Owner's Manual

**CRAFTSMAN®** 

20.5 HP ELECTRIC START 42" MOWER AUTOMATIC

**LAWN TRACTOR** 

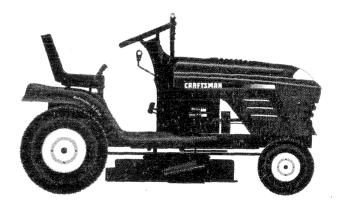
Model No. 917.270841

Rev. 1



= $\mathbb{Z}^3$ 

- Safety
- Assembly
- Operation
- Maintenance
- Repair Parts





This product has a low emission engine which operates differently from previously built engines. Before you start the engine, read and understand this Owner's Manual.

## **CAUTION:**

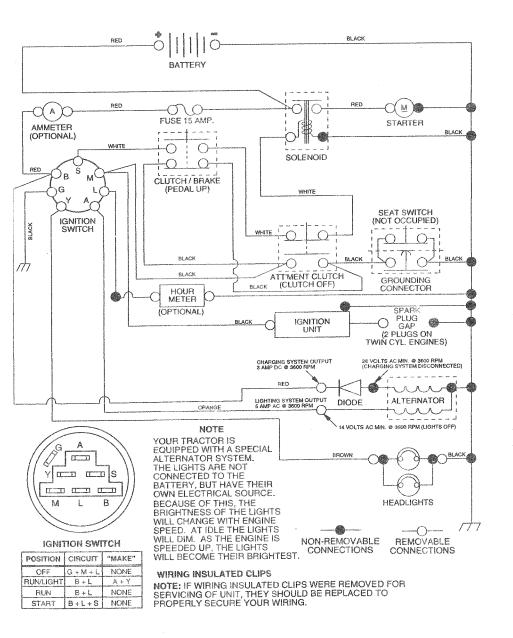
Read and follow all Safety Rules and Instructions before operating this equipment. For answers to your questions about this product, Call:

**1-800-659-5917**Sears Craftsman Help Line 5 am - 5 pm, Mon - Sat

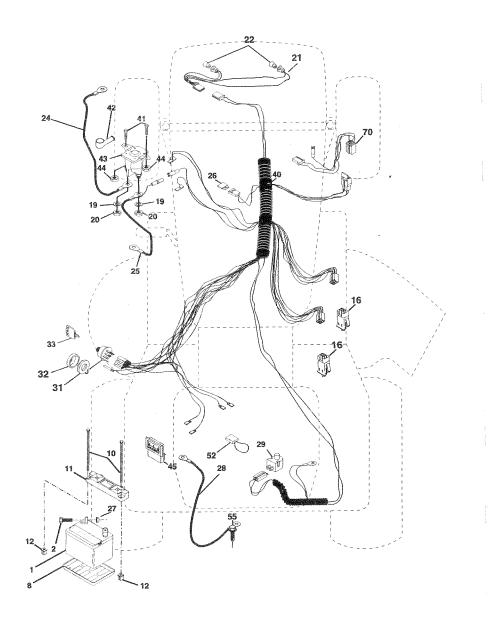
Sears, Roebuck and Co., Hoffman Estates, IL 60179

Visit our Craftsman website: www.sears.com/craftsman

#### SCHEMATIC



#### ELECTRICAL

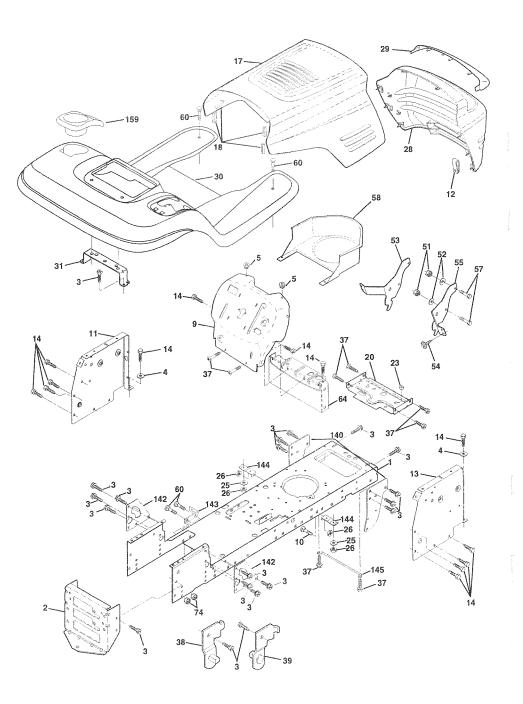


#### ELECTRICAL

| KEY | PART      |                                   |
|-----|-----------|-----------------------------------|
| NO. | NO.       | DESCRIPTION                       |
| 1   | 163465    | Battery                           |
| 2   | 74760412  | Bolt, Hex 1/4-20 x 3/4            |
| 8   | 7603J     | Tray, Battery                     |
| 10  | 145211    | Bolt, Btr Front 1/4-20 x 7-1/2    |
| 11  | 150109    | Holddown Battery Front Mount      |
| 12  | 145769    | Nut, Push Nylon Battery Front 1/4 |
| 16  | 153664    | Switch Interlock Push-In          |
| 19  | STD551125 | Washer, Lock 1/4                  |
| 20  | 73350400  | Nut, Hex, Jam 1/4-20              |
| 21  | 166182    | Harness, Light Socket (w/4152J)   |
| 22  | 4152J     | Light Bulb                        |
| 24  | 4799J     | Cable, Battery                    |
| 25  | 146148    | Cable, Battery                    |
| 26  | 166180    | Fuse                              |
| 27  | 73510400  | Nut Keps Hex 1/4-20 Unc           |
| 28  | 145491    | Cable, Ground                     |
| 29  | 121305X   | Switch, Seat                      |
| 30  | 140301    | Switch, Ignition 4 Position       |
| 31  | 124211X   | Nut, Ignition                     |
| 32  | 141226    | Cover, Ignition Switch            |
| 33  | 109310X   | Key, Molded, Craftsman            |
| 40  | 169596    | Harness, Ignition                 |
| 41  | 71110408  | Bolt Blk Fin Hex 1/4-20 UNC x 1/2 |
| 42  | 131563    | Cover, Terminal                   |
| 43  | 168327    | Solenoid                          |
| 44  | 73640400  | Nut Keps Blk Hex 1/4-20 UNC       |
| 45  | 121433X   | Ammeter Rectangular 6 Amp         |
| 52  | 141940    | Protection Wire Loop (Hour Meter) |
| 55  | 17490508  | Screw Thdrol 5/16-18 x 1/2        |
| 70  | 166658    | Harness Engine B&S                |

NOTE: All component dimensions given in U.S. inches 1 inch = 25.4 mm

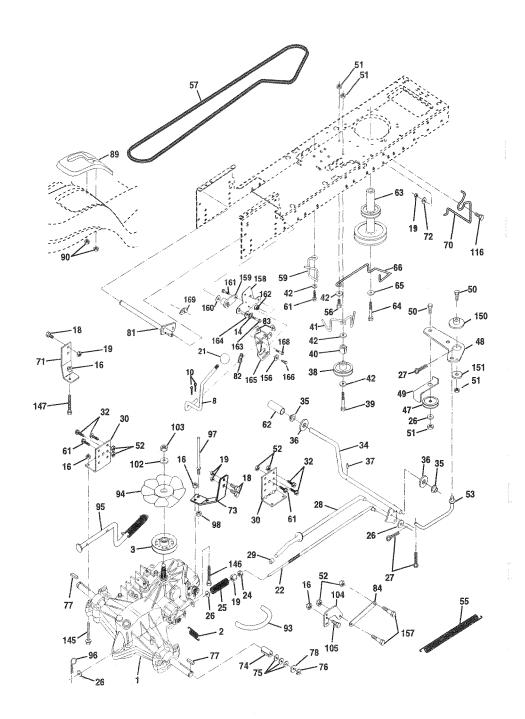
## TRACTOR - - MODEL NUMBER 917.270841 CHASSIS AND ENCLOSURES



## TRACTOR - - MODEL NUMBER 917.270841 :HASSIS AND ENCLOSURES

| KEY     | PART<br>NO. | DESCRIPTION                                   |
|---------|-------------|---|
| 2 10 cm | 140.        | Sing Street Street C S. S. E. B. S. Street C. |
| 1       | 166819      | Chassis                                       |
| 2       | 140356      | Drawbar                                       |
| 3       | 17060612    | Screw 3/8-16 x 3/4                            |
| 4       | STD551025   | Washer 13/32 x 3/4 x 16 Gauge                 |
| 5       | 155272      | Bumper Hood/Dash                              |
| 9       | 165454X013  | Dash, Silkscreened                            |
| 10      | STD533710   | Bolt, Carriage 3/8-16 x 1                     |
| 11      | 155927      | Panel, Dash, LH                               |
| 12      | 145660      | Clip Tinnerman Grille P/L                     |
| 13      | 169118      | Panel, Dash, RH                               |
| 14      | 17490608    | Screw, Thd., Roll. 3/8-16 x 1/2 Type TT       |
| 17      | 144983X558  | Hood Assembly                                 |
| 18      | 126938X     | Burnber Hood                                  |
| 20      | 156437      | Plate Mtg Battery Fuel Tank                   |
| 23      | 124028X     | Bushing, Snap, Nylon, Fuel Line               |
| 25      | 19131312    | Washer 13/32 x 13/16 x 12 Gauge               |
| 26      | STD541437   | Locknut, Hex, with Insert 3/8-16 UNC          |
| 28      | 156725X558  | Grille/Lens Asm                               |
| 29      |             | Lens, Grille                                  |
| 30      | 154791X558  | Fender/Footrest                               |
| 31      | 139976      | Bracket, Fender/Support                       |
| 37      | 17490508    | Screw, Thdrol. 5/16-18 x 1/2 TYT              |
| 38      | 139886      | Pivot Bracket Assembly, LH, Mower, Rear       |
| 39      | 139887      | Pivot Bracket Assembly, RH, Mower, Rear       |
| 51      | 73800400    | Nut Lock W/Insert 1/4 - 20 UNC                |
| 52      |             | Washer 9/32 X 7/8 X 16 Ga.                    |
| 53      | 145201      | Bracket Grille Pickoff LH                     |
| 54      | 161464      | Screw, Hex Wshd #8-18 x 7/8                   |
| 55      | 145202      | Bracket Grille Pickoff RH                     |
| 57      | STD552507   | Bolt FinHex 1/4 -20 UNC X.75                  |
| 58      | 140547      | Air Duct P/L 18HP B&S Opp. Twin               |
| 60      |             | Bolt Rdhd Sqnk 3/8-16 UNC x 3/4               |
| 64      | 154798      | Dash Lower STLT                               |
| 74      | STD541437   | Nut Crownlock 3/8-16 UNC                      |
| 140     |             | Bracket Suspension Front                      |
| 142     |             | Plate Reinforcement STLT                      |
| 143     | 154966      | Bracket Swaybar Chassis                       |
| 144     |             | Bracket Footrest STLT                         |
| 145     |             | Rod Pivot Chassis/Hood                        |
| 159     | 155123X428  | Cupholder Stlt Black                          |

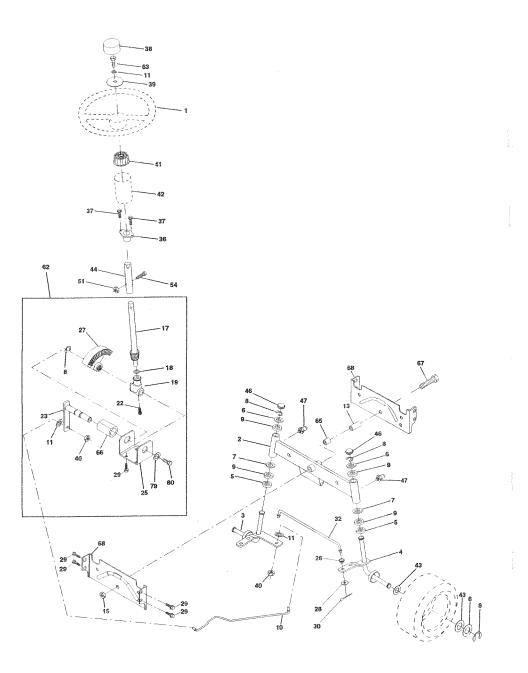
**NOTE:** All component dimensions given in U.S. inches 1 inch = 25.4 mm



### GROUND DRIVE

| KEY<br>NO. | PART<br>NO.          | DESCRIPTION  | KEY<br>NO. | PART<br>NO.       | DESCRIPTION   |
|------------|----------------------|--|------------|-------------------|---|
| 1          |                      | Transaxle (See Breakdown)                                | 72         | 19132012          | Washer 13/32 x 1-1/4 x 12 Ga.                                     |
| •          |                      | Hydro Gr 319-0650  | 73         | 156347            | Strap Torque Rh Hydro 0650  |
| 2          | 142431               | Spring, Return, Brake                                    | 74         | 121199X           | Spacer, Split   |
| 3          | 143995               | Pulley, Transaxle  | 75         | 121749X           | Washer 25/32 x 1-1/4 x 16   |
| 8          | 165866               | Rod Shift Fender Adjust                                  |            |                   | Gauge   |
| 10         | STD561210            | Pin Cotter 1/8 x 1 CAD                                   | 76         | STD581075         | E-Ring  |
| 14         | 10040400             | Washer Lock Hvy Helical                                  | 77         | 123583X           | Key, Square   |
| 16         | STD541431            | Nut Lock Hex W/Ins. 5/16-18<br>Unc                       | 78         | 121748X           | Washer 25/32 x 1-5/8 x 16<br>Gauge<br>Shaft Asm Cross Tapered 650 |
| 18         | STD523710            | Bolt Fin Hex 3/8-16 Unc x 1<br>Gr. 5                     | 81         | 165591            | 20  |
| 19         | STD541437            | Nut Lock Hex W/Wsh 3/8-16                                | 82         | 165711            | Spring Torsion  |
|            |                      | Unc  | 83         | 19171216          | Washer 17/32 x 3/4 x 16 Ga.<br>Link Transaxle 0650 LT/YT/STL      |
| 21         | 130564               | Knob, Deluxe 1/2-13                                      | 84         | 165815            | Console. Shift  |
| 22         | 145627               | Rod, Brake Hydro   | 89         | 164890X428        | Nut Self-Thd Wsh-hd 1/4 Zinc                                      |
| 24         | 73350600             | Nut, Hex Jam 3/8-16 Unc                                  | 90<br>93   | 124346X<br>142564 | Line Fuel Hydro 4"  |
| 25         | 106888X              | Spring, Brake Rod  | 93         | 140462            | Fan, Hydro 7*   |
| 26         | STD551037            | Washer   | 95         | 167696            | Control Bypass Hydro  |
| 27         | STD561210            | Pin Cotter 1/8 x 3/4 CAD.                                | 96         | 4497H             | Retainer Spring 1" Zinc/Cad                                       |
| 28         | 145204               | Rod, Parking Brake                                       | 97         | 140469            | Keeper Bolt Rh Hydro 0750.  |
| 29         | 124236X              | Cap, Parking Brake Bracket, Transaxle                    | 91         | 140403            | 18/20"  |
| 30         | 130807<br>74760512   | Bolt Hex Hd 5/16-18 Unc x 3/4                            | 98         | 73510600          | Nut Keps Hex 3/8-16 Unc   |
| 32<br>34   | 155071               | Shaft, Foot Pedal  | 102        | 141322            | Washer Bellville .501D x  |
| 35         | 120183X              | Bearing, Nylon   |            |                   | 1.50D   |
| 36         | 19211616             | Washer   | 103        | 73940800          | Nut Hex Jam Toplock 1/4-20<br>Unf                                 |
| 37         | 1572H                | Pin, Roll  | 404        | 140156            | Arm, Control Hydro  |
| 38         | 131494               | Pulley, Idler, Flat                                      | 104<br>105 | 71070516          | Screw Cap Hex 5/16 x 18 x 1                                       |
| 39         | STD523727            | Bolt   | 116        | 72110610          | Bolt Carr. 3/8-16 x 1.25  |
| 40         | 4470J                | Spacer, Split  | 145        | 74490540          | Bott Hex Flghd 5/16-18 Gr. 5                                      |
| 41         | 165838               | Keeper, Belt Idler                                       | 146        | 74490536          | Bolt Hex Fighd 5/16-18 x 2-1/4                                    |
| 42         | 19131312             | Washer 13/32 x 13/16 x 12                                | 147        | 74490524          | Bolt Hex Fighd 5/16-18 x 1-1/2                                    |
|            |                      | Gauge  | 150        | 165850            | Bushing Bellcrank Grd Drive                                       |
| 47         | 127783               | Pulley, Idler, V-Groove<br>Bellcrank Clutch Grnd Drv STL | 151        | 19133210          | Washer 13/32 x 2 x 10 Ga.   |
| 48         | 154407               |  | 156        | 166002            | Washer Srrted 5/16ID x 1.125                                      |
| 49         | 123205X<br>STD523715 | Retainer, Belt<br>Bolt                                   | 157        | 153236            | Bolt Shoulder 5/16-18 Unc - 2A                                    |
| 50         |                      | Nut Crownlock 3/8-16 UNC                                 | 158        | 165589            | Bracket Shift Mount   |
| 51         | STD541437            | Nut, Crownlock 5/16-18 Unc                               | 159        | 165494            | Hub Tappered Flange Shift Lt                                      |
| 52         | STD541431<br>105710X | Link, Clutch   | 160        | 19292016          | Washer 29/32 x 1-1/4 x 16 Ga                                      |
| 53<br>55   | 105710X<br>105709X   | Spring, Return, Clutch                                   | 161        | 72140406          | Bolt Rdhd Sqnk 1/4-20 x 3/4 Gr                                    |
|            | STD523712            | Bolt Hex 3/8-16 x 1-1/4                                  |            |                   | 5   |
| 56<br>57   | 140294               | V-Belt, Ground Drive                                     | 162        | 73680400          | Nut Crownlock1/4-20 Unc   |
| -59        | 140312               | Keeper, Center Span                                      | 163        | 74780416          | Bolt Hex Fin 1/4-20 Unc x 1 Gr                                    |
| 61         | 17060612             | Screw 3/8-16 x 3/4                                       |            |                   | 5<br>Marker 5/0 v. 001 v. 10 Go                                   |
| 62         | 8883R                | Cover, Pedal   | 164        | 19091010          | Washer 5/8 x .281 x 10 Ga   |
| 63         | 140186               | Pulley, Engine   | 165        |                   | Bracket Pivot Lever<br>Screw 5/16-18 x 5/8                        |
| 64         |                      | Bolt Hex 7/16-20 x 4 Gr. 5                               | 166        |                   |   |
| 65         | STD551143            | Washer   | 168        |                   | Bolt Shoulder 5/16-18 x .561                                      |
| 66         | 154778               | Keeper Belt Engine Hydro                                 | 169        | 165580            | Plate Fastening Lt  |
| 70         |                      | Guide Belt RH Engine                                     |            | - All commonant   | dimensions given in U.S. inches                                   |
| 71         | 140158               | Strap Torque Lh Hydro 18/20" T                           |            | inch = 25.4 mm    | emperatorio given in o.o. mono                                    |

## TRACTOR - - MODEL NUMBER 917.270841 STEERING ASSEMBLY

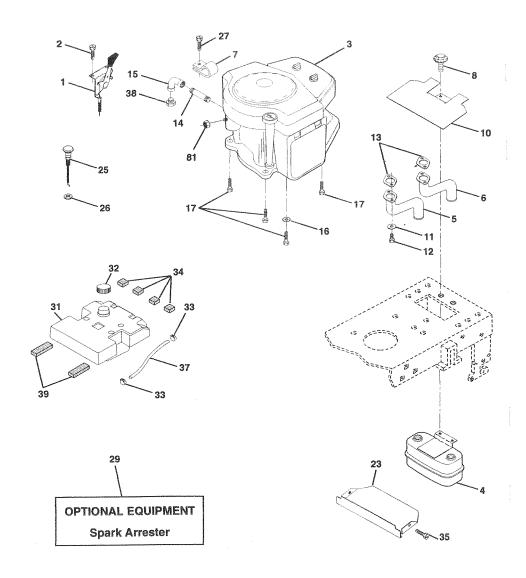


### STEERING ASSEMBLY

| KEY<br>NO. | PART<br>NO.        | DESCRIPTION                        |
|------------|--------------------|------------------------------------|
| 1          | 139768             | Steering Wheel                     |
| 2          | 154427             | Front Axle Assembly                |
| 3          | 156483             | Spindle Assembly, L.H.             |
| 4          | 157473             | Spindle Assembly, R.H.             |
| 5          | 6266H              | Bearing, Race, Thrust, Hardened    |
| 6          | 121748X            | Washer 25/32 x 1-5/8 x 16 Gauge    |
| 7          | 19272016           | Washer 27/32 x 1-1/4 x 16 Gauge    |
| 8          | 12000029           | Ring, Klip                         |
| 9          | 3366R              | Bearing, Steering Column           |
| 10         | 156438             | Link, Drag                         |
| 11         | STD551137          | Washer, Lock                       |
| 13         | 154779             | Spacer, Bearing, Front Axle        |
| 15         | 73901000           | Nut, Lock, Flange 5/8-11 UNC       |
| 17         | 156546             | Shaft Assembly, Steering           |
| 18         | 57079              | Washer, Thrust .515 x .750 x .033  |
| 19         | 160395             | Support, Shaft                     |
| 22         | 165857             | Screw hex Wshhd Torx               |
| 23         | 165851             | Pittman Shaft Assembly             |
| 25         | 154406             | Bracket, Steering                  |
| 26         | 126847X            | Bushing, Link, Drag                |
| 27         | 136874             | Gear, Sector                       |
| 28         | 19131416           | Washer 13/32 x 7/8 x 16 Gauge      |
| 29         | 17060612           | Screw 3/8-16 x 3/4                 |
| 30         | STD561210          | Pin Bad Ta                         |
| 32         | 130465             | Rod, Tie<br>Bushing, Steering      |
| 36         | 155099             | Screw TT #10-32 x 5 x 3/8 Flange   |
| 37         | 152927             | Insert, Steering Wheel             |
| 38         | 139769<br>19133812 | Washer 13/32 x 2-3/8 x 12 Gauge    |
| 39<br>40   | STD541537          | Gripco Nut                         |
| 41         | 100711L            | Adaptor, Steering Wheel            |
| 42         | 145054X428         | Boot, Steering Dash P/L Mtl Blk    |
| 43         | 121749X            | Washer 25/32 x 1-1/4 x 16 Gauge    |
| 44         | 153720             | Extension Steering Non-Adjust      |
| 46         | 121232X            | Cap. Spindle                       |
| 47         | 6855M              | Fitting, Grease                    |
| 51         | 73800500           | Nut Lock Hx W/Ins 5/16-18 UNC      |
| 54         | 74780520           | Bolt Fin Hex 5/16-18 UNC x 1-1/4   |
| 62         | 167902             | Kit, Steering Assembly, Service    |
| 63         | 74780616           | Bolt Fin Hex 3/8-16 unc. x 1 Gr. 5 |
| 65         | 154780             | Spacer Axle                        |
| 66         | 154404             | Bearing Arm Pittman                |
| 67         | 74781044           | Bolt Fin Hex 5/8-11unc x 2-3/4     |
| 68         | 154429             | Brace Axle                         |
| 79         | 19132012           | Washer 13/32 x 1-1/4 x 12 Ga       |
| 80         | 74950612           | Boit Hex Nylon 3/8-16 x 3/4        |
|            |                    |                                    |

NOTE: All component dimensions given in U.S. inches 1 inch = 25.4 mm

#### ENGINE



#### **ENGINE**

| KEY<br>NO. | PART<br>NO. | DESCRIPTION  |
|------------|-------------|--|
| 1          | 162152      | Control Throt Paddle 32 22                             |
| 2          | 17720410    | Screw Hex Thd Cut 1/4-20x5/8 T                         |
| 3          |             | Engine (See Breakdown) Briggs Model No. 461707-0145-E1 |
| 4          | 149723      | Muffler Exhaust  |
| 5          | 144069      | Exhaust Asm. Left                                      |
| 6          | 144068      | Exhaust Asm. Right                                     |
| 7          | 138129      | Clamp Tube Double Engine                               |
| 8          | 150176      | Bolt 5/16 - 18 UNC X 3/4 W/Sems                        |
| 10         | 145552      | Heat Shield Lt   |
| 11         | STD551125   | Washer Lock Hvy. Helical 1/4                           |
| 12         | STD522507   | Bolt Fin Hex 1/4-20 x 3/4                              |
| 13         | 165287      | Gasket Muffler   |
| 14         | 13280336    | Nipple Pipe 4-1/2"                                     |
| 15         | 13200300    | Elbow Std 90 Degree 3/8-18 Npt                         |
| 16         | STD551237   | Washer Lock Ext Tooth 3/8                              |
| 17         | 17490624    | Screw Thdrol 3/8-16x1-1/2 Tytt                         |
|            | 159880      | Shield Browning/Debris Guard                           |
| 25         | 145996      | Control Choke  |
| 26         | 73920600    | Nut Keps 3/8-24 Unf                                    |
| 27         | 152927      | Screw TT #10-32 x 5 x 3/8 Flange                       |
| 29         | 137180      | Arrestor Spark   |
| 31         | 157103      | Tank Fuel 3 50 Rear                                    |
| 32         | 161696      | Cap Fuel Guage STLT                                    |
| 33         | 123487X     | Clamp Hose Blk   |
|            | 106082X     | Spacer Pad   |
| 35         | 17060512    | Screw 5/16-18 x 3/4                                    |
| 37         | 8543R       | Line Fuel  |
| 38         |             | Plug Oil Drain (See Engine Breakdown)                  |
| 39         | 109227X     | Pad Idler 1.75 x .75 x .06                             |
| 81         | 128861      | Nut, Flange 1/4-20 Starter Nut                         |

 $\label{eq:NOTE: All component dimensions given in U.S. inches \\ 1 \ inch = 25.4 \ mm$ 

#### SEAT ASSEMBLY

11

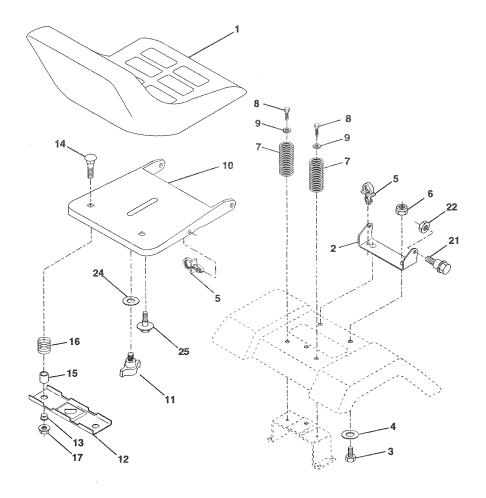
12

166369

121246X

Knob Seat

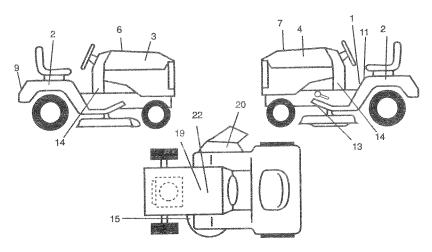
Bracket Pnt Mounting Switch



| KEY<br>NO. | PART<br>NO. | DESCRIPTION                    | KEY<br>NO. | PART<br>NO. | DESCRIPTION                    |
|------------|-------------|--------------------------------|------------|-------------|--------------------------------|
| 1          | 140123      | Seat 3450 Blk/blk Craftsman    | 13         | 121248X     | Bushing Snap Blk Nyl 50 ld     |
| 2          | 140551      | Bracket Pnt Pivot Seat (blk )  | 14         | 72050412    | Bolt Rdhd Sht Nk 1/4-20x1-1/2  |
| 3          | 74760616    | Bolt Fin Hex 3/8-16unc X 1     | 15         | 134300      | Spacer Split 28 X 96 Zinc      |
| 4          | 19131610    | Washer 13/32 X 3/4 X 10 Ga     | 16         | 121250X     | Spring Cprsn 1 27 Blk Pnt      |
| 5          | 145006      | Clip Push In Hinged            | 17         | 123976X     | Nut Lock 1/4 Lge Flg Gr 5 Zinc |
| 6          | STD541437   | Nut Hex Lock w/lns 3/8-16 Unc  | 21         | 153236      | Bolt Shoulder 5/16-18 Unc-2A   |
| 7          | 124181X     | Spring Seat Cprsn 2 250 Blk Zi | 22         | STD541431   | Nut Hex Lock w/ins 5/16-18     |
| 8          | 17060616    | Screw 3/8-16 X 1-1/2           | 24         | 19171912    | Washer 17/32 X 1-3/16 X 12 Ga. |
| 9          | 19131614    | Washer 13/32 X 1 X 14 Ga       | 25         | 127018X     | Bolt Shoulder 5/16-18 X 62     |
| 10         | 155925      | Pan Pnt Seat (blk )            | MOTE.      | All         | dimensions given in LLS inches |

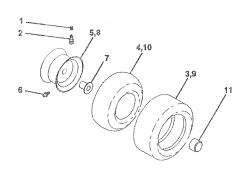
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#### DECALS



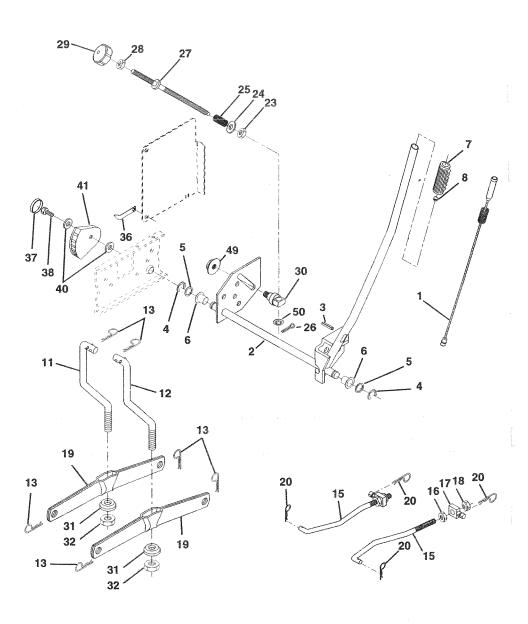
| (EY<br>IO. | PART<br>NO. | DESCRIPTION                   | KEY<br>NO. | PART<br>NO. | DESCRIPTION                  |
|------------|-------------|-------------------------------|------------|-------------|------------------------------|
| 1          | 156439      | Decal Fender Danger Sears     | 14         | 166927      | Decal Dash Panel             |
| 2          | 163205      | Decal Fend Auto Sears Gold    | 15         | 160396      | Decal Mower Drive Schematic  |
| 3          | 163200      | Decal Hood Rh Craftsman       | 19         | 138047      | Decal, Battery Diehard Sears |
| 4          | 163202      | Decal Hood Lh Craftsman       | 20         | 166887      | Decal Deck Mower EZ3         |
| 6          | 133644      | Decal Maint Customer          | 22         | 149516      | Decal Battery                |
| 0          | 100044      | Sears Dom                     |            | 169210      | Decal By Pass Lt Hydro       |
| 7          | 169637      | Decal Replacement Srs         |            | 138311      | Decal Lift Handle            |
| 9          | 163204      | Decal Fender Craftsman Gold   |            | 154515      | Pad Footrest Lh STLT         |
| 11         | 156811      | Decal Fender STLTH Oper       |            | 154516      | Pad Footrest Rh STLT         |
|            | 100011      | Inst E/S                      |            | 169590      | Manual, Owner's (English)    |
| 13         | 146046      | Decal V-belt Dr Sch Tractor E | ~ -        | 169591      | Manual, Owner's (Spanish)    |

#### WHEELS & TIRES



| KEY<br>NO. | PART<br>NO. | DESCRIPTION                        |
|------------|-------------|------------------------------------|
|            |             |                                    |
| 4          | 59192       | Valve Cap, Tire                    |
| 2          | 65139       | Stem, Valve                        |
| 3          | 106222X     | Tire, Front                        |
| 4          | 59904       | Tube, Front Tire                   |
|            |             | (Not Provided, Service Item Only)  |
| 5          | 106732X427  | Rim, Front                         |
| 6          | 278H        | Fitting, Grease (Front Wheel Only) |
| 7          | 9040H       | Bearing, Flange (Front Wheel Only) |
| 8          | 106108X427  | Rim, Rear                          |
| 9          | 122082X     | Tire, Rear                         |
| 10         | 7152J       | Tube, Rear Tire                    |
|            |             | (Not Provided, Service Item Only)  |
| 11         | 104757X     | Cap, Axle                          |
| * *        | 144334      | Sealant, Tire (10 oz. Tube)        |

NOTE: All component dimensions given in U.S. inches 1 inch = 25.4 mm

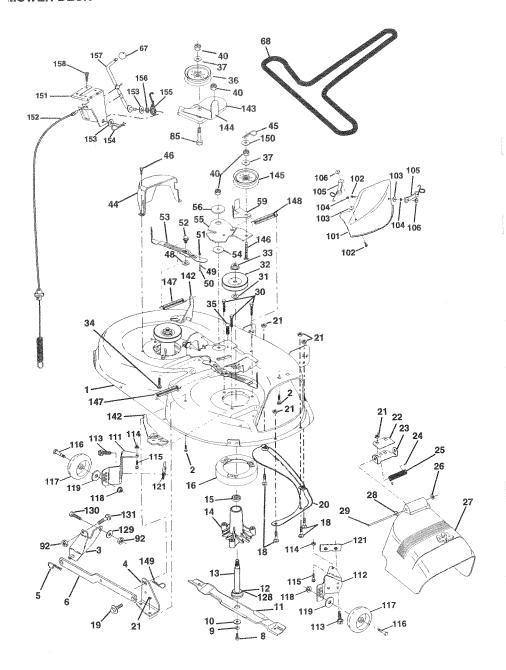


#### LIFT ASSEMBLY

| KEY<br>NO. | PART<br>NO. | DESCRIPTION                      |
|------------|-------------|----------------------------------|
| 1          | 159460      | Lift Lever Inner Wire Asm.       |
| 2          | 159471      | Shaft Asm. Lift                  |
| 3          | 105767X     | Pin Groove                       |
| 4          | 12000002    | E Ring                           |
| 5          | 19211621    | Washer 21/32 x 1 x 21 Ga.        |
| 6          | 120183X     | Bearing Nylong                   |
| 7          | 125631X     | Grip Handle Fluted               |
| 8          | 122365X     | Button Plunger Read              |
| 11         | 139865      | Link Asm Lift L.H.               |
| 12         | 139866      | Link Asm Lift R.H.               |
| 13         | STD624008   | Retainer Spring                  |
| 15         | 127218      | Link Front                       |
| 16         | 73350800    | Nut Jam Hex 1/2-13 Unc           |
|            | 130171      | Trunnion Blk Zinc                |
| 18         | 73680800    | Nut Lock W/Wsh 1/2-13 Unc        |
|            | 139868      | Arm Suspension Mower             |
|            | 163552      | Retainer Spring                  |
|            | 110807X     | Nut, Special                     |
|            | 19131016    | Washer 13/32 x 5/8 x 16 Ga.      |
| 25         | 2876H       | Spring                           |
| 26         |             | Pin, Cotter 3/32 x 1/2           |
| 27         | 126971X     | Rod, Adjust Life                 |
| 28         | 73350600    | Nut, Hex Jam 3/8-16 UNC          |
| 29         | 138057      | Knob, Infinite Height Admustment |
| 30         | 150233      | Trunnion, Inf. Height            |
| 31         | 140302      | Bearing, Pvt. Lift. Spherical    |
| 32         | 73540600    | Nut Crownlock 3/8-24             |
| 36         | 155097      | Pointer Height Indicator         |
| 37         | 123935X     | Plug Hole Blk 1.485/1.515 Dia    |
| 38         | 17060512    | Screw 5/16-18 x 3/4              |
| 40         |             | Washer 11/32 x 1-1/2 x 10 Ga     |
| 41         | 155098      | Indicator Height Stft            |
| 49         |             | Nut, Hex Flange Lock             |
| 50         | 110452X     | Nut, Push Phos. & Oil            |

NOTE: All component dimensions given in U.S. inches 1 inch = 25.4 mm

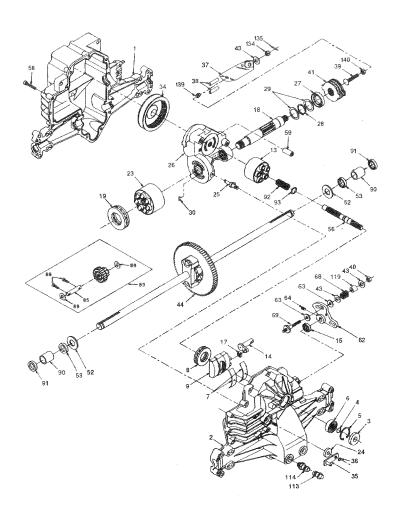
#### MOWER DECK



#### NOWER DECK

| (EY      |                     | own task you are come to come | KEY<br>NO. | PART<br>NO.                             | DESCRIPTION                                  |
|----------|---------------------|---|------------|---|--|
| łO.      | NO.                 | DESCRIPTION   |            |   | v-Belt 144200 verifie                        |
| 1        | 165892              | Mower Housing   | 68         | <del>144953</del><br>72140 <b>62</b> 0  | Bolt Camage 3/0-10 x 2-1/2                   |
| 2        | STD533107           | Bolt  | 85         | 72140620<br>STD541437                   | Locknut, Hex W/Wsh 3/8-16                    |
| 3        | 138017              | Bracket Assembly, Sway Bar,<br>Front  | 92         |   | UNC  |
| 4        | 165460              | Bracket Sway Bar 38/42"   | 101        | 136420                                  | Cover Mulching 42" Black                     |
| 5        | STD624008           | Retainer Spring   | 102        | 71161010                                | Screw Truss Hd Phil10-24 x5/8                |
| 6        | 130832              | Arm, Suspension, Rear   | 103        | 19061216                                | Washer #10                                   |
| 8        | 850857              | Bolt, Hex 3/8-24 x 1.25 Gr. 8   | 104        | STD551110                               | Washer Lock                                  |
| 9        | STD551137           | Washer, Lock  | 105        | 160793                                  | Latch Asm Bagger                             |
| 10       | 140296              | Washer, Hardened  | 106        | 2029J                                   | Nut Weld                                     |
| 11       | 134149              | Blade, Mulching   | 111        | 155197                                  | Bracket Gauge, Wheel LH                      |
| 12       | 129895              | Bearing, Ball   | 112        | 155198                                  | Bracket, Gauge, Wheel RH                     |
| 13       | 137645              | Shaft Assembly, Mandrel,  | 113        | 17060512                                | Screw 5/16-18 x 3/4                          |
|          |                     | Vented (Incl. Key Number 6)   | 114        | 73510500                                | Nut, Hex Keps 5/16-18 UNC                    |
| 14       | 128774              | Housing, Mandrel, Vented  | 115        | 72110504                                | Bolt, Carriage 5/16 UNC x 1/2                |
| 15       | 110485X             | Bearing, Ball, Mandrel  | 116        | 4898H                                   | Bolt, Shoulder                               |
| 16       | 140329              | Stripper, Vented Mower Deck   | 117        | 165746                                  | Wheel, Gauge                                 |
| 18       | 72140505            | Bolt, Carriage 5/16-18 x 5/8  | 118        | 73930600                                | Nut, Crownlock 3/8-16                        |
| 19       | 132827              | Bolt, Shoulder  | 119        | 19121414                                | Washer 13/32 x 7/8 x 14 Ga.                  |
| 20       | 159770              | Baffle, Vortex  | 121        | 143723                                  | Bracket                                      |
| 21       | STD541431           | Nut, Crownlock 5/16-18 UNC  | 128        | 153390                                  | Washer Felt<br>Washer 13/32 x 13/16 x 12 Ga. |
| 22       | 134753              | Stiffener Bracket   | 129        | 19131312                                | Bolt, Fin Hex 3/8-16 UNC x 1                 |
| 23       | 131267              | Bracket, Deflector  | 130        | STD523710                               | Gr. 5  |
| 24       | 105304X             | Cap, Sleeve   | 404        | STD533710                               | Bolt Rdhd Sqnk 3/8-16 UNC x 1                |
| 25       | 123713X             | Spring, Torsion, Deflector  | 131        | 165890                                  | Arm Spring Brake Mower                       |
| 26       | 110452X             | Nut, Push   | 142        | 157109                                  | Bracket Arm Idler 42"                        |
| 27       | 130968              | Shield, Deflector   | 143<br>144 | 158634                                  | Keeper Belt 42° Clutch Cable                 |
| 28       | 19111016            | Washer 11/32 x 5/8 x 16 Ga.   | 144        | 165888                                  | Pulley Idler Flat                            |
| 29       | 131491              | Rod, Hinge  | 145        | 165891                                  | Bolt Carraige Idler                          |
| 30       | 157722              | Screw Thdrol Rolling Wsh Hd   | 147        | 131335                                  | Spring Extension                             |
| 31       | 129963              | Washer, Spacer  | 148        | 169022                                  | Spring Return Idler                          |
| 32       | 153535              | Pulley, Mandrel   | 149        | 165898                                  | Retainer Spring Yellow Zinc                  |
| 33       | 137266              | Nut, Toplock, Flanged   | 150        | 19091216                                | Washer 9/32 x 3/4 x 16 Ga.                   |
| 34       | STD533717           | Bolt Christman Trock  | 151        | 169670                                  | Bracket Clutch                               |
| 35       | 133835              | Fastner, Christmas Tree   | 152        | 169676                                  | Cable Clutch 42"                             |
| 36       | 131494              | Pulley, Idler, Flat   | 153        | 169674                                  | Washer flat 3/8" Type B                      |
| 37       | 19131316            | Washer 13/32 x 13/16 x 16 Ga.  Nut, Crownlock 3/8-16 UNC  | 154        | 169675                                  | Spring Retainer                              |
| 40       | STD541437           |   | 155        | 169671                                  | Spring Retention Lever                       |
| 44       | 140088              | Guard, Mandrel, L.H.  | 156        | 169672                                  | Spacer                                       |
| 45       | STD624003           | Retainer<br>Screw, Thd. Roll 1/4-20 x 5/8   | 157        | 169669                                  | Rod Clutch                                   |
| 46       | 137729              | Washer, Hardened  | 158        |   | Screw Hex Thd Cut 1/4-20 x                   |
| 48       | 133944              | Roller Assembly, Cam Follower   |            | .,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,, | 5/8  |
| 49       | 155066              | Bolt, Shoulder #10-24 Grade 5   |            | 130794                                  | Mandrei Assembly (Includes                   |
| 50       | 131340<br>STD541410 | Locknut   |            |   | Key Numbers 8-10, 12-15, 31                  |
| 51       |                     | Bolt, Shoulder 5/16-18 UNC  |            |   | and 32)                                      |
| 52       |                     | Arm Assembly, Pad, Brake  |            | 1.69583                                 | Mower Deck, Complete (Std                    |
| 53       |                     | Washer, Hardened  |            |   | deck - order separately mulcher              |
| 54       |                     | Arm, Idler  |            |   | plate components key nos. 101-<br>106)       |
| 55<br>50 |                     | Spacer, Retainer  |            |   | 1001   |
| 56<br>59 |                     | Guard, Tuv Idler (94)   | NOT        | F- All componen                         | t dimensions given in U.S.inches             |
|          |                     | Knob Custom Oval  | 1.84% 1.1  | 1 inch = 25.4                           |  |
| 67       | 149846              | NIGO OUSION Ovai  |            | , 11011 2011                            | • • • • •                                    |

## TRACTOR - - MODEL NUMBER 917.270841 HYDRO GEAR TRANSAXLE - - MODEL NUMBER 319-0650



## TRACTOR - - MODEL NUMBER 917.270841 HYDRO GEAR TRANSAXLE - - MODEL NUMBER 319-0650

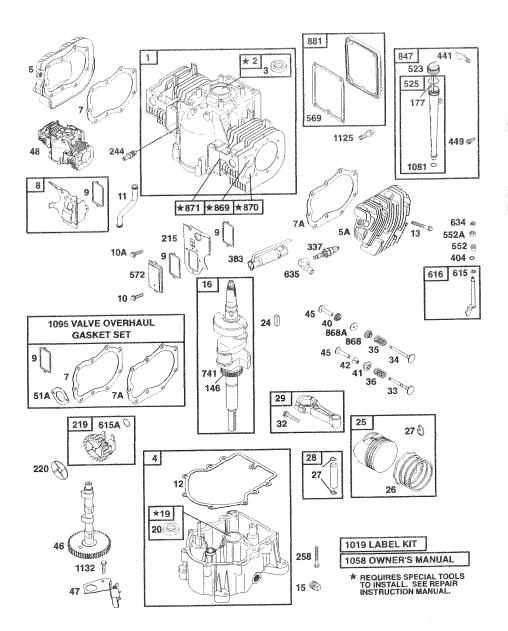
Brake Rotor/Stator Kit

41

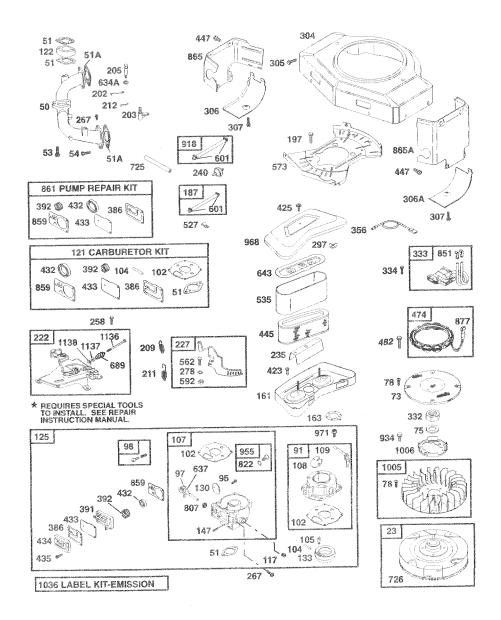
142958

| KEY<br>NO. | PART<br>NO. | DESCRIPTION                  | KEY<br>NO. | PART<br>NO.     | DESCRIPTION                     |
|------------|-------------|------------------------------|------------|-----------------|---------------------------------|
|            |             | Marina Louis                 | 43         | 142884          | Washer 7/16 x 7/8 x .060        |
| 1          | 142930      | Housing, Lower               | 44         | 150829          | Differential Assembly           |
| 2          | 142931      | Assembly, Upper Housing      | 52         | 142991          | Washer 3/4 x 1.5 x .13          |
| 3          | 142932      | Seal, Lip                    | 53         | 142961          | Seal .75 x 1.25 x .250          |
| 4          | 142928      | Ring, Wire Retaining         | 56         | 142963          | Shaft, Input                    |
| 5          | 142933      | Ring, Retaining              | 58         | 142964          | Bolt 1/4-20 x 1.38              |
| 6          | 142934      | Bearing, Shaft Ball          | 59         | 142965          | Pin .5 OD x .43 ID x .750       |
| 7          | 142935      | Bearing, Cradle              | 62         | 142966          | Arm, Control                    |
| 8          | 150771      | Bearing, Thrust 30 x 52 x 13 | 63         | 142967          | Puck, Dampener                  |
| 9          | 142937      | Swashplate, Variable         | 64         | 142920          | Set Screw                       |
| 13         | 142938      | Block, Cylinder Assembly     | 68         | 142969          | Spring                          |
| 14         | 142939      | Arm, Trunnion                | 69         | 144610          | Stud 5/16-24                    |
| 15         | 142940      | Seal, Lip                    | 83         | 142971          | Jackshaft Assembly              |
| 17         | 142941      | Guide, Slot                  | 85         | 150806          | Jackshaft                       |
| 18         | 150772      | Shaft, Motor                 | 88         | 142973          | Screw, Cap                      |
| 19         | 150773      | Bearing, Thrust 42 x 68 x 16 | 89         | 142974          | Washer 7/16 x 1 x 1/2           |
| 23         | 142944      | Block, Cylinder Assembly     | 90         | 142975          | Sleeve Bearing                  |
| 24         | 142945      | Seal, Lip 10 x 25 x 7        | 91         | 142976          | Seal, Wiper                     |
| 25         | 142946      | Actuator, Bypass             | 92         | 142977          | Spring, Block                   |
| 26         | 150774      | Center Section Assembly Kit  | 93         | 142978          | Washer, Block Thrust            |
| 27         | 142948      | Seal, Lip 26 x 42 x 8        | 113        | 142917          | Cap, Vent Assembly              |
| 28         | 142949      | Ring, Retaining              | 114        | 142918          | Fitting, O-Ring Assembly        |
| 29         | 142950      | Washer 26 x 35 x 1           | 119        | 142980          | Spacer                          |
| 30         | 150787      | Plate, Bypass                | 134        | 144607          | Nut, Castle 5/16-24             |
| 34         | 142951      | Oil Filter Element           | 135        | 144608          | Pin, Cotter                     |
| 35         | 142952      | Arm, Bypass                  | 139        | 150775          | Spring, Compression.            |
| 36         | 142953      | Ring, Retaining              | 140        | 150776          | Nut, Hex 5/16-24                |
| 37         | 142954      | Arm, Actuating               |            |                 |                                 |
| 38         | 142955      | Pin, Actuating               | NOTE:      | All component   | dimensions given in U.S. inches |
| 39         | 150777      | Bolt 5/16-24 x 1-3/4         |            | 1 inch = 25.4 m | nm                              |
| 40         | 150778      | Locknut, Hex 5/16-24 UNJC    |            |                 |                                 |

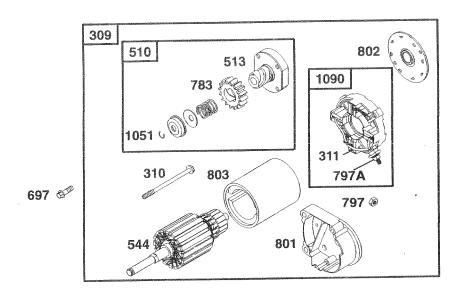
## TRACTOR - - MODEL NUMBER 917.270841 BRIGGS & STRATTON ENGINE-MODEL NUMBER 461707, TYPE NUMBER 0145-E1

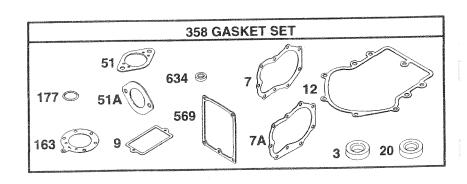


## TRACTOR - - MODEL NUMBER 917.270841 BRIGGS & STRATTON ENGINE-MODEL NUMBER 461707, TYPE NUMBER 0145-E1



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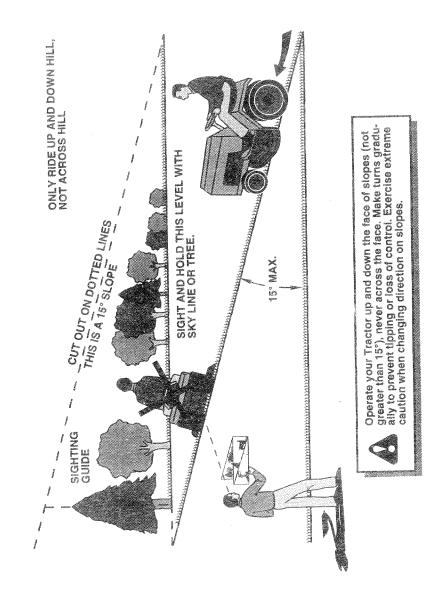


## BRIGGS & STRATTON ENGINE-MODEL NUMBER 461707, TYPE NUMBER 0145-E1

| KEY<br>NO. | PART<br>NO.      | DESCRIPTION   | KEY<br>NO. | PART<br>NO.      | DESCRIPTION                                |
|------------|------------------|---|------------|------------------|--|
|            |                  | Cylinder Assembly   | 91         | 693483           | Body Assembly-Upper                        |
| 1          | 498583           | Bushing/Seal Kit  | 95         | 690718           | Screw (Throttle Valve)                     |
| 2          | 399265           | * Seal-Oil  | 97         | 693485           | Shaft-Throttle                             |
| 3          | 91086            | Sump-Engine   | 98         | 807923           | Kit-Idle Speed                             |
| 4          | 493304           | Head-Cylinder #1  | 102        | 693509           | <ul> <li>Gasket-Carburetor Body</li> </ul> |
| 5          | 214517<br>214518 | Head-Cylinder #2  | 104        | 693506           | Pin-Float Hinge                            |
| 5A<br>7    | 271867           | * Gasket-Cylinder Head #1   | 105        | 692078           | <ul><li>Valve-Float Needle</li></ul>       |
| 7A         | 271868           | ★◆ Gasket-Cylinder Head #2  | 107        | 693482           | Body Assembly-Lower                        |
| 8          | 495754           | Breather Assembly (Cylinder                                       | 108        | 693505           | Valve-Choke                                |
| Ü          | 400,01           | #1)   | 109        | 693498           | Shaft-Choke                                |
| 9          | 27803            | ★◆ Gasket-Breather  | 117        | 693538           | Jet-Main                                   |
| 10         | 94382            | Screw (Breather Assembly)   |            | 693500           | Jet-Main (High Altitude)                   |
| 10A        | 94380            | Screw (Breather Cover)  | 121        | 491539           | Carburetor Kit                             |
| 11         | 280225           | Tube-Breather   | 122        | 281411           | Spacer                                     |
|            | 273390           | * Gasket-Crankcase (.015" Thick,                                  | 125        | 693479           | Carburetor<br>Valve-Throttle               |
|            |                  | Std.)  * Gasket-Crankcase (.005" Thick)                           | 130        | 693504<br>693512 | Float-Carburetor                           |
|            | 271188           | Gasket-Crankcase (.003 Thick)      Gasket-Crankcase (.009" Thick) | 133<br>146 | 94196            | Key-Timing                                 |
| 46         | 271189           | Screw (Cylinder Head)   | 140        | 693508           | Jet-Pilot                                  |
| 13         | 94565            | Plug-Oil Drain  | 161        | 496599           | Base-Air Cleaner                           |
| 15         | 94239<br>690666  | Crankshaft  | 163        | 271411           | ★ Gasket-Air Cleaner                       |
| 16<br>19   | 399264           | Bushing   | 177        | 271170           | ★ Seal-O-Ring                              |
| 20         | 291675           | * Seal-Oil  | 187        | 299146           | Line-Fuel (Cut to Required                 |
| 23         | 491180           | Flywheel  |            |                  | Length)                                    |
| 24         | 222698           | Key-Flywheel  | 197        | 95063            | Screw (Back Plate)                         |
| 25         | 499180           | Piston Assembly (Standard)  | 202        | 262683           | Link-Mechanical Governor                   |
|            | 499181           | Piston Assembly (.010 "O.S.)                                      | 203        | 280997           | Crank-Bell                                 |
|            | 499182           | Piston Assembly (.020" O.S.)                                      | 205        | 93971            | Screw (Bell Crank)                         |
|            | 499183           | Piston Assembly (.030" O.S.)                                      | 209        | 262352           | Spring-Governor                            |
| 26         | 499184           | Ring Set, Piston (Standard)                                       | 211        | 261563           | Spring-Governor Link-Throttle              |
|            | 499285           | Ring Set, Piston (.010 "O.S.)                                     | 212        | 693985           | Guide-Air                                  |
|            | 499186           | Ring Set, Piston (.020 "O.S.)                                     | 215        | 224816           | Gear-Governor                              |
|            | 499187           | Ring Set, Piston (.030 "O.S.)                                     | 219        | 394348<br>222773 | Washer-Thrust (Governor Gear)              |
| 27         | 263129           | Lock-Piston Pin   | 220<br>222 | 491282           | Bracket-Control                            |
| 28         | 498319           | Pin Assembly, Piston (Std.) Pin Assembly-Piston (.005"            | 227        | 491297           | Lever-Governor                             |
|            | 498320           | O.S.)   | 235        | 224995           | Shield-Fuel Spray                          |
| 29         | 498314           | Rod-Connecting (Standard)   | 240        | 394358           | Filter-Fuel                                |
| 20         | 498541           | Rod-Connecting (.020 U.S.)  | 244        | 230318           | Connector-Hose (Pulse Line)                |
| 32         | 95017            | Screw (Connecting Rod)  | 258        | 94930            | Screw (Engine Sump)                        |
| 33         | 390420           | Valve-Exhaust (Include(s):  | 267        | 93897            | Screw (Casing Clamp)                       |
|            | 494553           | Keeper-Valve (Ref. No. 42))                                       | 278        | 94942            | Washer (Governor Lever)                    |
| 34         | 691302           | Valve-Intake  | 297        | 94289            | Nut-Wing (Air Filter Retainer)             |
| 35         | 65906            | Spring-Valve (Intake)   | 304        | 691390           | Housing-Blower                             |
| 36         | 26828            | Spring-Valve (Exhaust)  | 305        | 690960           | Screw (Blower Housing)                     |
| 40         | 221596           | Retainer-Valve (Exhaust)  | 306        | 222846           | Shleid-Cylinder                            |
| 41         | 292260           | Retainer-Valve (Exhaust)  | 306A       |                  | Shield-Cylinder                            |
| 42         | 494553           | Keeper-Valve  | 307        | 94930            | Screw (Cylinder Shield) Motor-Starter      |
| 45         | 261368           | Tappet-Valve  | 309        | 497596           |  |
| 46         | 214487           | Camshaft  | 310        |                  | Bolt (Starter Motor) Brush Set             |
| 47         | 393415           | Slinger-Oil   | 311        | 497608           | Nut (Flywheel)                             |
| 48         |                  | Short Block   | 332        |                  | Armature-Magneto                           |
| 50         |                  | Manifold-Intake   | 333        |                  | Screw (Magneto Armature)                   |
| 51         |                  | ★● Gasket-Intake<br>★◆ Gasket-Intake                              | 334<br>337 |                  | Plug-Spark                                 |
| 51A        |                  | Screw (Carburetor)  | 356        |                  | Wire-Stop                                  |
| 53         |                  | Screw (Carbinelly) Screw (Intake Manifold)                        | 358        |                  | Gasket Set                                 |
| 54<br>73   |                  | Screen-Rotating   | 383        |                  | Wrench-Spark Plug                          |
| 75<br>75   |                  | Washer (Flywheel)   | 386        |                  | ♦+ Gasket-Pump                             |
| 78         |                  | Screw (Flywheel Fan)  | 391        |                  | Body-Pump                                  |

#### BRIGGS & STRATTON ENGINE-MODEL NUMBER 461707, TYPE NUMBER 0145-E1

| 338 de  | KEY<br>NO. | PART<br>NO. | DESCRIPTION             | KEY<br>NO. | PART<br>NO.      | DESCRIPTION                               |
|---|------------|-------------|-------------------------|------------|------------------|---|
| 433 693492  | 404        | 223882      | Washer (Governor Crank) | 877        | 231218<br>393456 | Bushing-Guide (Intake)<br>Wire-Alternator |
| 433 69348   |            | 94823       |                         |            |                  |   |
| Cover-Diaphragm   |            |             |                         | 918        | 393815           | Hose-Vacuum (Cylinder-10-                 |
| 435 683494 Screw (Disphragm Cover) 934 94627 Screw (Far Retainer) 447 93243 Screw (Air Guide Cover) 971 805540 Screw (Liper Body To Lower Body 1974 93434 Screw (Oil Fill Bracket) 1005 249901 Retainer-Far Pan-Flywheel Retainer-Far 1005 24991 Retainer-Far 1005 249932 Label Kit-Emission 1051 25080 Ring-Retaining 1005 249932 Label Kit-Emission 1052 24903 Retainer-Far 1005 249932 Label Kit-Emission 1052 24903 Retainer-Far 1005 249932 Label Kit-Emission 1058 279888 Owner's Manual 1058 27988 Owner's Manual 1058 27988 Owner's Manual 1058 27988 Owner's Manual 1059 249765 Retainer-Far 1090 249765 Retainer-Far 1122 24075 Screw (Covern Plate) 1136 240707-0145-E118 Placement Engine 1090 249765 Retainer-Far 1122 24075 Screw (Covern Plate) 1136 240765 Retainer-Far 1122 24075 Screw (Covern Plate) 1137 220680 Washer (Covern Or Crank) Retainer-Governor Shaft Retainer-Governor Retainer Retainer-Far 1090 249765 Retainer-Far 1090 249765 Retainer-Far 1 |            |             | , .                     |            |                  |   |
| 1939-93   1939-94   1939-95   1939-19   1939-19   1939-95   193   |            |             | , 3                     | 934        | 94627            | 9 ,                                       |
| 1   |            |             |                         |            |                  | •   |
| Section   Sec   |            |             |                         |            |                  | 0   |
| 449 94882   |            |             |                         |            |                  |   |
| 474 93474 Alternator 1006 224901 Fahr-hywneel Pathers 1006 224901 Pathers 234 93621 Screw (Alternator) 1019 496726 Label Kit Label Kit Pathers 1036 498382 Label Kit Pathers 1036 49860 497607 Pathers 1036 4 |            |             | •                       |            |                  | Body)                                     |
| 482 93621 Screw (Alternator) 1006 2249U1 HetainerFran Label Kit 1 1019 496726 Label Kit 1 263080 Clutch-Drive 1036 499382 Label Kit 2 Label Kit 1 263080 Space 1051 263080 Clutch-Drive 1051 263080 Owner's Manual 1052 499382 Label Kit-Emission 1051 263080 Owner's Manual 1052 499382 Clabel Kit-Emission 1052 499382 Clabel Kit 1 263080 Owner's Manual 1052 27368 Owner's Manual 1052 27368 Owner's Manual 1052 27368 Owner's Manual 1053 27368 Owner's Manual 1052 27368 Owner's Manual 1052 27368 Owner's Manual 1053 496047 Gasket Set-Valve Overhaul 1052 494724 Screw (Cover Plate) 1052 494724 Screw (Cover Plate) 1052 27369 Space 1052 2731 Spac |            |             | •                       | 1005       | 498157           |   |
| 510 497606  |            |             |                         |            |                  |   |
| 513 399003 Clutch-Drive Dipstick 1051 263090 Pipstick 1051 263090 Pipstick 1058 273688 Owner's Manual |            |             | · · ·                   |            |                  |   |
| 49548   349548   Tube-Oil Fill   1081   280860   ★ Seal-O-Ring   Feltamer-Brush   1081   280860   ★ Seal-O-Ring   1082   497605   24724   24724   24724   248675   Screw (Governor, Control Rod)   1132   24675   Screw (Governor, Control Rod)   1132   24675   Screw (Governor, Control Rod)   1132   24675   Screw (Governor, Control Rod)   1136   34297   Screw (Governor, Control Rod)   1136   34298   Nut (Governor Lever)   1138   34298   Nut (Governor Crank)   1138   34298   Nut (Governor Crank)   1138   34298   Nut (Governor Shaft   Crank-Governor Shaft   Crank-Governor Shaft   Crank-Governor Shaft   Crank-Governor Shaft   Masher-Seal   Retainer-Governor Shaft   Masher-Seal   Retainer-Air Fitter   1095   Scal-Governor Shaft   1095   Masher-Seal   Retainer-Air Fitter   1095   Masher-Seal   Roduded in Value Overhauld Kit, Ref Number 121   1095   Nut (Satrer Terminal)   1095   Nut (Starter Terminal)   1095   Nut (Starter Terminal)   1095   Nut (Starter Terminal)   1095   Nut (Satrer Terminal)   1095    |            |             |                         |            |                  |   |
| 1081   280860   x   Seal-C-Ring   Retainer-Brush   1081   280860   x   Seal-C-Ring   Retainer-Brush   497605   Retainer-Brush   498047   Screw (Cover Plate)   1125   49724   Screw (Cover Plate)   1125   49724   Screw (Cover Plate)   1125   49724   Screw (Governor, Control Rod)   1136   49297   Screw (Governor, Control Rod)   497607   Screw (Governor, Control Rod)   497607   491304   Plate-Back   460707-0145-E1 Replacement Engine   460707-014   | 523        | 494947      | Dipstick                |            |                  |   |
| 223490   Filter-Air   1090   497605   Retainer-Brush   Gasket Set-Valve Overhaul   498047   Gasket Set-Valve Overhaul   498047   Gasket Set-Valve Overhaul   498047   Screw (Cover Plate)   494724   460707-0145-E1Replacement Engine   4607   | 525        | 495348      | Tube-Oil Fill           |            |                  |   |
| Filter-Air   1095   498047   Gasket Set-Valve Overhaul  | 527        | 223167      | Clamp-Tube              |            |                  | •   |
| Section   Sec   |            |             |                         |            |                  |   |
| Space   Spa   |            |             |                         |            |                  |   |
| 5622   39853   50st-iming (Governor Lever)   1136   94297   Screw (Governor, Control Rod)   |            |             |                         |            |                  |   |
| Solid-Alrage (Governor Lever)   1137   220680   Washer (Governor, Control Fod)  |            |             |                         |            |                  |   |
| 572         222892         Cover-Breather (Cylinder #2)         1138         94298         Nut (Governor, Control Rod           573         491304         Plate-Back   |            |             |                         |            |                  |   |
| 19304   Plate-Back   19304   Plate-Back   19304   Plate-Back   Nut (Governor Lever)   195162   19278   Nut (Governor Crank)   195162   194296   Retainer-Governor Shaft   195300   195300   195300   195300   195300   195300   195300   195300   195300   195300   195300   195300   |            |             |                         |            |                  | Rod)                                      |
| Sy2278  |            |             |                         |            |                  |   |
| 601 95162 Clamp-Hose 615 94296 Retainer (Governor Crank) 615A 93898 Retainer-Governor Shaft 616 491530 Crank-Governor 634 491287 ★ Seal-Governor Shaft 634A 271013 Washer-Foam 635 66538 Boot-Spark Plug 637 693510 Washer-Seal 643 496700 Retainer-Air Fitter 639 262337 Spring-Friction 639 39585 Screw (Drive Cap) 725 280866 Shield-Heat 726 91362 Gear-Ring 738 683059 Gear-Starter 739 94010 Nut (Starter Terminal) 737A 633167 Nut (Starter Terminal) 737A 633167 Nut (Starter Terminal) 737A 633167 Nut (Starter Terminal) 801 394860 Cap-Drive 802 497607 Cap-End 803 497604 Housing-Starter 807 693511 Spacer 822 633497 Washer-Seal (Throttle Shaft) 851 493880 ♣ Diaphragm-Euel Pump 865 224774 Cover-Air Guide 868 497565 Seal-Valve 868 4273312 Seal-Valve 869 261463 Seal-Valve (Intake)   |            |             |                         | ***        | 460707-0         | 145-E1Replacement Engine                  |
| 615 94296 Retainer (Governor Crank) 615A 93898 Retainer (Governor Crank) 616 491530 Crank-Governor Shaft 634 491287 ★ Seal-Governor Shaft 634A 271013 Washer-Foam 635 66538 Boot-Spark Plug 637 693510 Washer-Seal 638 262337 Spring-Friction 639 262337 Spring-Friction 639 39385 Screw (Drive Cap) 725 280866 Shield-Heat 726 91362 Gear-Ring 741 262939 Gear-Timing 783 693059 Gear-Starter 797 94010 Nut (Starter Terminal) 797A 633167 Nut (Starter Terminal) 797A 633167 Spacer 802 497607 Cap-End 803 497604 Housing-Starter 807 693511 Spacer 822 633497 Washer-Seal (Throttle Shaft) 851 493880 ♣ Diaphragm-Fuel Pump 865 224774 Cover-Air Guide 868 497656 Seal-Valve 868 497656 Seal-Valve 869 261463 Seal-Valve (Intake)  |            |             | ,                       |            |                  | Contact Cat Dal Number 050                |
| 615A 93898  |            |             |                         |            |                  | · · · · · · · · · · · · · · · · · · ·     |
| 616 491530  |            |             | Retainer-Governor Shaft |            |                  |   |
| 634 491287 ★ Seal-Governor Shaft 634A 271013 Washer-Foam 635 66538 Boot-Spark Plug 637 693510 Washer-Seal 643 496700 Retainer-Air Filter 689 262337 Spring-Friction 687 93585 Screw (Drive Cap) 725 280866 Shield-Heat 726 91362 Gear-Ring 741 262989 Gear-Timing 783 693059 Gear-Starter 797 94010 Nut (Starter Terminal) 797A 693167 Nut (Starter Terminal) 797A 693167 Nut (Starter Terminal) 801 394860 Cap-Drive 802 497607 Cap-End 803 497604 Housing-Starter 807 693511 Spacer 807 495715 Spacer 822 693497 Washer-Seal (Throttle Shaft) 851 493880 Terminal-Cable 859 693488 861 393397 865 224774 Cover-Air Guide 868A 273312 Seal-Valve 8680 261463 Seat-Valve (Intake)   | 616        | 491530      | Crank-Governor          | *          | n icidded ii     |   |
| 634   |            | 491287      |                         | +          | Included in      |   |
| 637 693510 Washer-Seal 1 inch = 25.4 mm  643 496700 Retainer-Air Filter 689 262337 Spring-Friction 697 93585 Screw (Drive Cap) 725 280866 Shield-Heat 726 91362 Gear-Ring 741 262989 Gear-Starter 797 94010 Nut (Starter Terminal) 797A 693167 Nut (Starter Terminal) 801 394860 Cap-Drive 802 497607 Cap-End 803 497604 Housing-Starter 807 693511 Spacer 822 693497 Washer-Seal (Throttle Shaft) 847 495715 Dipstick/Tube Assembly 851 493880 Terminal-Cable 859 693488 + Diaphragm-Fuel Pump 861 393397 Kit-Fuel Pump 865 2247774 Cover-Air Guide 868A 273312 Seal-Valve 869 261463 Seat-Valve (Intake)  |            |             |                         |            |                  | • •                                       |
| 643 496700 Retainer-Air Filter 689 262337 Spring-Friction 697 93585 Screw (Drive Cap) 725 280866 Shield-Heat 726 91362 Gear-Ring 741 262989 Gear-Timing 783 693059 Gear-Starter 797 94010 Nut (Starter Terminal) 797A 693167 Nut (Starter Terminal) 801 394860 Cap-Drive 802 497607 Cap-End 803 497604 Housing-Starter 807 693511 Spacer 822 693497 Washer-Seal (Throttle Shaft) 847 495715 Dipstick/Tube Assembly 851 493880 Terminal-Cable 859 693488 + Diaphragm-Fuel Pump 865 224774 Cover-Air Guide 868 497656 Seal-Valve 8680 261463 Seat-Valve 869 261463 Seat-Valve (Intake)  |            |             |                         | NOTE:      | All compo        | nent dimensions given in U.S. inches      |
| 689         262337         Spring-Friction           697         93585         Screw (Drive Cap)           725         280866         Shield-Heat           726         91362         Gear-Ring           741         262989         Gear-Timing           783         693059         Gear-Starter           797         94010         Nut (Starter Terminal)           797A         693167         Nut (Starter Terminal)           801         394860         Cap-Drive           802         497607         Cap-End           803         497604         Housing-Starter           807         693511         Spacer           822         693497         Washer-Seal (Throttle Shaft)           847         495715         Dipstick/Tube Assembly           851         493880         Terminal-Cable           859         693488         + Diaphragm-Fuel Pump           865         224774         Cover-Air Guide           865         224775         Cover-Air Guide           868         497656         Seal-Valve           868         273312         Seal-Valve           869         261463         Seat-Valve (Intake)   |            |             |                         |            | 1  inch = 2      | 5.4 mm                                    |
| 697         93585         Screw (Drive Cap)           725         280866         Shield-Heat           726         91362         Gear-Ring           741         262989         Gear-Starter           797         94010         Nut (Starter Terminal)           797A         693167         Nut (Starter Terminal)           801         394860         Cap-Drive           802         497607         Cap-End           803         497604         Housing-Starter           807         693511         Spacer           822         693497         Washer-Seal (Throttle Shaft)           847         495715         Dipstick/Tube Assembly           851         493880         Terminal-Cable           859         693488         + Diaphragm-Fuel Pump           861         393397         Kit-Fuel Pump           865         224774         Cover-Air Guide           868         224775         Cover-Air Guide           868         497656         Seal-Valve           868         273312         Seal-Valve           869         261463         Seat-Valve (Intake)  |            |             |                         |            |                  |   |
| 725         280866         Shield-Heat           726         91362         Gear-Ring           741         262989         Gear-Timing           783         693059         Gear-Starter           797         94010         Nut (Starter Terminal)           797A         693167         Nut (Starter Terminal)           801         394860         Cap-Drive           802         497607         Cap-End           803         497604         Housing-Starter           807         693511         Spacer           822         693497         Washer-Seal (Throttle Shaft)           847         495715         Dipstick/Tube Assembly           851         493880         Terminal-Cable           859         693488         + Diaphragm-Fuel Pump           865         224774         Cover-Air Guide           865A         224775         Cover-Air Guide           868A         497656         Seal-Valve           868A         273312         Seal-Valve           869         261463         Seat-Valve (Intake)   |            |             |                         |            |                  |   |
| 726         91362         Gear-Ring           741         262989         Gear-Timing           783         693059         Gear-Starter           797         94010         Nut (Starter Terminal)           797A         693167         Nut (Starter Terminal)           801         394860         Cap-Drive           802         497607         Cap-End           803         497604         Housing-Starter           807         693511         Spacer           822         693497         Washer-Seal (Throttle Shaft)           847         495715         Dipstick/Tube Assembly           851         493880         Terminal-Cable           859         693488         + Diaphragm-Fuel Pump           865         224774         Cover-Air Guide           865A         224775         Cover-Air Guide           868A         297656         Seal-Valve           868A         273312         Seal-Valve           869         261463         Seat-Valve (Intake)  |            |             |                         |            |                  |   |
| 741         262989         Gear-Timing           783         693059         Gear-Starter           797         94010         Nut (Starter Terminal)           797A         693167         Nut (Starter Terminal)           801         394860         Cap-Drive           802         497607         Cap-End           803         497604         Housing-Starter           807         693511         Spacer           822         693497         Washer-Seal (Throttle Shaft)           847         495715         Dipstick/Tube Assembly           851         493880         Terminal-Cable           859         693488         + Diaphragm-Fuel Pump           865         224774         Cover-Air Guide           865A         224775         Cover-Air Guide           868         497656         Seal-Valve           868         273312         Seal-Valve           869         261463         Seat-Valve (Intake)  |            |             |                         |            |                  |   |
| 783         693059         Gear-Starter           797         94010         Nut (Starter Terminal)           797A         693167         Nut (Starter Terminal)           801         394860         Cap-Drive           802         497607         Cap-End           803         497604         Housing-Starter           807         693511         Spacer           822         693497         Washer-Seal (Throttle Shaft)           847         495715         Dipstick/Tube Assembly           851         493880         Terminal-Cable           859         693488         + Diaphragm-Fuel Pump           861         393397         Kit-Fuel Pump           865         224774         Cover-Air Guide           868         224775         Cover-Air Guide           868         497655         Seal-Valve           868         273312         Seal-Valve           869         261463         Seat-Valve (Intake)   |            |             | 2                       |            |                  |   |
| 797A 693167 Nut (Starter Terminal) 801 394860 Cap-Drive 802 497607 Cap-End 803 497604 Housing-Starter 807 693511 Spacer 822 693497 Washer-Seal (Throttle Shaft) 847 495715 Dipstick/Tube Assembly 851 493880 Terminal-Cable 859 693488 ♣+ Diaphragm-Fuel Pump 861 393397 Kit-Fuel Pump 865 224774 Cover-Air Guide 868A 273312 Seal-Valve 869 261463 Seat-Valve (Intake)   |            |             | Gear-Starter            |            |                  |   |
| 801       394860       Cap-Drive         802       497607       Cap-End         803       497604       Housing-Starter         807       693511       Spacer         822       693497       Washer-Seal (Throttle Shaft)         847       495715       Dipstick/Tube Assembly         851       493880       Terminal-Cable         859       693488       + Diaphragm-Fuel Pump         861       393397       Kit-Fuel Pump         865       224774       Cover-Air Guide         865A       224775       Cover-Air Guide         868       497656       Seal-Valve         868A       273312       Seal-Valve         869       261463       Seat-Valve (Intake)   | 797        | 94010       | Nut (Starter Terminal)  |            |                  |   |
| 802       497607       Cap-End         803       497604       Housing-Starter         807       693511       Spacer         822       693497       Washer-Seal (Throttle Shaft)         847       495715       Dipstick/Tube Assembly         851       493880       Terminal-Cable         859       693488       + Diaphragm-Fuel Pump         861       393397       Kit-Fuel Pump         865       224774       Cover-Air Guide         865A       224775       Cover-Air Guide         868       497656       Seal-Valve         868       273312       Seal-Valve         869       261463       Seat-Valve (Intake)   | 797A       | 693167      | Nut (Starter Terminal)  |            |                  |   |
| 803       497604       Housing-Starter         807       693511       Spacer         822       693497       Washer-Seal (Throttle Shaft)         847       495715       Dipstick/Tube Assembly         851       493880       Terminal-Cable         859       693488       + Diaphragm-Fuel Pump         861       393397       Kit-Fuel Pump         865       224774       Cover-Air Guide         865A       224775       Cover-Air Guide         868       497656       Seal-Valve         868       273312       Seal-Valve         869       261463       Seat-Valve (Intake)  | 801        | 394860      | •                       |            |                  |   |
| 807       693511       Spacer         822       693497       Washer-Seal (Throttle Shaft)         847       495715       Dipstick/Tube Assembly         851       493880       Terminal-Cable         859       693488       + Diaphragm-Fuel Pump         861       393397       Kit-Fuel Pump         865       224774       Cover-Air Guide         865A       224775       Cover-Air Guide         868       497656       Seal-Valve         868A       273312       Seal-Valve         869       261463       Seat-Valve (Intake)  |            | 497607      | •                       |            |                  |   |
| 822       693497       Washer-Seal (Throttle Shaft)         847       495715       Dipstick/Tube Assembly         851       493880       Terminal-Cable         859       693488       H Diaphragm-Fuel Pump         861       393397       Kit-Fuel Pump         865       224774       Cover-Air Guide         865A       224775       Cover-Air Guide         868       497656       Seal-Valve         868A       273312       Seal-Valve         869       261463       Seat-Valve (Intake)  |            |             | ~                       |            |                  |   |
| 847     495715     Dipstick/Tube Assembly       851     493880     Terminal-Cable       859     693488     Diaphragm-Fuel Pump       861     393397     Kit-Fuel Pump       865     224774     Cover-Air Guide       865A     224775     Cover-Air Guide       868     497656     Seal-Valve       868A     273312     Seal-Valve       869     261463     Seat-Valve (Intake)  |            |             |                         |            |                  |   |
| 851 493880 Terminal-Cable 859 693488  |            |             |                         |            |                  |   |
| 859     693488     + Diaphragm-Fuel Pump       861     393397     Kit-Fuel Pump       865     224774     Cover-Air Guide       865A     224775     Cover-Air Guide       868     497656     Seal-Valve       868A     273312     Seal-Valve       869     261463     Seat-Valve (Intake)  |            |             |                         |            |                  |   |
| 861       393397       Kit-Fuel Pump         865       224774       Cover-Air Guide         865A       224775       Cover-Air Guide         868       497656       Seal-Valve         868A       273312       Seal-Valve         869       261463       Seat-Valve (Intake)   |            |             |                         |            |                  |   |
| 865     224774     Cover-Air Guide       865A     224775     Cover-Air Guide       868     497656     Seal-Valve       868A     273312     Seal-Valve       869     261463     Seat-Valve (Intake)  |            |             |                         |            |                  |   |
| 865A 224775 Cover-Air Guide<br>868 497656 Seal-Valve<br>868A 273312 Seal-Valve<br>869 261463 Seat-Valve (Intake)  |            |             |                         |            |                  |   |
| 868 497656 Seal-Valve<br>868A 273312 Seal-Valve<br>869 261463 Seat-Valve (Intake)   |            |             |                         |            |                  |   |
| 868A 273312 Seal-Valve<br>869 261463 Seat-Valve (Intake)  |            |             |                         |            |                  |   |
| 869 261463 Seat-Valve (Intake)  |            |             |                         |            |                  |   |
| · · ·   |            |             |                         |            |                  |   |
|   | 870        | 262924      | Seat-Valve (Exhaust)    |            |                  |   |



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