankshaft. 3. Blade adapter broken. 4. Blade dragging in grass. 	<ol style="list-style-type: none"> 1. Depress control bar to upper handle before pulling starter rope. 2. Contact a Sears or other qualified service centre. 3. Replace blade adapter. 4. Move lawn mower to cut grass or to hard surface.
Grass catcher not filling (If so equipped)	<ol style="list-style-type: none"> 1. Cutting height too low. 2. Lift on blade worn off. 3. Catcher not venting air. 	<ol style="list-style-type: none"> 1. Raise cutting height. 2. Replace blade. 3. Clean grass catcher.
Hard to push	<ol style="list-style-type: none"> 1. Grass is too high or wheel height is too low. 2. Rear of lawn mower housing or cutting blade dragging in grass. 3. Grass catcher too full. 4. Handle height position not right for you. 	<ol style="list-style-type: none"> 1. Raise cutting height. 2. Raise rear of lawn mower housing one (1) setting higher. 3. Empty grass catcher. 4. Adjust handle height to suit.
Loss of drive or slowing of drive speed	<ol style="list-style-type: none"> 1. Belt wear. 2. Belt off of pulley. 3. Drive cable worn or broken. 4. "Loose" drive control system. 	<ol style="list-style-type: none"> 1. Check/replace drive belt. 2. Check/reinstall drive belt. 3. Replace drive cable. 4. Adjust drive control.

ENGINE OIL

Drain oil (with engine warm) and replace with clean engine oil. (See "ENGINE" in the Maintenance section of this manual).

CYLINDER

1. Remove spark plug.
2. Pour 29 ml of oil through spark plug hole into cylinder.
3. Pull starter handle slowly a few times to distribute oil.
4. Replace with new spark plug.

OTHER

- Do not store gasoline from one season to another.
- Replace your gasoline can if your can starts to rust. Rust and/or dirt in your gasoline will cause problems.
- If possible, store your unit indoors and cover it to protect it from dust and dirt.
- Cover your unit with a suitable protective cover that does not retain moisture. Do not use plastic. Plastic cannot breathe, which allows condensation to form and will cause your unit to rust.

IMPORTANT: Never cover mower while engine and exhaust areas are still warm.

CAUTION: Never store the lawn mower with gasoline in the tank inside a building where fumes may reach an open flame or spark. Allow the engine to cool before storing in any enclosure.

TROUBLESHOOTING - See appropriate section in manual unless directed to a Sears Service Centre.

PROBLEM	CAUSE	CORRECTION
Does not start	<ol style="list-style-type: none"> 1. Dirty air filter. 2. Out of fuel. 3. Stale fuel. 4. Water in fuel. 5. Spark plug wire is disconnected. 6. Bad spark plug. 7. Loose blade or broken blade adapter. 8. Control bar in released position. 9. Control bar defective. 10. Fuel valve lever (if so equipped) in OFF position. 11. Weak battery (if equipped). 12. Disconnected battery connector (if equipped). 	<ol style="list-style-type: none"> 1. Clean/replace air filter. 2. Fill fuel tank. 3. Empty fuel tank and refill tank with fresh, clean gasoline. 4. Empty fuel tank and refill tank with fresh, clean gasoline. 5. Connect wire to plug. 6. Replace spark plug. 7. Tighten blade bolt or replace blade adapter. 8. Depress control bar to handle. 9. Replace control bar. 10. Turn fuel valve lever to the ON position. 11. Charge battery. 12. Connect battery to engine.
Loss of power	<ol style="list-style-type: none"> 1. Rear of lawn mower housing or cutting blade dragging in heavy grass. 2. Cutting too much grass. 3. Dirty air filter. 4. Buildup of grass, leaves, and trash under mower. 5. Too much oil in engine. 6. Walking speed too fast. 	<ol style="list-style-type: none"> 1. Raise cutting height. 2. Raise cutting height. 3. Clean/replace air filter. 4. Clean underside of mower housing. 5. Check oil level. 6. Cut at slower walking speed.

CLEANING

IMPORTANT: For best performance, keep mower housing free of built-up grass and trash. Clean the underside of your mower after each use.

CAUTION: Disconnect spark plug wire from spark plug and place wire where it cannot come in contact with plug.

- Clean underside of mower by scraping to remove build-up of grass and trash.
- Clean engine often to keep trash from accumulating. A clogged engine runs hotter and shortens engine life.

- Keep finished surfaces and wheels free of all gasoline, oil, etc.
- We do not recommend using a garden hose to clean lawn mower unless the electrical system, muffler, air filter and carburetor are covered to keep water out. Water in engine can result in shortened engine life.

CLEAN UNDER DRIVE COVER

Clean under drive cover at least twice a season. Scrape underside of cover with putty knife or similar tool to remove any build-up of trash or grass on underside of drive cover.

SERVICE AND ADJUSTMENTS

WARNING: To avoid serious injury, before performing any service or adjustments:

1. Release control bar and stop engine.
2. Make sure the blade and all moving parts have completely stopped.
3. Disconnect spark plug wire from spark plug and place wire where it cannot come in contact with plug.

LAWN MOWER

TO ADJUST CUTTING HEIGHT

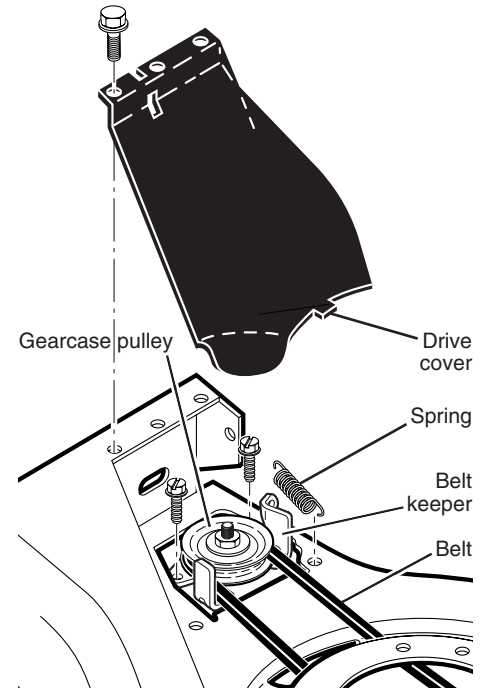
See "TO ADJUST CUTTING HEIGHT" in the Operation section of this manual.

REAR DEFLECTOR

The rear deflector, attached between the rear wheels of your mower, is provided to minimize the possibility that objects will be thrown out of the rear of the mower into the operator mowing position. If the deflector becomes damaged, it should be replaced.

TO REMOVE DRIVE BELT

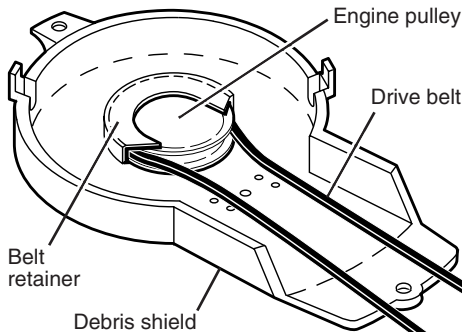
1. Remove drive cover.
2. Remove spring and belt keeper.
3. Remove belt from gearcase pulley.
4. Turn lawn mower on its side with air filter and carburetor down.
5. Remove blade, engine pulley and debris shield.
6. Remove engine pulley and belt from debris shield.



TO REPLACE DRIVE BELT

1. Place new drive belt on engine pulley and belt retainer of debris shield.
2. Route the other end of the new drive belt through hole in housing.
3. Reinstall debris shield.
4. Return mower to upright position.
5. Install new belt on gearcase pulley.
6. Reinstall belt keeper and spring.
7. Reinstall drive cover.

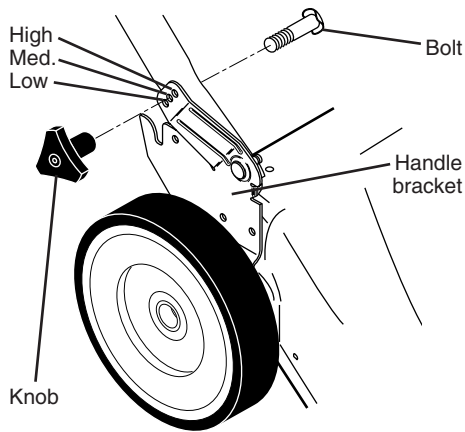
- NOTE:** Always use factory approved belt to assure proper fit and long life.
8. Turn lawn mower on its side with air filter and carburetor down.
 9. Reinstall blade.



TO ADJUST HANDLE

The handle on your lawn mower has three (3) height positions - adjust to height that suits you.

1. Remove knob and carriage bolt on one side of the lower handle.
2. While holding handle assembly, remove knob and carriage bolt from opposite side, align hole in handle with desired hole in handle bracket and reassemble bolt and knob and tighten securely.
3. Align opposite side of handle with same positioning hole and secure with bolt and knob.



ENGINE ENGINE SPEED

Your engine speed has been factory set. Do not attempt to increase engine speed or it may result in personal injury. If you believe that the engine is running too fast or too slow, take your lawn mower to a Sears or other qualified service centre for repair and adjustment.

CARBURETOR

Your carburetor is not adjustable. If your engine does not operate properly due to suspected carburetor problems, take your lawn mower to a Sears or other qualified service centre for repair or adjustment.

IMPORTANT: Never tamper with the engine governor, which is factory set for proper engine speed. Overspeeding the engine above the factory high speed setting can be dangerous. If you think the engine-governed high speed needs adjusting, contact a Sears or other qualified service centre, which has proper equipment and experience to make any necessary adjustments.

STORAGE

Immediately prepare your lawn mower for storage at the end of the season or if the unit will not be used for 30 days or more.

LAWN MOWER

When lawn mower is to be stored for a period of time, clean it thoroughly, remove all dirt, grease, leaves, etc. Store in a clean, dry area.

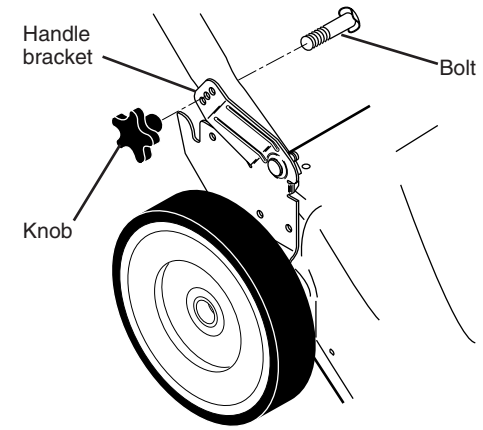
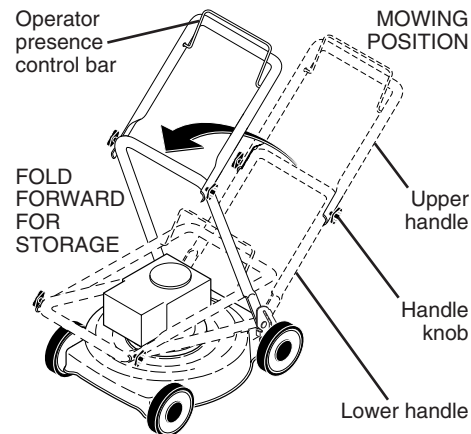
1. Clean entire lawn mower (See "CLEANING" in the Maintenance section of this manual).
2. Lubricate as shown in the Maintenance section of this manual.
3. Be sure that all nuts, bolts, screws, and pins are securely fastened. Inspect moving parts for damage, breakage and wear. Replace if necessary.
4. Touch up all rusted or chipped paint surfaces; sand lightly before painting.

HANDLE

You can fold your mower handle for storage.

1. Loosen the two (2) handle knobs on sides of the upper handle and allow handle to fold down to the rear.
 2. Remove the two (2) handle knobs and carriage bolts on sides of the lower handle and pivot entire handle assembly forward and allow it to rest on mower.
 3. Reinstall knobs and carriage bolts to lower handle or handle brackets for safe keeping.
- When setting up your handle from the storage position, the lower handle will require manually locking into the mowing position.

IMPORTANT: When folding the handle for storage or transportation, be sure to fold the handle as shown or you may damage the control cables.



ENGINE FUEL SYSTEM

IMPORTANT: It is important to prevent gum deposits from forming in essential fuel system parts such as carburetor, fuel filter, fuel hose or tank during storage. Alcohol blended fuels (called gasohol or using ethanol or methanol) can attract moisture which leads to separation and formation of acids during storage. Acidic gas can damage the fuel system of an engine while in storage.

- Empty the fuel tank by starting the engine and letting it run until the fuel lines and carburetor are empty.
- Never use engine or carburetor cleaner products in the fuel tank or permanent damage may occur.
- Use fresh fuel next season.

NOTE: Fuel stabilizer is an acceptable alternative in minimizing the formation of fuel gum deposits during storage. Add stabilizer to gasoline in fuel tank or storage container. Always follow the mix ratio found on stabilizer container. Run engine at least 10 minutes after adding stabilizer to allow the stabilizer to reach the carburetor. Do not empty the gas tank and carburetor if using fuel stabilizer.