

Labor Guide for Wheeled Products

Labor Description		Time
Belt		
Ground Drive Belt (All Lt's)	Replace	30
Ground Drive Belt (All Gt's)	Replace	30
Brakes		
Brakes Pads (GT)	Replace	30
Brakes (LT & LT)	Adjust	30
Transaxles (GT)		
Bearing Outer Axle(each side)	Replace	30
Oil Seal (each side)	Replace	30
Shift Gate	Replace	30
Transaxle Assembly (6 Sp Hi/Lo)	Replace	120
Transaxle Internal Assembly (6 Sp Hi/Lo)	Replace	180
Transaxle Pulley Horizontal Input (requires loosening from frame)	Replace	60
Wheel Hub	Replace	30
Transaxle (LT & GT)		
Belt Keeper/Guard	Replace	30
Belt Keeper/Guard	Adjust	30
Shift Lever	Replace	30
Transaxle Pulley Vertical Input	Replace	45
Hydro Drive		
Cooling Fan	Replace	45
Neutral Adjust/Linkage	Adjust	30
Steering		
Front Axle	Replace	40
Front Axle Spindle Assembly	Replace	30
Front Wheel Bearing (one wheel)	Replace	30
Steering Assembly, Pittman shaft/Bearing Arm (LT)	Replace	60
Steering Assembly, Shaft Support/U Bracket (LT)	Replace	60
Steering Sector Gear	Replace	60
Steering Shaft (LT & GT)	Replace	60
Steering Support Assembly	Replace	60
Tie Rod/Drag Link/Clutch Link	Replace	30
Tires or Wheels		
Tire or Rim	Replace	30
Tire Repair (Sealant)	Repair	30
Tire Tube	Repair	30

<u>Tillers</u>		
Tiller V-Belts		
Belt Keeper	Adjust	30
Drive Belt (CRT & DRT)	Replace	30
Drive Belt adjust Tension (CRT & DRT)	Adjust	30
Drive Belt (Front Tine)	Replace	30
Drive Belt Adjust Tension (Front Tine)	Adjust	30
Reverse Belt (Front Tine)	Replace	30
Transmission		
Pulley - Engine	Replace	30
Pulley - Transmission	Replace	30
Transmission (CRT & DRT)	Repair	300
Transmission (CRT & DRT)	Replace	180
Transmission (Front Tine)	Replace	120
Controls		
Bail (CRT)	Replace	30
Clutch Cable (CRT & Front Tine)	Replace	30
Throttle Cable (CRT & Front Tine)	Replace	30
Tire or Rim (CRT)	Replace	30
Wheel (Front Tine)	Replace	30
Handle		
Handle (CRT)	Replace	60
Handle (Front Tine)	Replace	30
Tines, Etc		
Depth Stake (CRT)	Replace	30
Tine Assembly (Front Tine)	Replace	30
Tine Assembly - Bolted (CRT & DRT)	Repair	30
Tine Shield (CRT & DRT)	Replace	30
Tine Shield (Front Tine)	Replace	60
Tine Hub (CRT & DRT)	Replace	30

Walk Behind Mowers		
Walk Behind V-Belt		
Drive V-Belt	Replace	30
Controls		
Drive control Front Gear Drive	Replace	30
Drive Control Rear Gear Drive	Replace	30
Throttle Control	Replace	30
Amp meter/hour meter	Replace	30
Battery Cable	Replace	30
Battery or Battery Box	Replace	30
Bulb (Headlight)	Replace	30
Electric Clutch (LT & GT)	Replace	45
Electric Clutch Set Air Gap	Adjust	30
Relay	Replace	30
Short in Wiring Harness (Blown Fuse)	Repair	30
Solenoid	Replace	30
Ignition	Replace	30
Light Switch	Replace	30
PTO Switch	Replace	30
Safety Switch (Interlock Switch)	Replace	45
Safety Switch (Seat)	Replace	30
Wiring Harness (LT & GT)	Replace	75
Chassis and Engine Repair		
Engine Stack Pulley	Replace	30
Gas Tank (Front)	Replace	30
Gas Tank (Rear)	Replace	45
Grille Front	Replace	30
Hood	Replace	30
Hood Side Panel	Replace	30
Idler Pulley Clutching (LT & GT)	Replace	30
Idler Pulley Fixed (LT & GT)	Replace	30
Muffler	Replace	30
Petcock/Oil Drain	Replace	30
Seat	Replace	30
Throttle or Choke Control	Replace	30

Mower Deck		
Mowers 38, 42, 46, 48, or 50 Inch		
Belt Mower Primary Drive	Replace	30
Belt Mower Secondary (46, 48, 50)	Replace	30
Brake Pad Arm Assembly (38, 42, 46)	Replace	30
Cam Roller Assembly	Replace	45
Height Indicator Adjust Rod	Replace	30
Housing (38, 42) Mower Shell	Replace	90
Housing (46, 48, 50) Mower shell	Replace	120
Idler Arm Bracket (38, 42, 46, 48, 50)	Replace	30
Idler Pulley (38, 42, 46, 48, 50)	Replace	30
Mandrel Completer Center (46, 48, 50)	Replace	40
Mandrel Completer Outer (38, 42 ,46 ,48 ,50)	Replace	30
Mandrel Guard	Replace	30
Mandrel Pulley/Shaft Center (46, 48, 50)	Replace	40
Mandrel Pulley/Shaft outer (38, 42, 46, 48, 50)	Replace	30
Complete Mower Deck (38, 42, 48, 50)	Replace	30
Mower Arm suspension Rear	Replace	30
Mower Engagement Cable	Replace	30
Mower Idler Spring	Replace	30
Mower Lift Lever Assembly	Replace	60
Mower Lift Link	Replace	30
Discharge Side and Rear		
Handle Bracket (Hi-Wheel)	Replace	30
Handle Bracket (Side Discharge)	Replace	30
Handle Lower	Replace	30
Handle Upper	Replace	30
Rear Back Plate	Replace	30
Rear Discharge Door	Replace	30
Rear Skirt	Replace	30
Drive System		
Debris shield	Replace	30
Drive Cover	Replace	30
Engine Pulley	Replace	30
Gear Case Assembly	Replace	60
Gear Case Assembly	Replace	90
Gear Case Drive Shaft	Replace	90
Gear Case Pulley	Replace	30
Gear Case Spring Retainer & Spring	Replace	30
Pinion Gear/ Drive Pawls	Replace	30

Electrical		
Battery	Replace	30
Housing		
Housing	Replace	90
Housing Baffle	Replace	30
Wheels		
Wheel Adjuster Bearing	Replace	30
Wheel Adjuster Bracket	Replace	30
Wheel Axle Arms	Replace	30
Wheel Selector Spring	Replace	30
Wheels	Replace	30

*****PARTS THAT ARE DAMAGED DUE TO CUSTOMER ABUSE OR NORMAL WEAR ARE EXCLUDED FROM THE WARRANTY (EXAMPLE: MOWER BLADES, BLADE ADAPTERS AND BELTS) *****