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	2195			2104			2363	
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270710	1926	53	271024	2260	75	271814	2363	77
	1926			2103			2363	
	2195			2243			2363 2363	
	1926			2103			2363 2363	
	1926			2243			2363	
	2241			2389			2363	
	2363			2389			2363	
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	2144			2363	
	2144 2144			2363	
	2255			2427	
	2255			2427	
272050	2487	84	272460	2363	77
	2374			2363	
	2487			2427	
	2374			2427 	
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	2487			2390	
272057	2487	84	272951	2390	80
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	2487			2390	
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	2374			2390	
	2374			2390	
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	2374			2238	
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	2374			2152	
	2374			2184	
272073	2374	78	273023	2238	71
	2374			2170	
	2374			2170	
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	2374			2170 2170	
	2374			2184	
	2374			2390	
	2144		273052	2390	80
	2144			2184	
	2255			2238	
	2255			2390 	
	2433			2390	
	2395			2371	
272200	2395	81	273090	2390	80
272201	2395	81	273100	2390	80
	2255			2390	
	2433 2433			2152 2152	
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	2533			2238	
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	2564			2236	
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	2542			2151	
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	2540			2390 	
	2540			2165	
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	2541			2170	
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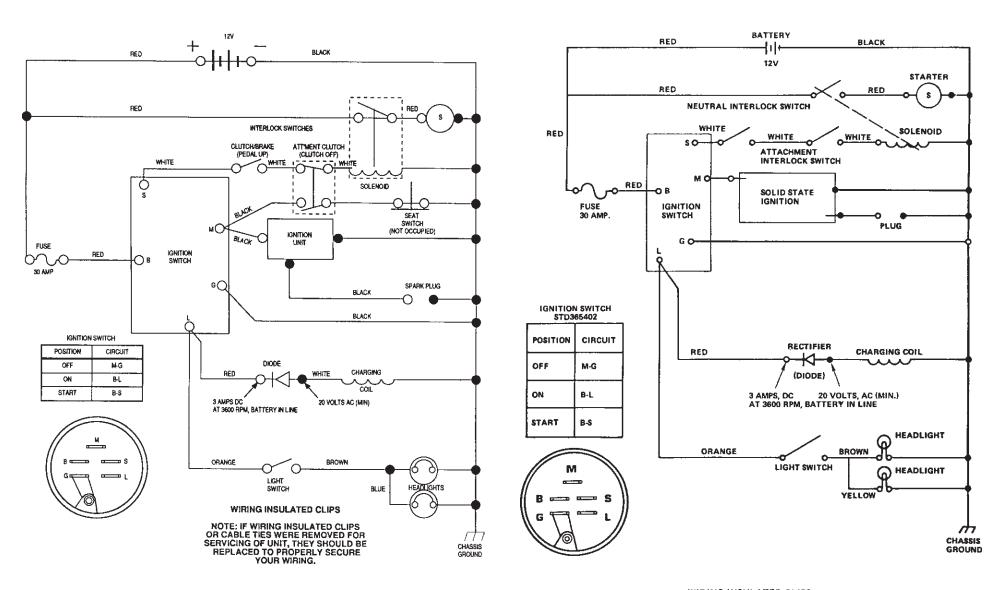
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275012	2390	80
275013	2390	80
275020	2390	80
275021	2390	80
275022	2390	80
275023	2390	80
275030	2390	80
275031	2371	78
275032	2390	80
275033	2390	80
275034	2390	80
275040	2390	80
275041	2390	80
275042	2390	80
275043	2390	80
275044	2390	80
275220	2390	80
	2390	
275222	2390	80
275223	2390	80
275240		84
275241	2460	83
275242	2562	87
279880	2363	77

601220	601211	4 -		_	_	601181	601180	601171	601170	601151	601141	601140	601131	601130	601090	601080	601053	601050	601050	601020	601003	601002	601001	601000	600952	600951	600950	600940	600902	600901	600900	600892	600891	600890	6000889	600000	6008/1	600870	600854	600853	600851	600850	600811	600810	600800	600752	600751	600750	600701	600193	600192	600191	600190	600170	600053	600052	600051	600050	60004c	600031	600030	SEARS	MODEL
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	602871	602850	602860	602813	602812	602811	602810	602752	60275	80275	602520	602420	602282	602281	602280	602263	602262	602260	602240	602221	602220	602212	602211	602210	602200	602191	602190	602180	602172	602171	602170	602161	602160	602151	602150	602131	602050	602021	602020	602011	602000	601952	601952	601941	601940	601931	601930	601901	601900	601891	601890	601884	601883	601882	601881	601880	601871	601870	601753	601752	601751	601520	MODEL
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606452	606450	606390	606381	606380	606351	606350	606291	606290	606081	606080	606250	606221	606220	606191	606190	606130	606051	606050	606030	606020	605550	605450	605390	605350	605290	605282	605281	605250	605190	605090	605050	605031	605030	605021	605000	604500	604281	604280	604250	604140	604050	604030	604020	604030	603521	603520	603440	603340	603280	603241	603240	603220	603021	602952	602951	602950	602940	602930	602891	602890	602881	602880	MODEL
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1659	1659 :	1662	1662	1662	1719	1719	1662	1662 ::	1665 :	1660	1872	1889	1786	1720	1792	1786	1659	1659	1659	1540	1727	1727	1642	1659	1642 ::	1662	1660	1669 :	1606	1606	1659	1768	1768	1540	1540	1505	1541	. 1499	1316	1316	1496	1496	1540	1496	.: 884 .:	884	1316	1316 ::	1400 ::	1468	1316	. 884 .	884 4	23/4	2374	2374	2660	2562	2363 :	2363	2363	2363	HEMATIC
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MODEL	SCHEMATIC	PAGE	MODEL	SCHEMATIC	PAGE	MODEL	SCHEMATIC	PAGE
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606552	2001	56		1929		Poulan Pro	)	
	1929			2128		PPR2042STA		
	1929			1926			2363	77
				1926		PPR2042STB	2363	77
	1929					(279891) PPR2042STC		/ /
							2363	77
				2152		PPR20H42ST		
				2152		(279900)	2363	77
			608920	2152	66	PPR20H42ST	В	
	1926			2151		(279901)	2363	77
607041	1926	53		2127		PPR20H42ST		
	1926			2127			2363	77
	1926			2144		PR1642STA		
	1926			2144			2374	78
	1926			2144		PR16H42STA	2374	70
				2144		(279840) PR16H42STB		78
	1926			2144		(2708/11)	2374	78
						PR1742STA	2074	70
						(279810/6002	70) 2363	77
				2257		PR1742STC		
				2195		(600272)	2363	77
				2363		PR17H42STA		
	2061			2224		(279820/6003	70) 2363	77
	1929			2195		PR17H42STB		
607195	1929	53		2363			2363	77
607200	1976	55		2226		PR17H42STC		
	2070			2363			2363	77
	1926			2226		PR1842STA	2222	
	1926			2243			2363	//
	1926			2374 2374		PR1842STB	2363	77
	1008			2226		PR1842STC	2303	//
							2363	77
				2195		PR1842STD		
				2363			2427	82
	1968			2195		PR18542STA		
	1968			2255		(279910)	2427	82
	2072			2395		PR18542STB		
00.000	1982			2226			2427	82
	2064		609891	2363	77	PR185H42ST	Α	
	1926			2238			2427	82
	1926			2256		PR185H42ST	в 2427	00
	1926			2243		PR2042STA	2427	62
				2374			2363	77
	1926			2374		PR20H42STA		
			000002				2363	77
						PR20H42STB		
	2104		Poulan			(279940)	2363	77
	2104		270450	2363	77	PR20H42STC		
	2009		270451	2363	77	(279941)	2363	77
607951	2009	57		2363		PR20H42STD		
	2103		271471	2363	77	,	2427	82
	1929					PRGT22H50A		0.4
	1929		WeedEate	r		(279980) PRGT22H50E	2398	81
	1929			2363	77		2398	01
				2363		PRGT22H50C		01
							2398	81
	1929					PRGT22H50D		
							2398	81
						PRK17G42ST	A	
	1926						2374	78
	1926					PRK17G42ST		
608051	1926	53					2363	77
	1926					PRK17H42ST		
	1926						2374	78
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	1926					(2/9901)	23/4	/8
008261	1926	53		0				

608450 ...... 1929 ...... 53

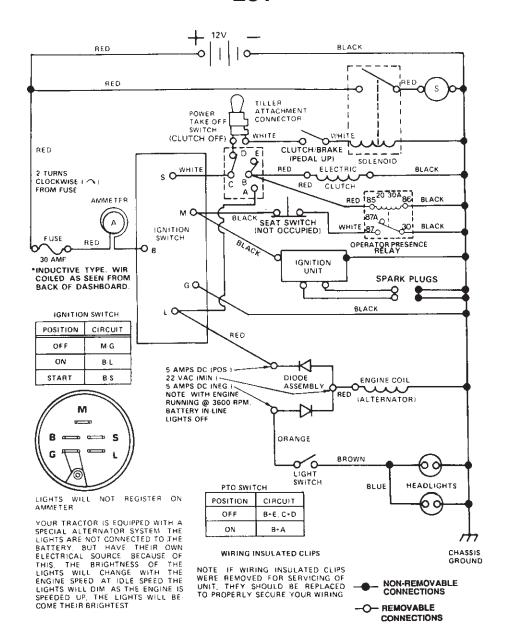
# SCHEMATIC NUMBER 279



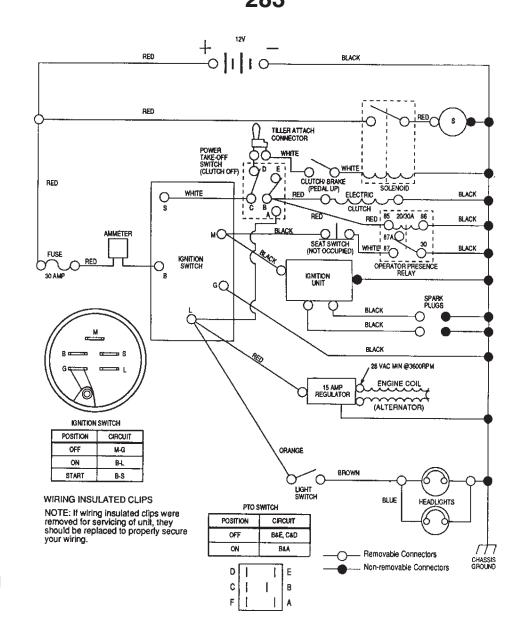
WIRING INSULATED CLIPS

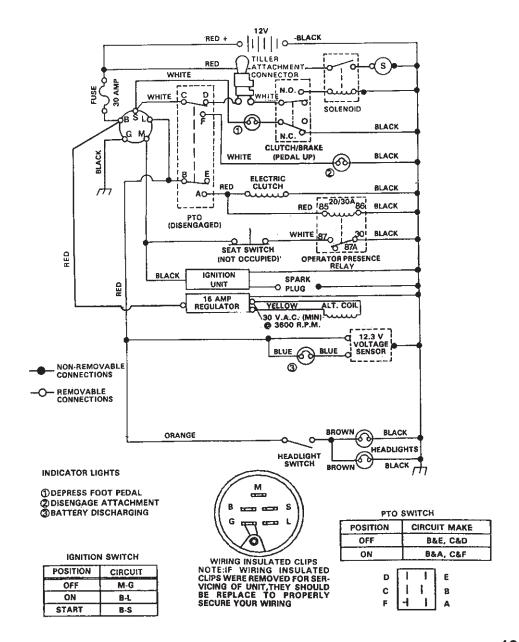
If Insulated Clips were removed for servicing of unit, they should be replaced to properly secure your wiring.

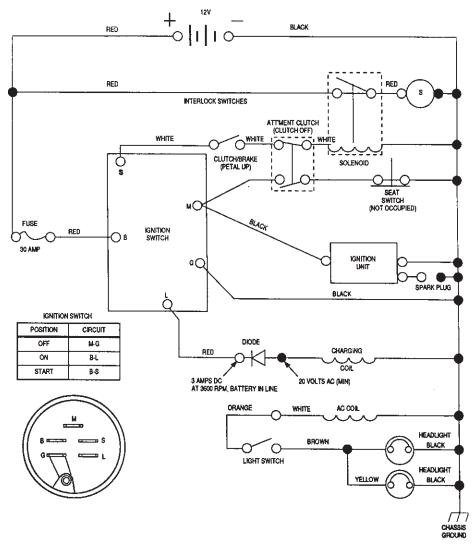
#### BLACK RED RED NEUTRAL **ATTACH** WHITE RED SOLENOID . INTER'K SW INTER'K SW BLACK SOLID STATE IGNITION IGNITION SWITCH FUSE RED SPARK PLUG 30 AMP G BLACK **IGNITION SWITCH** STD365402 RECTIFIER CHARGING RED 0000 **POSITION** CIRCUIT (DIODE) COIL M-G **OFF** 3 AMPS, DC 20 VOLTS, AC (MIN.) ORANGE AT 3600 RPM, BATTERY IN LINE ON B.L **BROWN** START 8-\$ **BROWN** LIGHT HEADLIGHTS SWITCH WIRING INSULATED CLIPS CHASSIS NOTE: IF WIRING INSULATED CLIPS GROUND AND CABLE TIES WERE REMOVED FOR SERVICING OF UNIT, THEY SHOULD BE REPLACED TO PROPERLY SECURE YOUR WIRING.



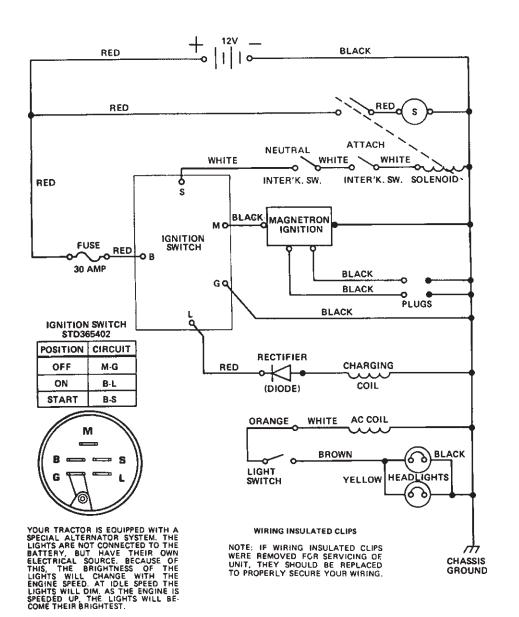
#### - BLACK RED + RED WHITE N.O. 0 WHITE $\circ$ SOLENOID 0 BLACK N.C. CLUTCH/BRAKE BLACK (PEDAL UP) BLACK WHITE ιB ELECTRIC Q, CLUTCH RED BLACK HAQ-20/30A BLACK RED | 85 PTO (DISENGAGED) WHITE 187 BLACK SEAT SWITCH 0 87A (NOT OCCUPIED) OPERATOR PRESENCE RELAY IGNITION UNIT BLACK SPARK PLUG 16 AMP RED YELLOW ALT COIL REGULATOR 30 V.A.C. (MIN) @ 3600Fl.P.M. 12.3V O VOLTAGE O SENSOR BROWN BLACK **ORANGE** INDICATOR LIGHTS HEADLIGHTS HEADLIGHT **① DEPRESS FOOT PEDAL** SWITCH BROWN BLACK **② DISENGAGE ATTACHMENT** BATTERY DISCHARGING PTO SWITCH POSITION CIRCUIT MAKE OFF B&E, C&D WIRING INSULATED CLIPS ON B&A, C&F IGNITION SWITCH NOTE: If wiring insulated clips were removed for servicing of unit, they POSITION CIRCUIT D Ε should be replaced to properly secure OFF M-G your wiring. 8 C B-L ON START 8-5

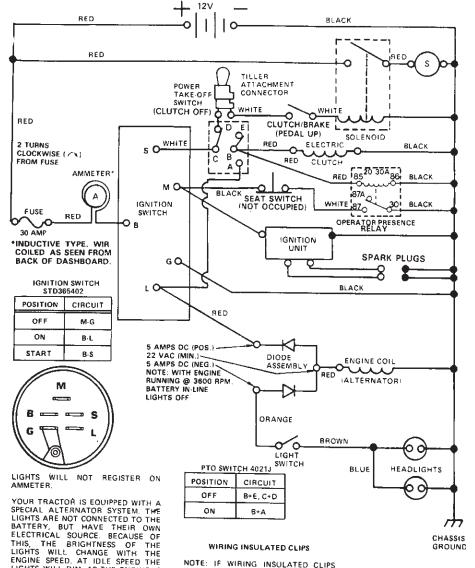






#### SCHEMATIC NUMBER 287





WERE REMOVED FOR SERVICING OF

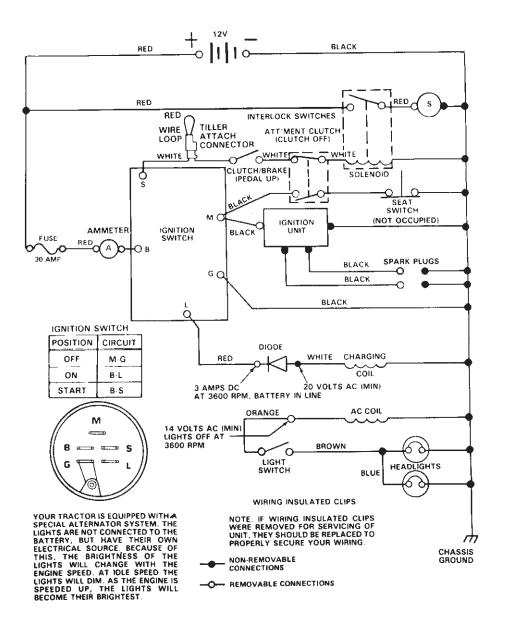
UNIT, THEY SHOULD BE REPLACED

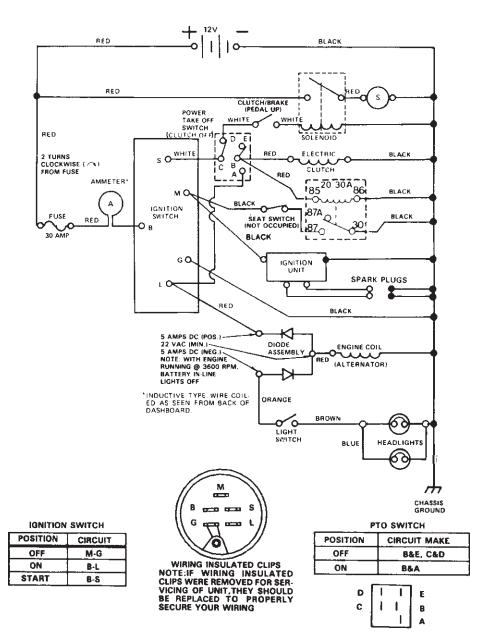
TO PROPERLY SECURE YOUR WIRING

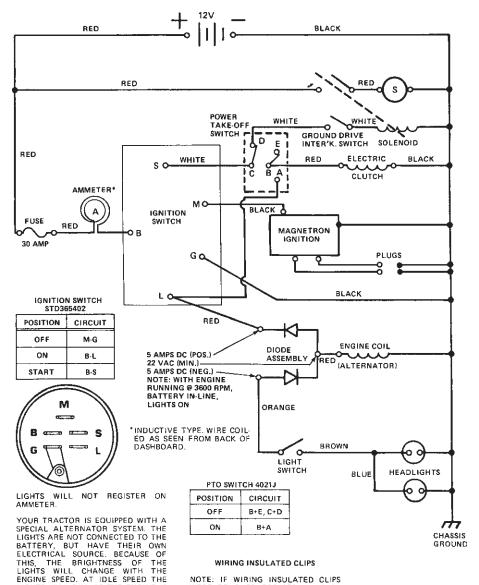
LIGHTS WILL DIM. AS THE ENGINE IS

SPEEDED UP, THE LIGHTS WILL BE-

COME THEIR BRIGHTEST.







#### WIRING INSULATED CLIPS

LIGHTS WILL DIM. AS THE ENGINE IS

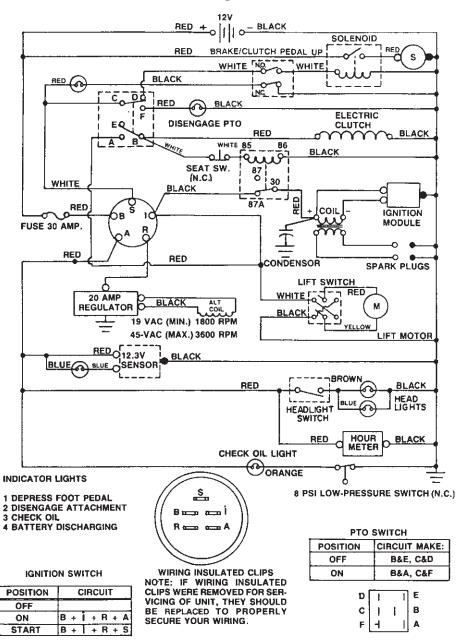
SPEEDED UP, THE LIGHTS WILL BE-

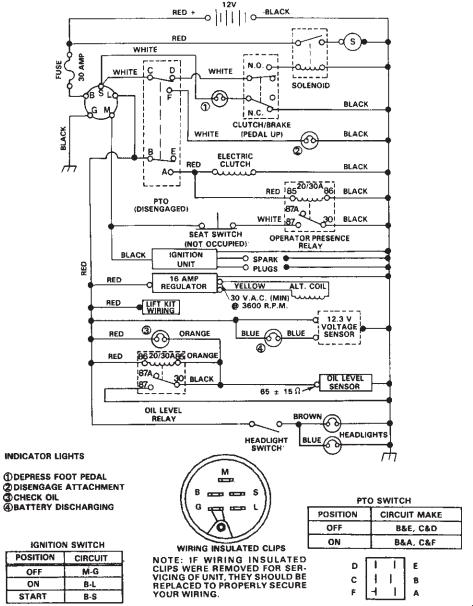
COME THEIR BRIGHTEST

NOTE: IF WIRING INSULATED CLIPS WERE REMOVED FOR SERVICING OF UNIT, THEY SHOULD BE REPLACED TO PROPERLY SECURE YOUR WIRING.

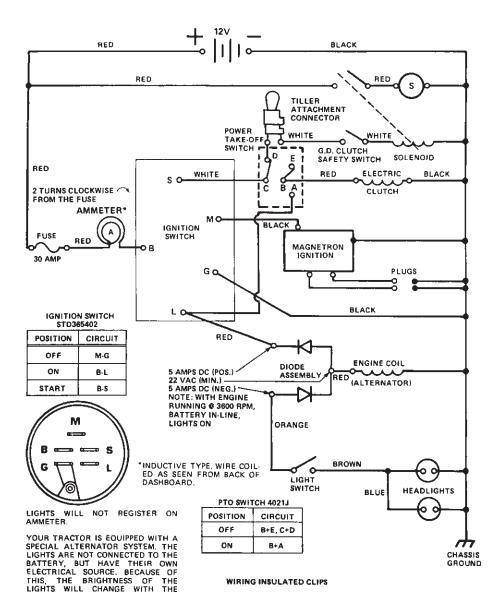
#### **SCHEMATIC NUMBER**

#### 291





#### **SCHEMATIC NUMBER** 294



#### WIRING INSULATED CLIPS

NOTE: IF WIRING INSULATED CLIPS WERE REMOVED FOR SERVICING OF UNIT, THEY SHOULD BE REPLACED TO PROPERLY SECURE YOUR WIRING.

ENGINE SPEED. AT IDLE SPEED THE

LIGHTS WILL DIM. AS THE ENGINE IS

SPEEDED UP, THE LIGHTS WILL BE-

COME THEIR BRIGHTEST.

#### RED BLACK RED RED S WIRE ORED TILLER LOOP **ATTACH** CONNECTOR NEUTRAL ATTACH WHITE [ WHITE WHITE INTER'K, SW. INTER'K, SW. SOLENOID RED BLACK AMMETER\* MAGNETRON MO IGNITION IGNITION FUSE SWITCH RED 30 AMP BLACK GQ BLACK **PLUGS BLACK IGNITION SWITCH** STD365402 POSITION CIRCUIT RECTIFIER OFF M-G CHARGING RED ON B-L COIL (DIODE) START B-S ORANGE WHITE AC COIL M BROWN LIGHT BLUE HEADLIGHTS SWITCH LIGHTS WILL NOT REGISTER ON WIRING INSULATED CLIPS NOTE: IF WIRING INSULATED CLIPS YOUR TRACTOR IS EQUIPPED WITH A WERE REMOVED FOR SERVICING OF CHASSIS SPECIAL ALTERNATOR SYSTEM, THE UNIT, THEY SHOULD BE REPLACED TO PROPERLY SECURE YOUR WIRING. LIGHTS ARE NOT CONNECTED TO THE GROUND

\*INDUCTIVE TYPE, WIRE COILED AS

SEEN FROM BACK OF DASHBOARD

BATTERY, BUT HAVE THEIR OWN ELECTRICAL SOURCE. BECAUSE OF

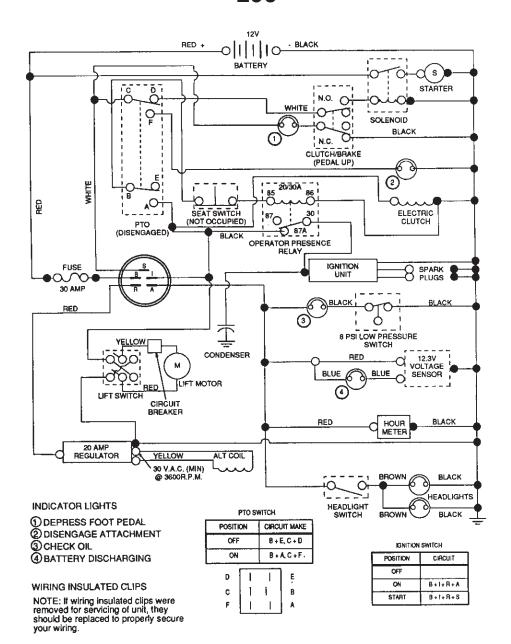
THIS, THE BRIGHTNESS OF THE

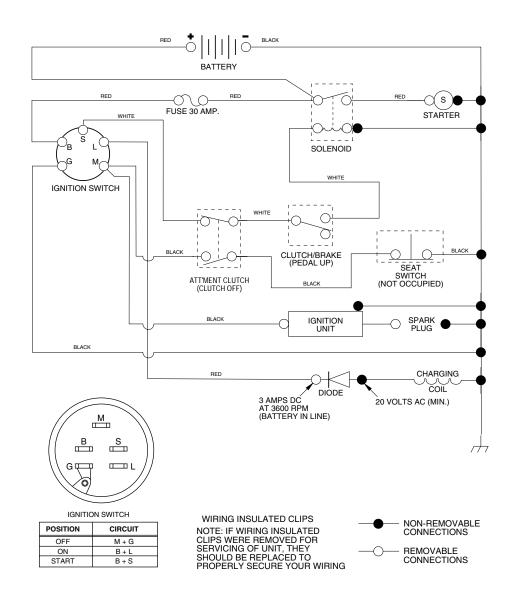
LIGHTS WILL CHANGE WITH THE

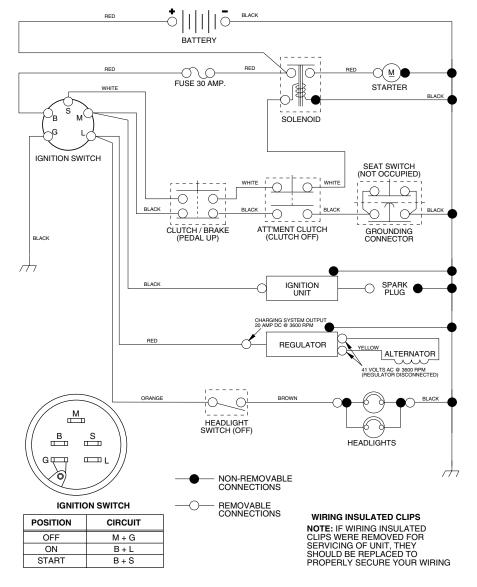
ENGINE SPEED, AT IDLE SPEED THE

LIGHTS WILL DIM. AS THE ENGINE IS

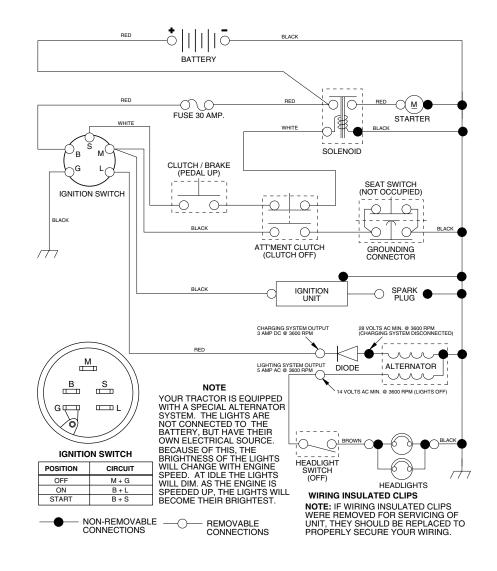
SPEEDED UP, THE LIGHTS WILL BE-COME THEIR BRIGHTEST.

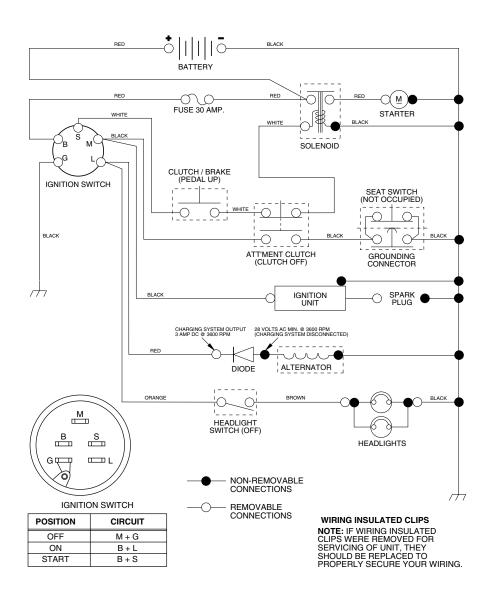


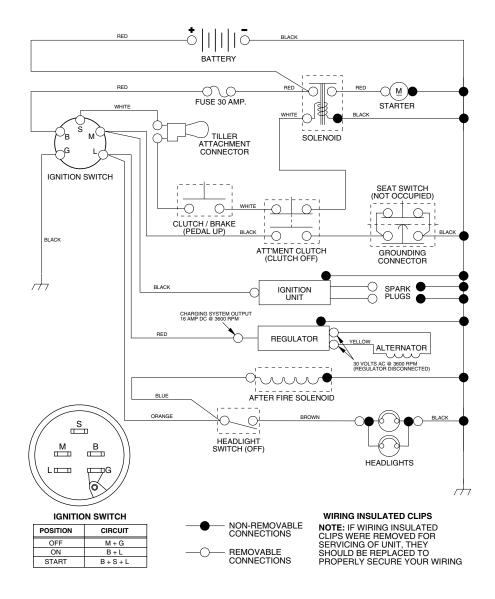


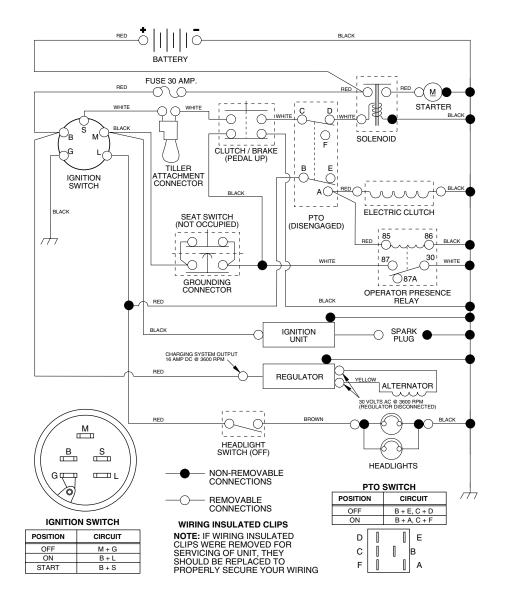


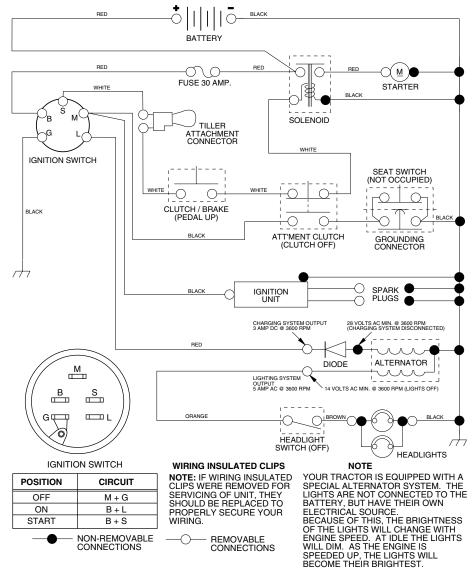
#### BATTERY -O(A)O RED FUSE 30 AMP. AMMETER STARTER SOLENOID 0-(2 TILLER IGNITION SWITCH BLACK AO-CLUTCH / BRAKE BI ACK PTO (PEDAL UP) (DISENGAGED) HOPERATOR PRESENCE RELAY #2 85 86 ELECTRIC CLUTCH 30 87 --(√87A **⊘**87A SEAT SWITCH OPERATOR PRESENCE RELAY #1 (NOT OCCUPIED) INDICATOR LIGHTS 1 DEPRESS FOOT PEDAL 2 DISENGAGE IGNITION UNIT SPARK PLUG GROUNDING CONNECTOR ATTACHMENT 3 CHECK OIL 4 LOW FUEL CHARGING SYSTEM OUTPUT 15 AMP DC @ 3600 RPM REGULATOR Yuur ALTERNATOR NON-REMOVABLE AFTER FIRE SOLENOID CONNECTIONS -0-REMOVABLE CONNECTIONS LOW FUEL SENSOR (TANK FULL) OIL PRESSURE S SWITCH - (ENGINE OFF) M B L HEADLIGHT SWITCH HEADLIGHTS D Ε С **IGNITION SWITCH** PTO WIRING INSULATED CLIPS 87 85 85 85 SWITCH POSITION CIRCUIT NOTE: IF WIRING INSULATED CLIPS WERE REMOVED FOR POSITION CIRCUIT OFF M + G 30 SERVICING OF UNIT, THEY B+L ON OFF B + E, C + D SHOULD BE REPLACED TO PROPERLY SECURE YOUR WIRING START B + S + L ON B + A, C + F RELAY

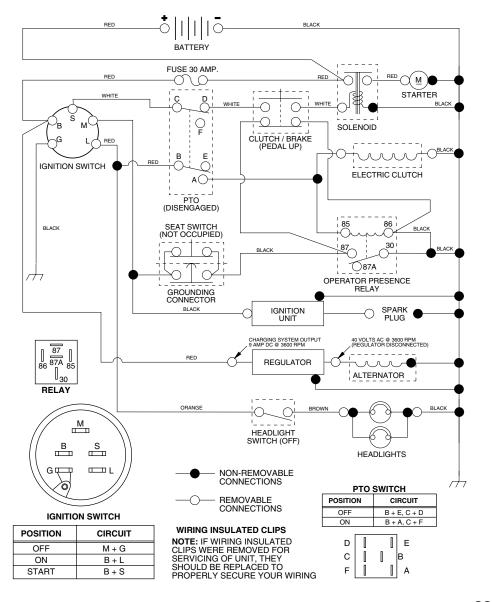


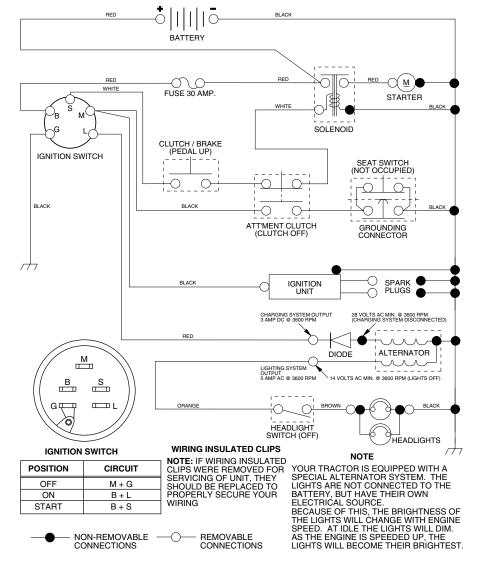










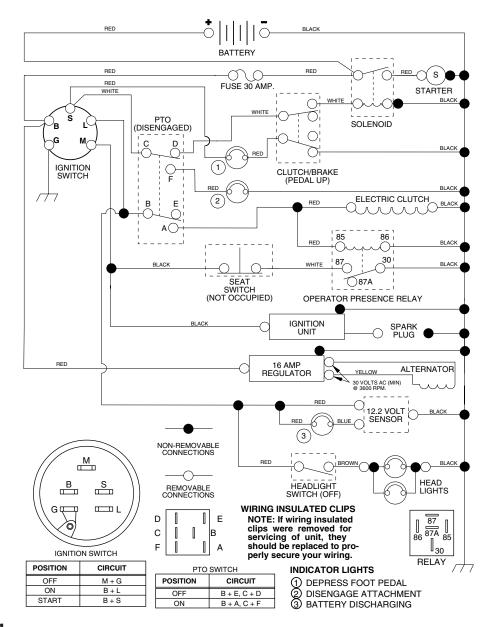


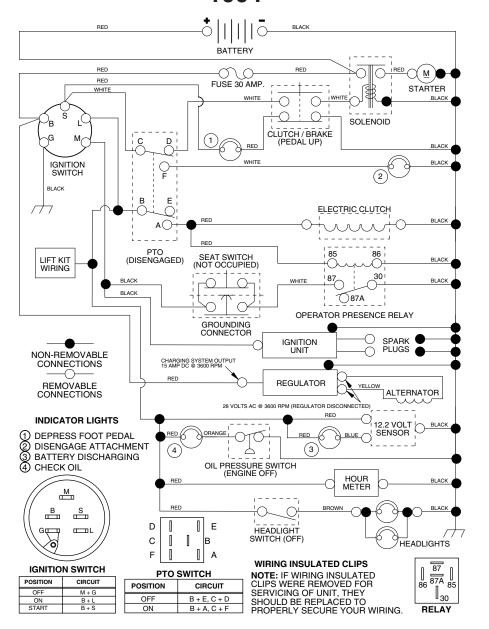
#### **BATTERY** FUSE 30 AMP. $\bigcirc$ ( A ) AMMETER STARTER BLACK Ъ SOLENOID CLUTCH / BRAKE \G (PEDAL UP) ELECTRIC CLUTCH В Ε IGNITION SWITCH SEAT SWITCH BLACK (NOT OCCUPIED) PTO BLACK (DISENGAGED) BLACK LIFT KIT BI ACK WIRING **€**87A GROUNDING CONNECTOR OPERATOR PRESENCE RELAY SPARK IGNITION 87 86 87 87 85 PLUGS CHARGING SYSTEM OUTPUT 5 AMP DC POS. @ 3600 RPM 30 30 VOLTS AC MIN. @ 3600 RPM CHARGING SYSTEM DISCONNECTED RELAY DIODE ASSEMBLY ALTERNATOR NON-REMOVABLE CONNECTIONS LIGHTING SYSTEM OUTPUT 5 AMP DC NEG. @ 3600 RPM REMOVABLE Щ CONNECTIONS шЦ G₩₩ D F HEADLIGHT С В SWITCH (OFF) HEADLIGHTS F **IGNITION SWITCH** WIRING INSULATED CLIPS POSITION CIRCUIT PTO SWITCH NOTE: IF WIRING INSULATED CLIPS WERE POSITION CIRCUIT OFF M + G REMOVED FOR SERVICING OF UNIT, THEY ON B + L OFF B + E, C + D SHOULD BE REPLACED TO PROPERLY START B + S

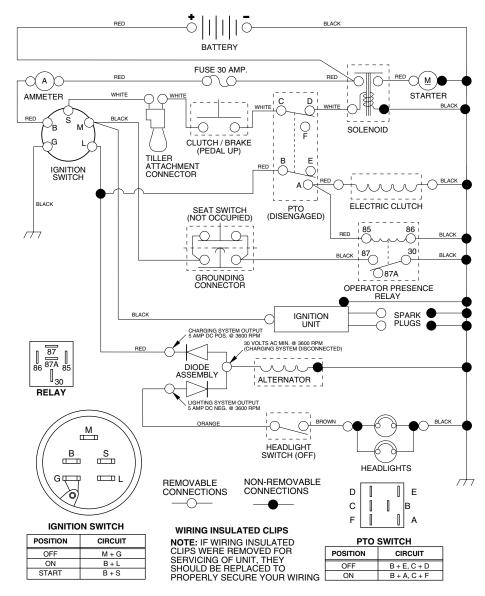
ON

B + A, C + F

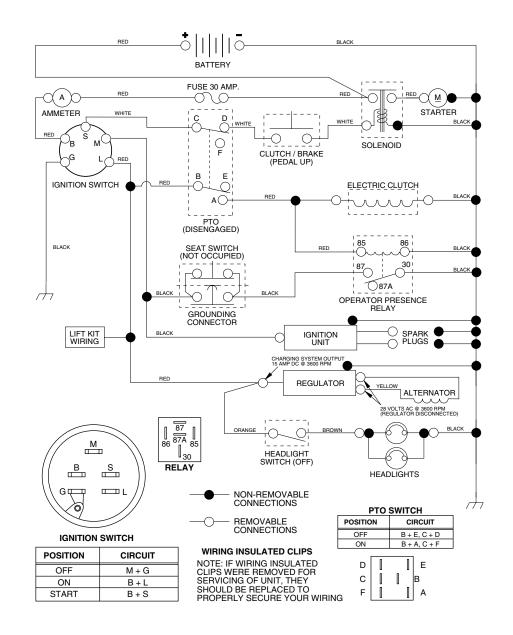
SECURE YOUR WIRING.

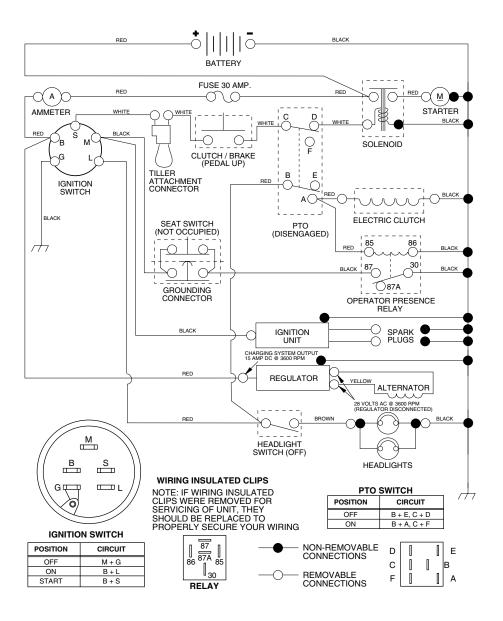


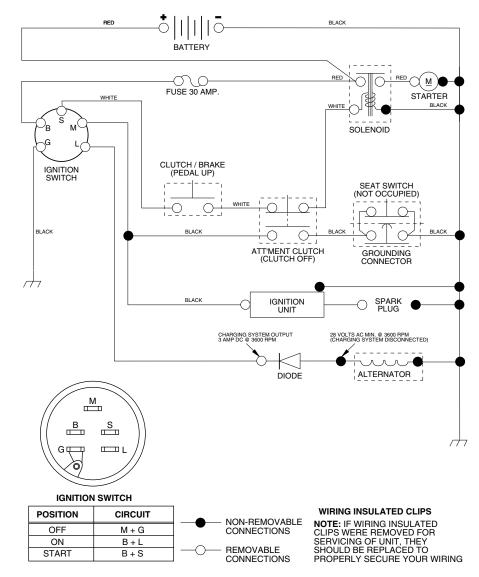


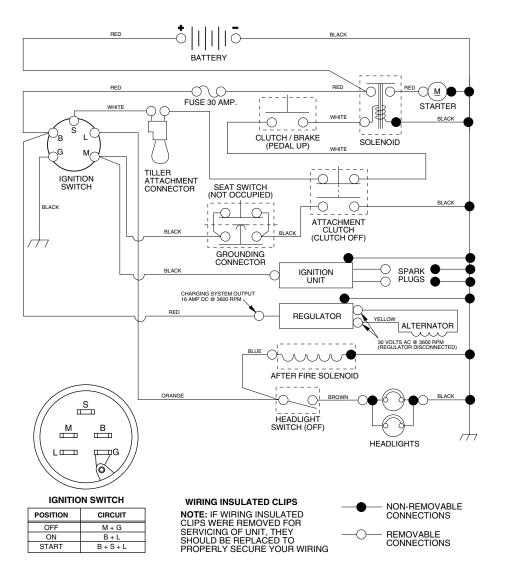


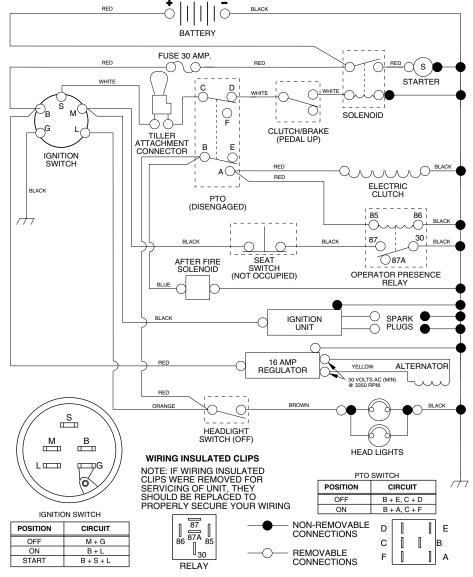
#### **BATTERY** FUSE 30 AMP. S STARTER BI ACK O'O SOLENOID TILLER ATTACH-MENT RED CLUTCH/BRAKE CONN. (PEDAL UP) В IGNITION SWITCH ELECTRIC CLUTCH PTO (DISENGAGED) 86 BLACK 30 1 87 **⊘**87A OPERATOR PRESENCE SEAT SWITCH H(NOT OCCUPIED) BLACK IGNITION **SPARK** PLUG 87 RED 86 87A 85 REGULATOR ALTERNATOR 130 40 VOLTS AC @ 3600 RPM REGULATOR DISCONNECTED RELAY М HEADLIGHT SWITCH $\Box$ $\Box$ **HEAD LIGHTS** NON-REMOVABLE CONNECTIONS 6 PTO SWITCH REMOVABLE POSITION CIRCUIT CONNECTIONS OFF B + E, C + D **IGNITION SWITCH** ON B + A, C + F WIRING INSULATED CLIPS POSITION CIRCUIT NOTE: IF WIRING INSULATED CLIPS WERE REMOVED FOR SERVICING OF UNIT, THEY D Ε OFF M + GС ON B+L SHOULD BE REPLACED TO F START B + SPROPERLY SECURE YOUR WIRING



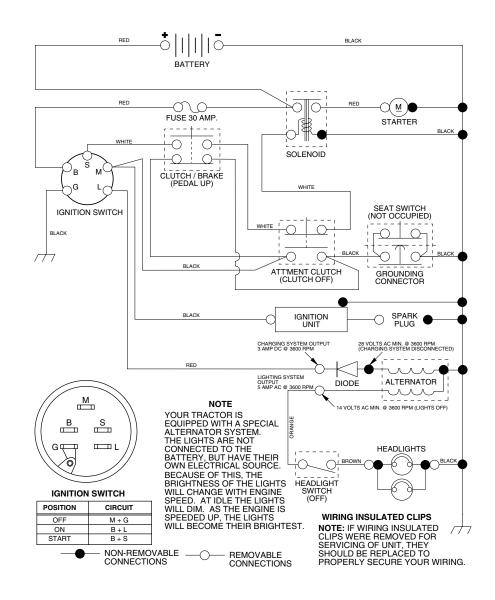


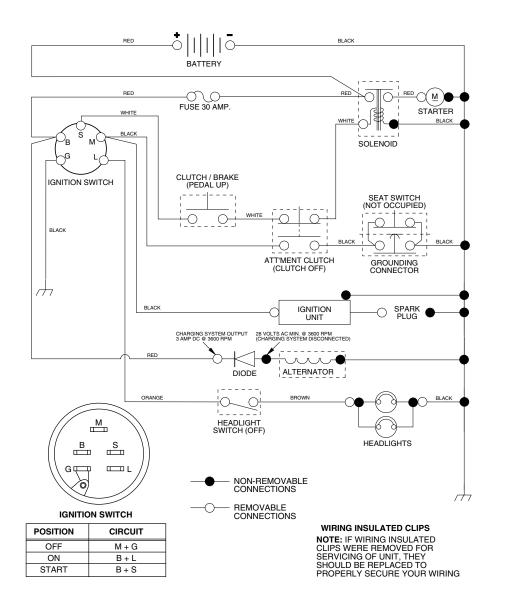


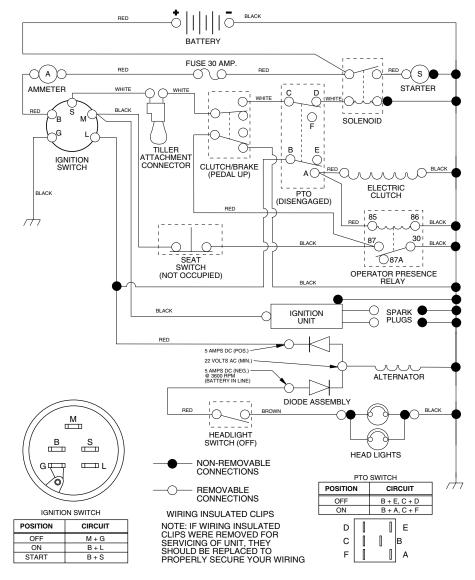


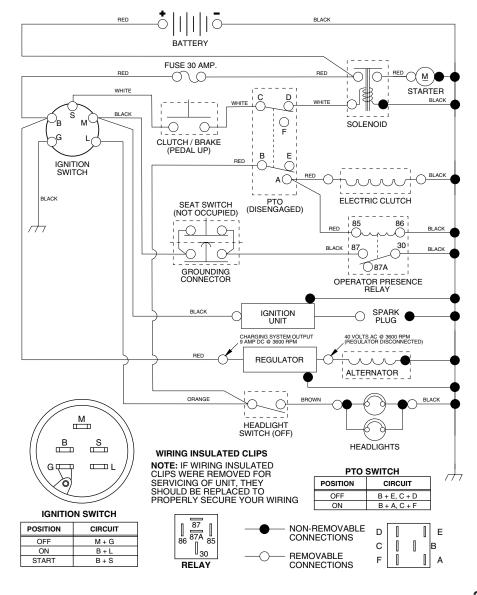


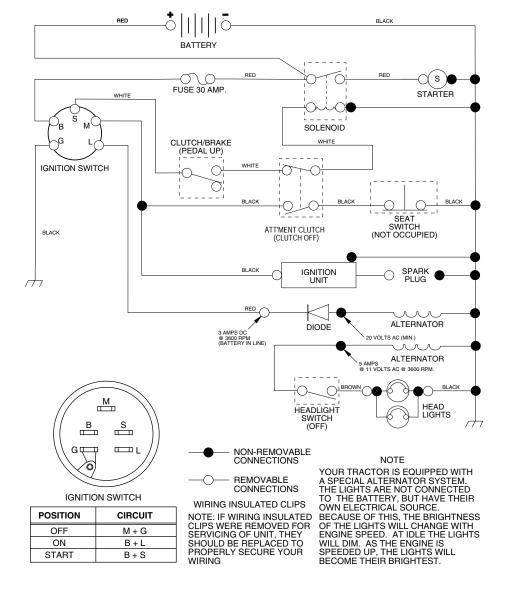
#### BATTERY RED RED M RED FUSE 30 AMP. STARTER WHITE SOLENOID CLUTCH / BRAKE BLACK D (PEDAL UP) IGNITION BLACK SWITCH WHITE BLACK SEAT SWITCH ELECTRIC CLUTCH (NOT OCCUPIED) OPERATOR PRESENCE M RELAY \_ \_ 85 86 YELLOW (DISENGAGED) BLACK LIFT SWITCH 30 GROUNDING CONNECTOR -(○87A BLACK RED SPARK IGNITION PLUGS CHARGING SYSTEM NON-REMOVABLE OUTPUT 20 AMP DC @ 3600 RPM CONNECTIONS REGULATOR REMOVABLE YELLOW ALTERNATOR CONNECTIONS 41 VOLTS AC @ 3600 RPM (REGULATOR DISCONNECTED) WIRING INSULATED CLIPS 12.2 VOLT BLACK NOTE: IF WIRING INSULATED CLIPS WERE REMOVED FOR RED SERVICING OF UNIT. THEY (3) (4)SHOULD BE REPLACED TO PROPERLY SECURE YOUR OIL PRESSURE SWITCH WIRING. (ENGINE OFF) HOUR RED METER HEADLIGHT SWITCH (OFF) S п\_ \_\_\_\_ D Ε R INDICATOR LIGHTS С HEADLIGHTS В (1) DEPRESS FOOT PEDAL F 2 DISENGAGE ATTACHMENT 3 BATTERY DISCHARGING 87 **IGNITION SWITCH** ₹ 87A 85 PTO SWITCH POSITION CIRCUIT 86 (4) CHECK OIL POSITION CIRCUIT OFF l<sub>30</sub> B + E, C + D START B+I+R+S ON B + A, C + F RELAY

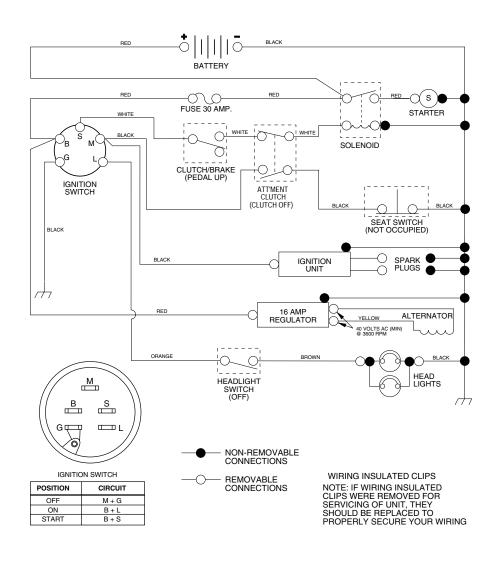


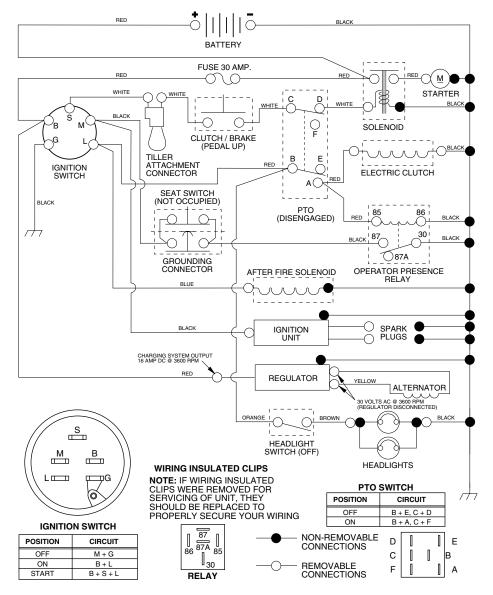




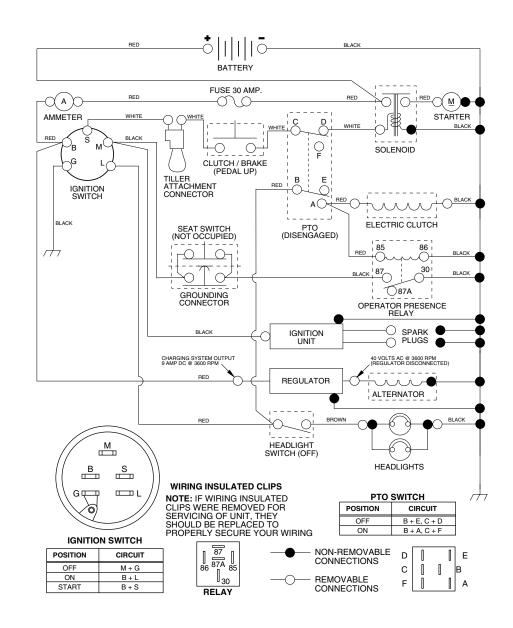




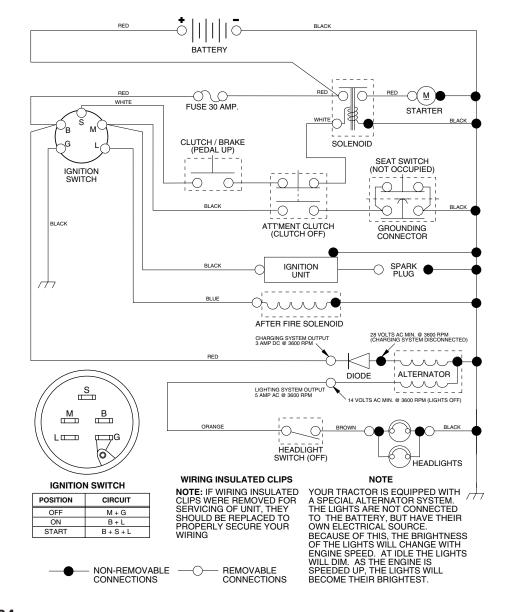


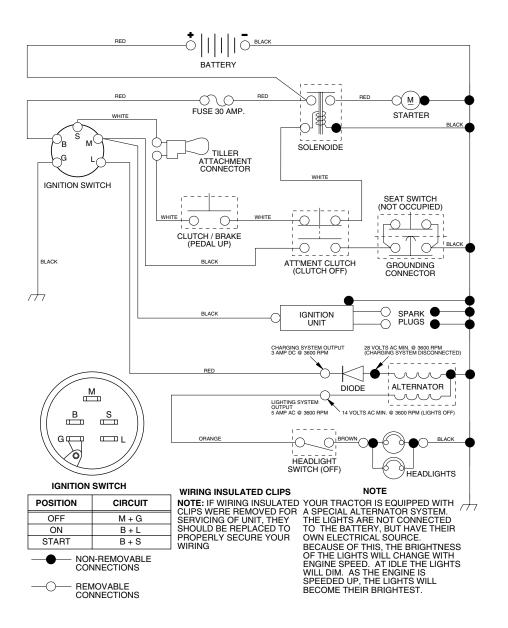


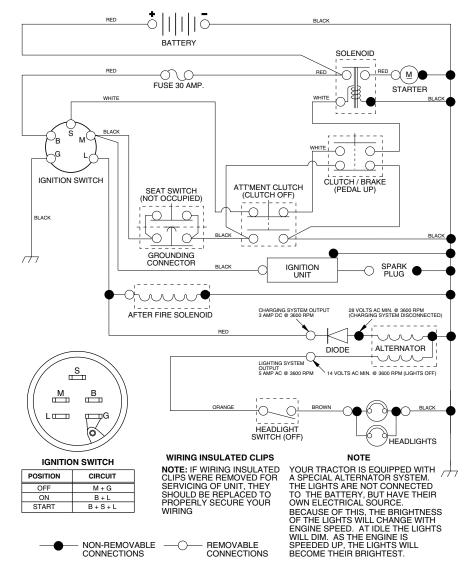
#### RED FUSE 30 AMP. STARTER WHITE SOLENOID CLUTCH / BRAKE IGNITION SWITCH (PEDAL UP) SEAT SWITCH (NOT OCCUPIED) BLACK BLACK ATT'MENT CLUTCH (CLUTCH OFF) GROUNDING CONNECTOR BLACK SPARK PLUG IGNITION CHARGING SYSTEM OUTPUT 15 AMP DC @ 3600 RPM REGULATOR ALTERNATOR 28 VOLTS AC @ 3600 RPM (REGULATOR DISCONNECTED) AFTER FIRE SOLENOID BLUE ORANGE HEADLIGHT SWITCH (OFF) п... \_\_\_ HEADLIGHTS L 6 $\mathcal{A}$ **IGNITION SWITCH** WIRING INSULATED CLIPS POSITION CIRCUIT NON-REMOVABLE NOTE: IF WIRING INSULATED CLIPS WERE REMOVED FOR CONNECTIONS M + G OFF SERVICING OF UNIT. THEY ON B + L REMOVABLE SHOULD BE REPLACED TO START B + S + LCONNECTIONS PROPERLY SECURE YOUR WIRING

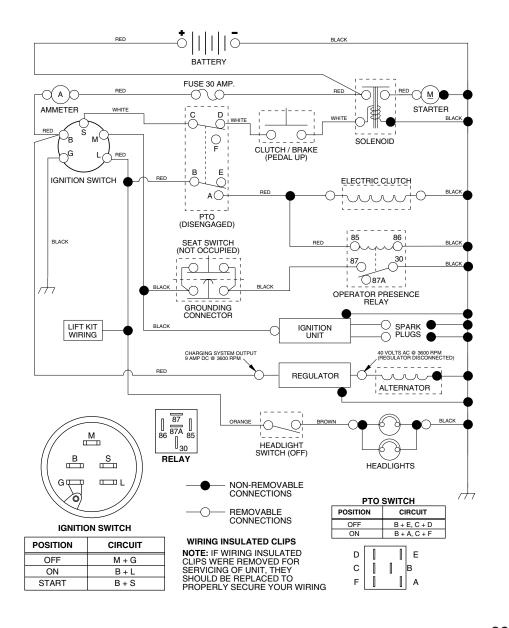


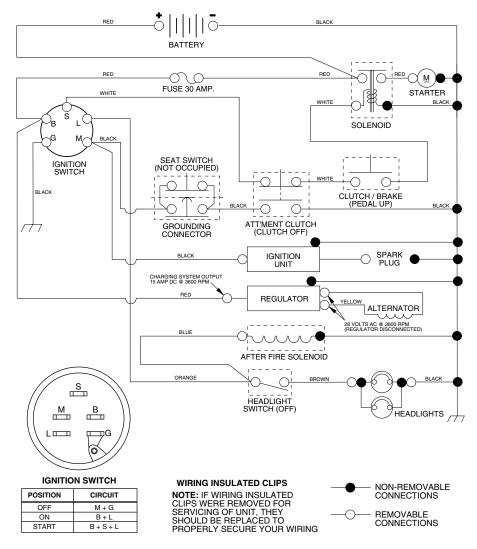
#### BATTERY RED M FUSE 30 AMP. STARTER Š M' SOLENOID CLUTCH / BRAKE IGNITION (PEDAL UP) SWITCH SEAT SWITCH (NOT OCCUPIED) $\bigcirc$ BLACK BLACK BLACK , ATT'MENT CLUTCH GROUNDING (CLUTCH OFF) CONNECTOR //SPARK IGNITION PLUG UNIT CHARGING SYSTEM OUTPUT 28 VOLTS AC @ 3600 RPM (REGULATOR DISCONNECTED) REGULATOR ALTERNATOR ORANGE $\Box$ HEADLIGHT SWITCH (OFF) 6 HEADLIGHTS H**IGNITION SWITCH** WIRING INSULATED CLIPS **POSITION NOTE: IF WIRING INSULATED** CIRCUIT CLIPS WERE REMOVED FOR REMOVABLE OFF M + GSERVICING OF UNIT, THEY CONNECTIONS SHOULD BE REPLACED TO ON B+L NON-REMOVABLE PROPERLY SECURE YOUR START B + SCONNECTIONS WIRING



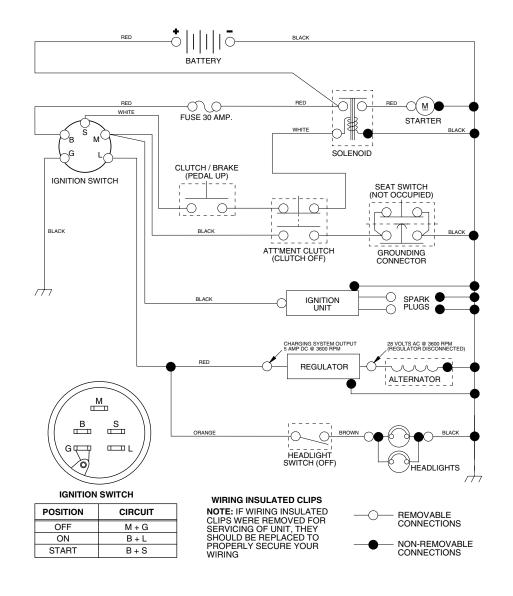




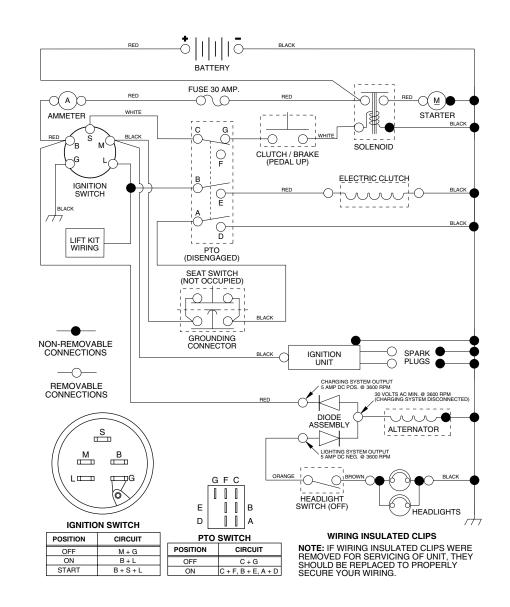


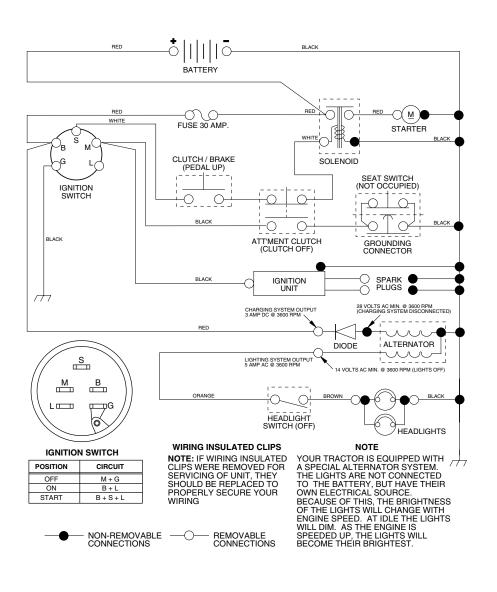


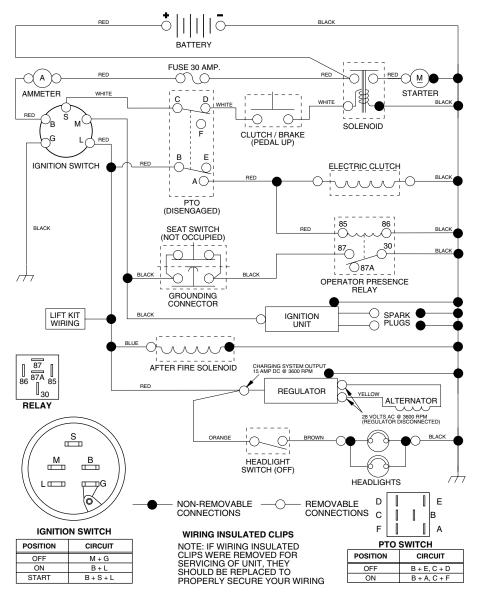
#### RED RED FUSE 30 AMP. STARTER BLACK ATTACHMENT CONNECTOR SOLENOID CLUTCH / BRAKE √G (PEDAL UP) SEAT SWITCH (NOT OCCUPIED) IGNITION SWITCH BLACK ATT'MENT CLUTCH BL ACK GROUNDING (CLUTCH OFF) CONNECTOR SPARK IGNITION PLUG UNIT //AFTER FIRE SOLENOID CHARGING SYSTEM OUTPUT 3 AMP DC @ 3600 RPM \ RED ALTERNATOR DIODE LIGHTING SYSTEM OUTPUT 5 AMP AC @ 3600 RPM $\check{\Box}$ 14 VOLTS AC MIN. @ 3600 RPM (LIGHTS OFF) ORANGE $L \square \square$ HEADLIGHT 6 HEADLIGHTS WIRING INSULATED CLIPS NOTE IGNITION SWITCH NOTE: IF WIRING INSULATED YOUR TRACTOR IS EQUIPPED WITH A SPECIAL ALTERNATOR SYSTEM. POSITION CLIPS WERE REMOVED FOR CIRCUIT SERVICING OF UNIT, THEY THE LIGHTS ARE NOT CONNECTED OFF M + G SHOULD BE REPLACED TO TO THE BATTERY, BUT HAVE THEIR ON B + L PROPERLY SECURE YOUR OWN ELECTRICAL SOURCE. START B + S + L BECAUSE OF THIS. THE BRIGHTNESS OF THE LIGHTS WILL CHANGE WITH ENGINE SPEED. AT IDLE THE LIGHTS WILL DIM. AS THE ENGINE IS NON-REMOVABLE ———— REMOVABLE SPEEDED UP, THE LIGHTS WILL CONNECTIONS CONNECTIONS BECOME THEIR BRIGHTEST.

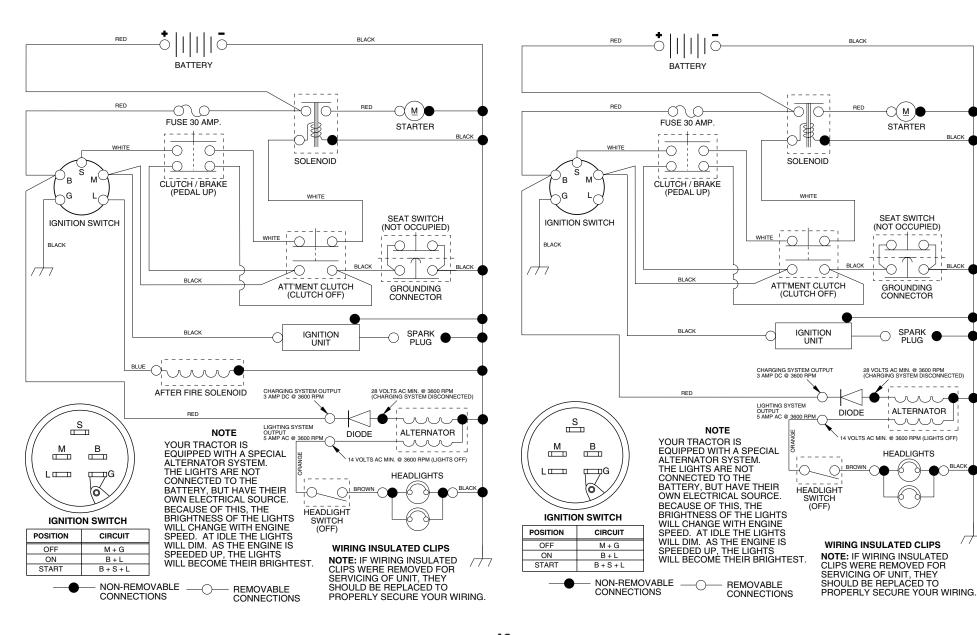


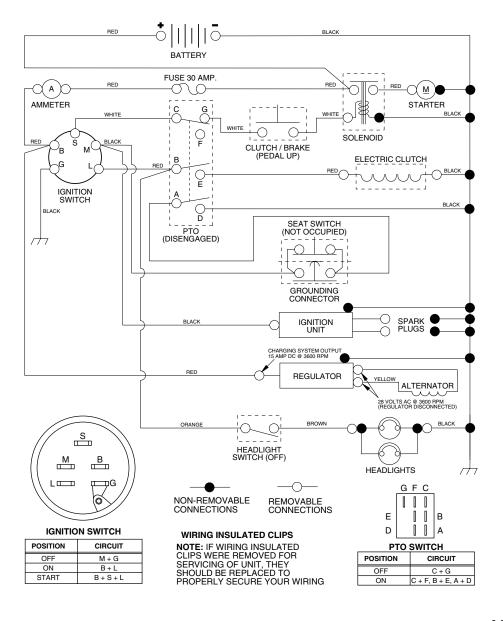
#### BATTERY RED RED FUSE 30 AMP. STARTER WHITE WHITE š SOLENOID CLUTCH / BRAKE ٠G (PEDAL UP) SEAT SWITCH (NOT OCCUPIED) IGNITION SWITCH $\bigcirc$ BLACK BLACK ATT'MENT CLUTCH GROUNDING (CLUTCH OFF) CONNECTOR SPARK BLACK IGNITION UNIT PLUG CHARGING SYSTEM OUTPUT 3 AMP DC @ 3600 RPM 28 VOLTS AC MIN. @ 3600 RPM (CHARGING SYSTEM DISCONNECTED) S LIGHTING SYSTEM OUTPUT 5 AMP AC @ 3600 RPM ALTERNATOR DIODE NOTE 14 VOLTS AC MIN. @ 3600 RPM (LIGHTS OFF) YOUR TRACTOR IS EQUIPPED YOUR TRACTOR IS EQUIPPED WITH A SPECIAL ALTERNATOR SYSTEM. THE LIGHTS ARE $L \square \square$ SYSTEM. THE LIGHTS ARE 6 NOT CONNECTED TO THE BATTERY, BUT HAVE THEIR OWN ELECTRICAL SOURCE. BROWN BECAUSE OF THIS, THE **IGNITION SWITCH** BRIGHTNESS OF THE LIGHTS HEADLIGHT SWITCH POSITION CIRCUIT WILL CHANGE WITH ENGINE SPEED. AT IDLE THE LIGHTS (OFF) OFF M + G WILL DIM. AS THE ENGINE IS HEADLIGHTS B+L ON SPEEDED UP, THE LIGHTS WILL WIRING INSULATED CLIPS START B + S + L BECOME THEIR BRIGHTEST. NOTE: IF WIRING INSULATED CLIPS WERE REMOVED FOR SERVICING OF NON-REMOVABLE \_\_ REMOVABLE UNIT, THEY SHOULD BE REPLACED TO CONNECTIONS CONNECTIONS PROPERLY SECURE YOUR WIRING.

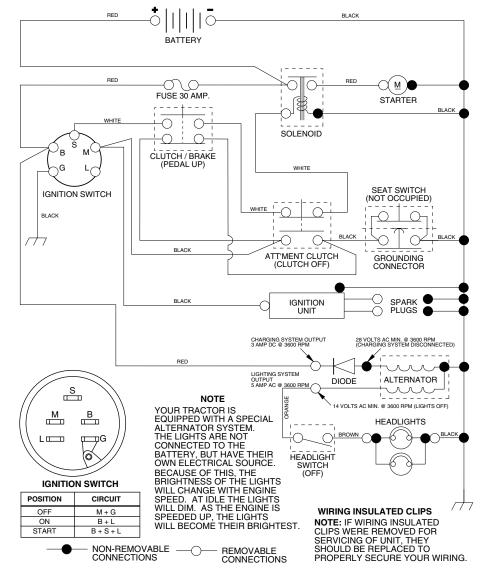


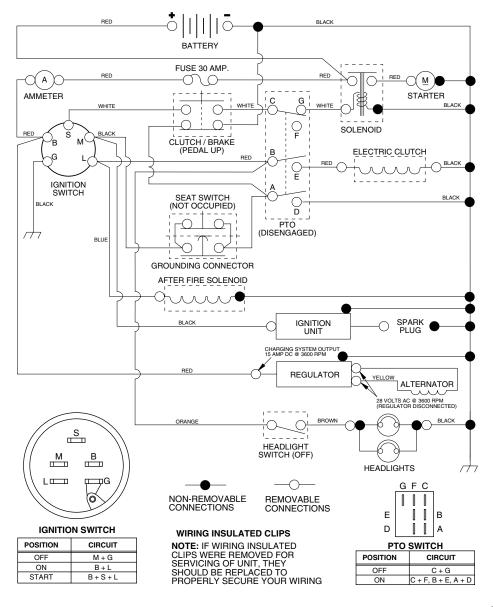


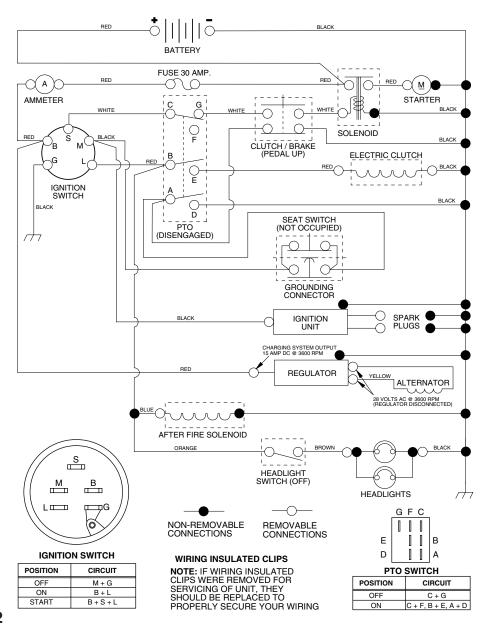




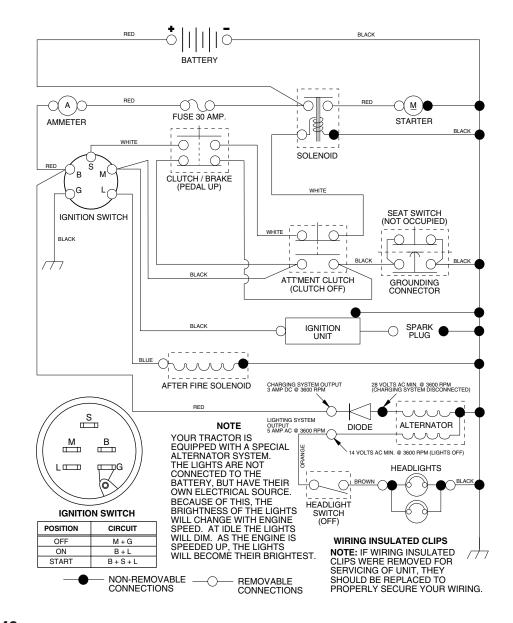


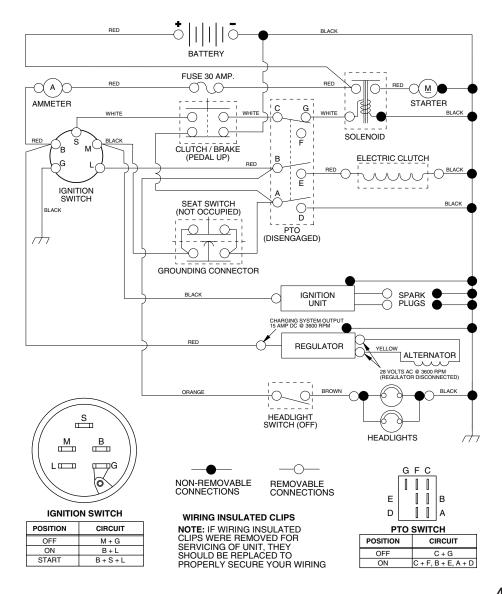


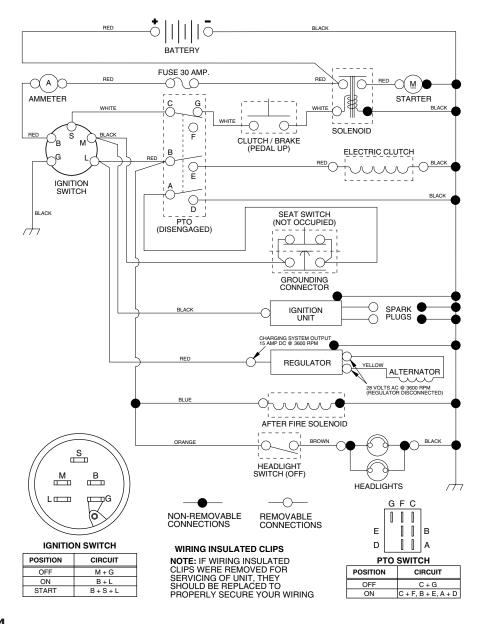


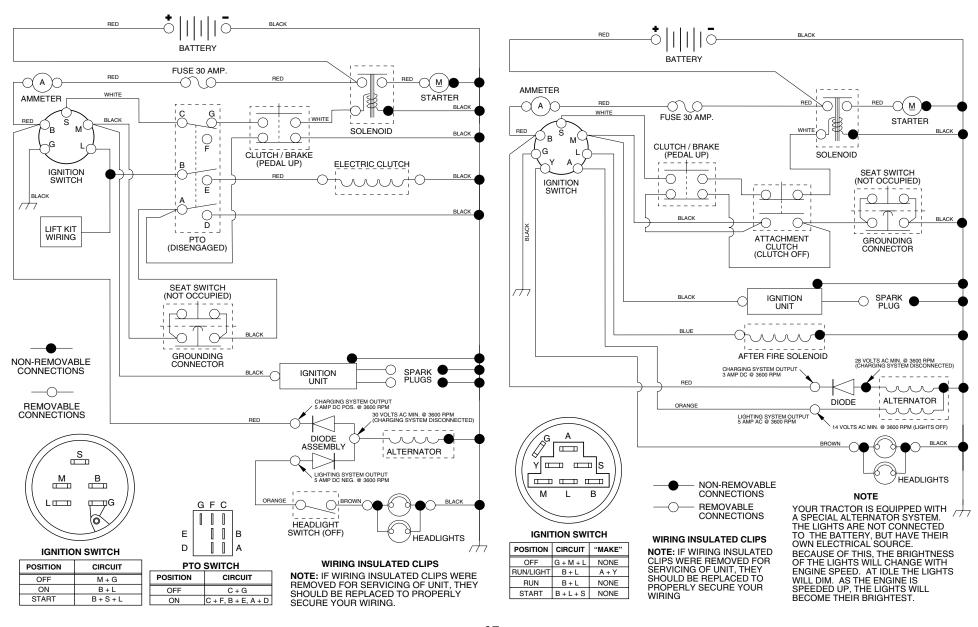


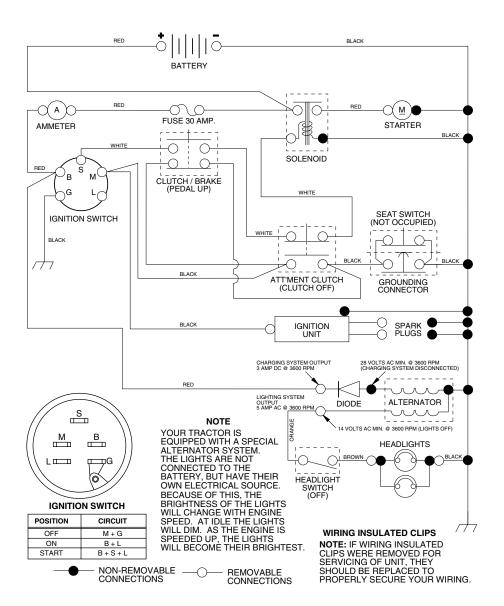
#### WHITE FUSE 30 AMP. STARTER BLACK TILLER ATTACHMENT SOLENOID CONNECTOR CLUTCH / BRAKE (PEDAL UP) SEAT SWITCH (NOT OCCUPIED) IGNITION SWITCH BLACK 0 BLACK ATT'MENT CLUTCH (CLUTCH OFF) GROUNDING CONNECTOR SPARK IGNITION UNIT PLUG $\mathcal{A}$ AFTER FIRE SOLENOID BEL ALTERNATOR DIODE LIGHTING SYSTEM OUTPUT 5 AMP AC @ 3600 RPM 14 VOLTS AC MIN. @ 3600 RPM (LIGHTS OFF) ORANGE HEADLIGHT SWITCH (OFF) HEADLIGHTS NOTE YOUR TRACTOR IS EQUIPPED WITH WIRING INSULATED CLIPS A SPECIAL ALTERNATOR SYSTEM. THE LIGHTS ARE NOT CONNECTED **IGNITION SWITCH NOTE: IF WIRING INSULATED** CLIPS WERE REMOVED FOR POSITION CIRCUIT TO THE BATTERY, BUT HAVE THEIR SERVICING OF UNIT, THEY OFF M + G OWN ELECTRICAL SOURCE. SHOULD BE REPLACED TO BECAUSE OF THIS, THE BRIGHTNESS ON B + I PROPERLY SECURE YOUR OF THE LIGHTS WILL CHANGE WITH START B + S + LWIRING ENGINE SPEED. AT IDLE THE LIGHTS WILL DIM. AS THE ENGINE IS SPEEDED UP, THE LIGHTS WILL NON-REMOVABLE ——— REMOVABLE BECOME THEIR BRIGHTEST. CONNECTIONS CONNECTIONS

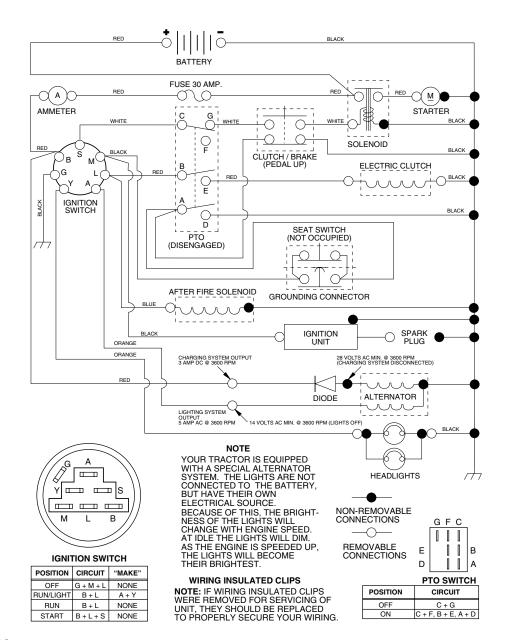




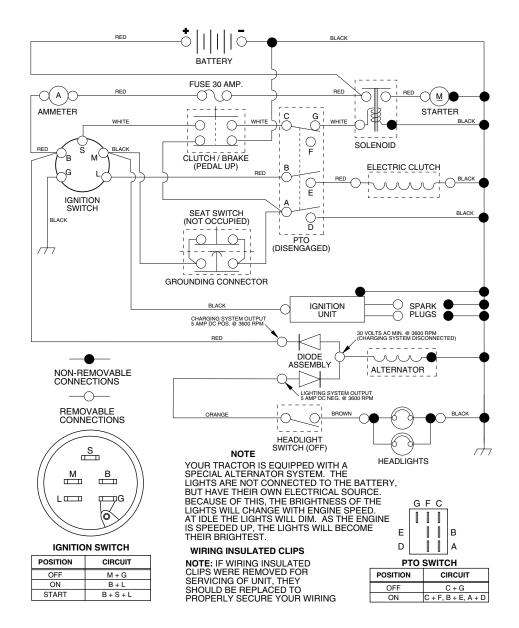


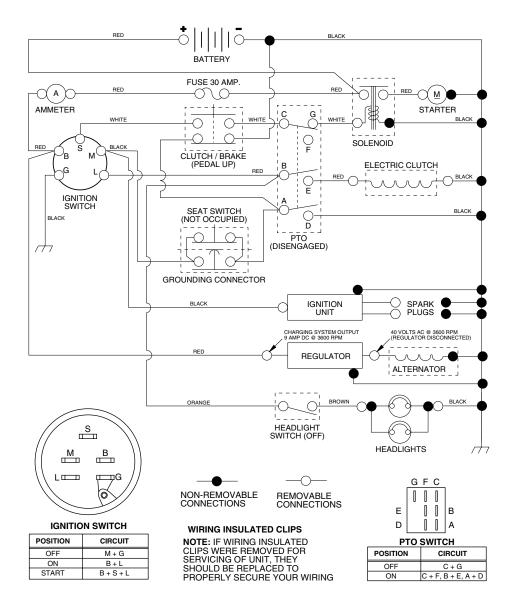


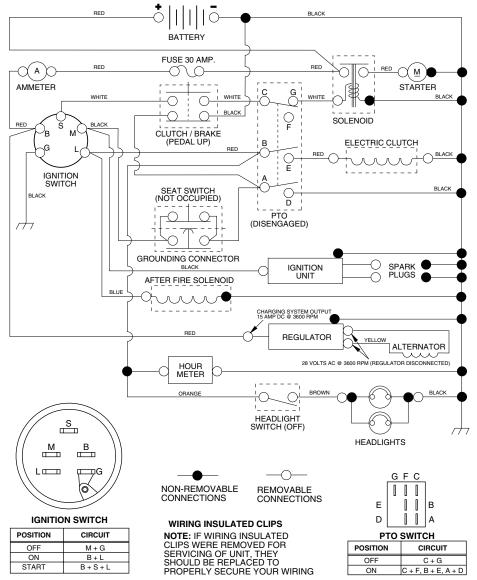


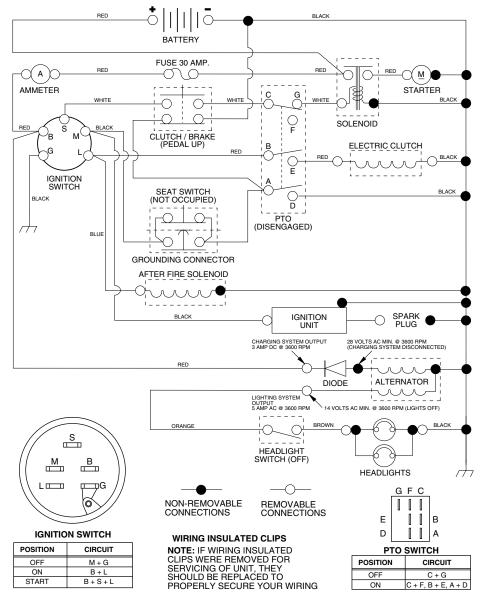


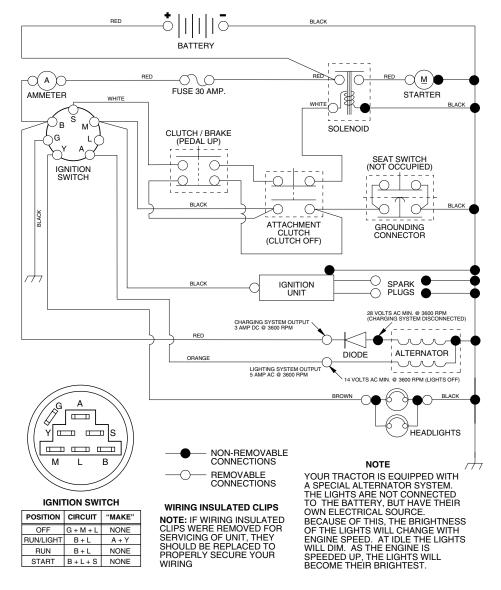
#### BLACK RED Α $\odot$ М FUSE 30 AMP. AMMETER STARTER BLACK SOLENOID RED Š CLUTCH / BRAKE (PEDAL UP) WHITE SEAT SWITCH (NOT OCCUPIED) **IGNITION SWITCH** WHITE BLACK BLACK ATT'MENT CLUTCH GROUNDING (CLUTCH OFF) CONNECTOR BLACK IGNITION SPARK PLUG CHARGING SYSTEM OUTPUT 3 AMP DC @ 3600 RPM 28 VOLTS AC MIN. @ 3600 RPM (CHARGING SYSTEM DISCONNECTED) RED LIGHTING SYSTEM OUTPUT 5 AMP AC @ 3600 RPM DIODE ALTERNATOR NOTE 14 VOLTS AC MIN. @ 3600 RPM (LIGHTS OFF) YOUR TRACTOR IS **EQUIPPED WITH A SPECIAL HEADLIGHTS** ALTERNATOR SYSTEM. THE LIGHTS ARE NOT 1 11 11 CONNECTED TO THE BATTERY, BUT HAVE THEIR HEADLIGHT OWN ELECTRICAL SOURCE. BECAUSE OF THIS. THE BRIGHTNESS OF THE LIGHTS **IGNITION SWITCH** WILL CHANGE WITH ENGINE POSITION CIRCUIT SPEED. AT IDLE THE LIGHTS WILL DIM. AS THE ENGINE IS WIRING INSULATED CLIPS OFF M + G SPEEDED UP. THE LIGHTS **NOTE:** IF WIRING INSULATED CLIPS WERE REMOVED FOR ON B+L WILL BECOME THEIR BRIGHTEST. START B + S + LSERVICING OF UNIT. THEY NON-REMOVABLE ———— REMOVABLE SHOULD BE REPLACED TO CONNECTIONS PROPERLY SECURE YOUR WIRING. CONNECTIONS

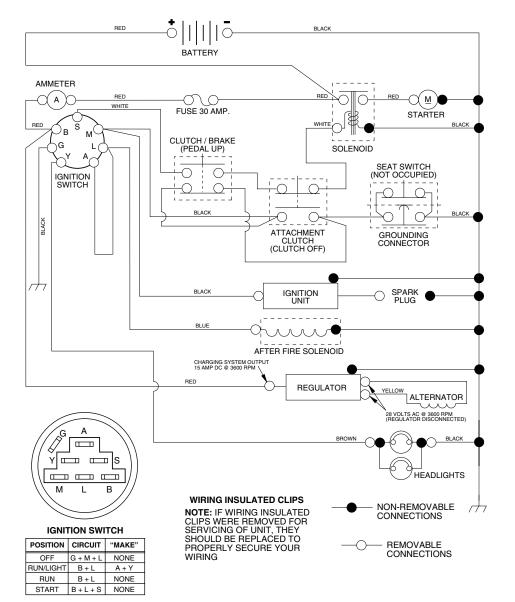


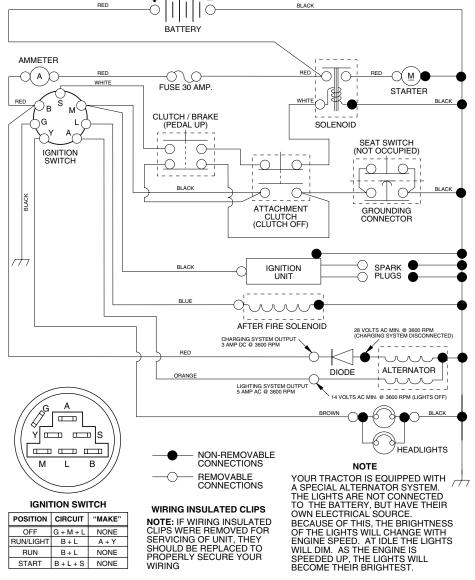


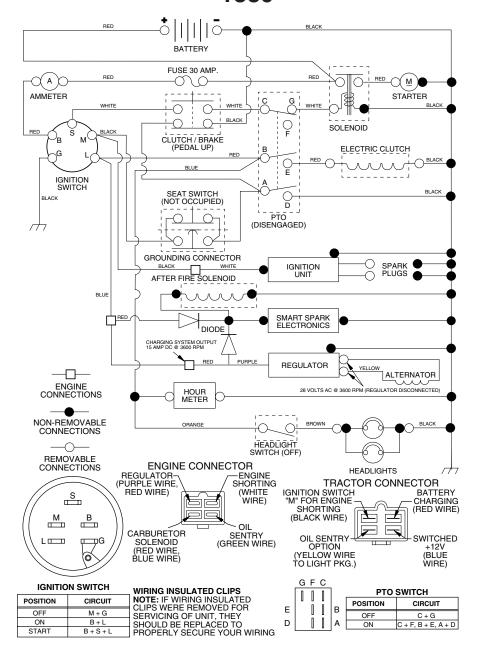


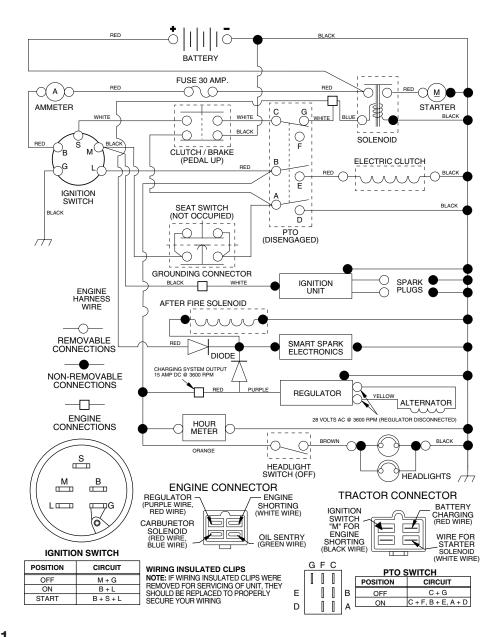


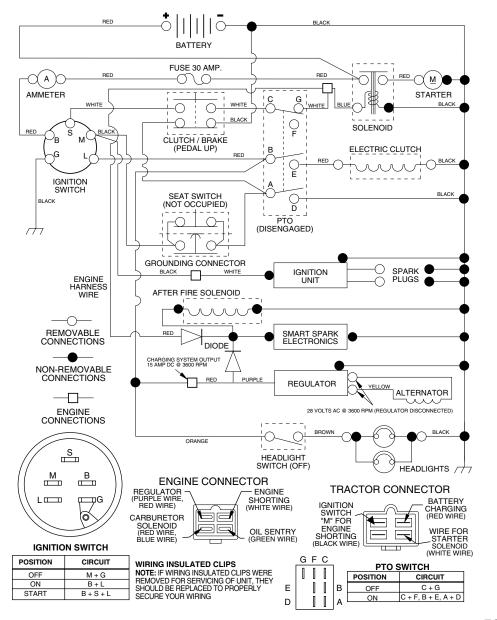


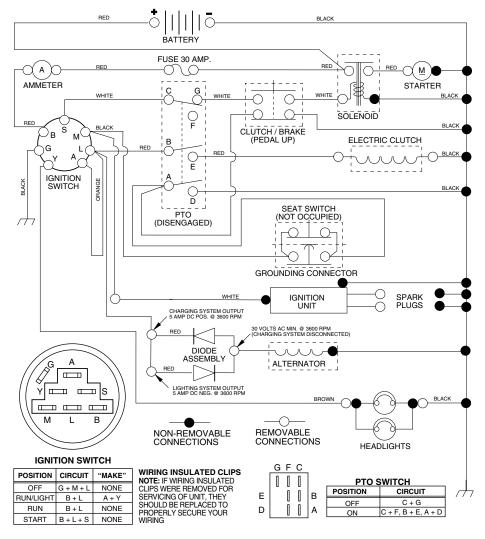


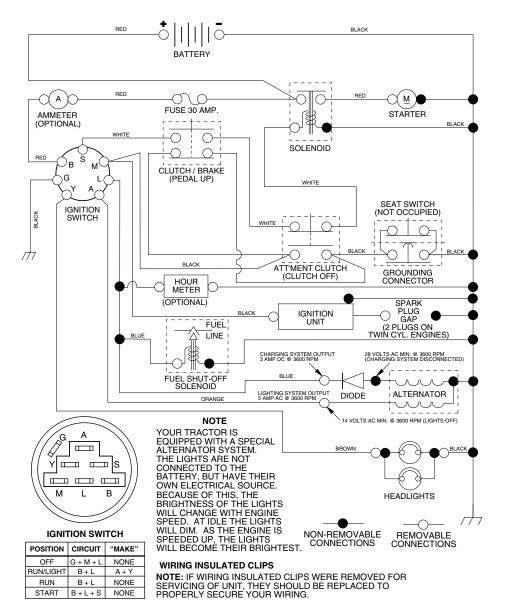


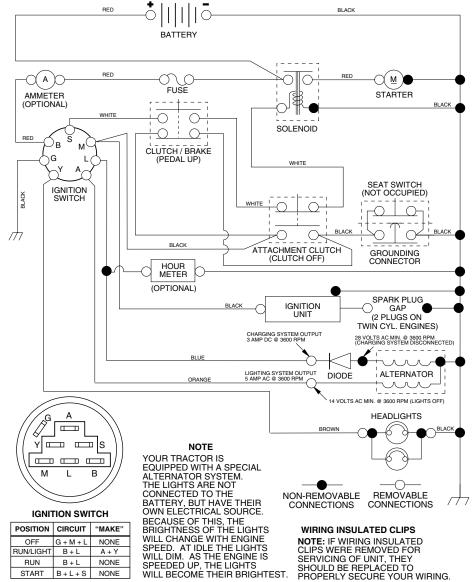


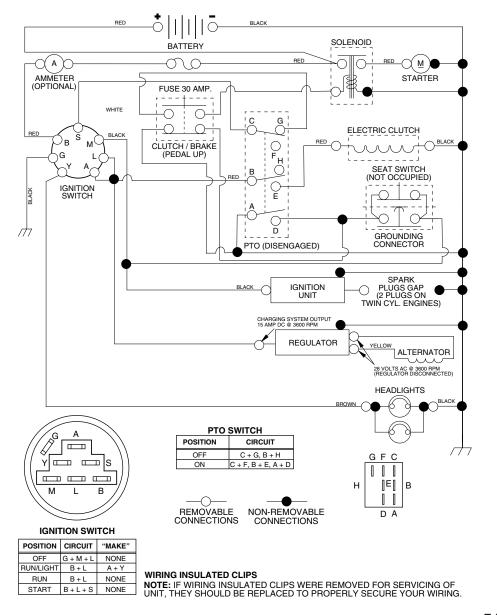


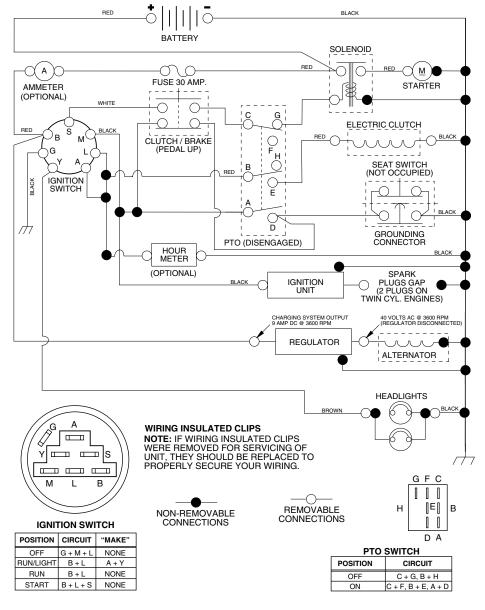


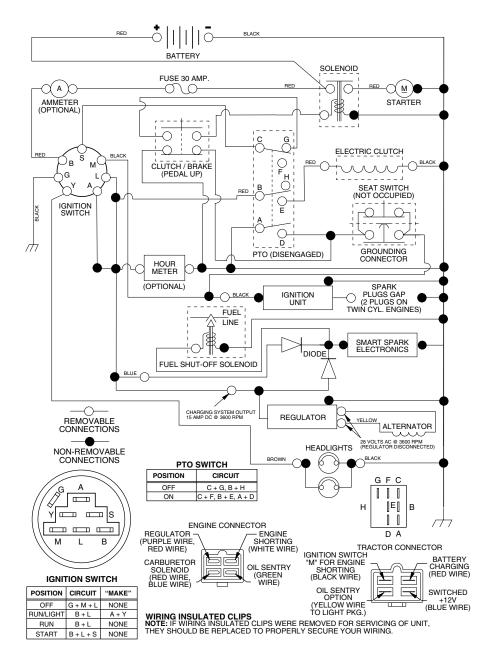


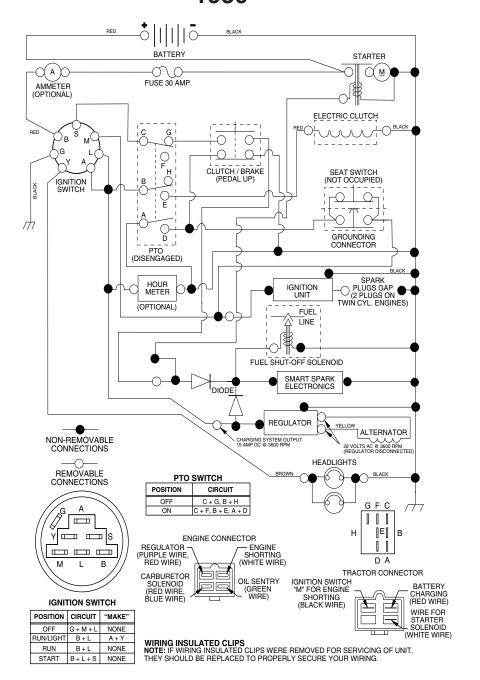






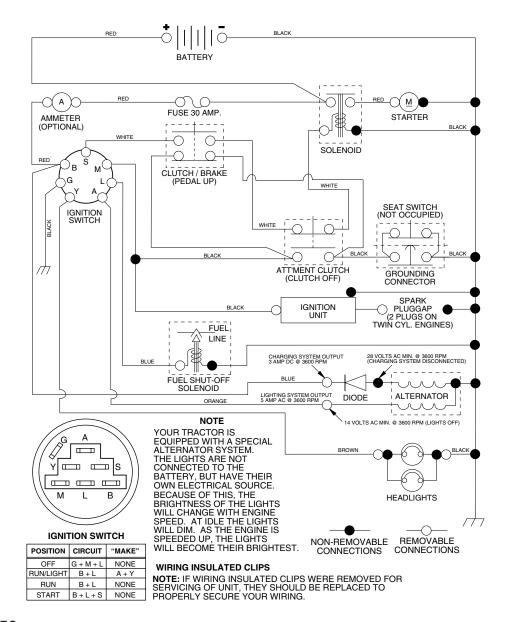






#### BLACK SOLENOID FUSE 30 AMP. (<u>M</u> AMMETER STARTER (OPTIONAL) WHITE ELECTRIC CLUTCH BLACK ЭΒ CLUTCH / BRAKE (PEDAL UP) G SEAT SWITCH (NOT OCCUPIED) В IGNITION SWITCH Ε /TĎ GROUNDING CONNECTOR PTO (DISENGAGED) **SPARK** IGNITION PLUGS GAP UNIT (2 PLUGS ON TWIN CYL. ENGINES) CHARGING SYSTEM OUTPUT 15 AMP DC @ 3600 RPM REGULATOR YELLOW ALTERNATOR 28 VOLTS AC @ 3600 RPM (REGULATOR DISCONNECTED) **HEADLIGHTS** Α GFC PTO SWITCH POSITION CIRCUIT [E] B Н OFF C + G, B + H М L ON C + F, B + E, A + D D A **IGNITION SWITCH** POSITION CIRCUIT REMOVABLE "MAKE" NON-REMOVABLE CONNECTIONS CONNECTIONS OFF NONE RUN/LIGHT B + L A + YWIRING INSULATED CLIPS RUN NONE B + L NOTE: IF WIRING INSULATED CLIPS WERE REMOVED FOR SERVICING OF START B+L+S NONE

UNIT. THEY SHOULD BE REPLACED TO PROPERLY SECURE YOUR WIRING.



#### $\stackrel{\mathsf{RED}}{\longrightarrow} (\underline{\mathsf{M}})$ ( A ) FUSE 30 AMP AMMETER STARTER (OPTIONAL) SOLENOID RED CLUTCH / BRAKE ١G (PEDAL UP) WHITE SEAT SWITCH IGNITION (NOT OCCUPIED) SWITCH BLACK ATT MENT CLUTCH GROUNDING (CLUTCH OFF) CONNECTOR **SPARK** PLUG GAP IGNITION BLACK UNIT (2 PLUGS ON FUEL TWIN CYL. ENGINES) LINE **FUEL SHUT-OFF** REGULATOR SOLENOID YELLOW ALTERNATOR 28 VOLTS AC @ 3600 RPM (REGULATOR DISCONNECTED) **HEADLIGHTS** WIRING INSULATED CLIPS **NOTE:** IF WIRING INSULATED CLIPS WERE REMOVED FOR M SERVICING OF UNIT, THEY SHOULD BE REPLACED TO NON-REMOVABLE REMOVABLE PROPERLY SECURE YOUR CONNECTIONS **IGNITION SWITCH** CONNECTIONS WIRING. POSITION CIRCUIT NONE G + M + L

RUN/LIGHT

RUN

START

B + L

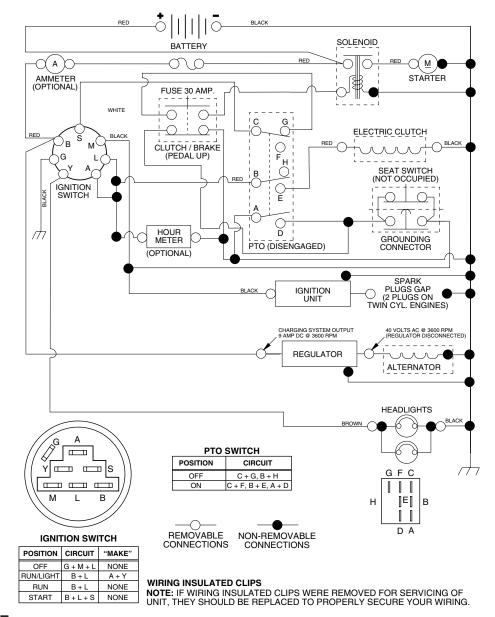
B + L

B + L + S

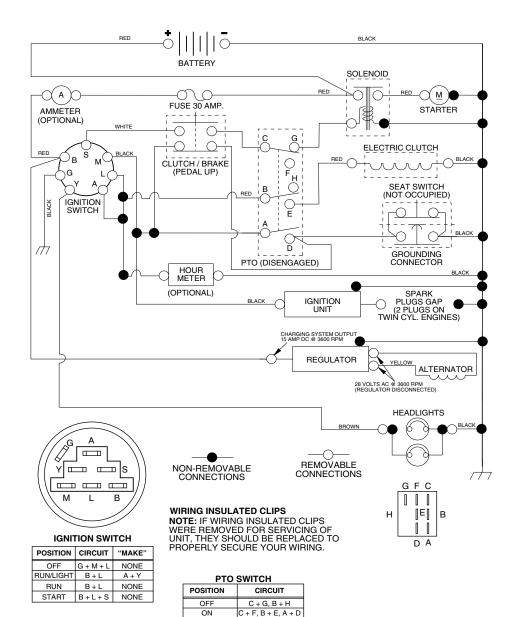
A + Y

NONE

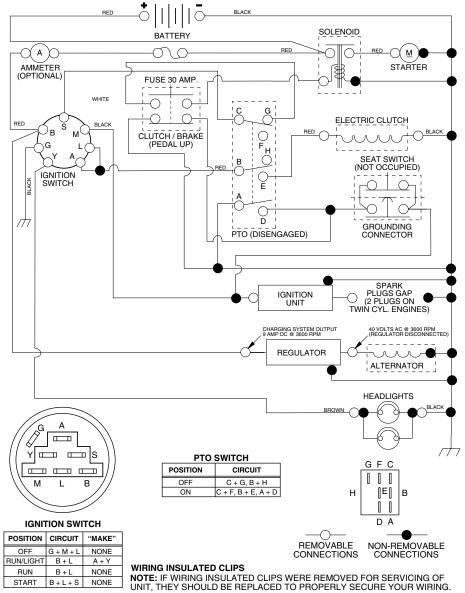
NONE

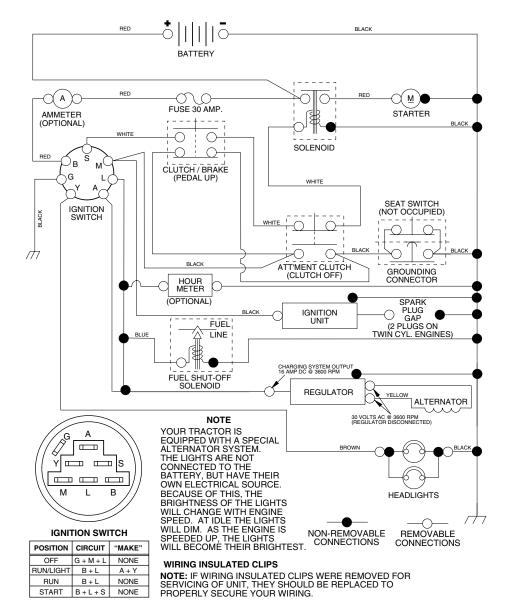


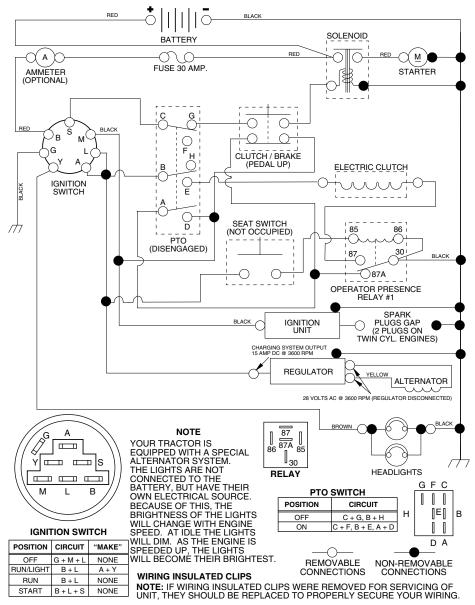
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ON

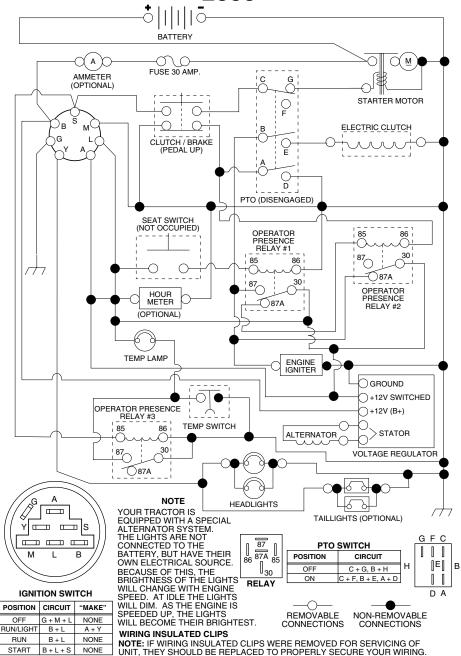


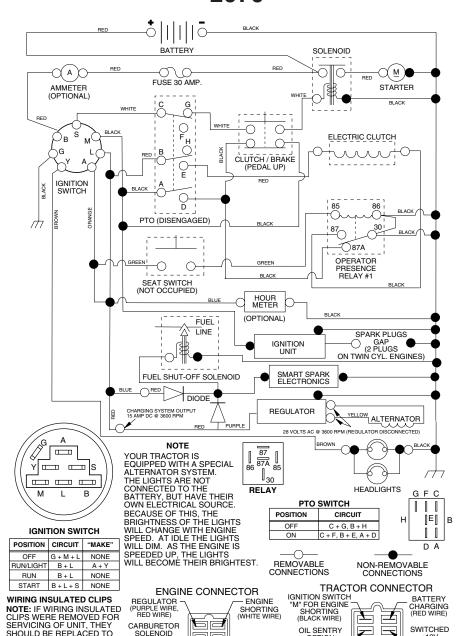




#### BLACK SOLENOID ( A ) -(( № )( FUSE 30 AMP STARTER AMMETER (OPTIONAL) WHITE $\bigcirc$ 0 G ELECTRIC CLUTCH š )в 0 CLUTCH / BRAKE (PEDAL UP) В 85 86 IGNITION 87 Ĕ 30 SWITCH -(○87A ñ OPERATOR PRESENCE RELAY #1 PTO (DISENGAGED) HOUR BLACK METER SEAT SWITCH (OPTIONAL) (NOT OCCUPIED) FUEL LINE SPARK PLUGS GAP IGNITION UNIT (2 PLUGS ON TWIN CYL. ENGINES) FUEL SHUT-OFF SOLENOID CHARGING SYSTEM OUTPUT 15 AMP DC @ 3600 RPM NOTE REGULATOR ALTERNATOR YOUR TRACTOR IS $\overline{\mathcal{L}}$ EQUIPPED WITH A SPECIAL 28 VOLTS AC @ 3600 RPM (REGULATOR DISCONNECTED) Α ALTERNATOR SYSTEM. THE LIGHTS ARE NOT BROWN CONNECTED TO THE ı Is BATTERY, BUT HAVE THEIR 86 87A 85 OWN ELECTRICAL SOURCE. BECAUSE OF THIS, THE BRIGHTNESS OF THE LIGHTS Μ В WILL CHANGE WITH ENGINE **HEADLIGHTS** 30 SPEED. AT IDLE THE LIGHTS GFC RELAY WILL DIM. AS THE ENGINE IS **PTO SWITCH** SPEEDED UP. THE LIGHTS **IGNITION SWITCH** WILL BECOME THEIR BRIGHTEST. POSITION CIRCUIT [E] B WIRING INSULATED CLIPS POSITION CIRCUIT "MAKE" OFF C + G, B + HNOTE: IF WIRING INSULATED ON C + F, B + E, A + D GIMIL NONE CLIPS WERE REMOVED FOR RUN/LIGHT B + L A + Y D A SERVICING OF UNIT, THEY NONE SHOULD BE REPLACED TO NON-REMOVABLE REMOVABLE START B + L + S NONE PROPERLY SECURE YOUR WIRING. CONNECTIONS CONNECTIONS







OIL SENTRY (GREEN WIRE)

OPTION

(YELLOW WIRE TO LIGHT PKG.)

SHOULD BE REPLACED TO

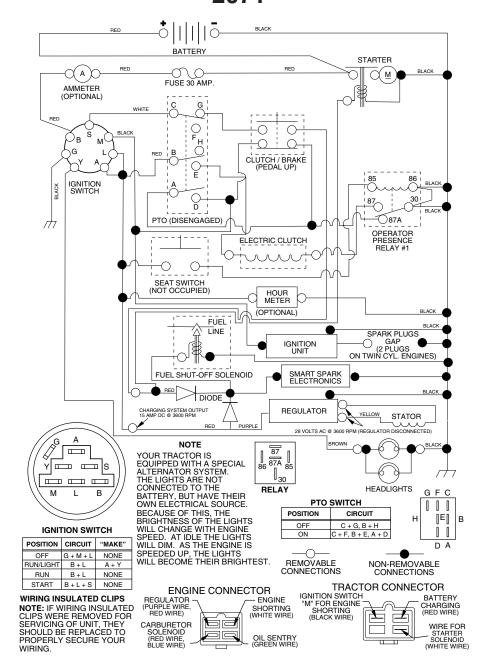
PROPERLY SECURE YOUR

WIRING.

SOLENOID

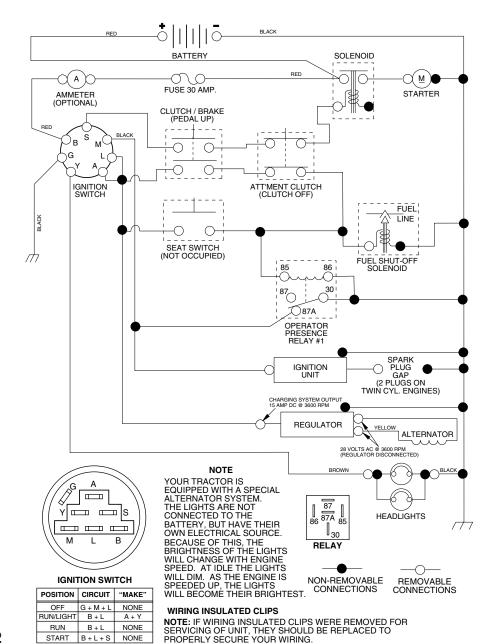
BI LIE WIRE)

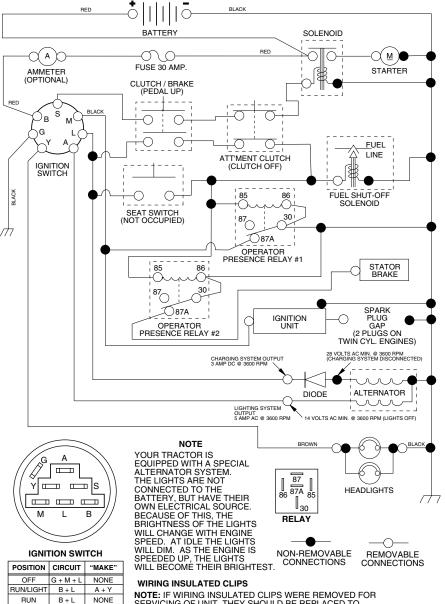
### SCHEMATIC NUMBER 2071



+12V (BLUE WIRE)

#### SOLENOID $\bigcirc$ A $\bigcirc$ (M)FUSE 30 AMP STARTER AMMETER (OPTIONAL) $\bigcirc$ G ELECTRIC CLUTCH RED BLACK )в CLUTCH / BRAKE $\bigcirc$ (PEDAL UP) 85 IGNITION SWITCH Ē 87 € 87A D OPERATOR PRESENCE RELAY #1 PTO (DISENGAGED) HOUR BLACK **METER** SEAT SWITCH (OPTIONAL) (NOT OCCUPIED) **SPARK** IGNITION PLUGS GAP (2 PLUGS ON TWIN CYL. ENGINES) REGULATOR NOTE YELLOW ALTERNATOR YOUR TRACTOR IS EQUIPPED WITH A SPECIAL 28 VOLTS AC @ 3600 RPM (REGULATOR DISCONNECTED) Α ALTERNATOR SYSTEM. THE LIGHTS ARE NOT CONNECTED TO THE BATTERY, BUT HAVE THEIR Y ..... шш S 87 86 87 87 85 OWN ELECTRICAL SOURCE. BECAUSE OF THIS. THE BRIGHTNESS OF THE LIGHTS М В ]<sub>30</sub> WILL CHANGE WITH ENGINE **HEADLIGHTS** SPEED. AT IDLE THE LIGHTS GFC RELAY WILL DIM. AS THE ENGINE IS **PTO SWITCH** SPEEDED UP, THE LIGHTS WILL BECOME THEIR BRIGHTEST. **IGNITION SWITCH** POSITION CIRCUIT [E] |B POSITION CIRCUIT "MAKE" WIRING INSULATED CLIPS OFF C + G, B + H NOTE: IF WIRING INSULATED ON C + F, B + E, A + D G+M+L NONE OFF CLIPS WERE REMOVED FOR RUN/LIGHT B + I A + Y D A SERVICING OF UNIT. THEY NONE RUN B + ISHOULD BE REPLACED TO NON-REMOVABLE REMOVABLE START B + L + S NONE PROPERLY SECURE YOUR WIRING. CONNECTIONS CONNECTIONS

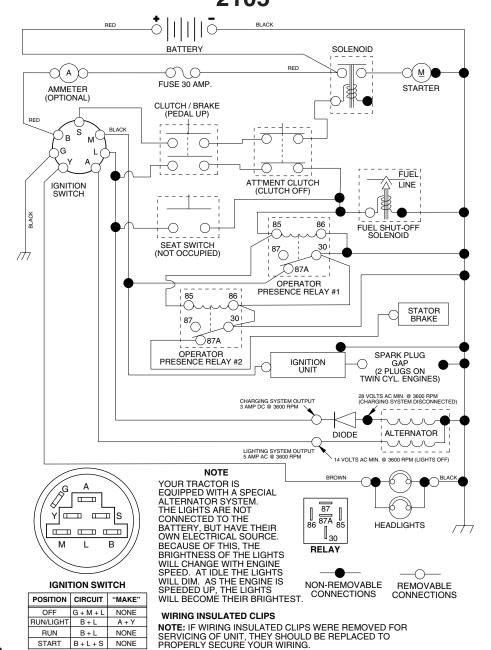


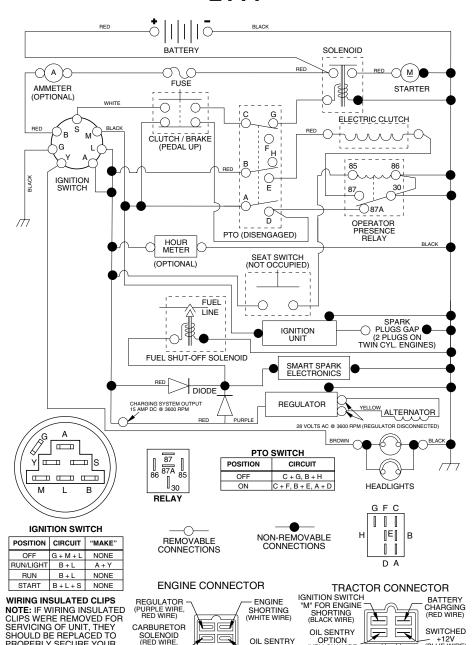


NOTE: IF WIRING INSULATED CLIPS WERE REMOVED FOR SERVICING OF UNIT, THEY SHOULD BE REPLACED TO PROPERLY SECURE YOUR WIRING.

NONE

START B+L+S





OIL SENTRY

(GREEN WIRE)

TO LIGHT PKG.)

пп

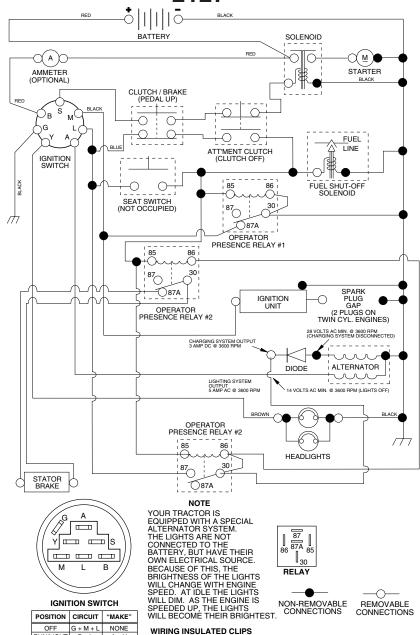
(BLUE WIRE)

PROPERLY SECURE YOUR

WIRING

BLUE WIRE)

#### SCHEMATIC NUMBER



RUN/LIGHT B + L

RUN

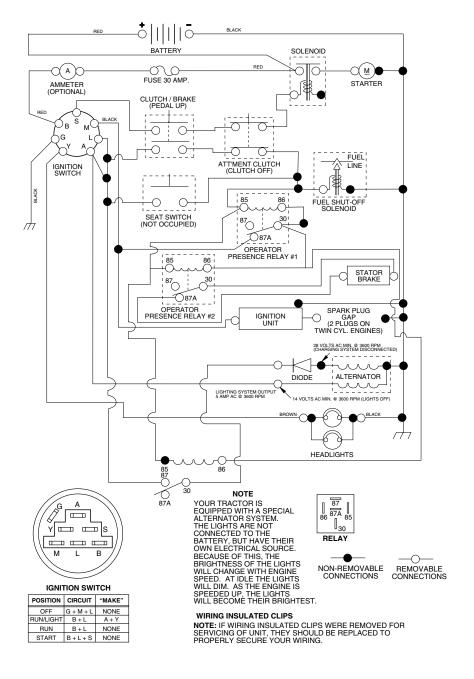
B+L

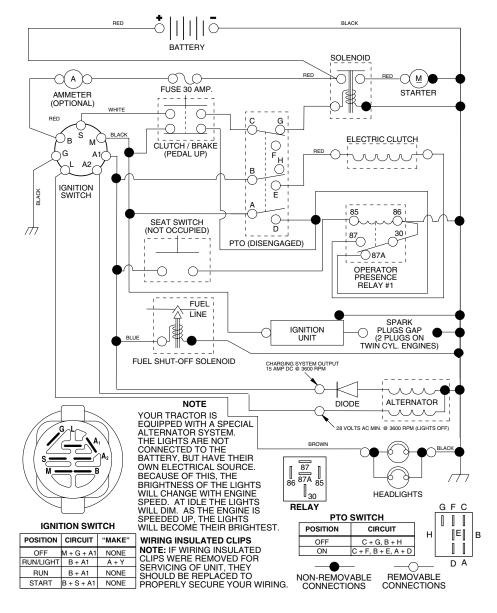
START B+L+S NONE

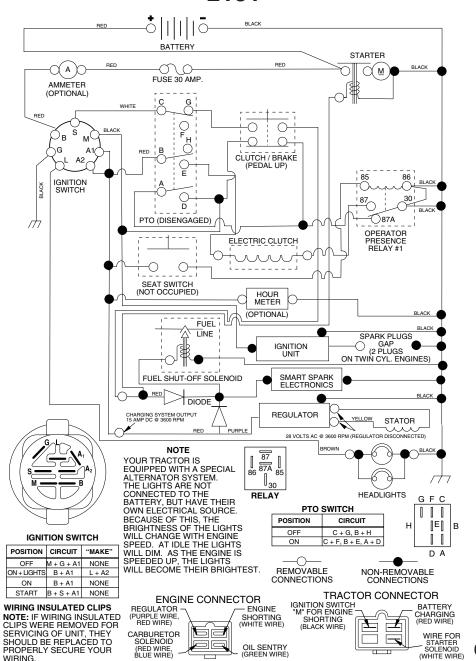
A + Y

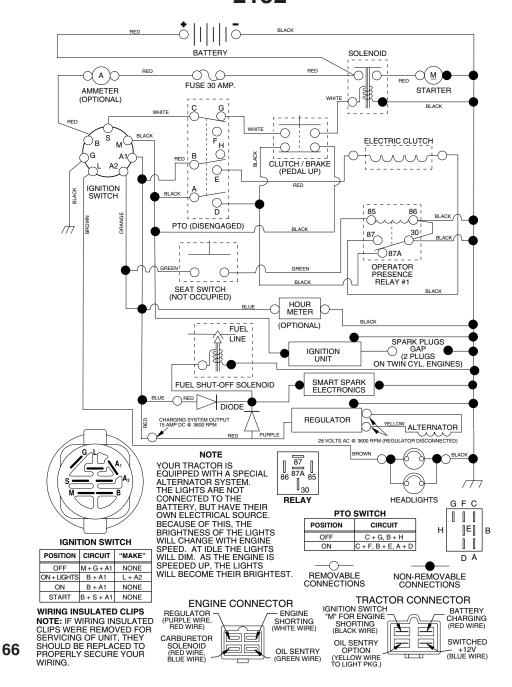
NONE

NOTE: IF WIRING INSULATED CLIPS WERE REMOVED FOR SERVICING OF UNIT. THEY SHOULD BE REPLACED TO PROPERLY SECURE YOUR WIRING.

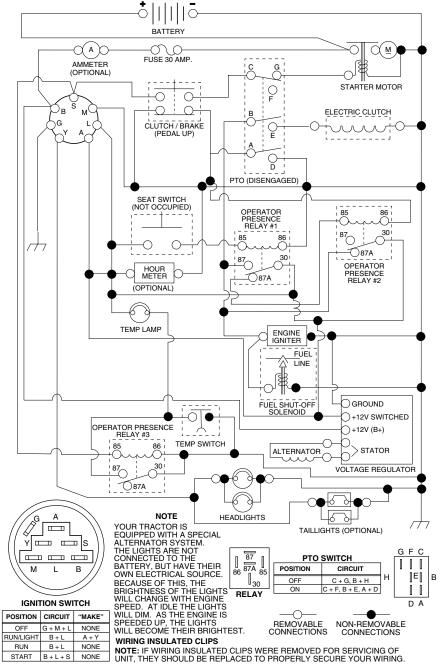


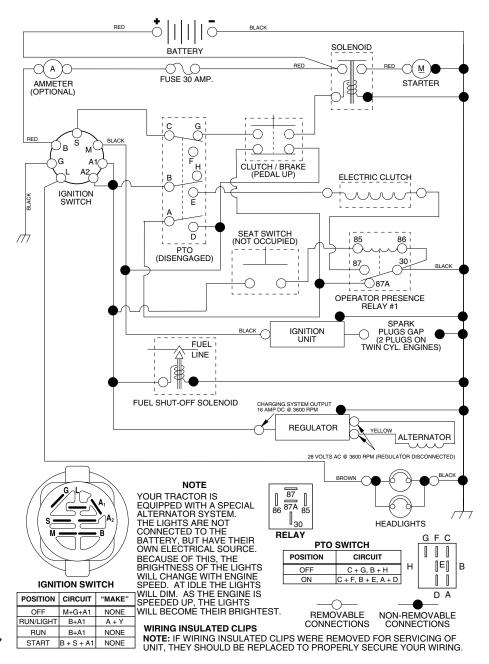


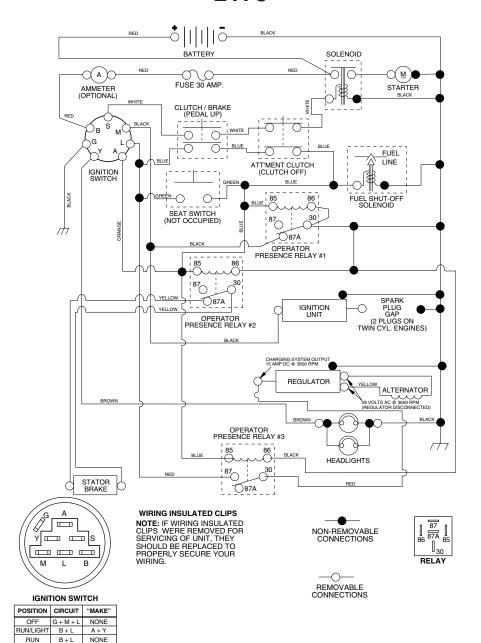




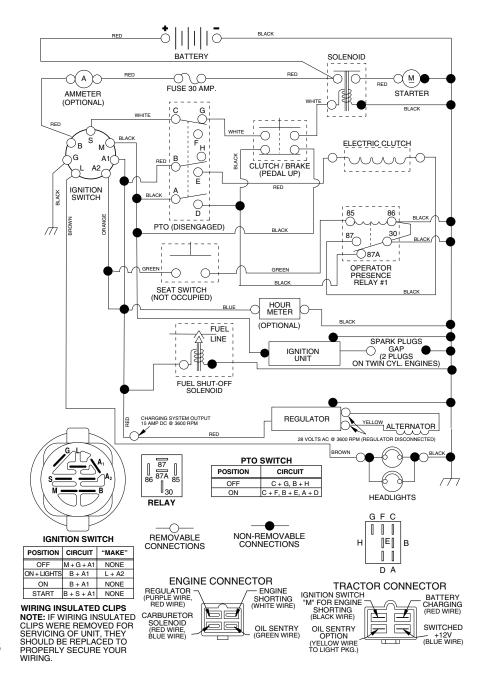
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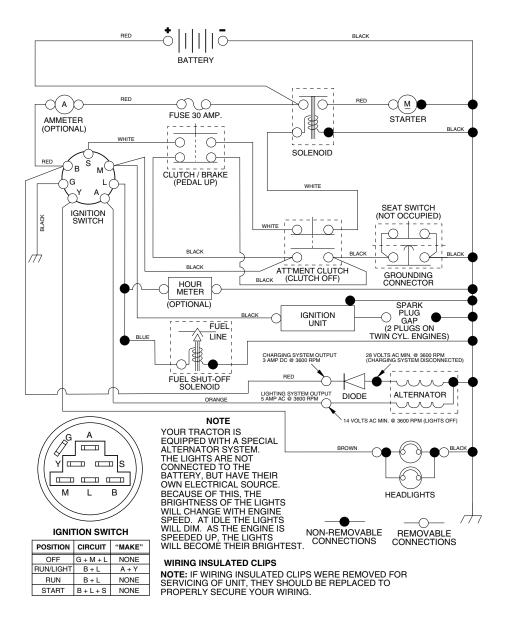


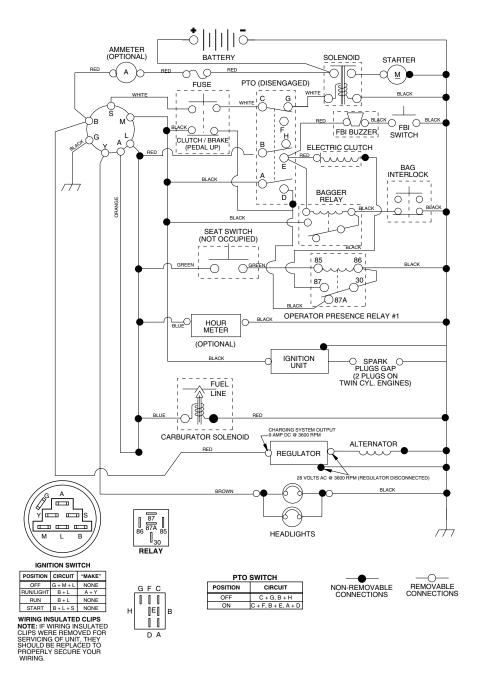




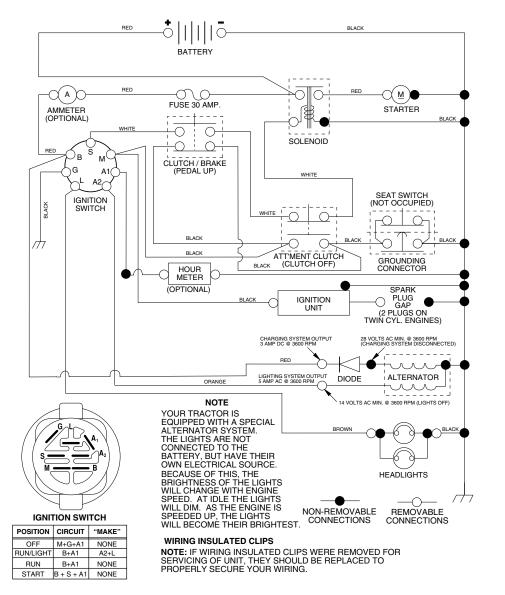
START B+L+S NONE

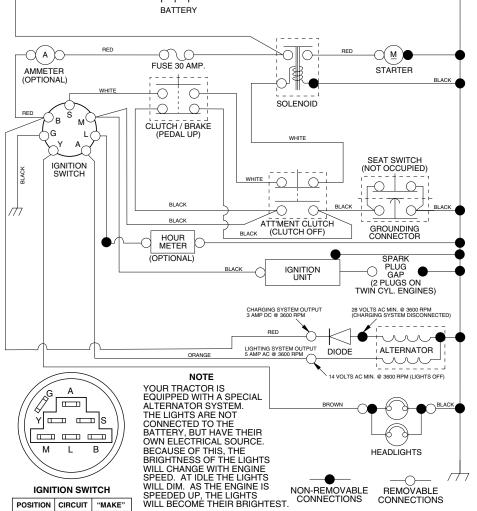






### SCHEMATIC NUMBER 2226





#### WIRING INSULATED CLIPS

**NOTE:** IF WIRING INSULATED CLIPS WERE REMOVED FOR SERVICING OF UNIT, THEY SHOULD BE REPLACED TO PROPERLY SECURE YOUR WIRING.

G + M + L

B + I

B + I

B + L + S

BUN/LIGHT

RUN

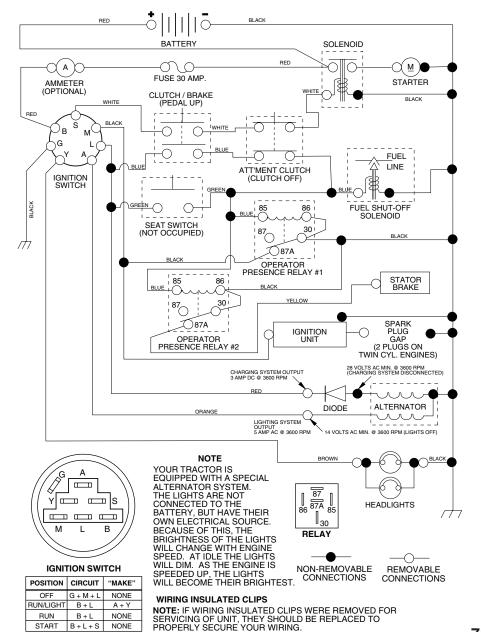
START

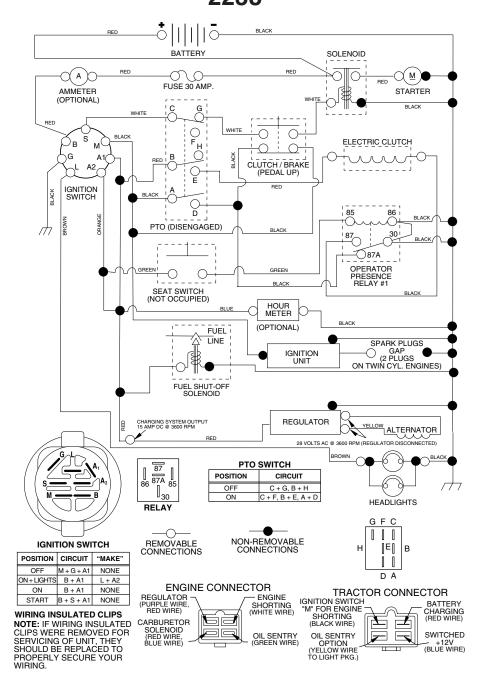
NONE

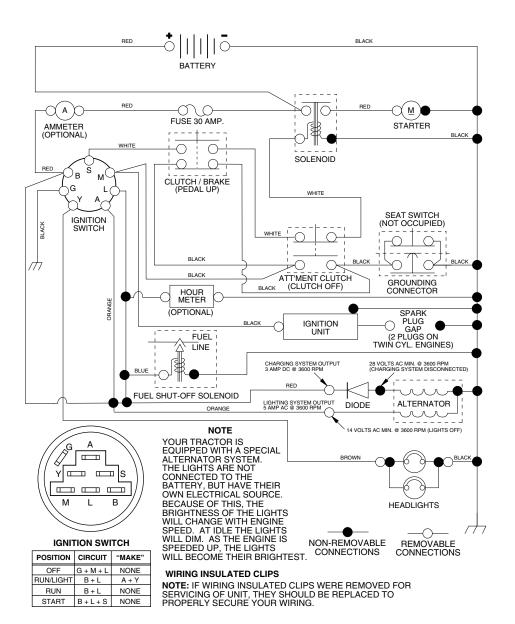
A + Y

NONE

NONE

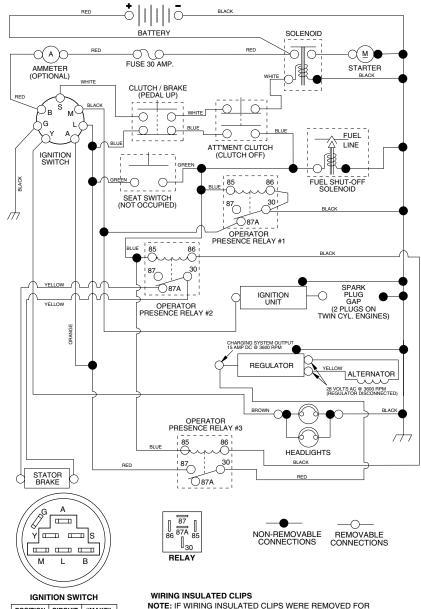






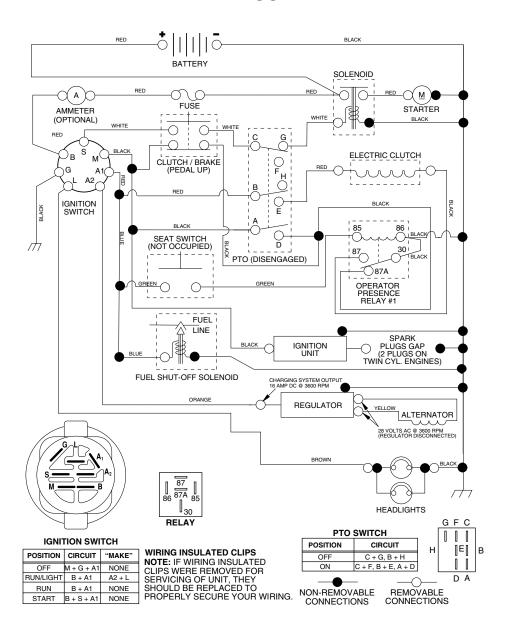
#### **SCHEMATIC NUMBER**

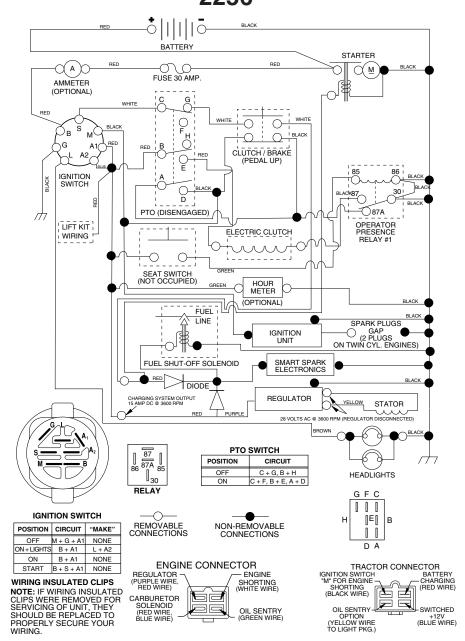
2243

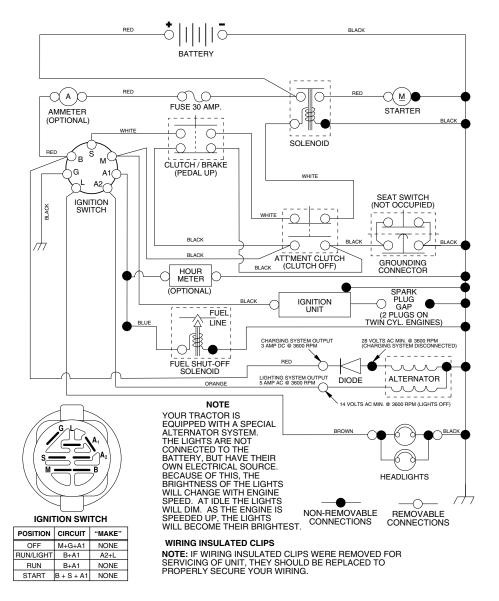


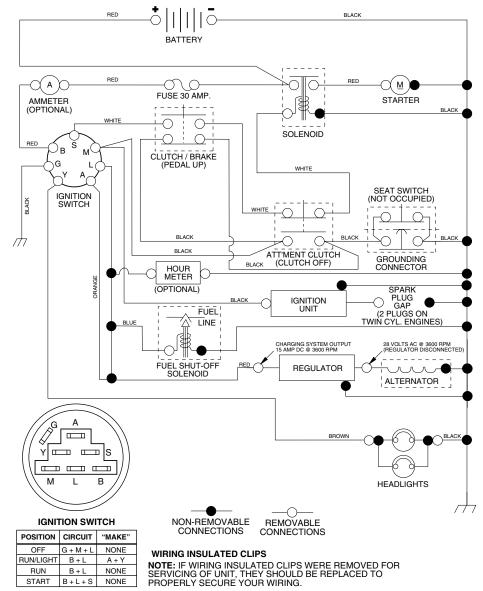
POSITION	CIRCUIT	"MAKE"
OFF	G + M + L	NONE
RUN/LIGHT	B + L	A + Y
RUN	B + L	NONE
START	B + L + S	NONE

NOTE: IF WIRING INSULATED CLIPS WERE REMOVED FOR SERVICING OF UNIT, THEY SHOULD BE REPLACED TO PROPERLY SECURE YOUR WIRING.







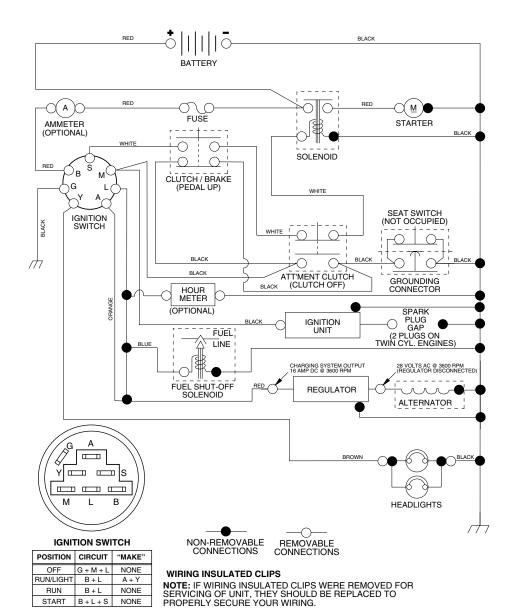


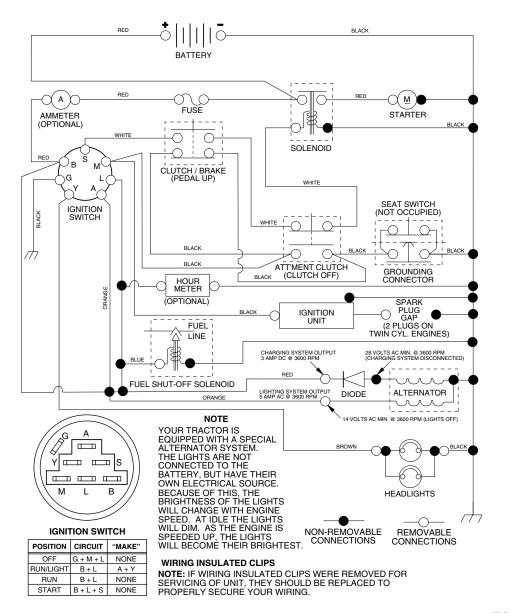
#### **BATTERY** SOLENOID Α <u>M</u> FUSE 30 AMP. STARTER AMMETER (OPTIONAL) CLUTCH / BRAKE BL ACK (PEDAL UP) RED S ЭΒ ٦G FUEL LINE ATT'MENT CLUTCH IGNITION (CLUTCH OFF) SWITCH \GREEN 85 86 **FUEL SHUT-OFF** SOLENOID SEAT SWITCH 30 (NOT OCCUPIED) BLACK $/\!\!\!/$ **₹**087A BLACK **OPERATOR** PRESENCE RELAY #1 STATOR 85 BL ACK BRAKE BLUE YELLOW **SPARK** √)87A IGNITION PLUG **OPERATOR** UNIT GAP PRESENCE RELAY #2 (2 PLUGS ON TWIN CYL. ENGINES) CHARGING SYSTEM OUTPUT ALTERNATOR DIODE LIGHTING SYSTEM OUTPUT 5 AMP AC @ 3600 RPM 14 VOLTS AC MIN. @ 3600 RPM (LIGHTS OFF) NOTE YOUR TRACTOR IS **EQUIPPED WITH A SPECIAL** ALTERNATOR SYSTEM. 87 THE LIGHTS ARE NOT ш ш s 86 87A 85 CONNECTED TO THE HEADLIGHTS BATTERY, BUT HAVE THEIR OWN ELECTRICAL SOURCE. II<sub>30</sub> М BECAUSE OF THIS, THE RELAY BRIGHTNESS OF THE LIGHTS WILL CHANGE WITH ENGINE SPEED. AT IDLE THE LIGHTS WILL DIM. AS THE ENGINE IS **IGNITION SWITCH** NON-REMOVABLE REMOVABLE SPEEDED UP, THE LIGHTS CONNECTIONS CONNECTIONS WILL BECOMÉ THEIR BRIGHTEST.

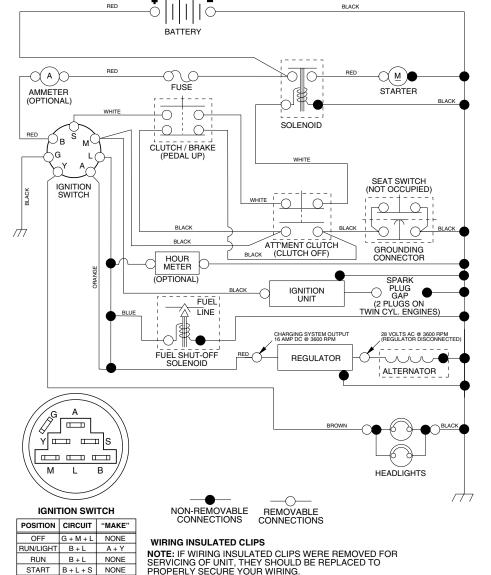
POSITION	CIRCUIT	"MAKE"
OFF	G + M + L	NONE
RUN/LIGHT	B + L	A + Y
RUN	B + L	NONE
START	B + L + S	NONE

### WIRING INSULATED CLIPS NOTE: IF WIRING INSULATED CLIPS WERE REMOVED FOR SERVICING OF UNIT, THEY SHOULD BE REPLACED TO

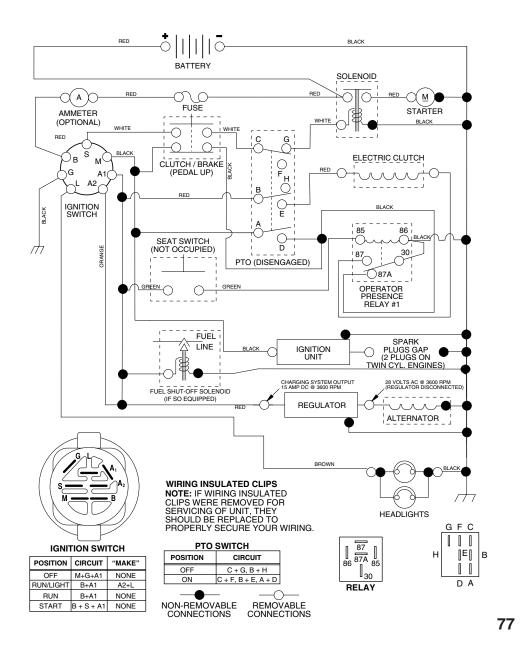
PROPERLY SECURE YOUR WIRING.

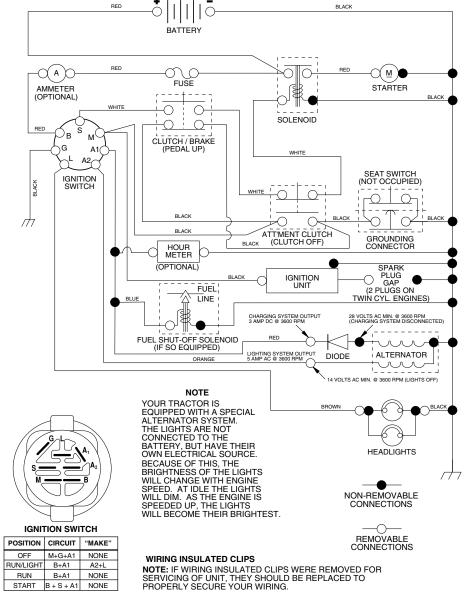






### **SCHEMATIC NUMBER** 2363

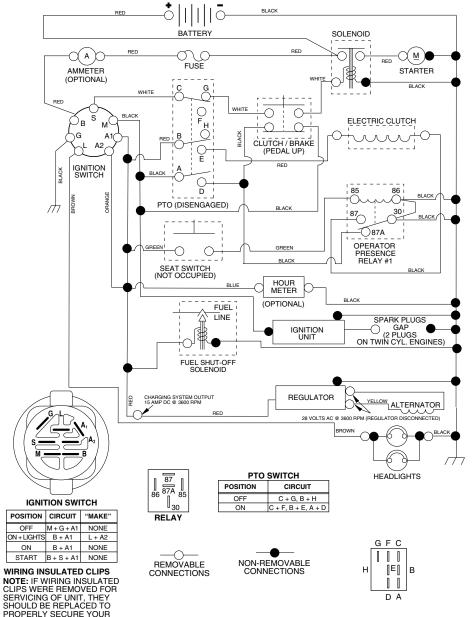


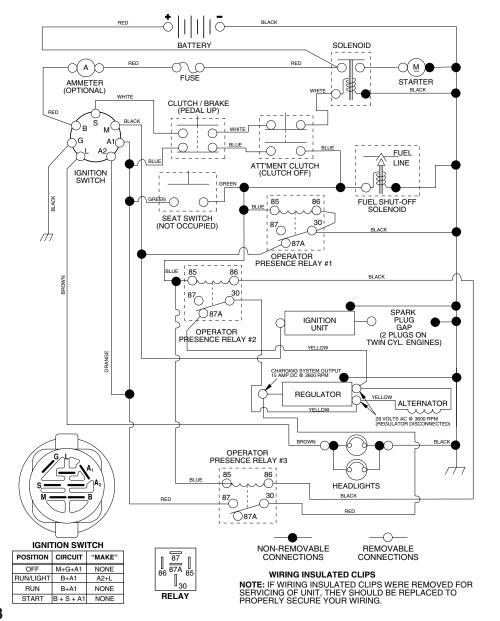


START

B + S + A1

NONE





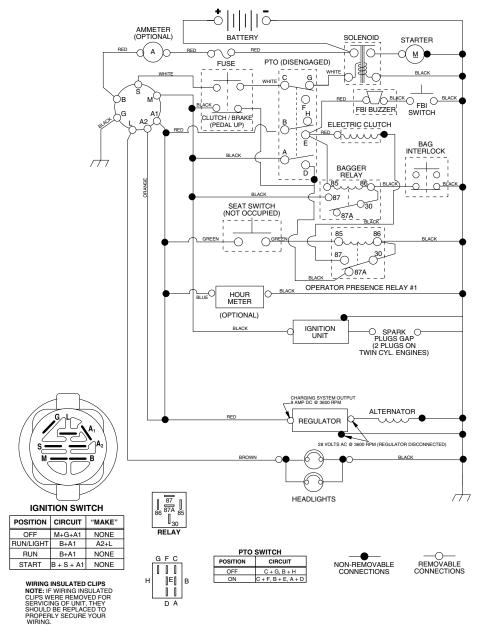
#### AMMETER (OPTIONAL) SOLENOID STARTER Α м) PTO (DISENGAGED) FUSE BLACK FBI BLACK O F. FBI BUZZER SWITCH ∖G. A1, CLUTCH / BRAKE A2 0 ELECTRIC CLUTCH OT RED COULTY BAG INTERLOCK +-BAGGER $\bar{\circ}$ RELAY O O BLACK 030 SEAT SWITCH O<sub>87A</sub> (NOT OCCUPIED) 85 GREE 87 √87A OPERATOR PRESENCE RELAY #1 (OPTIONAL) IGNITION O SPARK O UNIT PLUGS GAP (2 PLUGS ON TWIN CYL. ENGINES) FUEL LINE CARBURATOR SOLENOID ALTERNATOR REGULATOR 28 VOLTS AC @ 3600 RPM (REGULATOR DISCONNECTED) 86 87A 85 **HEADLIGHTS IGNITION SWITCH** 30 CIRCUIT "MAKE" RELAY M+G+A1 NONE B+A1 A2+L PTO SWITCH B+A1 NONE GFC POSITION CIRCUIT REMOVABLE CONNECTIONS B + S + A1 NONE NON-REMOVABLE 0 0 0 OFF C + G, B + H CONNECTIONS [E] B C + F, B + E, A + D WIRING INSULATED CLIPS NOTE: IF WIRING INSULATED CLIPS WERE REMOVED FOR SERVICING OF UNIT, THEY SHOULD BE REPLACED TO PROPERLY SECURE YOUR 0 0 D A

POSITION

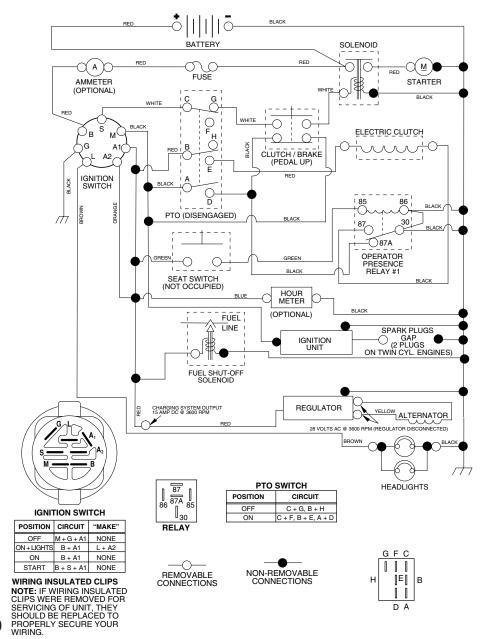
RUN/LIGHT

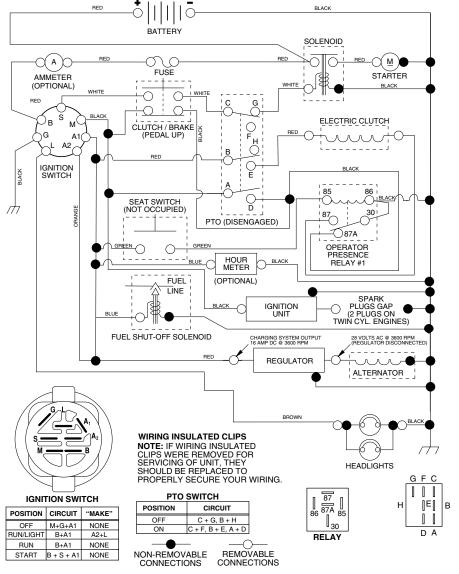
RUN

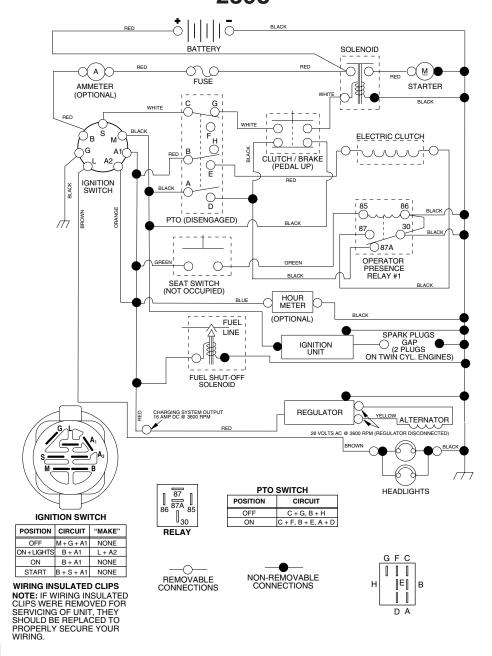
START

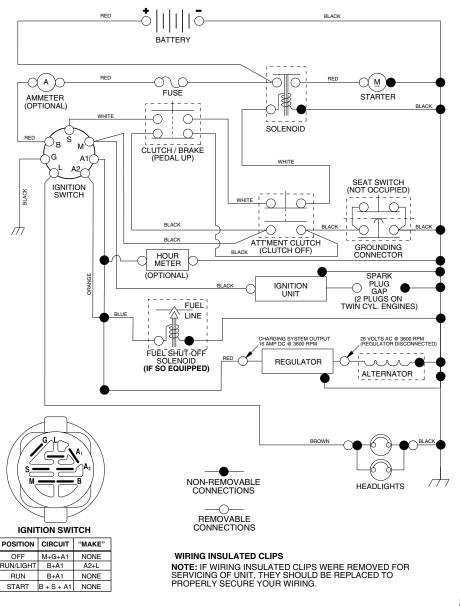


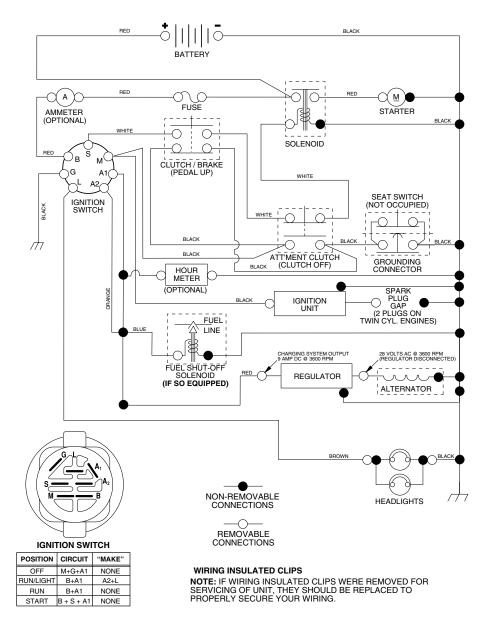
#### SOLENOID BATTERY RED (M)O( A )O FUSE AMMETER STARTER (OPTIONAL) CLUTCH / BRAKE (PEDAL UP) š ЭΒ M 0 L A2 FUEL LINE ATT'MENT CLUTCH IGNITION SWITCH (CLUTCH OFF) GREEN 85 **FUEL SHUT-OFF** SOLENOID. SEAT SWITCH (NOT OCCUPIED) //√)87A OPERATOR PRESENCE RELAY #1 BLUE 85 ' 87 SPARK **∑**87A IGNITION PLUG UNIT GAP **OPERATOR** (2 PLUGS ON PRESENCE RELAY #2 YELLOW TWIN CYL. ENGINES) 28 VOLTS AC MIN. @ 3600 RPM (CHARGING SYSTEM DISCONNECTED) CHARGING SYSTEM OUTPUT 3 AMP DC @ 3600 RPM ALTERNATOR DIODE $\sim \sim$ LIGHTING SYSTEM OUTPUT 5 AMP AC @ 3600 RP 14 VOLTS AC MIN. @ 3600 RPM (LIGHTS OFF) OPERATOR PRESENCE RELAY #3 85 **HEADLIGHTS** 87 BLACK ()87A NOTE YOUR TRACTOR IS EQUIPPED REMOVABLE CONNECTIONS WITH A SPECIAL ALTERNATOR 87 86 87A 85 SYSTEM. THE LIGHTS ARE NOT **IGNITION SWITCH** CONNECTED TO THE BATTERY, BUT HAVE THEIR OWN POSITION CIRCUIT "MAKE" ELECTRICAL SOURCE. OFF M+G+A1 NONE 30 NON-REMOVABLE BECAUSE OF THIS, THE BRIGHT-RUN/UGHT B+A1 A2+L CONNECTIONS NESS OF THE LIGHTS WILL RUN B+A1 NONE CHANGE WITH ENGINE SPEED. START B+S+A1 NONE WIRING INSULATED CLIPS NOTE: IF WIRING INSULATED CLIPS WERE REMOVED FOR SERVICING OF UNIT, THEY SHOULD BE REPLACED TO AT IDLE THE LIGHTS WILL DIM. AS THE ENGINE IS SPEEDED UP, THE LIGHTS WILL BECOME PROPERLY SECURE YOUR WIRING. THEIR BRIGHTEST.

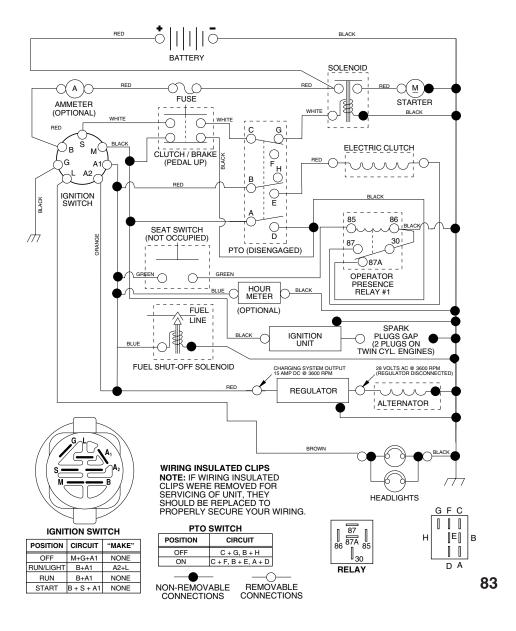


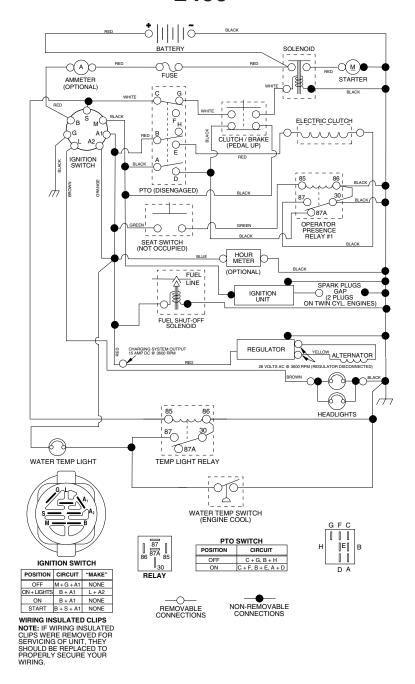




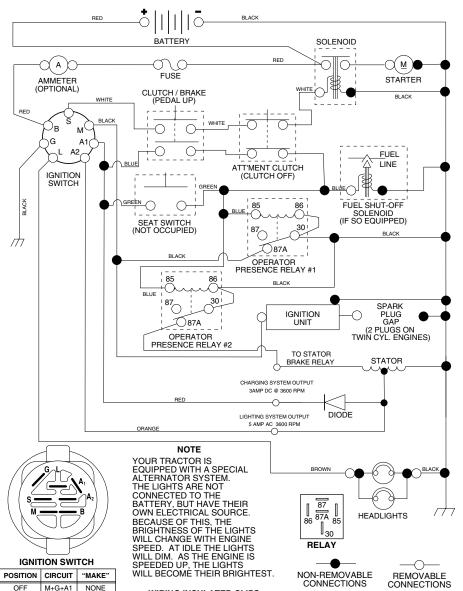








# 2487



#### WIRING INSULATED CLIPS

RUN/LIGHT

RUN

B+A1

B+A1

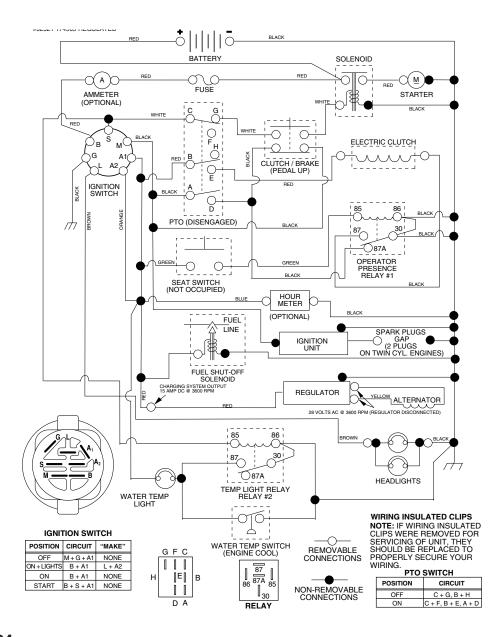
START B+S+A1

A2+L

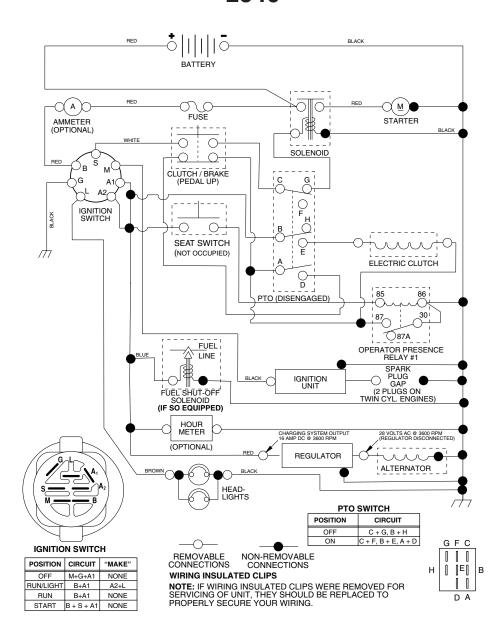
NONE

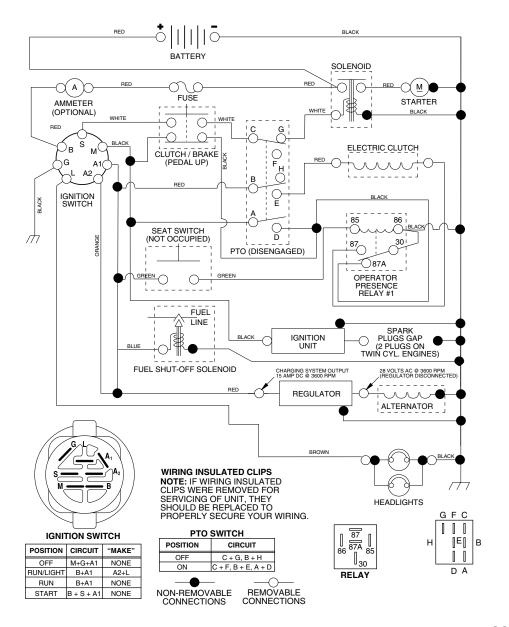
NONE

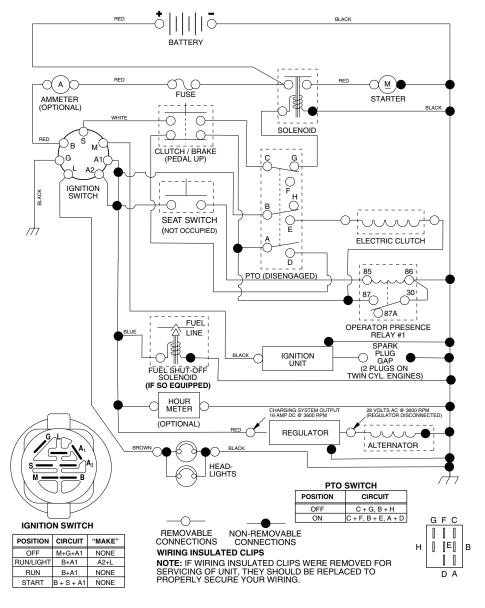
NOTE: IF WIRING INSULATED CLIPS WERE REMOVED FOR SERVICING OF UNIT, THEY SHOULD BE REPLACED TO PROPERLY SECURE YOUR WIRING.



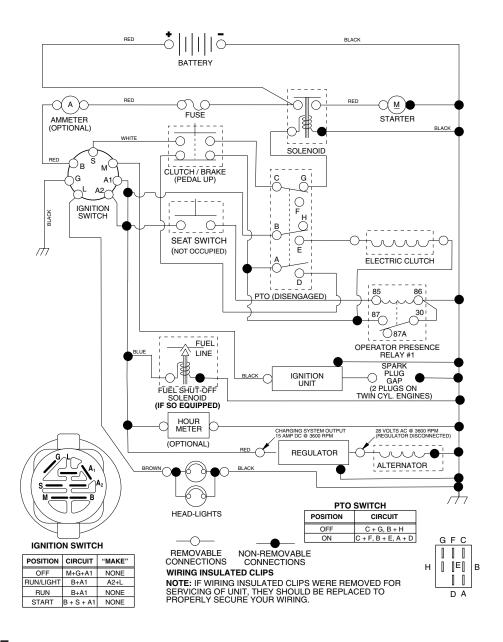
#### O(A)(⊻) FUSE AMMETER STARTER (OPTIONAL) SOLENOID S )в CLUTCH / BRAKE A1( (PEDAL UP) IGNITION SWITCH $\bigcirc$ SEAT SWITCH (NOT OCCUPIED) ///ELECTRIC CLUTCH 85 86 PTO (DISENGAGED) 87 **⊘**87A FUEL OPERATOR PRESENCE LINE RELAY #1 SPARK PLUG GAP IGNITION (2 PLUGS ON TWIN CYL. ENGINES) FUEL SHUT-OFF SOLENOID (IF SO EQUIPPED) METER CHARGING SYSTEM OUTPUT 15 AMP DC @ 3600 RPM 28 VOLTS AC @ 3600 RPM (REGULATOR DISCONNECTED) (OPTIONAL) REGULATOR ALTERNATOR LIGHTS PTO SWITCH POSITION CIRCUIT OFF C + G, B + H ON C + F, B + E, A + D GFC **IGNITION SWITCH** REMOVABLE NON-REMOVABLE POSITION CIRCUIT "MAKE" CONNECTIONS CONNECTIONS н | [ [Е] | В NONE WIRING INSULATED CLIPS M+G+A1 RUN/LIGH1 B+A1 A2+L **NOTE:** IF WIRING INSULATED CLIPS WERE REMOVED FOR SERVICING OF UNIT, THEY SHOULD BE REPLACED TO RUN B+A1 NONE D A PROPERLY SECURE YOUR WIRING. START B+S+A1 NONE

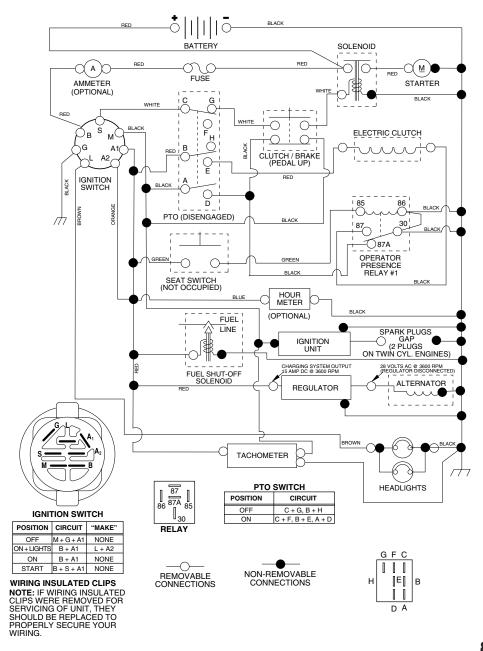






#### BATTERY SOLENOID $\bigcirc$ ( a $\bigcirc$ FUSE -(₩) AMMETER STARTER (OPTIONAL) BI ACK G 0 ELECTRIC CLUTCH Эв CLUTCH / BRAKE (PEDAL UP) IGNITION SWITCH BLACK / PTO (DISENGAGED) //87 -**◯**87A OPERATOR GREEN PRESENCE RELAY #1 BLACK SEAT SWITCH (NOT OCCUPIED) HOUR METER (OPTIONAL) FUEL LINE SPARK PLUGS GAP (2 PLUGS ON TWIN CYL. ENGINES) IGNITION FUEL SHUT-OFF SOLENOID REGULATOR GULATOR YELLOW ALTERNATOR 28 VOLTS AC © 3600 RPM (REGULATOR DISCONNECTED) 85 87 **⊘**87A HEADLIGHTS TEMP LIGHT RELAY WATER TEMP RELAY #2 LIGHT WIRING INSULATED CLIPS NOTE: IF WIRING INSULATED CLIPS WERE REMOVED FOR IGNITION SWITCH $\triangle$ SERVICING OF UNIT. THEY WATER TEMP SWITCH POSITION CIRCUIT "MAKE" REMOVABLE SHOULD BE REPLACED TO GFC (ENGINE COOL) OFF M+G+A1 NONE CONNECTIONS PROPERLY SECURE YOUR ON+LIGHTS B+A1 L+A2 87 86 87 85 WIRING. PTO SWITCH B + A1 NONE ∥E∥ B POSITION CIRCUIT START B+S+A1 NONE 30 NON-REMOVABLE OFF C + G, B + H CONNECTIONS D A ON C + F, B + E, A + D RELAY





If voltage is 12.6 DC Volts or more the battery is fully charged. If the battery is 12.3 - 12.6 DC Volts, the battery is acceptable for normal use. If the battery is 11.7 to 12.2 DC Volts, START HERE the battery needs to be charged. Check battery for D.C. voltage. Check electrical charging system on page 90. If the battery is below 11.7 DC Volts, the battery may be good. However, it is not cost effective to charge and test while on an outside service call. Replace the battery. Discharged batteries are not covered by warranty. CAUTION: Do not wear watches or jewelry while working near electrical components. If the case is cracked or leaking acid, Check condition of battery case. properly discard battery with due care. Check for good battery connections. If the connections are bad or corroded, you will not get a consistent supply of Is the battery clean? electricity. Use a scraper and a wire brush to clean the terminals. After Always wear eye protection installing the cables on the battery when working with a battery. terminals, apply a non-metallic grease You should also wear plastic to both to reduce new corrosion. gloves and apron when in If the battery is dirty, it will leak electricontact with the battery. cal current and slowly discharge. Use a paper towel to clean the battery case with baking soda and water. Check the fuse. If the fuse is blown, only replace it with the correct fuse. Lawn Tractors with a 15 AMP fuse can use a 20 AMP fuse. Garden Tractors use 30AMP fuse (green). Check electrical connectors and wires. Lawn Tractors use 20 AMP fuse (yellow). Are any wires damaged or hanging loose? Are connectors plugged in the proper way? Correct any problems found with wires or connectors. Look at the terminals in the connector and the switch to see if Go to tests for electrical the connector is correctly located on grounds on the next page. the switch.

### START HERE

Electrical Grounds are necessary to make a complete electrical path so a circuit can function. Use an electrical meter for this check.

A reading of more than 0.5 OHMS indicates a poor ground that resists the passage of electricity. You will need to improve the connections between parts to get the resistance to electrical passage below 0.5 OHMS. Do this by scraping where electrical contact is made between parts, until the finish is bright metallic. EXAMPLE: Where the eyelet for the black battery cable meets the chassis.

START HERE

Check electrical charging system.

Move selector on meter to DC Volts or scale for 12 DCV. Place leads in positions for Voltage.

With engine off check the battery voltage.

Start engine, raise engine to fastest RPM for two full minutes.
Check voltage at battery.

If the tractor has relays, test the relays on page 91. If any of the relays test bad, replace the relay and test the charging system again. In some wire harnesses, a relay makes an electrical connection between the engine charging system and the battery.

Move the selector on your meter to the OHMS or R X 1 position. Connect the leads to the meter for OHMS.

Hold one meter probe to the negative battery post.

Hold the other meter probe to a clean metallic surface on the item that is not functioning.

If you get a reading of 0.5 OHMS or less, grounds are good, you can stop.

If you get a reading greater than 0.5 OHMS, you will need to track down the poor connection. Start at the battery cable and check components going toward the item that is not working. When you find a place where the resistance increases, you have a place where an electrical connection must be improved.

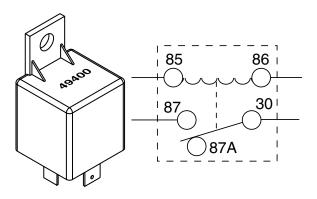
NOTE: There are two starwashers used to cut through the paint to make a good ground. One is located on one of the screws that holds the engine to the chassis. The other is where the black battery cable is held to the chassis.

Note the DC Voltage reading.

If the reading is above 12.8 DC Volts, the charging system is working. Discontinue charging tests.

If the DC Voltage reading is the same as the reading noted with the engine off, the charging system is not working, or is not connected to the battery. Refer to electrical section of engine manufacturer's manual to further diagnose charging system.

### **DIAGNOSIS OF ELECTRICAL RELAY 109748X**



### REMOVE RELAY FROM HARNESS CONNECTOR BEFORE TESTING.

### Test # 1: Coil Resistance

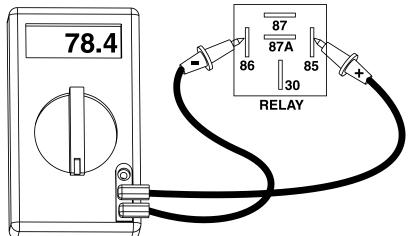
- 1. Set meter to Ohm's scale
- Attach leads to Relay terminals 85 and 86.
- There are two relays:
   If the number 49400 is on the relay it is 1998 or newer and should read 68-82
   Ohms. Relays with a Hella logo were made before 1998 and should read 80-90 Ohms.

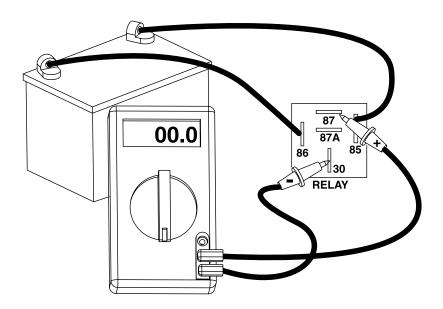
### Test # 2: Continuity when energized

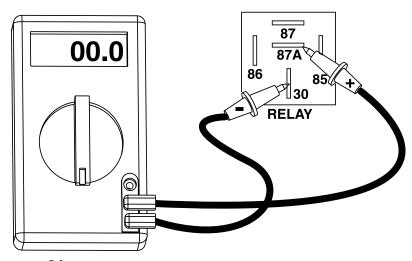
- 1. Attach a 12 DC volt power source to Relay terminals 85 and 86.
- 2. Set meter to continuity test or Ohm's scale.
- 3. Check for continuity between Relay terminals 30 and 87; then 30 and 87a.
- You should have continuity between terminals 30 and 87 only when the relay is energized. If you have continuity between 30 and 87a when energized, the relay is defective.

### Test # 3: Continuity when NOT energized

- 1. Remove the power source from relay terminals 85 and 86.
- 2. Check for continuity between Relay terminals 30 and 87; then 30 and 87a.
- 3. You should have continuity between terminals 30 and 87a **only.**







### START HERE

Check starting circuit to SOLENOID.

The starting circuit is identified by a white wire. Remove the connector for the white wire from the solenoid. Place a meter probe into the white wire connector. Move the meter selector to DC Volts or range that includes 12 VDC. Check to see that meter probe leads are installed in correct positions. Attach the other meter probe to a good ground.

Sit on tractor seat. Place mower control in disengaged position and hold foot pedal to lowest position. Watch meter reading while turning ignition switch to "Start" position.

If the meter shows 0.0 DCV in the "Start" position, there is a problem with wiring, connections, ignition switch, interlock switchs, or PTO switch in this circuit. It will be necessary to evaluate each item in the circuit until the item causing the problem is found. There is a diagnostic jumper kit (150834) that will allow the switches to be evaluated quickly.

If meter shows 0.0 DCV with ignition switch in "Off" position and about 12 DCV in "Start" position, the circuit is functioning properly. The wiring, connections, ignition switch, interlock switchs, and PTO switch are all good.

### START HERE

Check "ground" for solenoid.

The ground wires are identified by a black wire. Remove the connector for the black wire from the solenoid. Place a meter probe into the black wire connector. Move the meter selector to DC OHMS or range R x 1. Check to see that meter probe leads are installed in correct positions. Attach other meter probe to the negative ( - ) post of the battery.

If the resistance reading is less than 0.5 OHMS, the solenoid ground is good. Test solenoid on page 93.

If the resistance reading is more than 0.5 OHMS, one reason the solenoid is not working is a bad ground.

- · Correct ground problem.
- Connect everything and try solenoid.

There is a Terminal Connector Kit available (part #148691).

It includes many of the connectors, terminals, and other parts used in the tractor wire harness. The kit includes butt splice connectors for repairing wires and 30 AMP fuses.

There is a Diagnostic Jumper Kit available (part #150834).

It includes jumper wires, a heavy duty jumper cable, a circuit breaker, and an instruction sheet. The circuit breaker can be plugged into the fuse holder. This eliminates blown fuses while looking for short circuits. The jumper wires are used to determine which switch is not functioning.

### **DIAGNOSIS OF STARTER SOLENOIDS**

REMOVE THE RED CABLE FROM THE ENGINE STARTER MOTOR BEFORE TESTING.

PLACE DIGITAL METER SELECTOR ON D.C. VOLTAGE SCALE THAT INCLUDES 13 VOLTS.

### Step #1

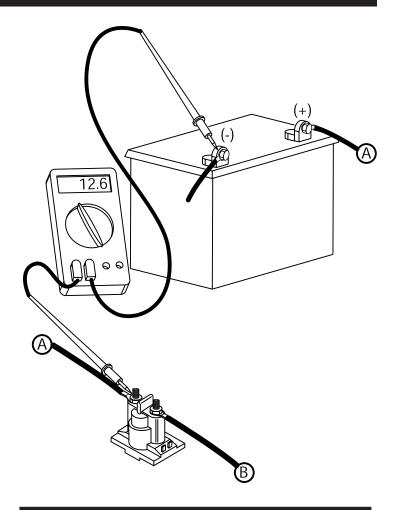
 Place meter probes on battery terminals. If the reading is 12.2 VDC or more, proceed to the next step. If the reading is below 12.2 VDC, charge or replace the battery with one that has at least 12.2 VDC.

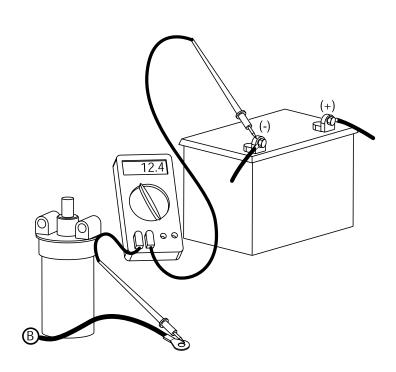
### Step # 2

- 1. Connect negative (black) meter lead to the battery negative (-) terminal.
- 2. Connect the positive (red) meter lead to the "hot" terminal of the solenoid.
- 3. Note the voltage reading.

### Step#3

- 1. Keep the meter selector in the same position and the negative meter lead connected to the battery negative terminal.
- Connect the positive (red) meter lead to the end of the cable normally connected to the starter motor.
- 3. Engage the parking brake and turn the ignition switch to the "START" position.
- 4. Note the voltage reading.
- If the voltage drop is more than 0.50 VDC between the two noted readings, the solenoid or the starter cable is suspect. Replace the solenoid.
- Re-install the red cable to the starter motor.
   If the solenoid checks acceptable and the starter does not crank, check for clean, tight battery connections and check the grounds for the battery and the engine.





### **SERVICE NOTES**

### **SERVICE NOTES**

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